

**MPFILTRI®**

**PASSION TO PERFORM**





A WORLDWIDE LEADER IN THE FIELD  
OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering. Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.

# HYDRAULIC FILTRATION PRODUCTS

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30	page	<b>SUCTION FILTERS</b>			up to $Q_{max}$
33	STRC & MPAC	Submerged suction filter, with bypass or magnetic filter			1000 264
41	SFEX	In-line filter with plastic bowl			100 26
51	SFMC	Semi-submerged positive head suction filter, low flow rate			160 42
61	SFSC	Semi-submerged positive head suction filter, high flow rate			700 185
719		CLOGGING INDICATORS			

72	page	<b>RETURN FILTERS</b>			up to $P_{max}$	up to $Q_{max}$
75	RFX	Return filter, tank mounted filter suitable for all mineral oil and water glycol applications	bar	psi	l/min	gpm
85	MPFX	Tank top semi-immersed filter, standard filter element disassembly	8	116	900	238
113	MPLX	Tank top semi-immersed filter, standard filter element disassembly	10	145	1800	476
121	MPTX	Tank top semi-immersed filter, easy filter element disassembly	8	116	300	79
139	MFBX	Bowl assembly	8	116	700	185
147	MPF	Tank top semi-immersed filter, standard filter element disassembly	8	116	900	238
175	MPT	Tank top semi-immersed filter, easy filter element disassembly	8	116	300	79
193	MFB	Bowl assembly	8	116	700	185
201	MDH	Heavy industrial applications integrated in the tank - air separation	10	145	500	132
209	MPH	Tank top semi-immersed filter, standard filter element disassembly	10	145	3500	925
233	MPI	Tank top semi-immersed filter, standard filter element disassembly	10	145	3500	925
245	FRI	Tank top semi-immersed filter, easy filter element disassembly, it can be used also as in-line filter	20	290	2500	660
261	RF2	Semi-immersed under-head filter, easy filter element disassembly	20	290	615	162
268		ACCESSORIES				
720		CLOGGING INDICATORS				

270	page	<b>RETURN / SUCTION FILTERS</b>			up to $P_{max}$	up to $Q_{max}$
273	MRSX	Unique TANK TOP filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	bar	psi	l/min	gpm
287	LMP 124 MULTIPORT	Unique IN-LINE filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	80	1160	120	32
722		CLOGGING INDICATORS				

294	page	<b>SPIN-ON FILTERS</b>			up to $P_{max}$	up to $Q_{max}$
297	MPS	Low pressure filter, available with single cartridge (CS) for in-line or flange mounting or with two cartridge on the same axis on the opposite sides	bar	psi	l/min	gpm
313	MSH	In-line low and medium pressure filter available with single cartridge (CH)	35	508	195	52
724		CLOGGING INDICATORS				

320 page	LOW & MEDIUM PRESSURE FILTERS	up to P <sub>max</sub>		up to Q <sub>max</sub>		
		bar	psi	l/min	gpm	
323	LFEX	In-line filter with plastic bowl	16	232	300	79
333	LPH 630	Off-line low pressure filter	10	145	1600	352
341	LMP 110	In-line low & medium pressure filter, low to medium flow rate	80	1160	165	44
349	LMP 112 - 123 MULTIPOINT	In-line filter with Multiport design for multiple choice connection	80	1160	175	46
365	LMP 210 - 211	In-line low & medium pressure filter, low flow rate	60	870	365	96
375	LMP 400 - 401	In-line low & medium pressure filter, high flow rate	60	870	780	206
383	LMP 430 - 431	In-line low & medium pressure filter, high flow rate	60	870	780	206
393	LMP 950 - 951	In-line filter, available with 2 and up to 6 different heads	30	435	2400	634
399	LMP 952 - 953 - 954	In-line low pressure filter specifically designed to be mounted in series	25	363	4500	1189
411	LMD 211	In-line duplex medium pressure filter	60	870	200	53
419	LMD 400 - 401 & 431	In-line duplex low pressure filter	16	232	600	159
435	LMD 951	In-line duplex filter, available with 2 up to 6 different heads	16	232	1200	317
443	<b>Filters featuring filter elements designed according to DIN24550</b>					
445	LDP - LDD	In-line and duplex medium pressure filter	60	870	360	95
455	LMP 900 - 901	In-line low pressure filter	30	435	2000	528
463	LMP 902 - 903	In-line filter specifically designed to be mounted in series	20	290	3000	793
472	ACCESSORIES					
726	CLOGGING INDICATORS					

474 page	HIGH PRESSURE FILTERS	up to P <sub>max</sub>		up to Q <sub>max</sub>		
		bar	psi	l/min	gpm	
477	FMMX	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
487	FMM	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
497	FHA	Filter optimized for use in high pressure operating systems, low flow rate	560	8122	150	40
505	FMP 039	Filter high pressure, low flow rate applications	110	1595	80	21
513	FMP	Filter high pressure, high flow rate applications	320	4641	500	132
525	FHP	Typical high pressure filter for mobile applications, high flow rate	420	6092	630	166
545	FHM	High pressure filter with intermediate manifold construction	320	4641	400	106
563	FHB	High pressure for block mounting	320	4641	485	128
577	FHF	In-line manifold top mounting according to SAE J2066	350	5076	550	145
587	FHD	In-line duplex high pressure filter	350	5076	250	66
601	HPB	Pressure filter kits for integration in control manifolds	420	6092	300	79
727	CLOGGING INDICATORS					

610 page	STAINLESS STEEL HIGH PRESSURE FILTERS	up to P <sub>max</sub>		up to Q <sub>max</sub>		
		bar	psi	l/min	gpm	
613	FZP	In-line pressure filter with threaded mount	420	6092	160	42
623	FZH	In-line pressure filter with threaded mount for higher pressure	700	10153	80	21
633	FZX	In-line pressure filter with threaded mount up to 1000 bar	1000	14504	10	3
641	FZM	Manifold top mounting	320	4641	70	18
649	FZB	Manifold side mounting	320	4641	70	18
657	FZD	Duplex pressure filter for continuous operation requirements	350	5076	60	16
728	CLOGGING INDICATORS					

668 page	FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE	up to P <sub>max</sub>		up to Q <sub>max</sub>		
		bar	psi	l/min	gpm	
671	FMMX	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
681	FZP	In-line pressure filter with threaded mount	420	6092	160	42
691	FZH	In-line pressure filter with threaded mount for higher pressure	700	10153	80	21
701	FZX	In-line pressure filter with threaded mount up to 1000 bar	1000	14504	10	3
729	CLOGGING INDICATORS					

709 page	CLOGGING INDICATORS
714	QUICK REFERENCE GUIDE
718	DESIGNATION AND ORDERING CODES
730	TECHNICAL DATA

Our work is based on a skillful interaction between advanced technology and fine workmanship, **customizing products according to specific market requests**, focusing strongly on innovation and quality, and following every step in the manufacturing of both standard and special products, fully respecting customer expectations.

MARKET  
LEADER



Our customer-oriented philosophy, which enables us to satisfy all customer requests **rapidly** and **with personalized products**, makes us a **dynamic and flexible enterprise**.

The possibility of constantly controlling and monitoring the entire production process is essential to allow us to guarantee the quality of our products.

## WORLDWIDE PRESENCE



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Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

The Group boasts **9** business branches



## TECHNOLOGY

Our constant **quest for excellence in quality and technological innovation** allows us to offer only the best solutions and services for applications in many fields, including general industry, test rigs, lubrication, heavy engineering, renewable energies, naval engineering, offshore engineering, aviation systems, emerging technologies and mobile plant (i.e. tractors, excavators, concrete pumps, platforms).





## AND PRODUCTION

Our high level of technological expertise means **we can rely entirely on our own resources, without resorting to external providers.** This in turn enables us to satisfy a growing number of customer requests, also exploiting our constantly updated range of machines and equipment, featuring **fully-automated workstations** capable of **24-hour production.**





### SUCTION FILTERS

- Mounting:
- Tank immersed
  - In-Line
  - In tank with shut off valve
  - In tank with flooded suction



### RETURN FILTERS

- Mounting:
- In-Line
  - Tank top
  - In single and duplex designs



### RETURN / SUCTION FILTERS

- Mounting:
- In-Line
  - Tank top



### SPIN-ON FILTERS

- Mounting:
- In-Line
  - Tank top



### LOW & MEDIUM PRESSURE FILTERS

- Mounting:
- In-Line
  - Parallel manifold version
  - In single and duplex designs



### HIGH PRESSURE FILTERS

- Mounting:
- In-Line
  - Manifold
  - In single and duplex designs

# PRODUCT RANGE

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure, ATEX filters) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.



## STAINLESS STEEL HIGH PRESSURE FILTERS

- Mounting:
- In-Line
  - Manifold
  - In single and duplex designs

## FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

- Mounting:
- In-Line

## CONTAMINATION CONTROL SOLUTIONS

- Off-line, in-line particle analyser
- Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols
- Mobile Filtration Units with flow rates from 15 l/min up to 200 l/min

## POWER TRANSMISSION PRODUCTS

- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium Cast Iron - Steel
- Damping rings
- Foot bracket
- Aluminium tanks
- Cleaning covers

## TANK ACCESSORIES

- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges



# CONTAMINATION MANAGEMENT

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## 1 HYDRAULIC FLUIDS

The fluid is the vector that transmits power, energy within an oleodynamic circuit. In addition to transmitting energy through the circuit, it also performs additional functions such as lubrication, protection and cooling of the surfaces.

The classification of fluids used in hydraulic systems is coded in many regulatory references, different Standards.

The most important classification system for hydraulic fluids is the one defined by International Organization for Standardization (ISO), which established a classification system within their standard: "ISO 6743-4 Lubricants, Industrial Oils and Related Products". In particular, the parts of interest for hydraulic fluids are:

- Lubricants, industrial oils and related products (class L)
- Classifications - Part 4L - Family H (Hydraulic systems)

The ISO 6743-4 classification system can be generally applied to the three primary classes of hydraulic fluids:

- Mineral Oils (i.e.: petroleum) Hydraulic Fluids (i.e.: HH: Mineral lubricants without corrosion inhibitors; HL: HH-type lubricants with oxidation reduction and anticorrosive additives; HM: HL-type lubricants with anti-wear additives; HV: HM-type lubricants with a higher viscosity grade and temperature properties; and others).
- Biodegradable Hydraulic Fluids (HExx), also defined as "Environmentally acceptable hydraulic fluids".
- Fire Resistant Hydraulic Fluids (HFxx), which could be further split into: Fire-resistant aqueous fluids (HFAx, HFB; HFC) ; Fire-resistant synthetic anhydrous fluids (HFDx).

The choice of fluid for an hydraulic system must take into account several parameters.

These parameters can adversely affect the performance of an hydraulic system, causing delay in the controls, pump cavitation, excessive absorption, excessive temperature rise, efficiency reduction, increased drainage, wear, jam/block or air intake in the plant.

The main properties that characterize hydraulic fluids and affect their choice are:

- **DYNAMIC VISCOSITY**  
It identifies the fluid's resistance to sliding due to the impact of the particles forming it.
- **KINEMATIC VISCOSITY**  
It is a widespread formal dimension in the hydraulic field.  
It is calculated with the ratio between the dynamic viscosity and the fluid density.  
Kinematic viscosity varies with temperature and pressure variations.
- **VISCOSITY INDEX**  
This value expresses the ability of a fluid to maintain viscosity when the temperature changes.  
A high viscosity index indicates the fluid's ability to limit viscosity variations by varying the temperature.
- **FILTERABILITY INDEX**  
It is the value that indicates the ability of a fluid to cross the filter materials.  
A low filterability index could cause premature clogging of the filter material.
- **WORKING TEMPERATURE**  
Working temperature affects the fundamental characteristics of the fluid.  
As already seen, some fluid characteristics, such as cinematic viscosity, vary with the temperature variation.

When choosing a hydraulic oil, must therefore be taken into account of the environmental conditions in which the machine will operate.

- **COMPRESSIBILITY MODULE**  
Every fluid subjected to a pressure contracts, increasing its density.  
The compressibility module identifies the increase in pressure required to cause a corresponding increase in density.
- **HYDROLYTIC STABILITY**  
It is the characteristic that prevents galvanic pairs that can cause wear in the plant/system.
- **ANTIOXIDANT STABILITY AND WEAR PROTECTION**  
These features translate into the capacity of a hydraulic oil to avoid corrosion of metal elements inside the system.
- **HEAT TRANSFER CAPACITY**  
It is the characteristic that indicates the capacity of hydraulic oil to exchange heat with the surfaces and then cool them.

## 2 FLUID CONTAMINATION

Whatever the nature and properties of fluids, they are inevitably subject to contamination. Fluid contamination can have two origins:

- **INITIAL CONTAMINATION**  
Caused by the introduction of contaminated fluid into the circuit, or by incorrect storage, transport or transfer operations.
- **PROGRESSIVE CONTAMINATION**  
Caused by factors related to the operation of the system, such as metal surface wear, sealing wear, oxidation or degradation of the fluid, the introduction of contaminants during maintenance, corrosion due to chemical or electrochemical action between fluid and components, cavitation.  
The contamination of hydraulic systems can be of different nature:
- **SOLID CONTAMINATION**  
For example rust, slag, metal particles, fibers, rubber particles, paint particles or additives
- **LIQUID CONTAMINATION**  
For example, the presence of water due to condensation or external infiltration or acids
- **GASEOUS CONTAMINATION**  
For example, the presence of air due to inadequate oil level in the tank, drainage in suction ducts, incorrect sizing of tubes or tanks.

## 3 FLUID COMPATIBILITY CHARTS

For more detailed information on specific fluid compatibility please refer to the fluid compatibility charts on our website:



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## 4 EFFECTS OF CONTAMINATION ON HYDRAULIC COMPONENTS

Solid contamination is recognized as the main cause of malfunction, failure and early degradation in hydraulic systems. It is impossible to delete it completely, but it can be effectively controlled by appropriate devices.

CONTAMINATION IN PRESENCE OF LARGE TOLERANCES



CONTAMINATION IN PRESENCE OF NARROW TOLERANCES



Solid contamination mainly causes surface damage and component wear.

- ABRASION OF SURFACES  
Cause of leakage through mechanical seals, reduction of system performance, failures.
- SURFACE EROSION  
Cause of leakage through mechanical seals, reduction of system performance, variation in adjustment of control components, failures.
- ADHESION OF MOVING PARTS  
Cause of failure due to lack of lubrication.
- DAMAGES DUE TO FATIGUE  
Cause of breakdowns and components breakdown.

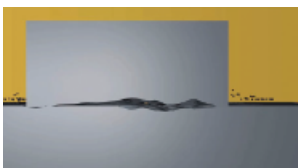
ABRASION



EROSION



ADHESION



FATIGUE



Liquid contamination mainly results in decay of lubrication performance and protection of fluid surfaces.

### DISSOLVED WATER

- INCREASING FLUID ACIDITY  
Cause of surface corrosion and premature fluid oxidation
- GALVANIC COUPLE AT HIGH TEMPERATURES  
Cause of corrosion

### FREE WATER - ADDITIONAL EFFECTS

- DECAY OF LUBRICANT PERFORMANCE  
Cause of rust and sludge formation, metal corrosion and increased solid contamination
- BATTERY COLONY CREATION  
Cause of worsening in the filterability feature

- ICE CREATION AT LOW TEMPERATURES  
Cause damage to the surface
- ADDITIVE DEPLETION  
Free water retains polar additives

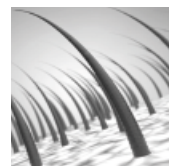
Gaseous contamination mainly results in decay of system performance.

- CUSHION SUSPENSION  
Cause of increased noise and cavitation.
- FLUID OXIDATION  
Cause of corrosion acceleration of metal parts.
- MODIFICATION OF FLUID PROPERTIES (COMPRESSIBILITY MODULE, DENSITY, VISCOSITY)  
Cause of system's reduction of efficiency and of control. It is easy to understand how a system without proper contamination management is subject to higher costs than a system that is provided.
- MAINTENANCE  
Increase maintenance activities, spare parts, machine stop costs.
- ENERGY AND EFFICIENCY  
Efficiency and performance reduction due to friction, drainage, cavitation.

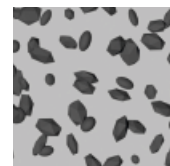
## 5 MEASURING THE SOLID CONTAMINATION LEVEL

The level of contamination of a system identifies the amount of contaminant contained in a fluid. This parameter refers to a unit volume of fluid. The level of contamination may be different at different points in the system. From the information in the previous paragraphs it is also apparent that the level of contamination is heavily influenced by the working conditions of the system, by its working years and by the environmental conditions.

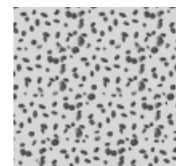
What is the size of the contaminating particles that we must handle in our hydraulic circuit?



HUMAN HAIR (75 µm)



MINIMUM DIMENSION VISIBLE WITH HUMAN EYES (40 µm)



TYPICAL CONTAMINANT DIMENSION IN A HYDRAULIC CIRCUIT (4 - 14 µm)

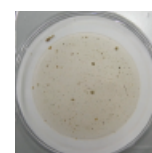
Contamination level analysis is significant only if performed with a uniform and repeatable method, conducted with standard test methods and suitably calibrated equipment. To this end, ISO has issued a set of standards that allow tests to be conducted and express the measured values in the following ways.

- GRAVIMETRIC LEVEL - ISO 4405

The level of contamination is defined by checking the weight of particles collected by a laboratory membrane. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The volume of fluid is filtered through the membrane by using a suitable suction system. The weight of the contaminant is determined by checking the weight of the membrane before and after the fluid filtration.



CLEAN MEMBRANE



CONTAMINATED MEMBRANE

# CONTAMINATION MANAGEMENT

## - CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4406

The level of cleanliness is defined by counting the number of particles of certain dimensions per unit of volume of fluid. Measurement is performed by Contamination Monitoring Products (CMP).

Following the count, the contamination classes are determined, corresponding to the number of particles detected in the unit of fluid.

The most common classification methods follow ISO 4406 and SAE AS 4059 (Aerospace Sector) regulations.

NAS 1638 is still used although obsolete.

### Classification example according to ISO 4406

The International Standards Organization standard ISO 4406 is the preferred method of quoting the number of solid contaminant particles in a sample. The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. The measurement is performed by Contamination Monitoring Products (CMP).

The numbers represent a code which identifies the number of particles of certain sizes in 1ml of fluid. Each code number has a particular size range. The first scale number represents the number of particles equal to or larger than 4  $\mu\text{m}_{(c)}$  per millilitre of fluid; The second scale number represents the number of particles equal to or larger than 6  $\mu\text{m}_{(c)}$  per millilitre of fluid; The third scale number represents the number of particles equal to or larger than 14  $\mu\text{m}_{(c)}$  per millilitre of fluid.

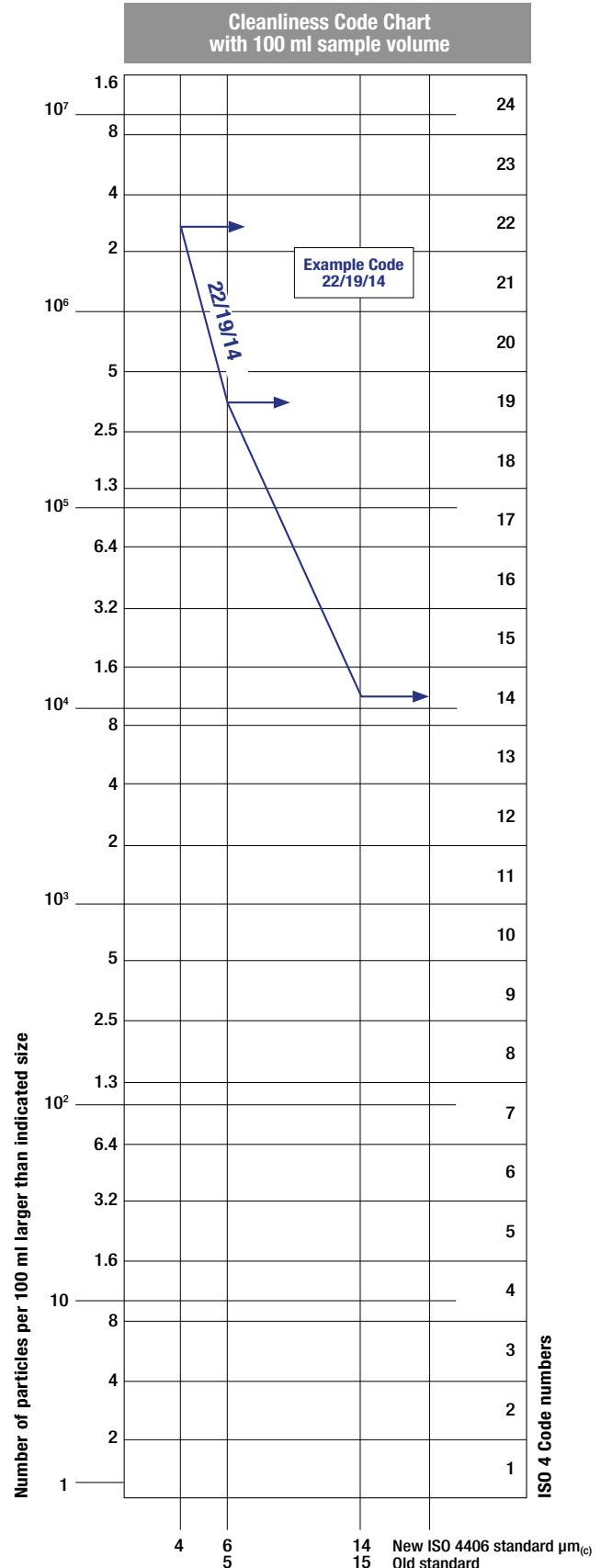
ISO 4406 - Allocation of Scale Numbers

Class	Number of particles per ml	
	Over	Up to
28	1 300 000	2 500 000
27	640 000	1 300 000
26	320 000	640 000
25	160 000	320 000
24	80 000	160 000
23	40 000	80 000
22	20 000	40 000
21	10 000	20 000
20	5 000	10 000
19	2 500	5 000
18	1 300	2 500
17	640	1 300
16	320	640
15	160	320
14	80	160
13	40	80
12	20	40
11	10	20
10	5	10
9	2.5	5
8	1.3	2.5
7	0.64	1.3
6	0.32	0.64
5	0.16	0.32
4	0.08	0.16
3	0.04	0.08
2	0.02	0.04
1	0.01	0.02
0	0	0.01

- > 4  $\mu\text{m}_{(c)}$  = 350 particles
  - > 6  $\mu\text{m}_{(c)}$  = 100 particles
  - > 14  $\mu\text{m}_{(c)}$  = 25 particles
- 16 / 14 / 12

### ISO 4406 Cleanliness Code System

Microscope counting examines the particles differently to Contamination Monitoring Products (CMP) and the code is given with two scale numbers only. These are at 5  $\mu\text{m}$  and 15  $\mu\text{m}$  equivalent to the 6  $\mu\text{m}_{(c)}$  and 14  $\mu\text{m}_{(c)}$  of Contamination Monitoring Products (CMP).





- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE  
SAE AS4059-1 and SAE AS4059-2

### Classification example according to SAE AS4059 - Rev. G

The code, prepared for the aerospace industry, is based on the size, quantity, and particle spacing in a 100 ml fluid sample. The contamination classes are defined by numeric codes, the size of the contaminant is identified by letters (A-F).

This SAE Aerospace Standard (AS) defines cleanliness levels for particulate contamination of hydraulic fluids and includes methods of reporting data relating to the contamination levels. Tables 1 and 2 below provide differential and cumulative particle counts respectively for counts obtained by an automatic particle counter, e.g. LPA3.

Table 1 - Class for differential measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml (3)				
	5-15 µm	15-25 µm	25-50 µm	50-100 µm	>100 µm (1)
	6-14 µm(c)	14-21 µm(c)	21-38 µm(c)	38-70 µm(c)	>70 µm(c) (2)
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

6 - 14 µm(c) = 15 000 particles
14 - 21 µm(c) = 2 200 particles
21 - 38 µm(c) = 200 particles
38 - 70 µm(c) = 35 particles
> 70 µm(c) = 3 particles
SAE AS4059 REV G - Class 6

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range CMP calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter. (3) Contamination classes and particle count limits are identical to NAS 1638.

Table 2 - Class for cumulative measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml					
	>1 µm	>5 µm	>15 µm	>25 µm	>50 µm	>100 µm (1)
	>4 µm(c)	>6 µm(c)	>14 µm(c)	>21 µm(c)	>38 µm(c)	>70 µm(c) (2)
000	195	76	14	3	1	0
00	390	152	27	5	1	0
0	780	304	54	10	2	0
1	1 560	609	109	20	4	1
2	3 120	1 217	217	39	7	1
3	6 250	2 432	432	76	13	2
4	12 500	4 864	864	152	26	4
5	25 000	9 731	1 731	306	53	8
6	50 000	19 462	3 462	612	106	16
7	100 000	38 924	6 924	1 224	212	32
8	200 000	77 849	13 849	2 449	424	64
9	400 000	155 698	27 698	4 898	848	128
10	800 000	311 396	55 396	9 796	1 696	256
11	1 600 000	622 792	110 792	19 592	3 392	512
12	3 200 000	1 245 584	221 584	39 184	6 784	1 024

> 4 µm(c) = 45 000 particles
> 6 µm(c) = 15 000 particles
> 14 µm(c) = 1 500 particles
> 21 µm(c) = 250 particles
> 38 µm(c) = 15 particles
> 70 µm(c) = 3 particles
SAE AS4059 REV G cpc* Class 6 6/6/5/5/4/2

\* cumulative particle count

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range, CMP calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter. (3) Contamination classes and particle count limits are identical to NAS 1638.

- CLASSES OF CONTAMINATION ACCORDING TO NAS 1638 (January 1964)

The NAS system was originally developed in 1964 to define contamination classes for the contamination contained within aircraft components.

The application of this standard was extended to industrial hydraulic systems simply because nothing else existed at the time.

The coding system defines the maximum numbers permitted of 100 ml volume at various size intervals (differential counts) rather than using cumulative counts as in ISO 4406. Although there is no guidance given in the standard on how to quote the levels, most industrial users quote a single code which is the highest recorded in all sizes and this convention is used on MP Filtri Contamination Monitoring Products (CMP).

The contamination classes are defined by a number (from 00 to 12) which indicates the maximum number of particles per 100 ml, counted on a differential basis, in a given size bracket.

Size Range Classes (in microns)

Class	Maximum Contamination Limits per 100 ml				
	5-15	15-25	25-50	50-100	>100
	5-15 µm	15-25 µm	25-50 µm	50-100 µm	>100 µm
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

5-15 µm = 42 000 particles
15-25 µm = 2 200 particles
25-50 µm = 150 particles
50-100 µm = 18 particles
> 100 µm = 3 particles
Class NAS 8

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4407

The level of contamination is defined by counting the number of particles collected by a laboratory membrane per unit of fluid volume. The measurement is done by a microscope. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The fluid volume is filtered through the membrane, using a suitable suction system.

The level of contamination is identified by dividing the membrane into a predefined number of areas and by counting the contaminant particles using a suitable laboratory microscope.

MICROSCOPE CONTROL AND MEASUREMENT



Example figure 1 and 2

COMPARISON PHOTOGRAPH'S  
1 graduation = 10µm



Fig. 1



Fig. 2



For other comparison photographs for contamination classes see the "Filtration and Particle Analyser Handbook".

Scan or click me!

## - CLEANLINESS CODE COMPARISON

Although ISO 4406 standard is being used extensively within the hydraulics industry other standards are occasionally required and a comparison may be requested. The table below gives a very general comparison but often no direct comparison is possible due to the different classes and sizes involved.

ISO 4406	SAE AS4059 Table 2	SAE AS4059 Table 1	NAS 1638
> 4 $\mu\text{m}_{(c)}$ 6 $\mu\text{m}_{(c)}$ 14 $\mu\text{m}_{(c)}$	> 4 $\mu\text{m}_{(c)}$ 6 $\mu\text{m}_{(c)}$ 14 $\mu\text{m}_{(c)}$	4-6 6-14 14-21 21-38 38-70 >70	5-15 15-25 25-50 50-100 >100
23 / 21 / 18	13A / 12B / 12C	12	12
22 / 20 / 17	12A / 11B / 11C	11	11
21 / 19 / 16	11A / 10B / 10C	10	10
20 / 18 / 15	10A / 9B / 9B	9	9
19 / 17 / 14	9A / 8B / 8C	8	8
18 / 16 / 13	8A / 7B / 7C	7	7
17 / 15 / 12	7A / 6B / 6C	6	6
16 / 14 / 11	6A / 5B / 5C	5	5
15 / 13 / 10	5A / 4B / 4C	4	4
14 / 12 / 09	4A / 3B / 3C	3	3

## 6 FILTRATION TECHNOLOGIES

Various mechanisms such as mechanical stoppage, magnetism, gravimetric deposit, or centrifugal separation can be used to reduce the level of contamination.

The mechanical stoppage method is most effective and can take place in two ways:

### - SURFACE FILTRATION

It is by direct interception. The filter prevents particles larger than the pores from continuing in the plant / system. Surface filters are generally manufactured with metal canvases or meshes.

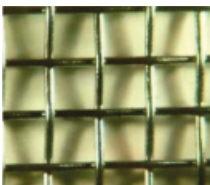
### - DEPTH FILTERING

Filters are constructed by fiber interlacing. Such wraps form pathways of different shapes and sizes in which the particles remain trapped when they find smaller apertures than their diameter.

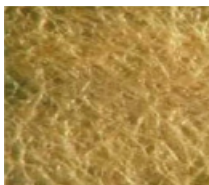
Depth filters are generally produced with papers impregnated with phenolic resins, metal fibers or inorganic fibers.

In inorganic fiber filtration, commonly called microfibre, the filtering layers are often overlapped in order to increase the ability to retain the contaminant.

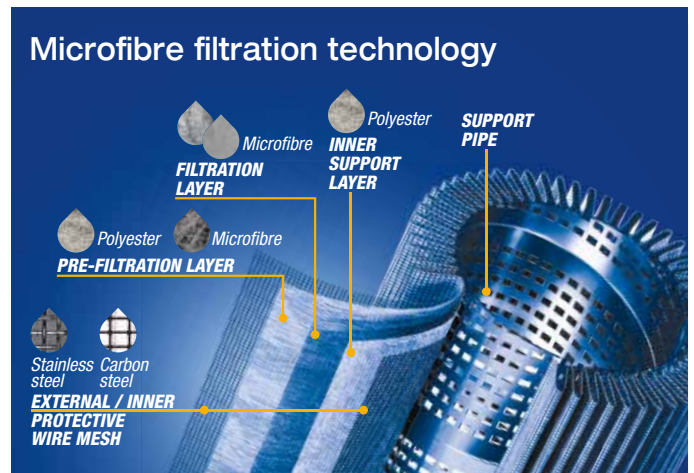
WIRE MESH FILTRATION



PAPER FILTRATION



MICROFIBER FILTRATION



The filtration efficiency of metallic mesh filtrations is defined as the maximum particle size that can pass through the meshes of the filtering grid.

The efficiency of microfibre and paper filtration ( $\beta_{x(c)}$ ) is defined through a lab test called Multipass Test. The efficiency value ( $\beta_{x(c)}$ ) is defined as the ratio between the number of particles of certain dimensions detected upstream and downstream of the filter.

$$\frac{\text{Upstream particles number} > X \mu\text{m}_{(c)}}{\text{Downstream particles number} > X \mu\text{m}_{(c)}} = \beta_{x(c)}$$



Value ( $\beta_{x(c)}$ )	2	10	75	100	200	1000
Efficiency	50%	90%	98.7%	99%	99.5%	99.9%

Test conditions, such as type of fluid to be used (MIL-H-5606), type of contaminant to be used (ISO MTD), fluid viscosity, test temperature, are determined by ISO 16889.

In addition to the filtration efficiency value during the Multipass test, other important features, such as filtration stability ( $\beta$  stability) and dirt holding capacity (DHC), are also tested.

Poor filtration stability is the cause of the filtering quality worsening as the filter life rises. Low dirt holding capacity causes a reduction in the life of the filter.

Filtration ISO Standard Comparison

$\beta_{x(c)} > 1000$ ISO 16889	$\beta_x > 200$ ISO 4572	MP Filtri Filter media code
5 $\mu\text{m}_{(c)}$	3 $\mu\text{m}$	A03
7 $\mu\text{m}_{(c)}$	6 $\mu\text{m}$	A06
10 $\mu\text{m}_{(c)}$	10 $\mu\text{m}$	A10
16 $\mu\text{m}_{(c)}$	18 $\mu\text{m}$	A16
21 $\mu\text{m}_{(c)}$	25 $\mu\text{m}$	A25

## 7 RECOMMENDED CONTAMINATION CLASSES

Any are the nature and the properties of fluids, they are inevitably subject to contamination. The level of contamination can be managed by using special components called filters.

Hydraulic components builders, knowing the problem of contamination, recommend the filtration level appropriate to the use of their products.

Example of recommended contamination levels for pressures below 140 bar.

Piston pumps with fixed flow rate	•					
Piston pumps with variable flow rate			•			
Vane pumps with fixed flow rate		•				
Vane pumps with variable flow			•			
Engines	•					
Hydraulic cylinders	•					
Actuators					•	
Test benches						•
Check valve	•					
Directional valves	•					
Flow regulating valves	•					
Proportional valves				•		
Servo-valves					•	
Flat bearings			•			
Ball bearings				•		
ISO 4406 CODE	20/18/15	19/17/14	18/16/13	17/15/12	16/14/11	15/13/10
Recommended filtration $\beta_{x(c)} \geq 1.000$	$\beta_{21(c)} > 1000$	$\beta_{15(c)} > 1000$	$\beta_{10(c)} > 1000$	$\beta_{7(c)} > 1000$	$\beta_{7(c)} > 1000$	$\beta_{5(c)} > 1000$
MP Filtri media code	A25	A16	A10	A06	A06	A03

The common classification of filters is determined by their position in the plant.

## 8 TYPES OF FILTERS

### Suction filters

They are positioned before the pump and are responsible for protecting the pump from dirty contaminants. It also provides additional flow guidance to the pump suction line.

Being subject to negligible working pressures are manufactured with simple and lightweight construction.

They are mainly produced with gross grade surface filtrations, mainly  $60 \div 125 \mu\text{m}$ .

They can be equipped with a magnetic filter for retaining ferrous particles.

They are generally placed under the fluid head to take advantage of the piezometric thrust of the fluid and reduce the risk of cavitation.

There are two types of suction filters:

#### - IMMERSION FILTERS

Simple filter element screwed on the suction pipe

#### - FILTERS WITH CONTAINER

Container filters that are more bulky, but provide easier maintenance of the tank

### Delivery (or Pressure) filters

They are positioned between the pump and most sensitive regulating and controlling components, such as servo valves or proportional valves, and are designed to ensure the class of contamination required by the components used in the circuit.

Being subjected to high working pressures are manufactured with more robust and articulated construction. In particular situations of corrosive environments or aggressive fluids can be made of stainless steel.

They are mainly produced with filtering depths of  $3 \div 25 \mu\text{m}$ .

They can be manufactured with in-line connections, with plate or flange connections or directly integrated into the circuit control blocks / manifolds.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the plant / system is in operation without interruption of the working cycle.

### Return filters

They are positioned on the return line to the tank and perform the task of filtering the fluid from particles entering the system from the outside or generated by the wear of the components.

They are generally fixed to the reservoir (for this reason also called top tank mounted), positioned semi-immersed or completely immersed.

The positioning of the return filters must guarantee in all operating conditions that the fluid drainage takes place in immersed condition; this is to avoid creating foams in the tank that can cause malfunctions or cavitation in the pumps.

For the sizing of the return filters, account must be taken of the presence of accumulators or cylinders that can make the return flow considerably greater than the pump suction flow rate.

Being subject to contained working pressures are manufactured with simple and lightweight construction.

Normally it is possible to extract the filter element without disconnecting the filter from the rest of the system.

### Combined filters

They are designed to be applied to systems with two or more circuits. They are commonly used in hydrostatic transmission machines where they have a dual filtration function of the return line and suction line of the hydrostatic transmission pump.

The filter is equipped with a valve that keeps the 0.5 bar pressure inside the filter. A portion of the fluid that returns to the tank is filtered by the return filter element, generally produced with absolute filtration, and returns to the transmission booster pump.

Only excess fluid returns to the tank through the valve.

The internal pressure of the filter and the absolute filtration help to avoid the cavitation phenomenon inside the pump.

### Off-line filters

They are generally used in very large systems / plants, placed in a closed circuit independent from the main circuit. They remain in operation regardless of the operation of the main circuit and are crossed by a constant flow rate.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the unit is in operation without interruption of the work cycle.

### Venting filters

During the operation of the plants, the fluid level present in the reservoir changes continuously.

The result of this continuous fluctuation is an exchange of air with the outside environment.

The venting filter function, positioned on the tank, is to filter the air that enters the tank to compensate for fluid level variations.

## 9 FILTER SIZING PARAMETERS

The choice of the filter system for an hydraulic system is influenced by several factors.

It is necessary to consider the characteristics of the various components present in the plant and their sensitivity to contamination.

It is also necessary to consider all the tasks that the filter will have to do within the plant:

- FLUID PROTECTION FROM CONTAMINATION
- PROTECTION OF OLEODYNAMIC COMPONENTS SENSITIVE TO CONTAMINATION
- PROTECTION OF OLEODYNAMIC PLANTS FROM ENVIRONMENTAL WASTE
- PROTECTION OF OLEODYNAMIC PLANTS FROM CONTAMINATION CAUSED BY COMPONENTS' FAILURES

The advantages of proper positioning and sizing of the filters are

- MORE RELIABILITY OF THE SYSTEM
- LONGER LIFE OF THE FLUID COMPONENTS
- REDUCTION OF STOP TIME
- REDUCTION OF FAILURE CASUALTIES

Each hydraulic filter is described by general features that identify the possibility of use in different applications.

- **MAXIMUM WORKING PRESSURE ( $P_{max}$ )**

The maximum working pressure of the filter must be greater than or equal to the pressure of the circuit section in which it will be installed.

- **PRESSURE DROP ( $\Delta P$ )**

The pressure drop depends on a number of factors, such as the working circuit temperature, the fluid viscosity, the filter element cleaning condition.

- **WORKING TEMPERATURE ( $T$ )**

The working temperature deeply affect the choice of materials. Excessively high or low temperatures may adversely affect the strength of the materials or the characteristics of the seals.

- **FILTRATION EFFICIENCY (%) / FILTRATION RATIO ( $\beta_{x(c)}$ )**

Filtration efficiency is the most important parameter to consider when selecting a filter.

When choosing the filtration performances, the needs of the most sensitive components in the system must be considered.

- **FLUID TYPE**

The type of fluid influences the choice of filters in terms of compatibility and viscosity. It is always mandatory to check the filterability.

- **PLACEMENT IN THE PLANT**

The position of the filter in the system conditions the efficiency of all filter performances.

## 10 APPLICABLE STANDARDS FOR FILTER DEVELOPMENT

In order to obtain unique criteria for development and verification of the filters performance, specific regulations for the filters and filter elements testing have been issued by ISO. These norms describe the target, the methodology, the conditions and the presentation methods for the test results.

### ISO 2941

*Hydraulic fluid power -- Filter elements -- Verification of collapse/burst pressure rating*

This Standard describes the method for testing the collapse / burst resistance of the filter elements.

The test is performed by crossing the contaminated fluid filter element at a predefined flow rate. The progressive clogging of the filter element, determined by contamination, causes an increase in differential pressure.

### ISO 2942

*Hydraulic fluid power -- Filter elements -- Verification of fabrication integrity and determination of the first bubble point*

This Standard describes the method to verify the integrity of the assembled filter elements.

It can be used to verify the quality of the production process or the quality of the materials by verifying the pressure value of the first bubble point.

### ISO 2943

*Hydraulic fluid power -- Filter elements -- Verification of material compatibility with fluids*

This Standard describes the method to verify the compatibility of materials with certain hydraulic fluids.

The test is carried out by keeping the element (the material sample) immersed in the fluid under high or low temperature conditions for a given period of time and verifying the retention of the characteristics.

### ISO 3723

*Hydraulic fluid power -- Filter elements -- Method for end load test*

This Standard describes the method for verifying the axial load resistance of the filter elements.

After performing the procedure described in ISO 2943, the designed axial load is applied to the filter element. To verify the test results, then the test described in ISO 2941 is performed.

### ISO 3968

*Hydraulic fluid power -- Filters -- Evaluation of differential pressure versus flow characteristics*

This Standard describes the method for checking the pressure drop across the filter.

The test is carried out by crossing the filter from a given fluid and by detecting upstream and downstream pressures.

Some of the parameters defined by the Standard are the fluid, the test temperature, the size of the tubes, the position of the pressure detection points.

### ISO 16889

*Hydraulic fluid power -- Filters -- Multi-pass method for evaluating filtration performance of a filter element*

This Standard describes the method to check the filtration characteristics of the filter elements.

The test is performed by constant introduction of contaminant (ISO MTD). The characteristics observed during the test are the filtration efficiency and the dirty holding capacity related to the differential pressure.

## ISO 23181

*Hydraulic fluid power -- Filter elements -- Determination of resistance to flow fatigue using high viscosity fluid*

This Standard describes the method for testing the fatigue resistance of the filter elements. The test is carried out by subjecting the filter to continuous flow variations, thus differential pressure, using a high viscosity fluid.

## ISO 11170

*Hydraulic fluid power -- Sequence of tests for verifying performance characteristics of filter elements*

The Standard describes the method for testing the performance of filter elements. The protocol described by the regulations provides the sequence of all the tests described above in order to verify all the working characteristics (mechanical, hydraulic and filtration).

## ISO 10771-1

*Hydraulic fluid power -- Fatigue pressure testing of metal pressure-containing envelopes -- Test method*

This Standard describes the method to check the resistance of the hydraulic components with pulsing pressure.

It can be applied to all metal components (excluding tubes) subject to cyclic pressure used in the hydraulic field.

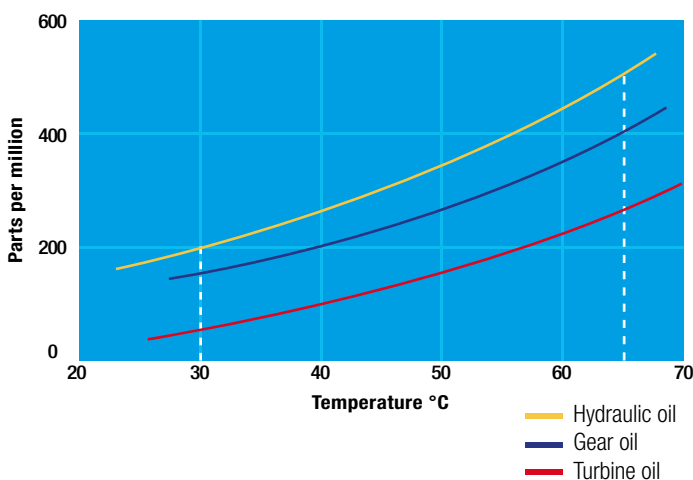
## 11 WATER IN HYDRAULIC AND LUBRICATING FLUIDS

### Water Content

In mineral oils and non aqueous resistant fluids water is undesirable. Mineral oil usually has a water content of 50-300 ppm (@40°C) which it can support without adverse consequences.

Once the water content exceeds about 300ppm the oil starts to appear hazy. Above this level there is a danger of free water accumulating in the system in areas of low flow. This can lead to corrosion and accelerated wear.

Similarly, fire resistant fluids have a natural water which may be different to mineral oil.



### Saturation Levels

Since the effects of free (also emulsified) water is more harmful than those of dissolved water, water levels should remain well below the saturation point.

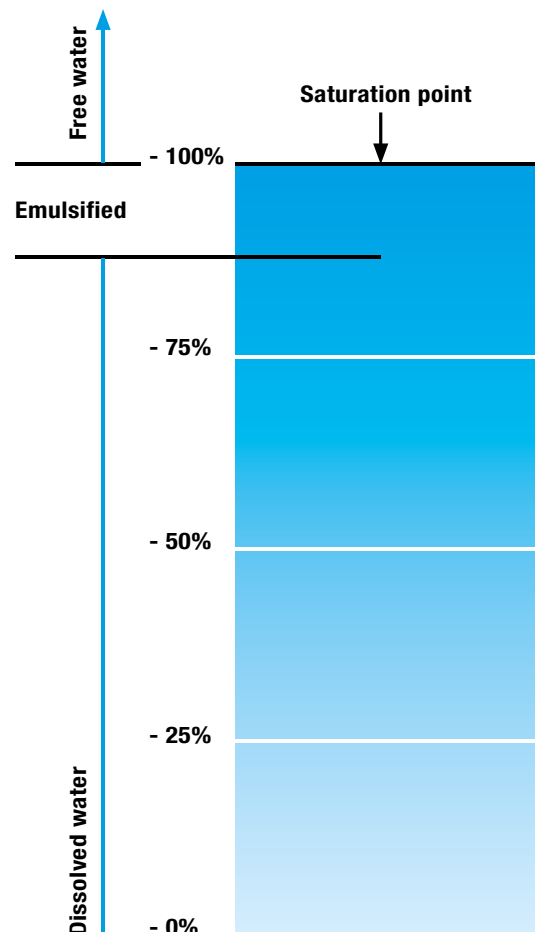
However, even water in solution can cause damage and therefore every reasonable effort should be made to keep saturation levels as low as possible. There is no such thing as too little water. As a guideline, we recommend maintaining saturation levels below 50% in all equipment.

### TYPICAL WATER SATURATION LEVEL FOR NEW OILS

Examples:

Hydraulic oil @ 30°C = 200 ppm = 100% saturation

Hydraulic oil @ 65°C = 500 ppm = 100% saturation



## WATER REMOVAL

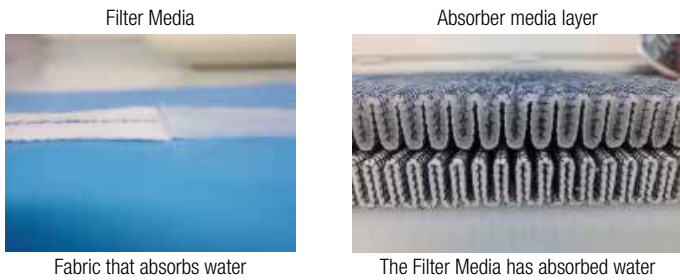
Water is present everywhere, during storage, handling and servicing.

MP Filtri filter elements feature an absorbent media which protects hydraulic systems from both particulate and water contamination.

MP Filtri's filter element technology is available with inorganic microfiber media with a filtration rating 25 µm (therefore identified with media designation WA025), providing absolute filtration of solid particles to  $\beta_{x(c)} = 1000$ .

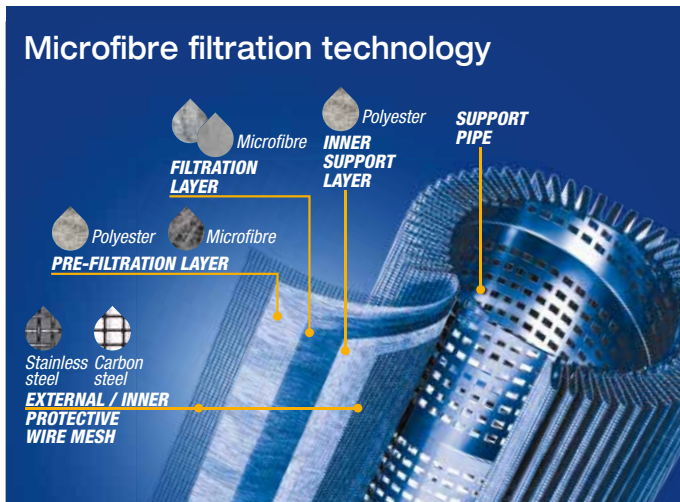
Absorbent media is made by water absorbent fibres which increase in size during the absorption process.

Free water is thus bonded to the filter media and completely removed from the system (it cannot even be squeezed out).



Fabric that absorbs water

The Filter Media has absorbed water



By removing water from your fluid power system, you can prevent such key problems as:

- corrosion (metal etching)
- loss of lubricant power
- accelerated abrasive wear in hydraulic components
- valve-locking
- bearing fatigue
- viscosity variance (reduction in lubricating properties)
- additive precipitation and oil oxidation
- increase in acidity level
- increased electrical conductivity (loss of dielectric strength)
- slow/weak response of control systems



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For more details please refer to our dedicate brochure "WATER REMOVAL"

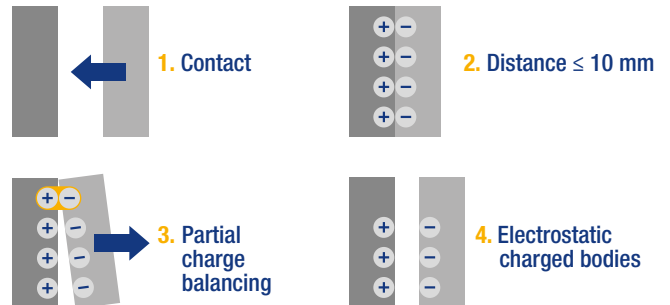
## 12 THE ANTI-STATIC FILTERS



zerospark is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.

### THE TRIBOELECTRIC EFFECT

The body with the most electronegativity strips electrons from the other, generating a build-up of a net negative charge on itself. The other body is charged by the same amount but with the opposite sign, giving rise to very high potential differences. These, if not dissipated, can give rise to electrostatic discharges.



Scan or click me!

For more details please refer to our dedicate brochure "ZEROSPARK"

# FILTER SIZING

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FILTERS SIZING SOFTWARE	29

# FILTER SIZING Calculation

## THE CORRECT FILTER SIZING HAS TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING ON THE APPLICATION.

FOR EXAMPLE, THE MAXIMUM TOTAL PRESSURE DROP ALLOWED BY A NEW AND CLEAN RETURN FILTER HAS TO BE IN THE RANGE 0.4 - 0.6 bar / 5.80 - 8.70 psi.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop  $\Delta p_c$  of the housing is proportional to the fluid density ( $\text{kg}/\text{dm}^3$  /  $\text{lb}/\text{ft}^3$ ). The filter element pressure drop  $\Delta p_e$  is proportional to its viscosity ( $\text{mm}^2/\text{s}$  / SUS), the corrective factor Y have to be used in case of an oil viscosity different than  $30 \text{ mm}^2/\text{s}$  (cSt) / 150 SUS.

### Sizing data for single filter element, head at top

$\Delta p_c$  = Filter housing pressure drop [bar / psi]

$\Delta p_e$  = Filter element pressure drop [bar / psi]

Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media

Q = flow rate (l/min - gpm)

V1 reference oil viscosity =  $30 \text{ mm}^2/\text{s}$  (cSt) / 150 SUS

V2 = operating oil viscosity in  $\text{mm}^2/\text{s}$  (cSt) / SUS

### Filter element pressure drop calculation with an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

International system:

$$\Delta p_e = Y : 1000 \times Q \times (V2:V1)$$

Imperial system:

$$\Delta p_e = Y : 17.2 \times Q \times (V2:V1)$$

$$\Delta p_{\text{Tot.}} = \Delta p_c + \Delta p_e$$

### Verification formula

$$\Delta p_{\text{Tot.}} \leq \Delta p_{\text{max allowed}}$$

### Maximum total pressure drop ( $\Delta p_{\text{max}}$ ) allowed by a new and clean filter

Filter family	$\Delta p_{\text{max}}$	
	[ bar ]	[ psi ]
Suction	0.08 bar	1.15 psi
Return	0.50 bar	7.25 psi
Return - Suction (*)	1.50 bar	22.00 psi
Low & Medium Pressure/Duplex	0.70 bar	10.15 psi
High Pressure Pressure/Duplex	1.50 bar	22.00 psi
Stainless Steel	1.50 bar	22.00 psi
ATEX	1.50 bar	22.00 psi

(\*)The suction flow rate should not exceed 30% of the return flow rate

## Filter pressure drop calculation example

Application data:

Selected filter: tank top return filter - MPT110 series with bypass valve and G 1 1/4" inlet connection.

Selected filter element: **MF100 length 4**

Required filtration efficiency = **25  $\mu\text{m}$**  absolute filtration with microfibre

Pressure Pmax = 10 bar / 145.03 psi

Flow rate Q = 120 l/min / 31.7 gpm

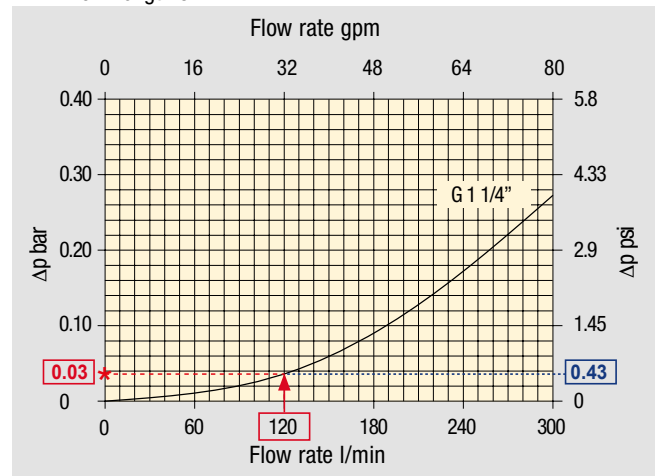
Viscosity V2 =  $46 \text{ mm}^2/\text{s}$  (cSt) / 216 SUS

Oil density =  $0.86 \text{ kg}/\text{dm}^3$  /  $53.68 \text{ lb}/\text{ft}^3$

Calculation:

$\Delta p_c$  = **0.03 bar / 0.43 psi** (see graphic below)

MPT 110 - Length 3 - 4



Filter housings  $\Delta p$  pressure drop.

The curves are plotted using mineral oil with density of  $0.86 \text{ kg}/\text{dm}^3$  in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.

Filter element	Absolute filtration H Series					Nominal filtration N Series			
	A03	A06	A10	A16	A25	P(00)10	P(00)25	M(00)25 M(00)60 M(00)90	
<b>Return filters</b>	74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40	
<b>MF 020</b>	2	29.20	24.12	8.00	7.22	5.00	3.33	2.85	2.00
	3	22.00	19.00	6.56	5.33	4.33	1.68	1.44	1.30
<b>MF 030</b>	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
<b>MF 030</b>	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
<b>MF 100</b>	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
<b>MF 100</b>	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82

$$\Delta p_e = (2.00 : 1000) \times 120 \times (46 : 30) = 0.37 \text{ bar}$$

$$\Delta p_e = (2.00 : 17.2) \times 32 \times (216 : 150) = 5.36 \text{ psi}$$

$$\Delta p_{\text{Tot.}} = 0.03 + 0.37 = 0.4 \text{ bar}$$

$$\Delta p_{\text{Tot.}} = 0.43 + 5.36 = 5.79 \text{ psi}$$

The selection is correct because the total pressure drop value is inside the admissible range for top tank return filters.

In case the max allowed total pressure drop is not verified, it is necessary to repeat the calculation changing the filter and/or filter element length/size.



## SUCTION FILTERS

Filter element		Nominal filtration Filter element ΔP Series : A - C					
Type	Length	P0010	P0025	M0025	M0060	M0090	M0250
<b>SMC 250</b>	10	0.65	0.20	0.10	0.08	0.05	0.03
<b>SSC 503</b>	10	-	-	0.17	0.11	0.11	0.11
<b>SSC 504</b>	10	-	-	0.11	0.08	0.08	0.08
<b>SSC 505</b>	10	-	-	0.23	0.18	0.18	0.18
<b>SSC 510</b>	10	-	-	0.18	0.14	0.14	0.14
<b>SSC 535</b>	10	-	-	0.08	0.05	0.05	0.05
<b>SSC 540</b>	10	-	-	0.05	0.04	0.04	0.04
<b>FEX 060</b>	10	4.58	3.22	1.02	0.89	0.63	0.63
	20	1.97	1.38	0.62	0.45	0.29	0.29
<b>FEX 110</b>	10	1.33	1.12	0.22	0.18	0.14	0.14
	20	0.90	0.76	0.15	0.10	0.09	0.09

## RETURN FILTERS

Filter element		Absolute filtration Filter element ΔP Series: H					Nominal filtration Filter Element ΔP Series: N		
Type	Length	A03	A06	A10	A16	A25	P10	P25	M25 - M60 - M90
<b>MF 020</b>	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40
	2	29.20	24.12	8.00	7.22	5.00	3.33	2.85	2.00
	3	22.00	19.00	6.56	5.33	4.33	1.68	1.44	1.30
<b>MFX 030</b> <b>MF 030</b>	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
<b>MF 100</b> <b>MF 100</b>	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82
<b>MF 180</b> <b>MF 180</b>	1	3.67	3.05	1.64	1.56	1.24	1.18	1.06	0.26
	2	1.69	1.37	0.68	0.54	0.51	0.43	0.39	0.12
<b>MF 190</b> <b>MF 190</b>	2	1.69	1.37	0.60	0.49	0.44	0.35	0.31	0.11
<b>MF 400</b> <b>MF 400</b>	1	3.20	2.75	1.39	1.33	1.06	0.96	0.87	0.22
	2	2.00	1.87	0.88	0.85	0.55	0.49	0.45	0.13
	3	1.90	1.60	0.63	0.51	0.49	0.39	0.35	0.11
<b>MF 750</b> <b>MF 750</b>	1	1.08	0.84	0.49	0.36	0.26	0.21	0.19	0.06
<b>MLX 250</b>	2	3.00	3.04	1.46	1.25	1.17	-	-	M25
									0.20
<b>MLX 660</b>	2	1.29	1.26	0.52	0.44	0.38	-	-	M25
									0.10
<b>CU 025</b>		78.00	48.00	28.00	24.00	9.33	9.33	8.51	1.25
<b>CU 040</b>		25.88	20.88	10.44	10.00	3.78	3.78	3.30	1.25
<b>CU 100</b>		15.20	14.53	5.14	4.95	2.00	2.00	0.17	1.10
<b>CU 250</b>		3.25	2.55	1.55	1.35	0.71	0.71	0.59	0.25
<b>CU 630</b>		1.96	1.68	0.85	0.72	0.24	0.42	0.36	0.09
<b>CU 850</b>		1.06	0.84	0.42	0.33	0.17	0.17	0.13	0.04

TO BE CONTINUED >>

**Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.**  
Reference oil viscosity 30 mm<sup>2</sup>/s

# FILTER SIZING Corrective factor

## RETURN FILTERS

Filter element		Absolute filtration Filter element $\Delta P$ Series: H					Nominal filtration Filter Element $\Delta P$ Series: N			
Type	Length	A03	A06	A10	A16	A25	P10	P25	M25 - M60 - M90	
MR 250	2	3.61	4.08	1.81	1.71	1.35	-	-	M25 0.55	
	4	2.10	1.70	1.14	0.77	0.53	-	-	0.60	
MR 100	1	19.00	17.00	6.90	6.30	4.60	2.94	2.52	1.60	
	2	11.70	10.80	4.40	4.30	3.00	2.94	2.52	1.37	
	3	7.80	6.87	3.70	3.10	2.70	2.14	1.84	1.34	
	4	5.50	4.97	2.60	2.40	2.18	1.72	1.47	1.34	
	5	4.20	3.84	2.36	2.15	1.90	1.60	1.37	1.34	
MR 250	1	5.35	4.85	2.32	1.92	1.50	1.38	1.20	0.15	
	2	4.00	3.28	1.44	1.10	1.07	0.96	0.83	0.13	
	3	2.60	2.20	1.08	1.00	0.86	0.77	0.64	0.12	
	4	1.84	1.56	0.68	0.56	0.44	0.37	0.23	0.11	
MR 630	1	3.10	2.48	1.32	1.14	0.92	0.83	0.73	0.09	
	2	2.06	1.92	0.82	0.76	0.38	0.33	0.27	0.08	
	3	1.48	1.30	0.60	0.56	0.26	0.22	0.17	0.08	
	4	1.30	1.20	0.48	0.40	0.25	0.21	0.16	0.08	
	5	0.74	0.65	0.30	0.28	0.13	0.10	0.08	0.04	
MR 850	1	0.60	0.43	0.34	0.25	0.13	0.12	0.09	0.03	
	2	0.37	0.26	0.23	0.21	0.11	0.08	0.07	0.03	
	3	0.27	0.18	0.17	0.17	0.05	0.04	0.04	0.02	
	4	0.23	0.16	0.13	0.12	0.04	0.03	0.03	0.02	

## RETURN / SUCTION FILTERS

Filter element		Absolute filtration		
Type	Length	A10	A16	A25
RSX 116	1	5.12	4.33	3.85
	2	2.22	1.87	1.22
RSX 165 RSX 166	1	2.06	1.75	1.46
	2	1.24	1.05	0.96
	3	0.94	0.86	0.61

Filter element		Absolute filtration Filter Element $\Delta P$ Series: N							
Type	Length	A03	A06	A10	A16	A25	P10	P25	M25 - M60 - M90
CU 110	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14
	2	12.62	10.44	6.11	6.02	4.16	1.60	1.49	0.12
	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11
	4	5.76	4.05	4.05	2.36	1.14	0.91	0.85	0.05

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.  
Reference oil viscosity 30 mm<sup>2</sup>/s

## LOW & MEDIUM PRESSURE FILTERS

Filter element		Absolute filtration Filter Element ΔP Series: N - W					Nominal filtration Filter Element ΔP Series: N		
Type	Length	A03	A06	A10	A16	A25	P10	P25	M25
<b>CU 110</b>	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14
	2	12.62	10.44	6.11	6.02	4.15	1.60	1.49	0.12
	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11
	4	5.76	4.05	2.80	2.36	1.14	0.91	0.85	0.05
<b>CU 210</b>	1	5.30	4.80	2.00	1.66	1.32	0.56	0.43	0.12
	2	3.44	2.95	1.24	1.09	0.70	0.42	0.35	0.09
	3	2.40	1.70	0.94	0.84	0.54	0.33	0.23	0.05
<b>DN</b>	016	7.95	7.20	3.00	2.49	1.98	0.84	0.65	0.18
	025	5.00	4.53	1.89	1.57	1.25	0.53	0.41	0.11
	040	3.13	2.66	1.12	0.98	0.63	0.38	0.32	0.08
<b>CU 400</b>	2	3.14	2.55	1.46	1.22	0.78	0.75	0.64	0.19
	3	2.15	1.70	0.94	0.78	0.50	0.40	0.34	0.10
	4	1.60	1.28	0.71	0.61	0.40	0.34	0.27	0.08
	5	1.00	0.83	0.47	0.34	0.20	0.24	0.19	0.06
	6	0.82	0.58	0.30	0.27	0.17	0.22	0.18	0.105
<b>CU 900</b>	1	0.86	0.63	0.32	0.30	0.21	-	-	0.05
<b>CU 950</b>	2	1.03	0.80	0.59	0.40	0.26	-	-	0.05
	3	0.44	0.40	0.27	0.18	0.15	-	-	0.02
<b>MR 630</b>	7	0.88	0.78	0.36	0.34	0.16	0.12	0.96	0.47

## HIGH PRESSURE FILTERS

Filter element		Absolute filtration Filter Element ΔP Series: N - R					Nominal filtration Filter El. ΔP Series: N
Type	Length	A03	A06	A10	A16	A25	M25
<b>HP 010 HP 011</b>	1	332.71	250.07	184.32	152.36	128.36	-
	2	220.28	165.56	74.08	59.13	37.05	-
	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
<b>HP 039</b>	2	70.66	53.20	25.77	20.57	14.67	4.90
	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
<b>HP 050 HPX 050</b>	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
<b>HP 065</b>	1	58.50	43.46	23.16	19.66	10.71	1.28
	2	42.60	25.64	16.22	13.88	7.32	1.11
	3	20.50	15.88	8.18	6.81	3.91	0.58
<b>HP 135</b>	1	20.33	18.80	9.71	8.66	4.78	2.78
	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01
<b>HP 150 HPX 150</b>	1	17.53	15.91	7.48	6.96	5.94	1.07
	2	8.60	8.37	3.54	3.38	3.15	0.58
	3	6.53	5.90	2.93	2.79	2.12	0.49

TO BE CONTINUED >>

**Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.**  
Reference oil viscosity 30 mm<sup>2</sup>/s

# FILTER SIZING Corrective factor

## HIGH PRESSURE FILTERS

Filter element		Absolute filtration Filter Element ΔP Series: N - R					Nominal filtration Filter El. ΔP Series: N
Type	Length	A03	A06	A10	A16	A25	M25
HP 320	1	10.88	9.73	5.02	3.73	2.54	1.04
	2	4.40	3.83	1.75	1.48	0.88	0.71
	3	2.75	2.11	1.05	0.87	0.77	0.61
	4	2.12	1.77	0.98	0.78	0.55	0.47
HP 500	1	4.44	3.67	2.30	2.10	1.65	0.15
	2	3.37	2.77	1.78	1.68	1.24	0.10
	3	2.22	1.98	1.11	1.09	0.75	0.08
	4	1.81	1.33	0.93	0.86	0.68	0.05
	5	1.33	1.15	0.77	0.68	0.48	0.04
HP 325	1	3.65	2.95	2.80	1.80	0.90	0.38
	2	2.03	1.73	1.61	1.35	0.85	0.36
	3	1.84	1.42	1.32	1.22	0.80	0.35

Filter element		Absolute filtration Filter Element ΔP Series: S - H - U				
Type	Length	A03	A06	A10	A16	A25
HP 010 HP 011	1	424.58	319.74	235.17	194.44	163.78
	2	281.06	211.25	94.35	75.45	47.26
	3	130.14	97.50	43.63	34.82	21.81
	4	109.39	82.25	36.79	29.37	18.40
HP 039	2	73.00	57.00	28.00	24.00	17.20
	3	40.90	36.33	21.88	18.80	11.20
	4	31.50	28.22	17.22	9.30	6.70
HP 050 HPX 050	1	47.33	34.25	21.50	20.50	14.71
	2	29.10	25.95	10.04	10.90	5.88
	3	20.85	19.50	10.68	8.61	4.36
	4	14.55	12.90	7.32	6.90	3.69
	5	9.86	9.34	6.40	4.80	2.50
HP 135	1	29.16	25.33	13.00	12.47	5.92
	2	14.28	11.04	7.86	7.90	4.44
	3	8.96	7.46	4.89	4.16	3.07
HP 320	1	13.00	12.19	6.80	6.40	3.32
	2	6.45	5.31	3.01	2.89	1.73
	3	4.13	3.14	1.90	1.78	1.17
	4	3.17	2.71	1.80	1.70	1.10
HP 500	1	9.70	8.81	4.55	4.47	2.80
	2	5.46	4.63	2.88	2.68	2.20
	3	3.90	3.74	2.22	2.07	1.53
	4	3.10	2.84	1.56	1.53	1.02
	5	1.93	1.83	1.14	1.08	0.69

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.  
Reference oil viscosity 30 mm<sup>2</sup>/s

## STAINLESS STEEL HIGH PRESSURE FILTERS

Filter element		Absolute filtration Filter Element ΔP Series: N - R					Nominal filtration Filter El. ΔP Series: N
Type	Length	A03	A06	A10	A16	A25	M25
<b>HP 010</b> <b>HP 011</b>	1	332.71	250.07	184.32	152.36	128.36	-
	2	220.28	165.56	74.08	59.13	37.05	-
	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
<b>HP 039</b>	2	70.66	53.20	25.77	20.57	14.67	4.90
	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
<b>HP 050</b>	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
<b>HP 135</b>	1	20.33	18.80	9.71	8.66	4.78	2.78
	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01

Filter element		Absolute filtration Filter Element ΔP Series: S - H - U				
Type	Length	A03	A06	A10	A16	A25
<b>HP 010</b> <b>HP 011</b>	1	424.58	319.74	235.17	194.44	163.78
	2	281.06	211.25	94.35	75.45	47.26
	3	130.14	97.50	43.63	34.82	21.81
	4	109.39	82.25	36.79	29.37	18.40
<b>HP 039</b>	2	73.00	57.00	28.00	24.00	17.20
	3	40.90	36.33	21.88	18.80	11.20
	4	31.50	28.22	17.22	9.30	6.70
<b>HP 050</b>	1	47.33	34.25	21.50	20.50	14.71
	2	29.10	25.95	10.04	10.90	5.88
	3	20.85	19.50	10.68	8.61	4.36
	4	14.55	12.90	7.32	6.90	3.69
	5	9.86	9.34	6.40	4.80	2.50
<b>HP 135</b>	1	29.16	25.33	13.00	12.47	5.92
	2	14.28	11.04	7.86	7.90	4.44
	3	8.96	7.46	4.89	4.16	3.07

**Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.**  
Reference oil viscosity 30 mm<sup>2</sup>/s

# FILTER SIZING Corrective factor

## FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

Filter element		Absolute filtration Filter Element $\Delta P$ Series: N - R					Nominal filtration Filter El. $\Delta P$ Series: N
Type	Length	A03	A06	A10	A16	A25	M25
<b>HP 010</b> <b>HP 011</b>	1	332.71	250.07	184.32	152.36	128.36	-
	2	220.28	165.56	74.08	59.13	37.05	-
	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
<b>HP 039</b>	2	70.66	53.20	25.77	20.57	14.67	4.90
	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
<b>HPX 050</b>	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
<b>HP 135</b>	1	20.33	18.80	9.71	8.66	4.78	2.78
	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01
<b>HP 150</b>	1	17.53	15.91	7.48	6.96	5.94	1.07
	2	8.60	8.37	3.54	3.38	3.15	0.58
	3	6.53	5.90	2.93	2.79	2.12	0.49

Filter element		Absolute filtration Filter Element $\Delta P$ Series: S - H - U				
Type	Length	A03	A06	A10	A16	A25
<b>HP 010</b> <b>HP 011</b>	1	424.58	319.74	235.17	194.44	163.78
	2	281.06	211.25	94.35	75.45	47.26
	3	130.14	97.50	43.63	34.82	21.81
	4	109.39	82.25	36.79	29.37	18.40
<b>HP 039</b>	2	73.00	57.00	28.00	24.00	17.20
	3	40.90	36.33	21.88	18.80	11.20
	4	31.50	28.22	17.22	9.30	6.70
<b>HPX 050</b>	1	47.33	34.25	21.50	20.50	14.71
	2	29.10	25.95	10.04	10.90	5.88
	3	20.85	19.50	10.68	8.61	4.36
	4	14.55	12.90	7.32	6.90	3.69
	5	9.86	9.34	6.40	4.80	2.50
<b>HP 135</b>	1	29.16	25.33	13.00	12.47	5.92
	2	14.28	11.04	7.86	7.90	4.44
	3	8.96	7.46	4.89	4.16	3.07

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.

# Filters sizing software

The web-based software program will allow you to select the most suitable MP Filtri's Filters, in accordance with your process design requirements.

The program will automatically check your input design process prior to propose you the acceptable solutions and create an output in PDF report style format.

The MP Filtri Selection Tool software program is easy to use with a flexible fast design method and provides improved layout formats with full descriptions.

The web-based tool is available at MP Filtri website at following link: <https://www.mpfiltri.com/tools/>

The related, complete user guide is available as Manual and downloadable from the "Download" section of MP Filtri website, as well as scanning the following QR code



Scan or click me!



ATEX  
FILTER

STAINLESS STEEL  
FILTER

RETURN  
FILTER

RETURN / SUCTION  
FILTER

DUPLEX FILTER  
LOW & MEDIUM PRESSURE

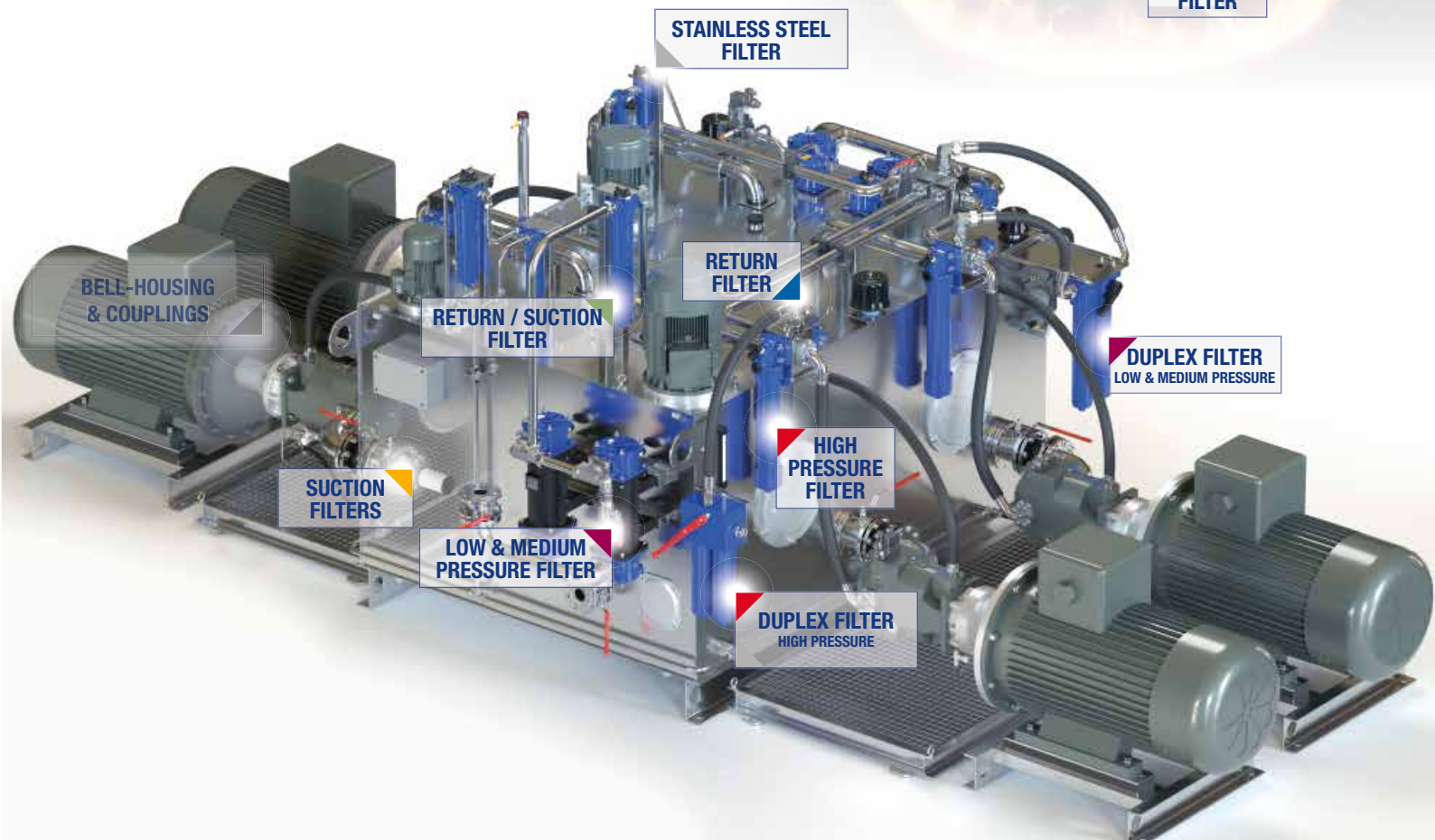
HIGH  
PRESSURE  
FILTER

DUPLEX FILTER  
HIGH PRESSURE

SUCTION  
FILTERS

LOW & MEDIUM  
PRESSURE FILTER

BELL-HOUSING  
& COUPLINGS



High pressure filters are used as process filters to protect individual valves or the entire hydraulic circuit from contamination as per ISO 4406.

9 versions are available with operating pressures range from 110 bar up to 560 bar.

A range of products is available to resolve all filter mounting problems, in the following configurations:

- In-line, with threaded and flange mounting
- Manifold top mounting
- Manifold side mounting
- Manifold mounting, to DIN 24340 CETOP R 35 H
- Manifold threaded/flange mounting in the top extraction filter cartridge version
- Duplex versions for continuous operation requirements

FMP series is specifically designed and suitable for:

- feed pumps of hydrostatic drives
- pressure lubrication
- hydraulic systems in the high pressure range

FMMX & FMM series is optimized for the protection of servo and proportional hydraulics:

- in agricultural machinery
- in construction machinery
- in commercial vehicles

HPB are kits designed for the direct integration into the control block; they can be easily integrated into the block through a simple cavity.

FHP & FHA series are the typical high-pressure filters optimized for industrial applications.

FHM series is designed for intermediate plate construction, CETOP design.

FHB series is designed for block mounting; the filter head can be screwed in from the outside.

FHF series is designed to assemble HF4 filter element according to SAE J2066.

FHD series is the duplex high pressure filter; with two independent filter heads, the flow can be switched without interruption during operation.

The range includes a complete set of valves:

- Bypass valve
- Check valve
- Bypass + check valve
- Reverse-flow valve
- Reverse-flow + bypass valve

## FILTER SIZING

For the proper calculation see pag. 22



# High pressure filters



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FHM	page 545
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THE X CONCEPT FOR OUR FILTERS

Protect the performance of your system with MYclean.  
Quality and efficiency are fundamental for MP Filtri:  
this exclusive new filter element possesses polygon shape geometry and specific seal  
that ensures only original spare parts can be used - ensuring correct operation and  
higher system reliability.

FMMX series

with MYCLEAN HPX Filter Element



- Protects the machine from improper use of non-original products.
- Safety of constant quality protection & reliability

With exclusive filter element you are sure that only MP Filtri filter elements can be used, ensuring the best cleaning level of the oil due to the use of originals filter elements.



The products identified as FMMX series are protected by:

- Italian Patent n° 102014902261205
- Canadian Patent n° 2,937,258
- European Patent n° 3 124 092 B1
- US Patent n° 20170030384 A1

TOGETHER WITH MYCLEAN, AS OPTION, FMMX SERIES CAN BE PROVIDED WITH

**zerospark®**  
THE ANTI-STATIC FILTERS

THE Z CONCEPT FOR OUR FILTERS



Zerospark® is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.

# FMMX series

Maximum working pressure up to 42 MPa (420 bar) - Flow rate up to 300 l/min



## INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



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## Description

## Technical data

### High Pressure filters

#### In-line

**Maximum working pressure up to 42 MPa (420 bar)**

**Flow rate up to 300 l/min**

FMMX is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines.

They are directly connected to the lines of the system through the hydraulic fittings.

#### Available features:

- Female threaded connections up to 1 1/4", for a maximum flow rate of 250 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N", for use with filters provided with bypass valve
- Visual, electrical and electronic differential clogging indicators
- MYclean interface connection for the filter element, to protect the product against non-original spare parts.
- External protective wrap, to optimize the flow through the element and to save the element efficiency against non-proper handling

#### Common applications:

- Agricultural machines
- Mobile machines

#### Filter housing materials

- Head: Painted cast iron, black RAL 9005
- Housing: Phosphatized steel
- Bypass valve: Steel

#### Pressure

- Test pressure: 63 MPa (630 bar)
- Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

#### Bypass valve

- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

#### Δp element type

- Microfiber filter elements - series N: 20 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

#### Seals

- Standard NBR series A
- Optional FPM series V

#### Temperature

From -25 °C to +110 °C

#### Connections

In-line Inlet/Outlet

#### Note

FMMX filters are provided for vertical mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]					Volumes [dm <sup>3</sup> ]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
<b>FMMX 050</b>		3.11	3.48	3.90	4.36	5.54		0.34	0.48	0.63	0.81	1.23
<b>FMMX 150</b>		7.50	9.50	10.90	-	-		0.60	1.00	1.25	-	-

Flow rates [l/min]

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25
FMMX 050	1	42	43	79	82	106	147
	2	52	57	85	96	121	149
	3	66	69	97	106	130	150
	4	83	89	113	115	134	152
	5	107	110	130	134	141	154
FMM 150	1	81	88	156	163	179	295
	2	142	145	227	230	236	312
	3	170	180	242	245	263	315

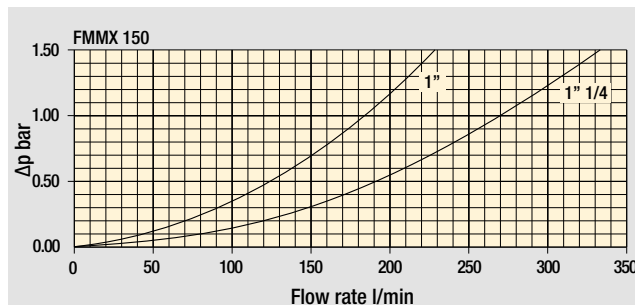
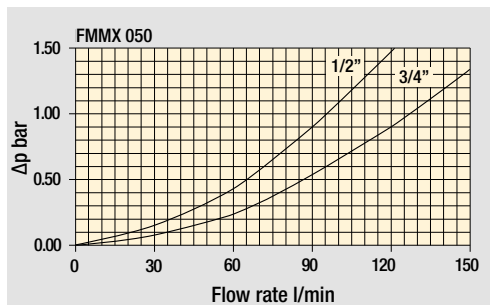
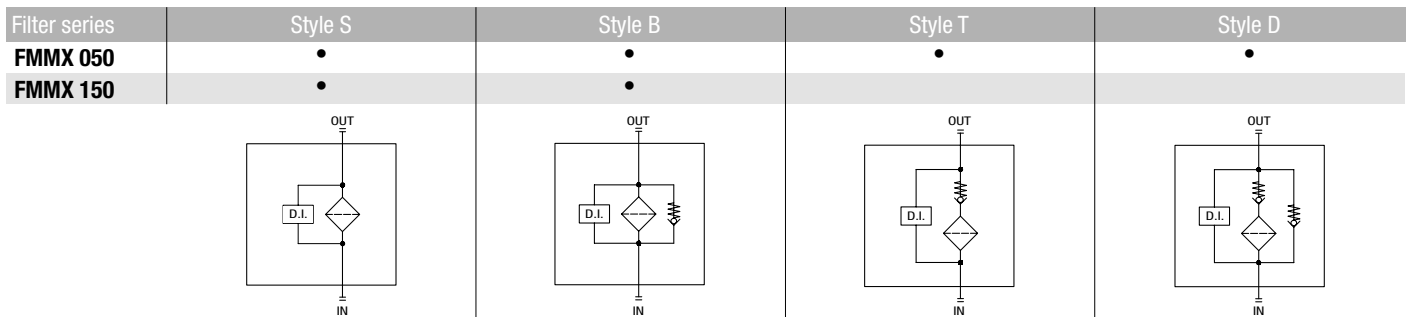
### Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

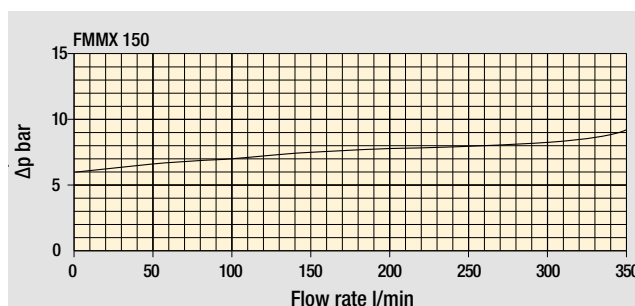
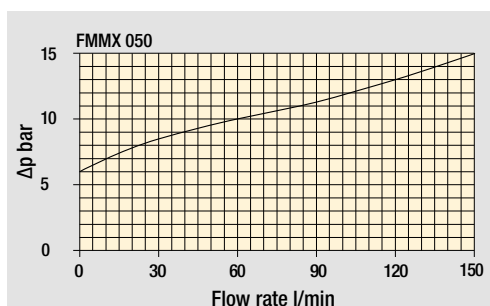
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

### Hydraulic symbols

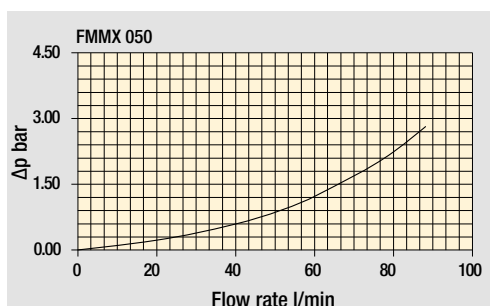


### Pressure drop

Filter housings  
 $\Delta p$  pressure drop



Bypass valve  
pressure drop



Filter housing  
with check valve

The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.

## Designation & Ordering code

### COMPLETE FILTER

Series and size Configuration example: **FMMX050** | **3** | **B** | **A** | **G** | **A10** | **N** | **P01**

**FMMX050** Filter featuring **MYCLEAN** Filter Element

Length  
**1** | **2** | **3** | **4** | **5**

Valves  
**B** With bypass 6 bar  
**D** With check valve, with bypass 6 bar

Seals  
**A** NBR  
**V** FPM

Connections  
**A** M18x1.5 - ISO 6149      **E** 1/2" NPT  
**B** M22x1.5 - ISO 6149      **F** 3/4" NPT  
**C** G 1/2"                      **G** SAE 8 - 3/4" - 16 UNF  
**D** G 3/4"                      **H** SAE 12 - 1 1/16" - 12 UN

Filtration rating (filter media)  
**A03** Inorganic microfiber 3 µm  
**A06** Inorganic microfiber 6 µm  
**A10** Inorganic microfiber 10 µm  
**A16** Inorganic microfiber 16 µm  
**A25** Inorganic microfiber 25 µm  
**M25** Wire mesh 25 µm

Element Δp  
**N** 20 bar

Executions		
Base	zero <span style="color: orange;">spark</span> <sup>+</sup>	
<b>P01</b>	<b>Z01 *</b>	Upper connection for clogging indicator
<b>P02</b>	<b>Z02 *</b>	Without connection for clogging indicator
<b>P03</b>	<b>Z03 *</b>	Frontal connection for clogging indicator
<b>Pxx</b>	<b>Zxx *</b>	Customized

\* Not for Mxx filter media

### FILTER ELEMENT

Element series and size Configuration example: **HPX050** | **3** | **A10** | **A** | **N** | **P01**

**HPX050** Filter Element with **MYCLEAN** feature

Element length  
**1** | **2** | **3** | **4** | **5**

Filtration rating (filter media)  
**A03** Inorganic microfiber 3 µm  
**A06** Inorganic microfiber 6 µm  
**A10** Inorganic microfiber 10 µm  
**A16** Inorganic microfiber 16 µm  
**A25** Inorganic microfiber 25 µm  
**M25** Wire mesh 25 µm

Seals  
**A** NBR  
**V** FPM

Element Δp  
**N** 20 bar

Executions		
Base	zero <span style="color: orange;">spark</span> <sup>+</sup>	
<b>P01</b>	<b>Z01 *</b>	MP Filtri standard
<b>Pxx</b>	<b>Zxx *</b>	Customized

\* Not for Mxx filter media

### CLOGGING INDICATORS

See page 727

**DEA** Electrical differential pressure indicator  
**DEM** Electrical differential pressure indicator  
**DEU** Electrical differential pressure indicator  
**DLA** Electrical / visual differential pressure indicator

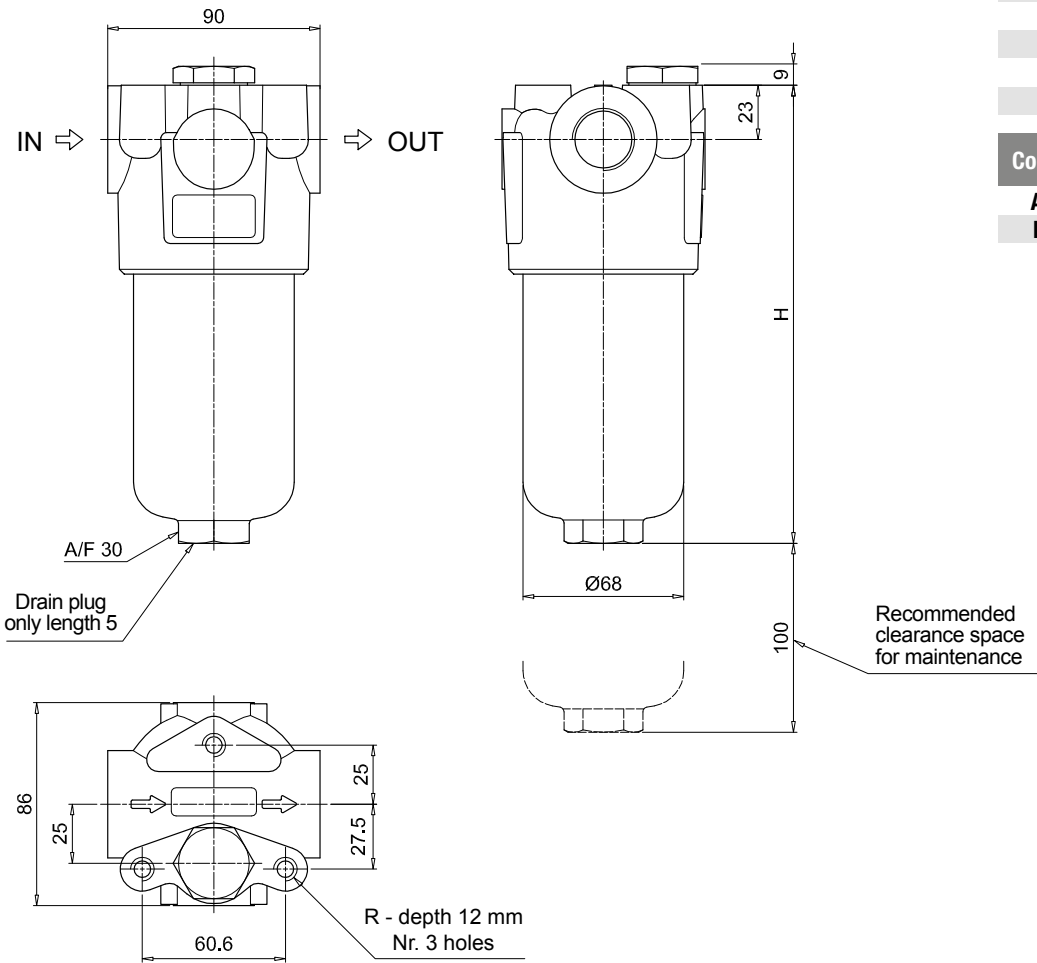
**DLE** Electrical / visual differential pressure indicator  
**DTA** Electronic differential pressure indicator  
**DVA** Visual differential pressure indicator  
**DVM** Visual differential pressure indicator

### PLUGS

See page 747

**T2** Plug

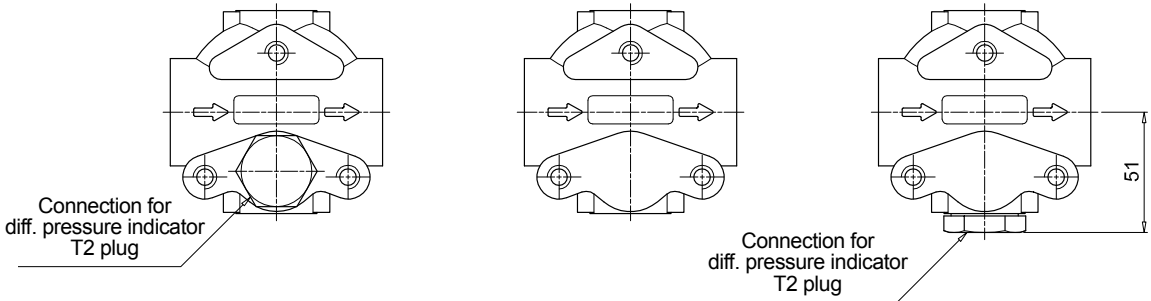
FMMX050	
Filter length	H [mm]
1	158
2	195
3	237
4	285
5	407
Connections	R
A-B-C-D	M10
E-F-G-H	3/8" UNC



Execution P01

Execution P02

Execution P03



## Designation & Ordering code

### COMPLETE FILTER

Series and size Configuration example: **FMMX150** **2** **B** **A** **D** **2** **M25** **N** **P01**

**FMMX150** Filter featuring **MYCLEAN** Filter Element

#### Length

**1** | **2** | **3** |

#### Valves

**S** Without bypass      **B** With bypass 6 bar

#### Seals

**A** NBR      **V** FPM

#### Connections

**C** G1"      **F** 1 1/4" NPT  
**D** G1 1/4"      **G** SAE 16 - 1 5/16" - 12 UN  
**E** 1" NPT      **H** SAE 20 - 1 5/8" - 12 UN

#### Connections for differential indicator

**1** Without connection  
**2** Upper connection  
**3** Frontal connection

#### Filtration rating (filter media)

<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

#### Element Δp

**N** 20 bar

#### Executions

Base	<b>zere<span style="color:orange">spark</span></b>	
<b>P01</b>	<b>Z01 *</b>	MP Filtri standard
<b>Pxx</b>	<b>Zxx *</b>	Customized

\* Not for Mxx filter media

### FILTER ELEMENT

#### Element series and size

**HPX150** Filter Element with **MYCLEAN** feature

Configuration example: **HPX150** **3** **A10** **A** **N** **P01**

#### Element length

**1** | **2** | **3** |

#### Filtration rating (filter media)

<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

#### Seals

**A** NBR  
**V** FPM

#### Element Δp

**N** 20 bar

#### Executions

Base	<b>zere<span style="color:orange">spark</span></b>	
<b>P01</b>	<b>Z01 *</b>	MP Filtri standard
<b>Pxx</b>	<b>Zxx *</b>	Customized

\* Not for Mxx filter media

### CLOGGING INDICATORS

See page 727

**DEA** Electrical differential pressure indicator

**DEM** Electrical differential pressure indicator

**DEU** Electrical differential pressure indicator

**DLA** Electrical / visual differential pressure indicator

**DLE** Electrical / visual differential pressure indicator

**DTA** Electronic differential pressure indicator

**DVA** Visual differential pressure indicator

**DVM** Visual differential pressure indicator

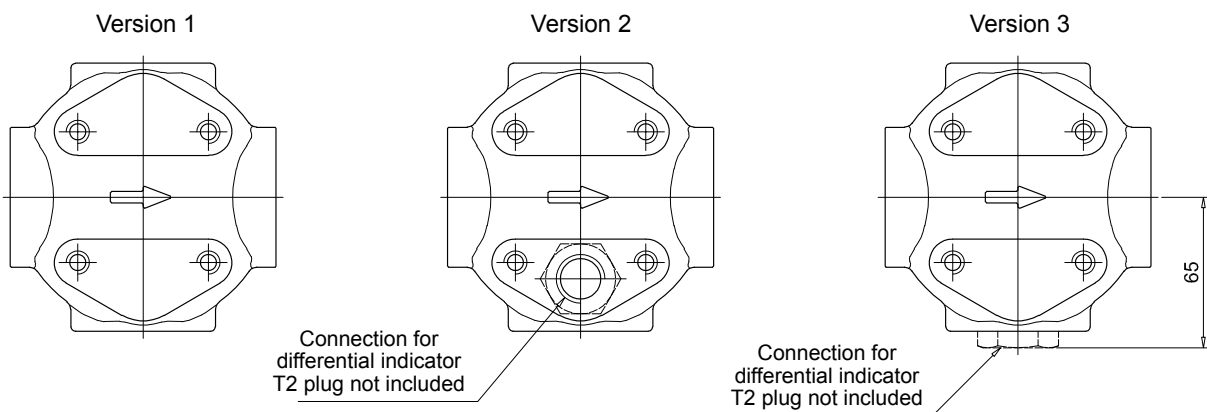
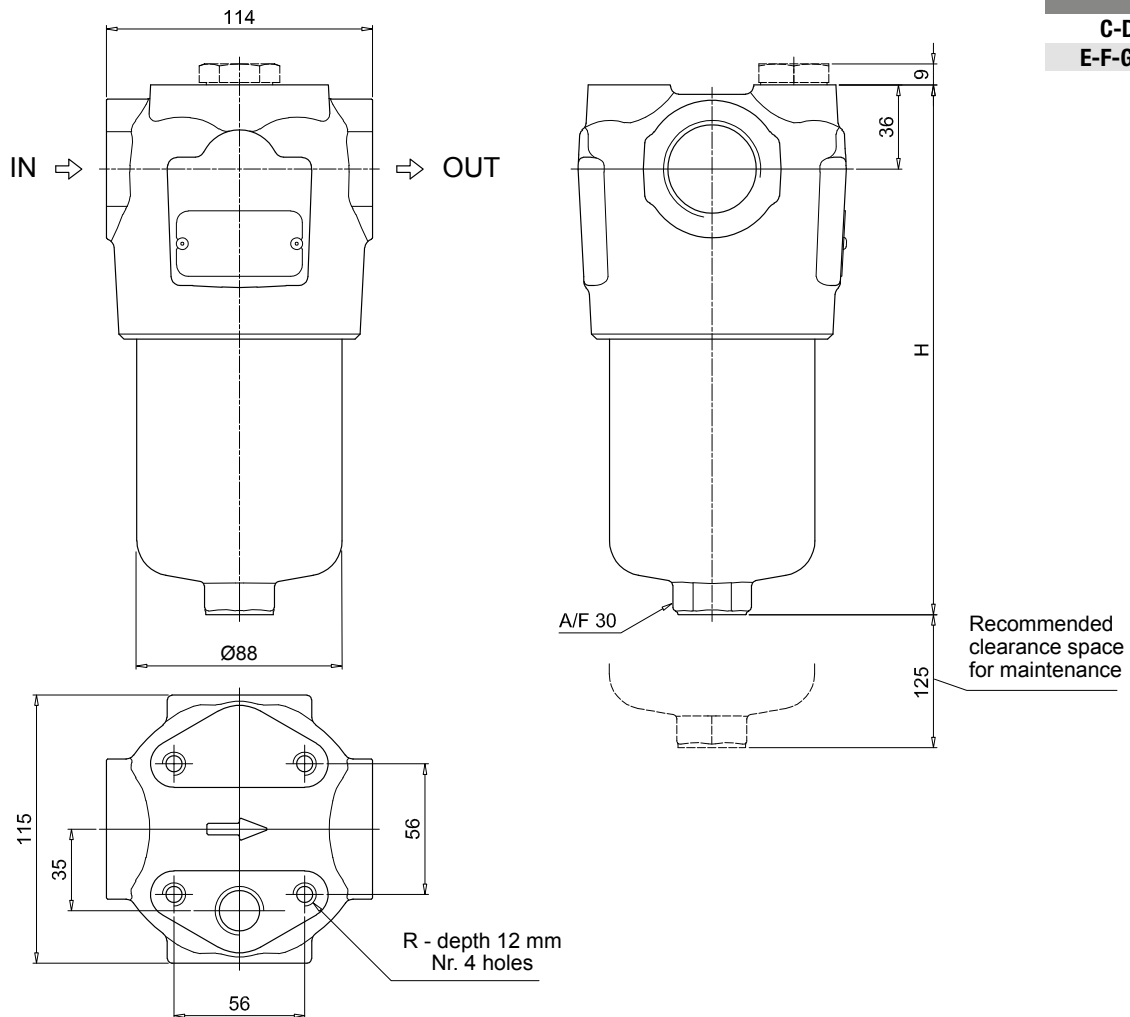
### PLUGS

See page 747

**T2** Plug



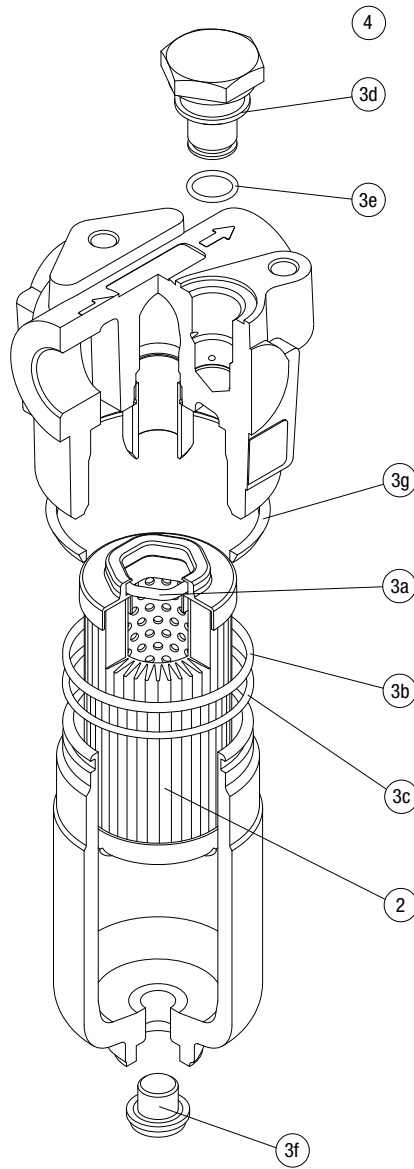
FMMX150	
Filter length	H [mm]
<b>1</b>	230
<b>2</b>	340
<b>3</b>	415
Connections	R
<b>C-D</b>	M10
<b>E-F-G-H</b>	3/8" UNC



# FMMX SPARE PARTS

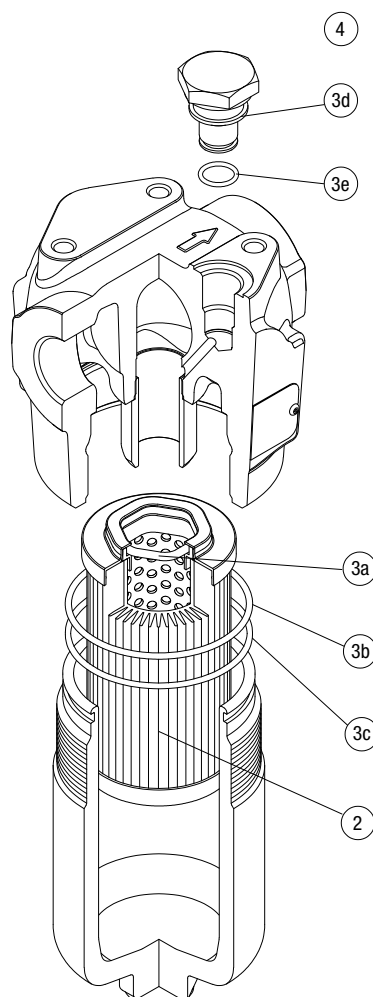
Order number for spare parts

## FMMX 050



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
FMMX 050	See order table	NBR	FPM	NBR	FPM
		02050864	02050865	T2H	T2V

## FMMX 150



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
<b>FMMX 150</b>	See order table	02050868	02050869	T2H	T2V



# FMM series

Maximum working pressure up to 42 MPa (420 bar) - Flow rate up to 300 l/min



## INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



Please scan or click the QR codes to get updated electronic version of the related document.



FMM050

FMM150

*For all the QR codes: Scan or click me!*

## Description

## Technical data

### High Pressure filters

#### In-line

**Maximum working pressure up to 42 MPa (420 bar)**

**Flow rate up to 300 l/min**

FMM is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines.

They are directly connected to the lines of the system through the hydraulic fittings.

#### Available features:

- Female threaded connections up to 1 1/4", for a maximum flow rate of 250 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N", for use with filters provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

#### Common applications:

- Agricultural machines
- Mobile machines

#### Filter housing materials

- Head: Painted cast iron, black RAL 9005
- Housing: Phosphatized steel
- Bypass valve: Steel

#### Pressure

- Test pressure: 63 MPa (630 bar)
- Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

#### Bypass valve

- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

#### Δp element type

- Microfiber filter elements - series N-R: 20 bar
- Microfiber filter elements - series S: 210 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

#### Seals

- Standard NBR series A
- Optional FPM series V

#### Temperature

From -25 °C to +110 °C

#### Connections

In-line Inlet/Outlet

#### Note

FMM filters are provided for vertical mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]					Volumes [dm <sup>3</sup> ]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
<b>FMM 050</b>		3.11	3.48	3.90	4.36	5.54		0.34	0.48	0.63	0.81	1.23
<b>FMM 150</b>		7.50	9.50	10.90	-	-		0.60	1.00	1.25	-	-

Flow rates [l/min]

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
<b>FMM 050</b>	<b>1</b>	42	43	79	82	106	147	29	39	57	59	74
	<b>2</b>	52	57	85	96	121	149	45	49	76	88	114
	<b>3</b>	66	69	97	106	130	150	58	61	89	99	125
	<b>4</b>	83	89	113	115	134	152	74	80	106	108	129
	<b>5</b>	107	110	130	134	141	154	93	95	111	121	139
<b>FMM 150</b>	<b>1</b>	81	88	156	163	179	295					
	<b>2</b>	142	145	227	230	236	312					
	<b>3</b>	170	180	242	245	263	315					

### Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

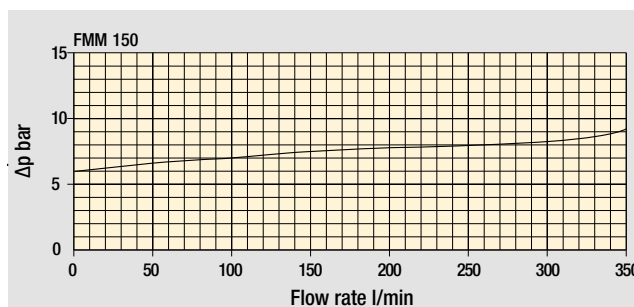
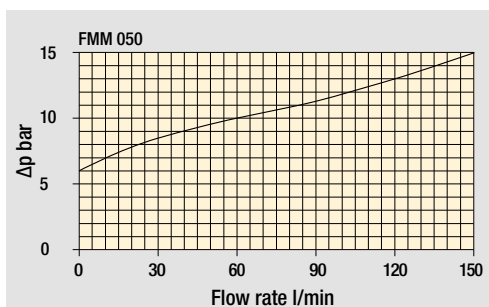
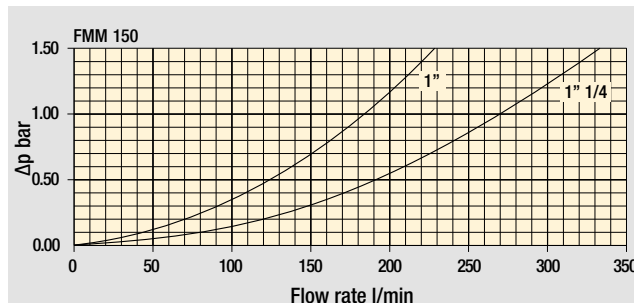
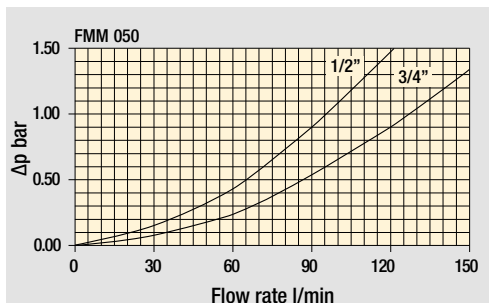
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

### Hydraulic symbols

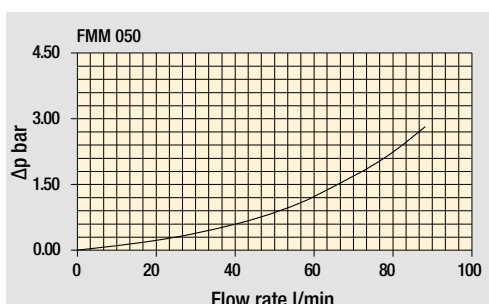
Filter series	Style S	Style B	Style T	Style D
<b>FMM 050</b>	•	•	•	•
<b>FMM 150</b>	•	•	-	-

Pressure drop  
Filter housings  
 $\Delta p$  pressure drop



Bypass valve  
pressure drop



Filter housing  
with check valve

Valves

The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.

## Designation & Ordering code

### COMPLETE FILTER

Series and size Configuration example: **FMM050** | **3** | **B** | **A** | **G** | **A10** | **N** | **P01**

#### FMM050

#### Length

1 | 2 | 3 | 4 | 5

#### Valves

- S** Without bypass
- B** With bypass 6 bar
- T** With check valve, without bypass
- D** With check valve, with bypass 6 bar

#### Seals

- A** NBR
- V** FPM

#### Connections

- |                             |                                   |
|-----------------------------|-----------------------------------|
| <b>A</b> M18x1.5 - ISO 6149 | <b>E</b> 1/2" NPT                 |
| <b>B</b> M22x1.5 - ISO 6149 | <b>F</b> 3/4" NPT                 |
| <b>C</b> G 1/2"             | <b>G</b> SAE 8 - 3/4" - 16 UNF    |
| <b>D</b> G 3/4"             | <b>H</b> SAE 12 - 1 1/16" - 12 UN |

#### Filtration rating (filter media)

- |                                 |       |
|---------------------------------|-------|
| <b>A03</b> Inorganic microfiber | 3 µm  |
| <b>A06</b> Inorganic microfiber | 6 µm  |
| <b>A10</b> Inorganic microfiber | 10 µm |
| <b>A16</b> Inorganic microfiber | 16 µm |
| <b>A25</b> Inorganic microfiber | 25 µm |
| <b>M25</b> Wire mesh            | 25 µm |

Element Δp	Valves			
	S	B	T	D
<b>N</b> 20 bar	-	•	-	-
<b>R</b> 20 bar	-	-	-	•
<b>S</b> 210 bar	•	-	•	-

#### Executions

- P01** Upper connection for clogging indicator
- P02** Without connection for clogging indicator
- P03** Frontal connection for clogging indicator
- Pxx** Customized

### FILTER ELEMENT

Element series and size Configuration example: **HP050** | **3** | **A10** | **A** | **N** | **P01**

#### HP050

#### Element length

1 | 2 | 3 | 4 | 5

#### Filtration rating (filter media)

- |                                 |       |
|---------------------------------|-------|
| <b>A03</b> Inorganic microfiber | 3 µm  |
| <b>A06</b> Inorganic microfiber | 6 µm  |
| <b>A10</b> Inorganic microfiber | 10 µm |
| <b>A16</b> Inorganic microfiber | 16 µm |
| <b>A25</b> Inorganic microfiber | 25 µm |
| <b>M25</b> Wire mesh            | 25 µm |

Seals	
<b>A</b>	NBR
<b>V</b>	FPM

Element Δp	
<b>N</b>	20 bar
<b>R</b>	20 bar
<b>S</b>	210 bar

Execution	
<b>P01</b>	MP Filtri standard
<b>Pxx</b>	Customized

### CLOGGING INDICATORS

See page 727

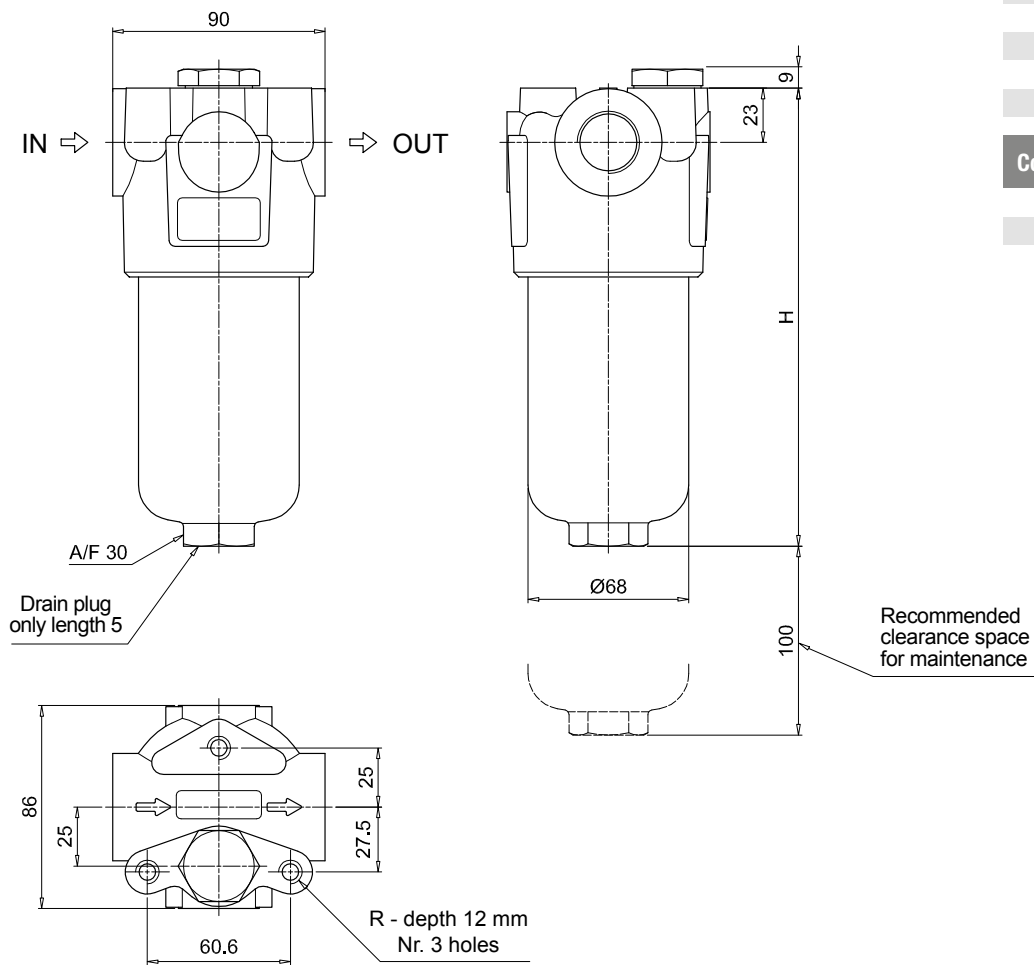
- |  |  |
|--|--|
| <b>DEA</b> Electrical differential pressure indicator          | <b>DLE</b> Electrical / visual differential pressure indicator |
| <b>DEM</b> Electrical differential pressure indicator          | <b>DTA</b> Electronic differential pressure indicator          |
| <b>DEU</b> Electrical differential pressure indicator          | <b>DVA</b> Visual differential pressure indicator              |
| <b>DLA</b> Electrical / visual differential pressure indicator | <b>DVM</b> Visual differential pressure indicator              |

### PLUGS

See page 747

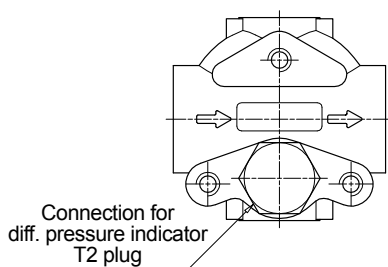
- T2** Plug



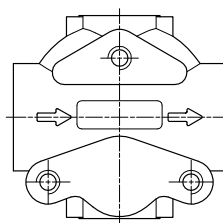


FMM050	
Filter length	H [mm]
1	158
2	195
3	237
4	285
5	407
Connections	R
A-B-C-D	M10
E-F-G-H	3/8" UNC

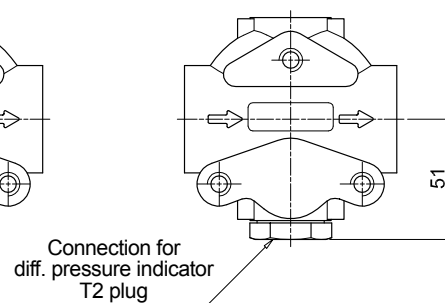
Execution P01



Execution P02



Execution P03



## Designation & Ordering code

### COMPLETE FILTER

Configuration example: **FMM150** | **2** | **B** | **A** | **D** | **2** | **M25** | **N** | **P01**

**Series and size**  
**FMM150**

**Length**  
**1** | **2** | **3**

**Valves**  
**S** Without bypass  
**B** With bypass 6 bar

**Seals**  
**A** NBR  
**V** FPM

**Connections**  
**C** G 1"      **F** 1 1/4" NPT  
**D** G 1 1/4"      **G** SAE 16 - 1 5/16" - 12 UN  
**E** 1" NPT      **H** SAE 20 - 1 5/8" - 12 UN

**Connection for differential pressure indicator**  
**1** Without connection  
**2** Upper connection  
**3** Frontal connection

**Filtration rating (filter media)**

<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

Element Δp	S	B
<b>N</b>	20 bar	- •
<b>S</b>	210 bar	• •

Execution	
<b>P01</b>	MP Filtri standard
<b>Pxx</b>	Customized

### FILTER ELEMENT

Configuration example: **HP150** | **2** | **M25** | **A** | **N** | **P01**

**Element series and size**  
**HP150**

**Element length**  
**1** | **2** | **3**

**Filtration rating (filter media)**

<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

Seals	
<b>A</b>	NBR
<b>V</b>	FPM

Element Δp	
<b>N</b>	20 bar
<b>S</b>	210 bar

Execution	
<b>P01</b>	MP Filtri standard
<b>Pxx</b>	Customized

### CLOGGING INDICATORS

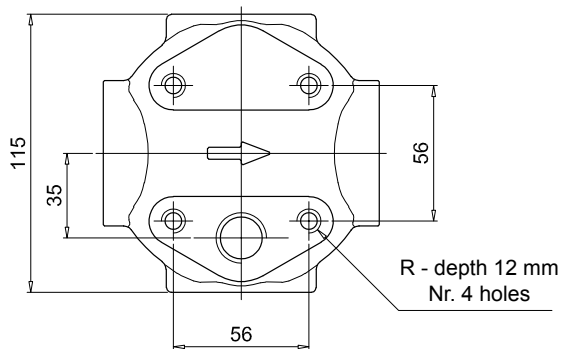
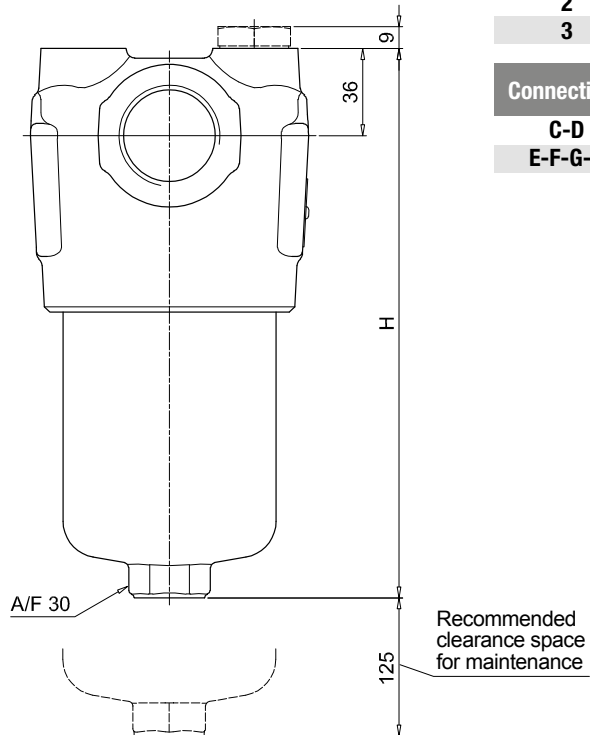
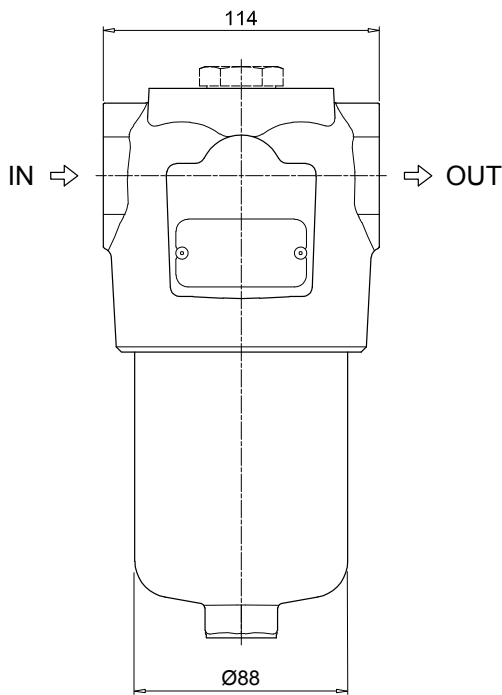
See page 727

<b>DEA</b>	Electrical differential pressure indicator	<b>DLE</b>	Electrical / visual differential pressure indicator
<b>DEM</b>	Electrical differential pressure indicator	<b>DTA</b>	Electronic differential pressure indicator
<b>DEU</b>	Electrical differential pressure indicator	<b>DVA</b>	Visual differential pressure indicator
<b>DLA</b>	Electrical / visual differential pressure indicator	<b>DVM</b>	Visual differential pressure indicator

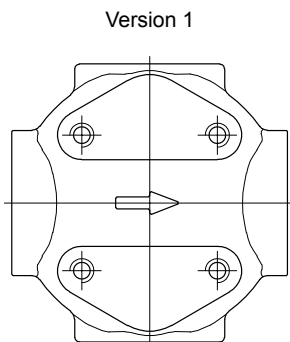
### PLUGS

See page 747

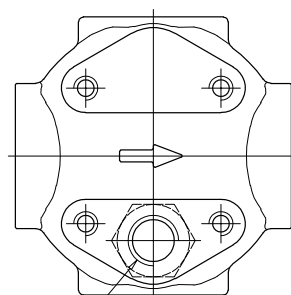
<b>T2</b>	Plug (not included)
-----------	---------------------



FMM150	
Filter length	H [mm]
<b>1</b>	230
<b>2</b>	340
<b>3</b>	415
Connections	R
<b>C-D</b>	M10
<b>E-F-G-H</b>	3/8" UNC

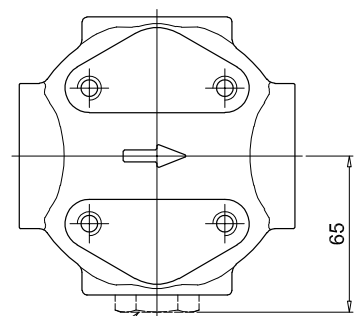


Version 1



Version 2

Connection for diff. pressure indicator  
T2 plug not included



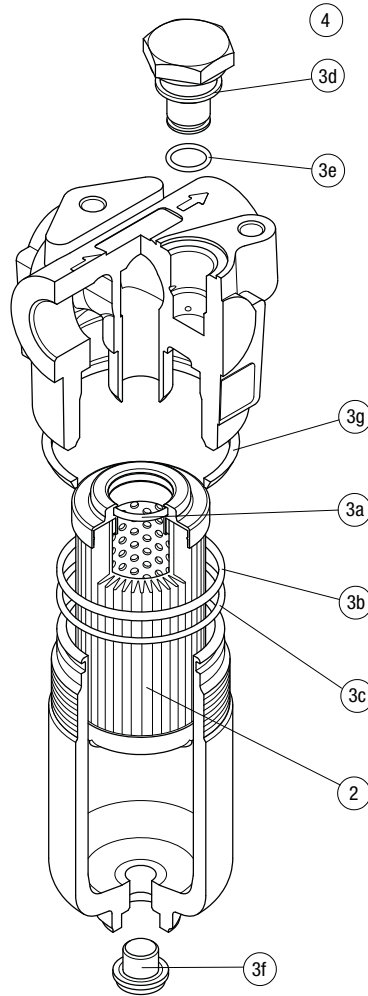
Version 3

Connection for diff. pressure indicator  
T2 plug not included

# FMM SPARE PARTS

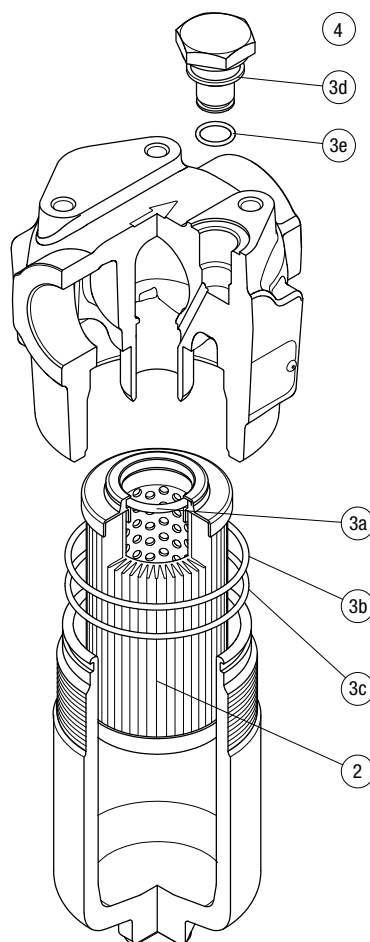
Order number for spare parts

## FMM 050



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
FMM 050	See order table	NBR	FPM	NBR	FPM
	<b>2</b>	<b>3</b> (3a ÷ 3g)		<b>4</b>	
		02050314	02050315	T2H	T2V

## FMM 150



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
<b>FMM 150</b>	See order table	02050731	02050732	T2H	T2V



# FHA 051 series

Maximum working pressure up to 56 MPa (560 bar) - Flow rate up to 150 l/min



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## Description

## Technical data

### High Pressure filters

#### In-line

**Maximum working pressure up to 56 MPa (560 bar)**

**Flow rate up to 150 l/min**

FHA is a range of high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly connected to the lines of the system through the hydraulic fittings.

#### Available features:

- Female threaded connections up to 3/4", for a maximum flow rate of 150 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Reverse flow valve, to allow bidirectional flow through the filter housing. The back flow is not filtered
- Low collapse filter element "N", for use with filters provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

#### Common applications:

Delivery lines, in any heavy duty industrial equipment or mobile machines

#### Filter housing materials

- Head: Steel (chemical heat treatment)
- Housing: Steel (chemical heat treatment)
- Bypass valve: Steel

#### Pressure

- Test pressure: 84 MPa (840 bar)
- Burst pressure: 168 MPa (1680 bar)
- Pulse pressure fatigue test: 1 00 000 cycles with pressure from 0 to 56 MPa (560 bar)

#### Bypass valve

- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

#### Δp element type

- Microfibre filter elements - series N-R: 20 bar
- Microfibre filter elements - series S: 210 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

#### Seals

- Standard NBR series A
- Optional FPM series V

#### Temperature

From -25 °C to +110 °C

#### Connections

In-line Inlet/Outlet

#### Note

FHA filters are provided for vertical mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]					Volumes [dm <sup>3</sup> ]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
<b>FHA 051</b>		3.28	3.65	4.06	4.54	5.74		0.33	0.47	0.62	0.79	1.23



Flow rates [l/min]

Filter series	Length	Filter element design - N Series						Filter element design - R Series					Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
FHA 051	1	42	41	82	85	110	156	42	41	82	85	110	30	40	58	60	76
	2	53	58	87	100	127	158	53	58	87	100	127	45	50	78	91	120
	3	68	71	101	111	137	160	68	71	101	111	137	59	62	92	103	131
	4	86	92	118	121	142	162	86	92	118	121	142	77	83	110	113	137
	5	112	115	137	142	150	165	112	115	137	142	150	96	99	116	128	147

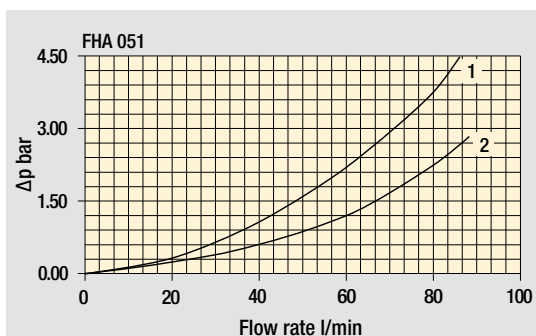
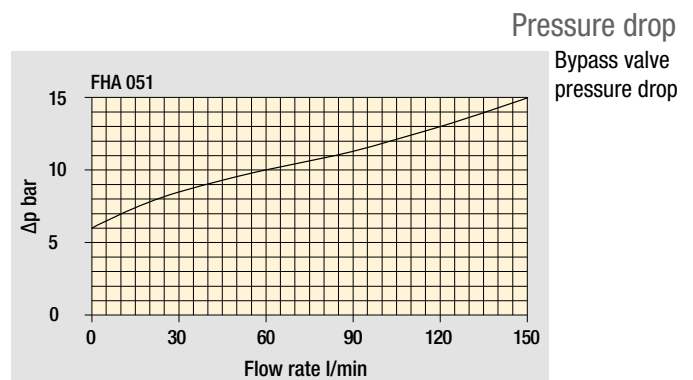
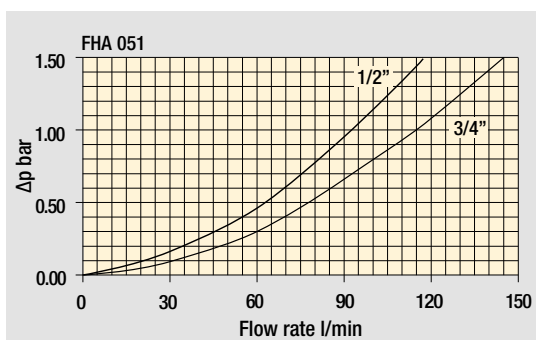
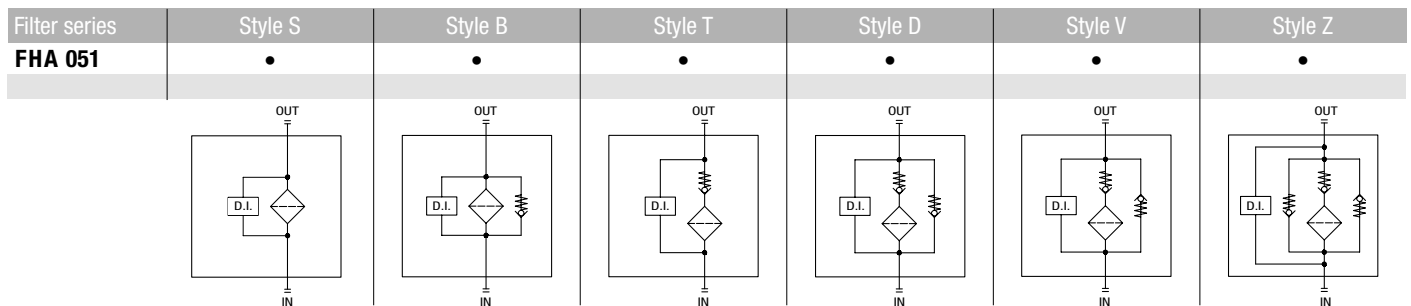
### Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

### Hydraulic symbols



Pressure drop in reverse flow valves

- 1 - Reverse flow
- 2 - In filter direction

The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.

# FHA 051

## Designation & Ordering code

### COMPLETE FILTER

Series and size **FHA051** Configuration example: **FHA051** | **3** | **B** | **A** | **G** | **A10** | **N** | **P01**

#### Length

1 | 2 | 3 | 4 | 5

#### Valves

- S** Without bypass
- B** With bypass 6 bar
- T** With check valve, without bypass
- D** With check valve, with bypass 6 bar
- V** With reverse flow, without bypass
- Z** With reverse flow, with bypass 6 bar

#### Seals

- A** NBR
- V** FPM

#### Connections

- |                             |                                   |
|-----------------------------|-----------------------------------|
| <b>A</b> M18x1.5 - ISO 6149 | <b>E</b> 1/2" NPT                 |
| <b>B</b> M22x1.5 - ISO 6149 | <b>F</b> 3/4" NPT                 |
| <b>C</b> G 1/2"             | <b>G</b> SAE 8 - 3/4" - 16 UNF    |
| <b>D</b> G 3/4"             | <b>H</b> SAE 12 - 1 1/16" - 12 UN |

#### Filtration rating (filter media)

- A03** Inorganic microfiber 3 µm
- A06** Inorganic microfiber 6 µm
- A10** Inorganic microfiber 10 µm
- A16** Inorganic microfiber 16 µm
- A25** Inorganic microfiber 25 µm
- M25** Wire mesh 25 µm

#### Valves

Element Δp	S	B	T	D	V	Z
<b>N</b> 20 bar	-	•	-	-	-	-
<b>R</b> 20 bar	-	-	-	•	-	•
<b>S</b> 210 bar	•	-	•	-	•	-

#### Execution

- P01** Upper connection for clogging indicator
- P02** Without connection for clogging indicator
- P03** Frontal connection for clogging indicator
- Pxx** Customized

### FILTER ELEMENT

Element series and size **HP050** Configuration example: **HP050** | **3** | **A10** | **A** | **N** | **P01**

#### Element length

1 | 2 | 3 | 4 | 5

#### Filtration rating (filter media)

- A03** Inorganic microfiber 3 µm
- A06** Inorganic microfiber 6 µm
- A10** Inorganic microfiber 10 µm
- A16** Inorganic microfiber 16 µm
- A25** Inorganic microfiber 25 µm
- M25** Wire mesh 25 µm

#### Seals

- A** NBR
- V** FPM

#### Element Δp

- N** 20 bar
- R** 20 bar
- S** 210 bar

#### Execution

- P01** MP Filtri standard
- Pxx** Customized

To be installed for working pressures up to 420 bar max

### CLOGGING INDICATORS

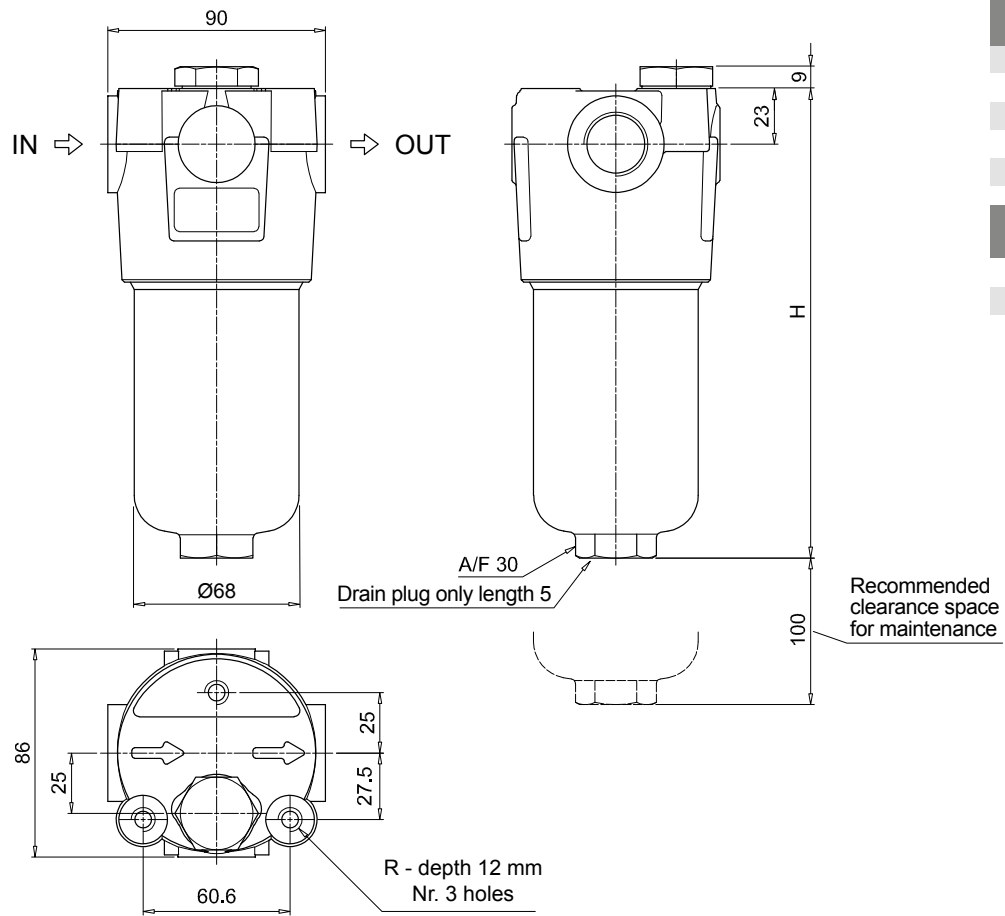
See page 727

- |  |  |
|--|--|
| <b>DEA</b> Electrical differential pressure indicator          | <b>DLE</b> Electrical / visual differential pressure indicator |
| <b>DEM</b> Electrical differential pressure indicator          | <b>DTA</b> Electronic differential pressure indicator          |
| <b>DEU</b> Electrical differential pressure indicator          | <b>DVA</b> Visual differential pressure indicator              |
| <b>DLA</b> Electrical / visual differential pressure indicator | <b>DVM</b> Visual differential pressure indicator              |

### PLUGS

See page 747

- T2** Plug (not included)



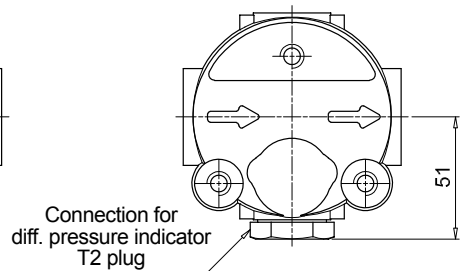
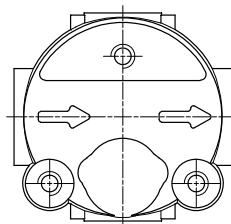
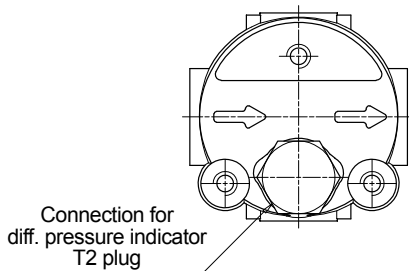
FHA051	
Filter length	H [mm]
1	158
2	195
3	237
4	285
5	407
Connections	R
A-B-C-D	M10
E-F-G-H	3/8" UNC

### Valves S - B - T - D

Execution P01

Execution P02

Execution P03

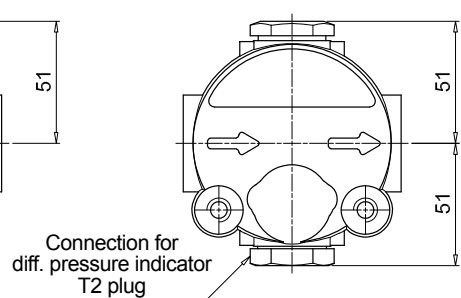
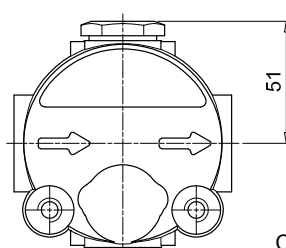
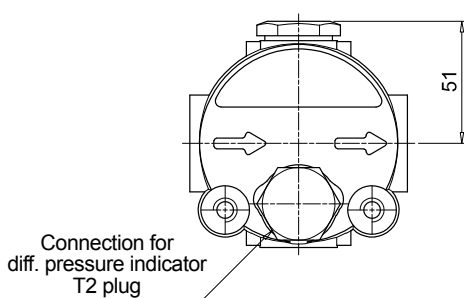


### Valves V - Z

Execution P01

Execution P02

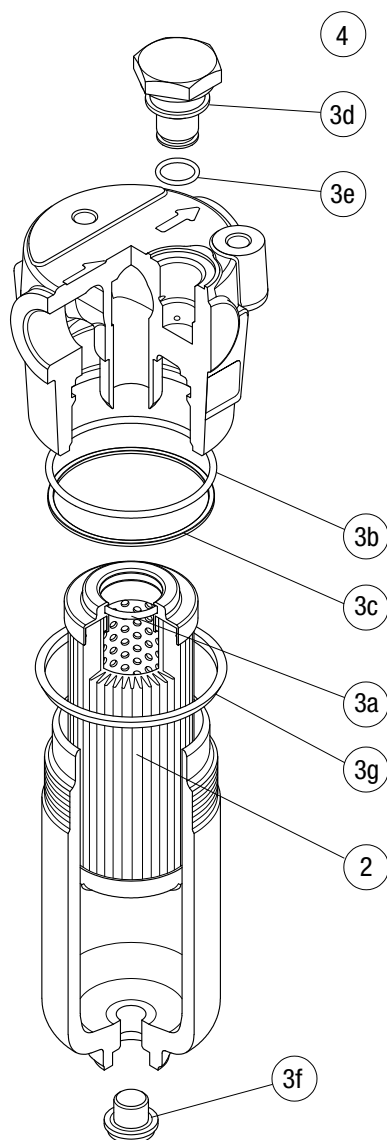
Execution P03



# FHA 051 SPARE PARTS

Order number for spare parts

FHA 051



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
FHA 051	See order table	NBR	FPM	NBR	FPM
		02050288	02050305	T2H	T2V





# FMP 039 series

Maximum working pressure up to 11 MPa (110 bar) - Flow rate up to 80 l/min



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# FMP 039 GENERAL INFORMATION

## Description

## Technical data

### High Pressure filters

#### In-line

**Maximum working pressure up to 11 MPa (110 bar)**  
**Flow rate up to 80 l/min**

FMP039 is a range of versatile medium pressure filter for transmission, protection of sensitive components in medium pressure hydraulic systems and filtration of the coolant into the machine tools. They are directly connected to the lines of the system through the hydraulic fittings.

#### Available features:

- 1/2" female threaded connections, for a maximum flow rate of 80 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N"
- Visual, electrical and electronic differential clogging indicators

#### Common applications:

Delivery lines, in any medium pressure industrial equipment or mobile machines

#### Filter housing materials

- Head: Anodized aluminium
- Housing: Anodized aluminium
- Bypass valve: Steel

#### Pressure

- Test pressure: 17 MPa (170 bar)
- Burst pressure: 33 MPa (330 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 11 MPa (110 bar)

#### Bypass valve

- Opening pressure 600 kPa (6 bar)  $\pm 10\%$
- Other opening pressures on request.

#### $\Delta p$ element type

- Microfibre filter elements - series N: 20 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN.

#### Seals

- Standard NBR series A
- Optional FPM series V

#### Temperature

From -25 °C to +110 °C

#### Connections

In-line Inlet/Outlet

#### Note

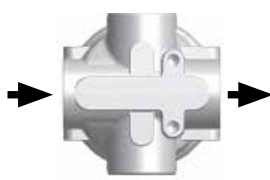
FMP 039 filters are provided for vertical mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

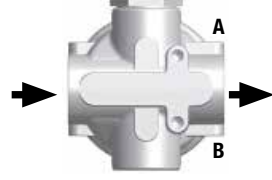
Filter series	Weights [kg]				Volumes [dm <sup>3</sup> ]			
	Length	2	3	4	Length	2	3	4
<b>FMP 039</b>		0.60	0.70	0.80		0.19	0.26	0.34

## Executions

**Execution 1:**  
without indicator connection



**Execution 6:**  
double indicator connection (A - B)

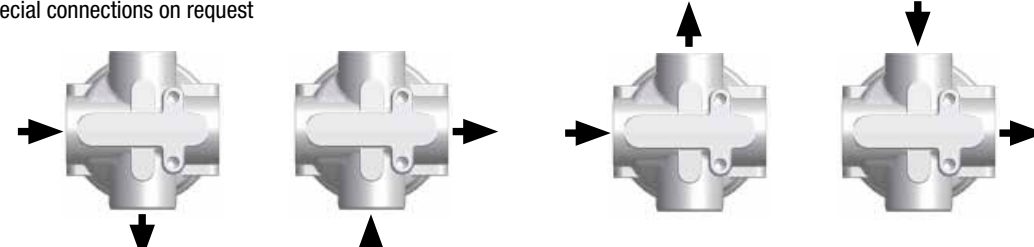


**A:**  
Closure cap with standard T2 steel. The position of the cap is reversible.

**B:**  
Standard closure cap with plastic thread protection. If necessary, a second T2 plug is available, see ordering information.

---

Special connections on request





Flow rates [l/min]

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25
<b>FMP 039</b>	<b>2</b>	20	26	45	52	61	97
	<b>3</b>	35	39	56	64	76	98
	<b>4</b>	44	48	66	71	82	92

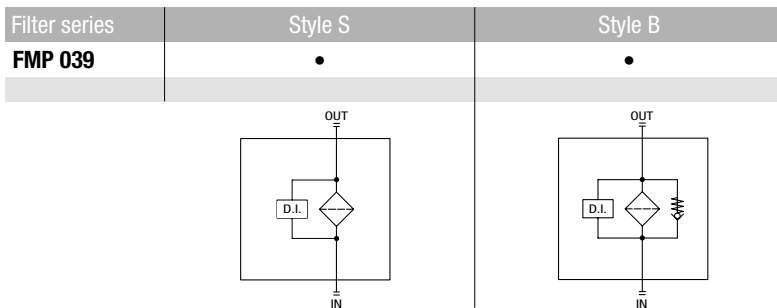
**Maximum flow rate for a complete pressure filter with a pressure drop  $\Delta p = 1.5$  bar.**

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

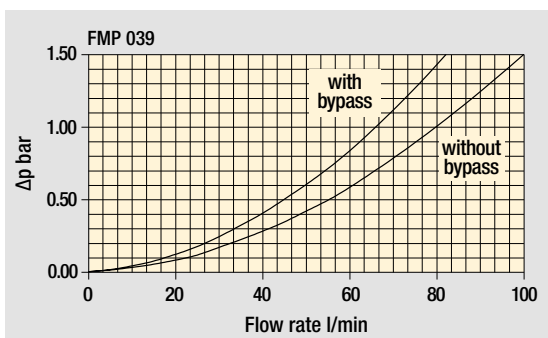
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

## Hydraulic symbols

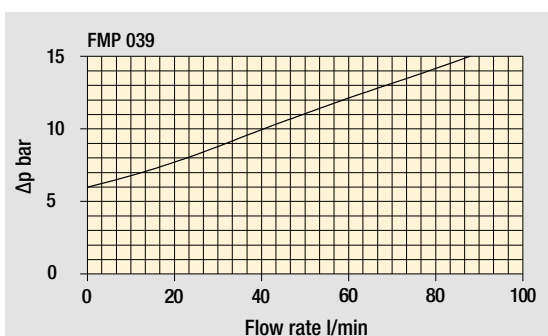


## Pressure drop

Filter housings  $\Delta p$  pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.

# FMP 039

## Designation & Ordering code

### COMPLETE FILTER

Configuration example: **FMP039** | **3** | **B** | **A** | **B** | **6** | **A03** | **N** | **P01**

**Series and size**  
**FMP039**

**Length**  
**2** | **3** | **4**

**Valves**  
**S** Without bypass  
**B** With bypass 6 bar

**Seals**  
**A** NBR  
**V** FPM

**Connections**  
**A** G 1/2"  
**B** 1/2" NPT  
**C** SAE 8 - 3/4" - 16 UNF

**Connection for differential pressure indicator**  
**1** Without connections  
**6** With two connections on both sides

**Filtration rating (filter media)**

<b>A03</b> Inorganic microfiber 3 µm	<b>A16</b> Inorganic microfiber 16 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>A25</b> Inorganic microfiber 25 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M25</b> Wire mesh 25 µm

**Element Δp**  
**N** 20 bar

**Execution**  
**P01** MP Filtri standard  
**Pxx** Customized

### FILTER ELEMENT

Configuration example: **HP039** | **3** | **A03** | **A** | **N** | **P01**

**Element series and size**  
**HP039**

**Element length**  
**2** | **3** | **4**

**Filtration rating (filter media)**

<b>A03</b> Inorganic microfiber 3 µm	<b>A16</b> Inorganic microfiber 16 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>A25</b> Inorganic microfiber 25 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M25</b> Wire mesh 25 µm

**Seals**  
**A** NBR  
**V** FPM

**Element Δp**  
**N** 20 bar

**Execution**  
**P01** MP Filtri standard  
**Pxx** Customized

### CLOGGING INDICATORS

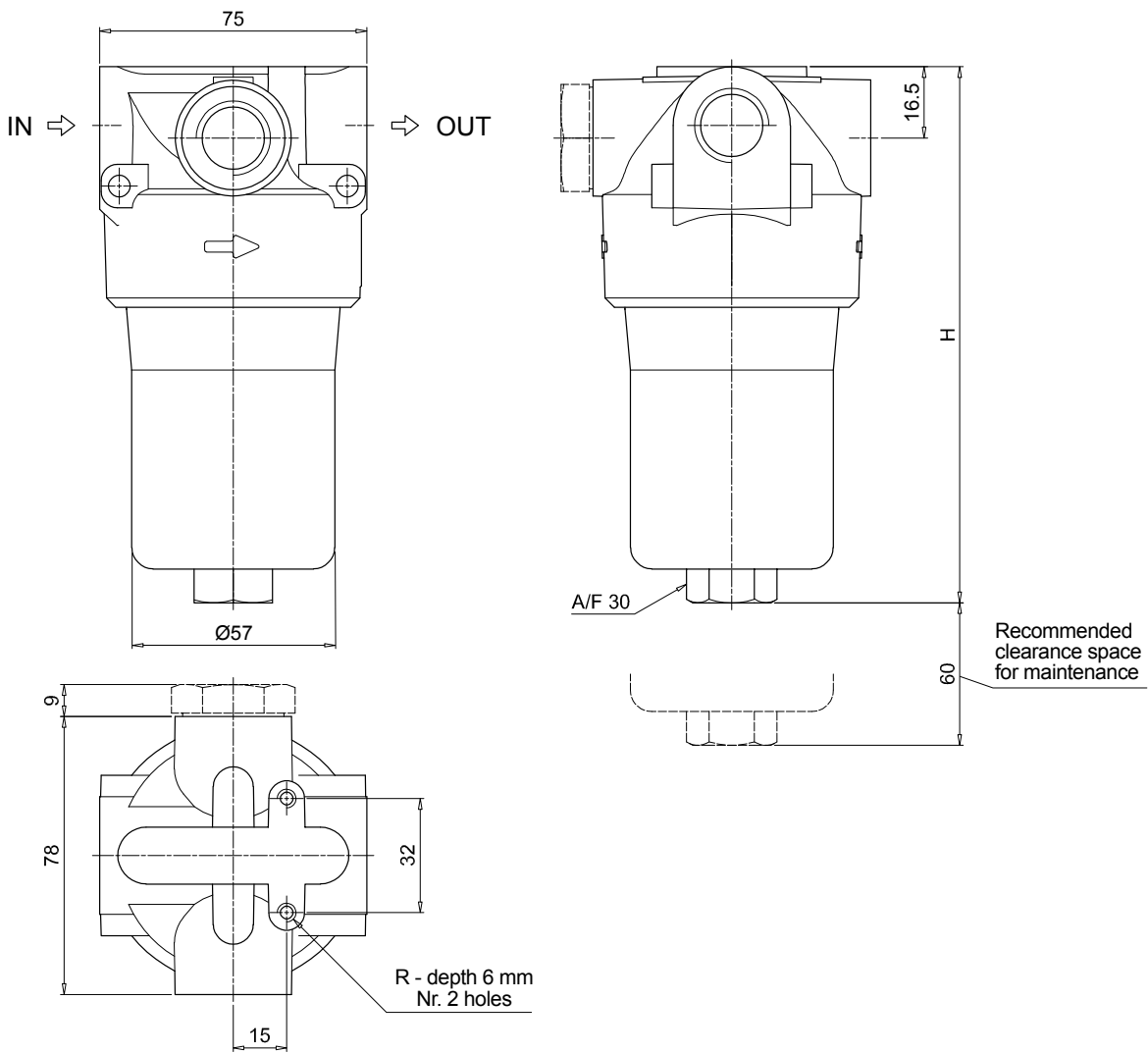
See page 727

<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

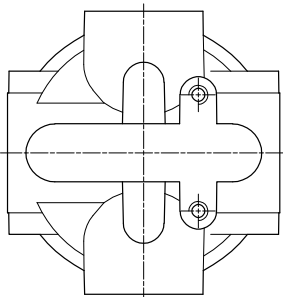
### PLUGS

See page 747

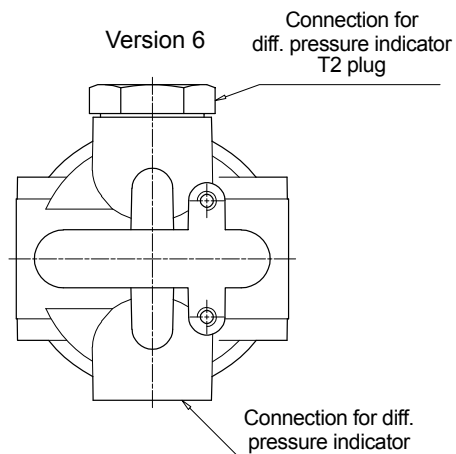
<b>T2</b> Plug (not included)
-------------------------------



Version 1



Version 6



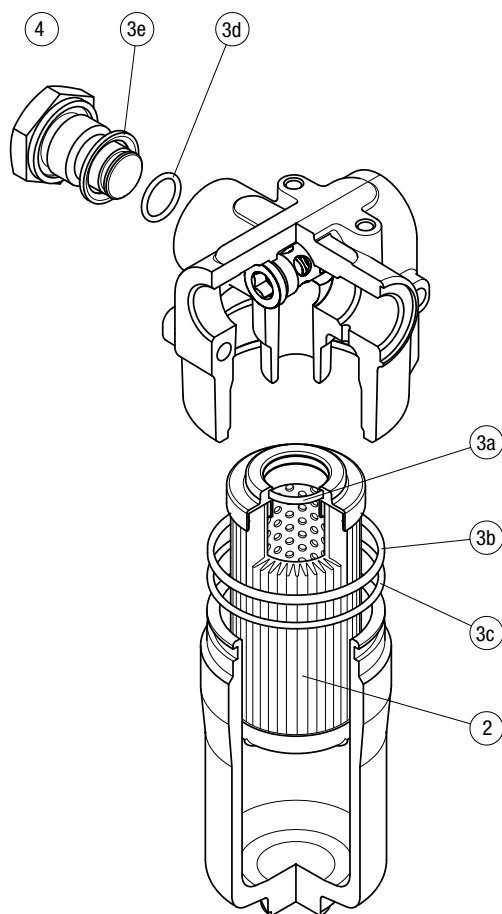
The position of the T2 plug is reversible

FMP039	
Filter length	H [mm]
2	151
3	194
4	238
Connections	R
A	M6
B - C	1/4" UNC

# FMP 039 SPARE PARTS

Order number for spare parts

FMP 039



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
<b>FMP 039</b>	See order table	02050509	02050510





# FMP series

Maximum working pressure up to 32 MPa (320 bar) - Flow rate up to 500 l/min



## INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



FMP065



FMP135



FMP320

Please scan or click the QR codes to get updated electronic version of the related document.



*For all the QR codes: Scan or click me!*

### High Pressure filters

#### In-line

**Maximum working pressure up to 32 MPa (320 bar)**

**Flow rate up to 500 l/min**

FMP is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the industrial equipment.

They are directly connected to the lines of the system through the hydraulic fittings.

#### Available features:

- Female threaded connections up to 1 1/2" and flanged connections up to 1 1/2", for a maximum flow rate of 500 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

#### Common applications:

Delivery lines, in any high pressure industrial equipment or mobile machines

#### Filter housing materials

- Head: Phosphatized cast iron
- Housing: Phosphatized steel
- Bypass valve: Brass
- Reverse Flow: Steel (only for series FMP 320)
- Check valve: Steel

#### Pressure

- Test pressure: 48 MPa (480 bar)
- Burst pressure: 96 MPa (960 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 32 MPa (320 bar)

#### Bypass valve

- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

#### Δp element type

- Microfibre filter elements - series N-R: 20 bar
- Microfibre filter elements - series H-S: 210 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

#### Seals

- Standard NBR series A
- Optional FPM series V

#### Temperature

From -25 °C to +110 °C

#### Connections

In-line Inlet/Outlet

#### Note

FMP filters are provided for vertical mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]					Volumes [dm <sup>3</sup> ]				
	Length	1	2	3	4	Length	1	2	3	4
<b>FMP 065</b>		3.26	3.62	4.83	-		0.36	0.47	0.84	-
<b>FMP 135</b>		5.61	7.21	8.27	-		0.45	0.78	1.00	-
<b>FMP 320</b>		10.95	13.08	15.37	17.85		1.03	1.75	2.52	3.35



Flow rates [l/min]

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25
<b>FMP 065</b>	<b>1</b>	23	30	48	54	72	105
	<b>2</b>	31	45	60	65	82	106
	<b>3</b>	52	60	80	84	94	108
<b>FMP 135</b>	<b>1</b>	69	73	120	129	171	201
	<b>2</b>	110	117	149	152	211	232
	<b>3</b>	151	152	192	195	212	233
<b>FMP 320</b>	<b>1</b>	130	144	244	296	361	477
	<b>2</b>	267	291	417	438	492	509
	<b>3</b>	348	390	476	493	503	519
	<b>4</b>	389	415	483	502	525	534

### Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

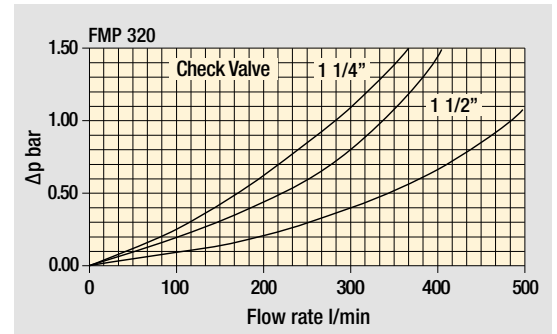
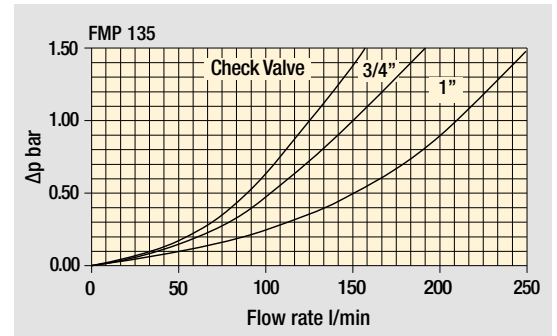
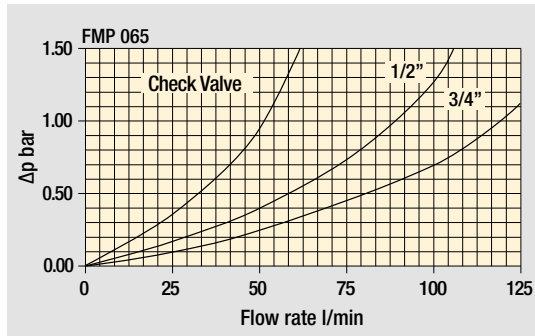
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

### Hydraulic symbols

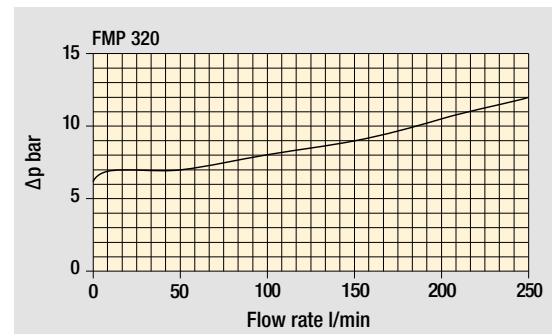
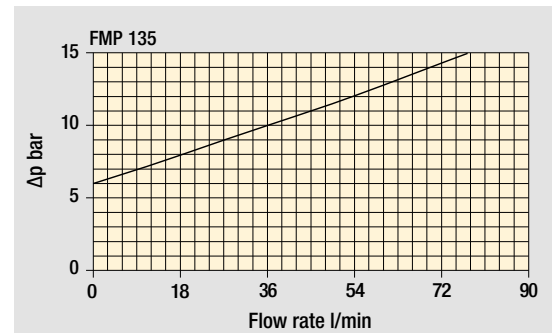
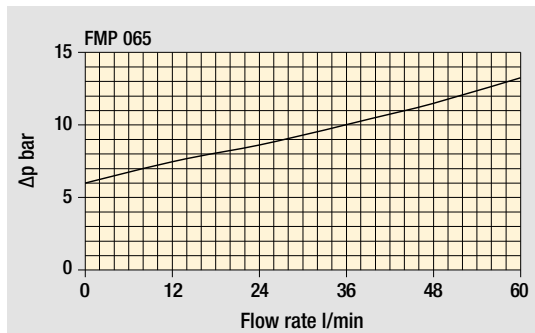
Filter series	Style S - E	Style B - C	Style T	Style D
<b>FMP 065</b>	•	•	•	•
<b>FMP 135</b>	•	•	•	•
<b>FMP 320</b>	•	•	•	•

## Pressure drop

### Filter housings $\Delta p$ pressure drop



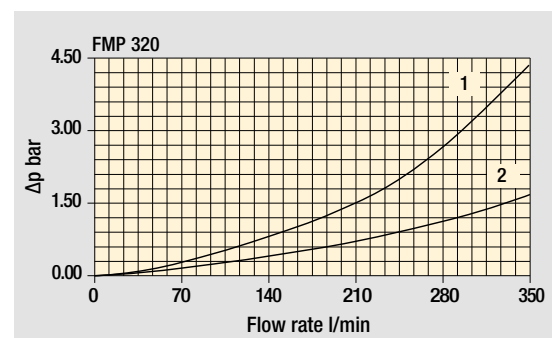
### Bypass valve pressure drop



### Valves

#### Filter housing with check valve

- 1 - Reverse flow
- 2 - In filter direction



The curves are plotted using mineral oil with density of  $0.86 \text{ kg/dm}^3$  in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.



# FMP FMP065 - FMP135 - FMP320

## Designation & Ordering code

### COMPLETE FILTER

Series and size Configuration example: **FMP065** **3** **T** **A** **G1** **M25** **S** **P01**

**FMP065** | **FMP135** | **FMP320**

Length	FMP065	FMP135	FMP320
1	•	•	•
2	•	•	•
3	•	•	•
4	-	-	•

Valves	
<b>S</b> Without bypass	<b>C</b> With bypass 6 bar, plug on the opposite side
<b>E</b> Without bypass, plug on the opposite side	<b>T</b> With check valve, without bypass
<b>B</b> With bypass 6 bar	<b>D</b> With check valve, with bypass

Seals	
<b>A</b> NBR	<b>V</b> FPM

Connections	FMP065	FMP135	FMP320
<b>G1</b>	G 1/2"	G 3/4"	G 1 1/4"
<b>G2</b>	G 3/4"	G 1"	G 1 1/2"
<b>G3</b>	1/2" NPT	3/4" NPT	1 1/4" NPT
<b>G4</b>	3/4" NPT	1" NPT	1 1/2" NPT
<b>G5</b>	SAE 8 - 3/4" - 16 UNF	SAE 12 - 1 1/16" - 12 UN	SAE 20 - 1 5/8" - 12 UN
<b>G6</b>	SAE 12 - 1 1/16" - 12 UN	SAE 16 - 1 5/16" - 12 UN	SAE 24 - 1 7/8" - 12 UN
<b>F1</b>	-	3/4" SAE 3000 psi/M	1 1/4" SAE 3000 psi/M
<b>F2</b>	-	1" SAE 3000 psi/M	1 1/2" SAE 3000 psi/M
<b>F3</b>	-	3/4" SAE 3000 psi/UNC	1 1/4" SAE 3000 psi/UNC
<b>F4</b>	-	1" SAE 3000 psi/UNC	1 1/2" SAE 3000 psi/UNC

Filtration rating (filter media)	
<b>A03</b> Inorganic microfiber	3 µm
<b>A06</b> Inorganic microfiber	6 µm
<b>A10</b> Inorganic microfiber	10 µm
<b>A16</b> Inorganic microfiber	16 µm
<b>A25</b> Inorganic microfiber	25 µm
<b>M25</b> Wire mesh	25 µm

Element Δp	Valves					
	S	E	B	C	T	D
<b>N</b> 20 bar	-	-	•	•	-	-
<b>R</b> 20 bar	-	-	-	-	-	•
<b>H</b> 210 bar	•	•	-	-	-	-
<b>S</b> 210 bar	-	-	-	-	•	-

Execution	Filter length			
	1	2	3	4
<b>P01</b> MP Filtri standard	•	•	•	•
<b>P02</b> Maintenance from the bottom of the housing	-	-	-	•
<b>Pxx</b> Customized	-	-	-	-

### FILTER ELEMENT

Element series and size Configuration example: **HP065** **3** **M25** **A** **S** **P01**

**HP065** | **HP135** | **HP320**

Element length	HP065	HP135	HP320
1	•	•	•
2	•	•	•
3	•	•	•
4	-	-	•

Filtration rating (filter media)	
<b>A03</b> Inorganic microfiber	3 µm
<b>A06</b> Inorganic microfiber	6 µm
<b>A10</b> Inorganic microfiber	10 µm
<b>A16</b> Inorganic microfiber	16 µm
<b>A25</b> Inorganic microfiber	25 µm
<b>M25</b> Wire mesh	25 µm

Seals	
<b>A</b> NBR	
<b>V</b> FPM	

Element Δp	
<b>N</b> 20 bar	
<b>R</b> 20 bar	
<b>H</b> 210 bar	
<b>S</b> 210 bar	

Execution	
<b>P01</b> MP Filtri standard	
<b>Pxx</b> Customized	

### CLOGGING INDICATORS

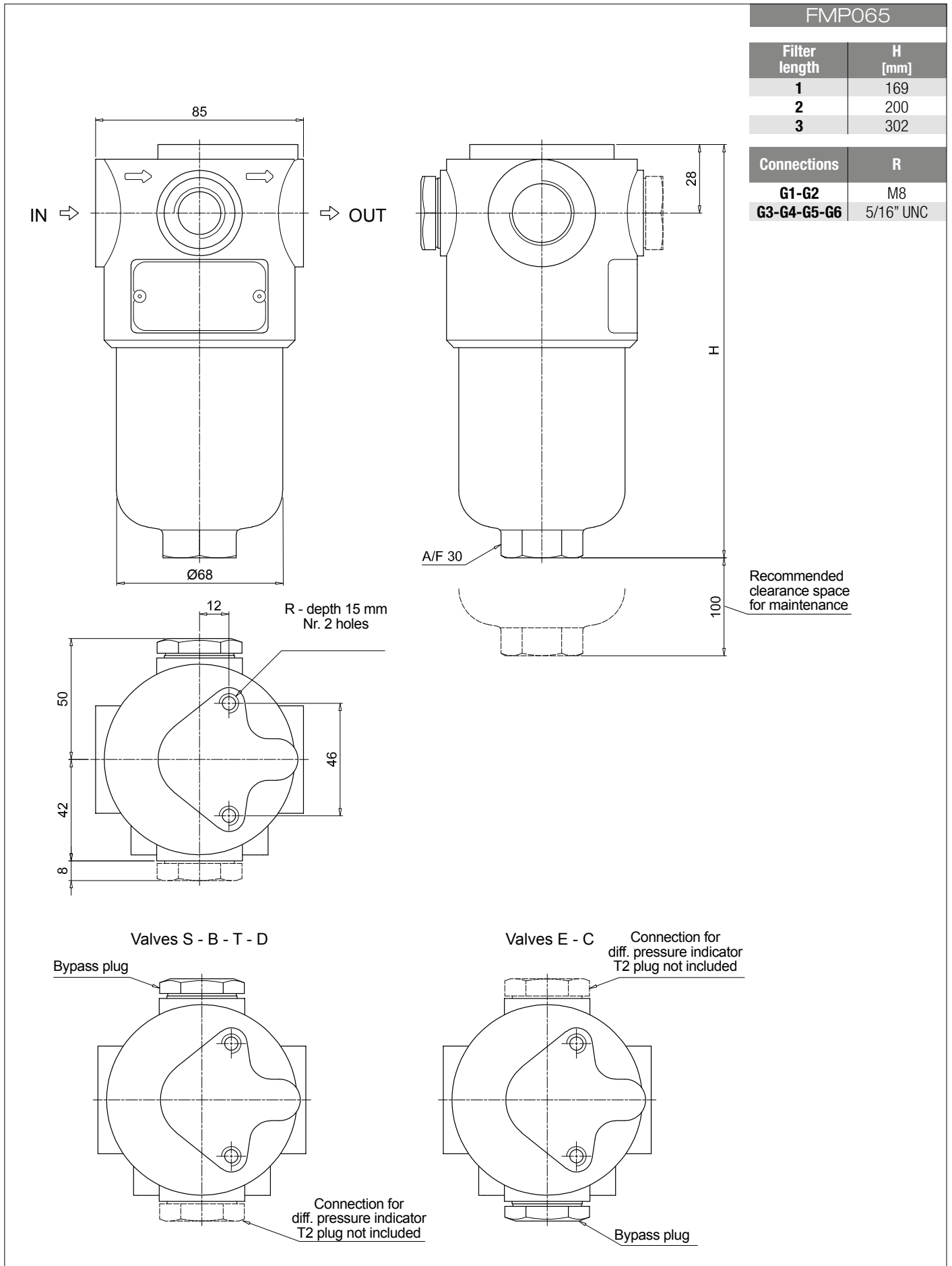
See page 727

<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

### PLUGS

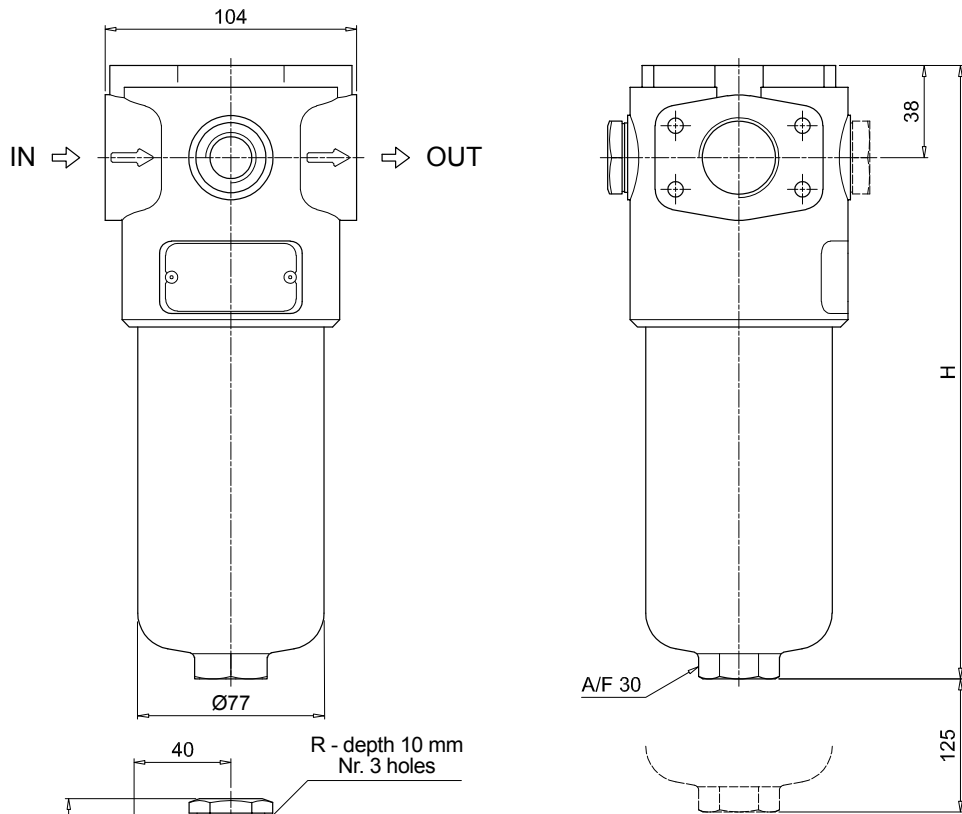
See page 747

<b>T2</b> Plug (not included)
-------------------------------

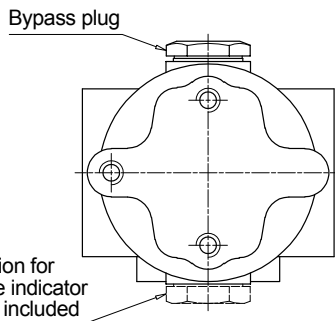


# FMP FMP065 - FMP135 - FMP320

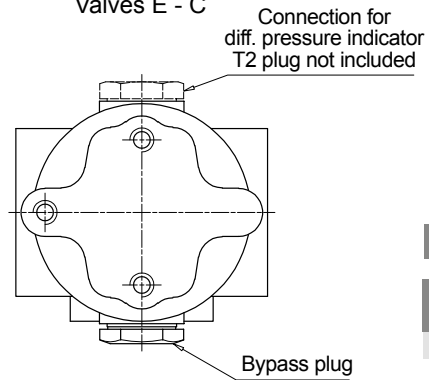
## Dimensions



Valves S - B - T - D



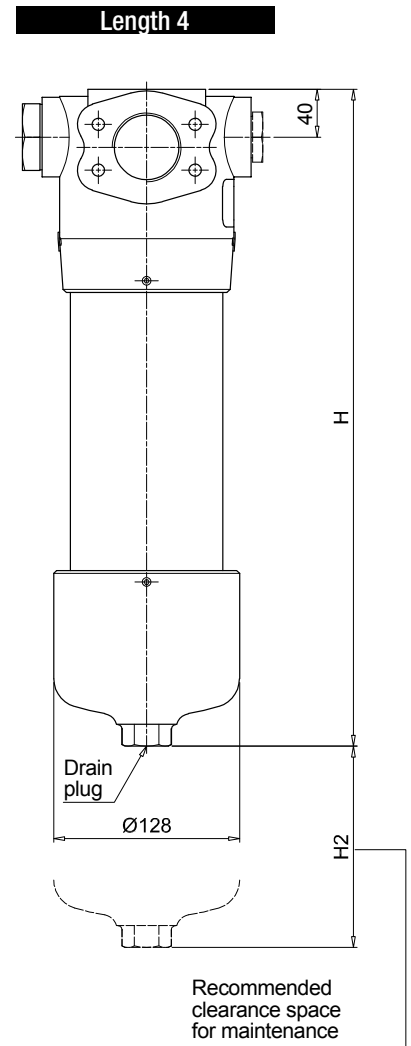
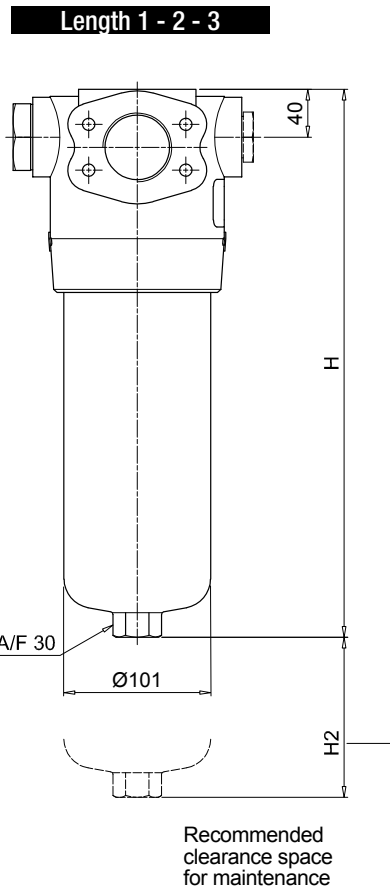
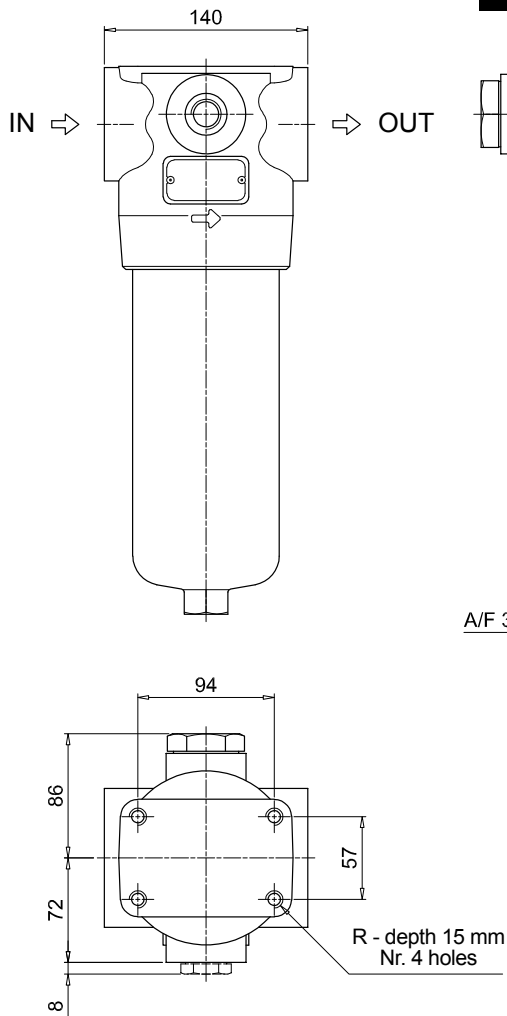
Valves E - C



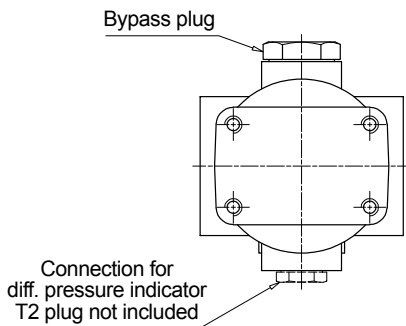
### FMP135

Filter length	H [mm]
1	221
2	334
3	409

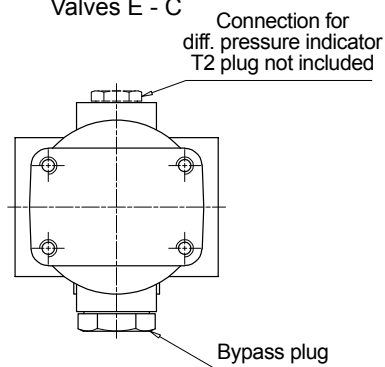
Connections	R
G1-G2	M10
G3-G4-G5-G6	3/8" UNC
F1-F2	M10
F3-F4	3/8" UNC



Valves S - B - T - D



Valves E - C



### FMP320

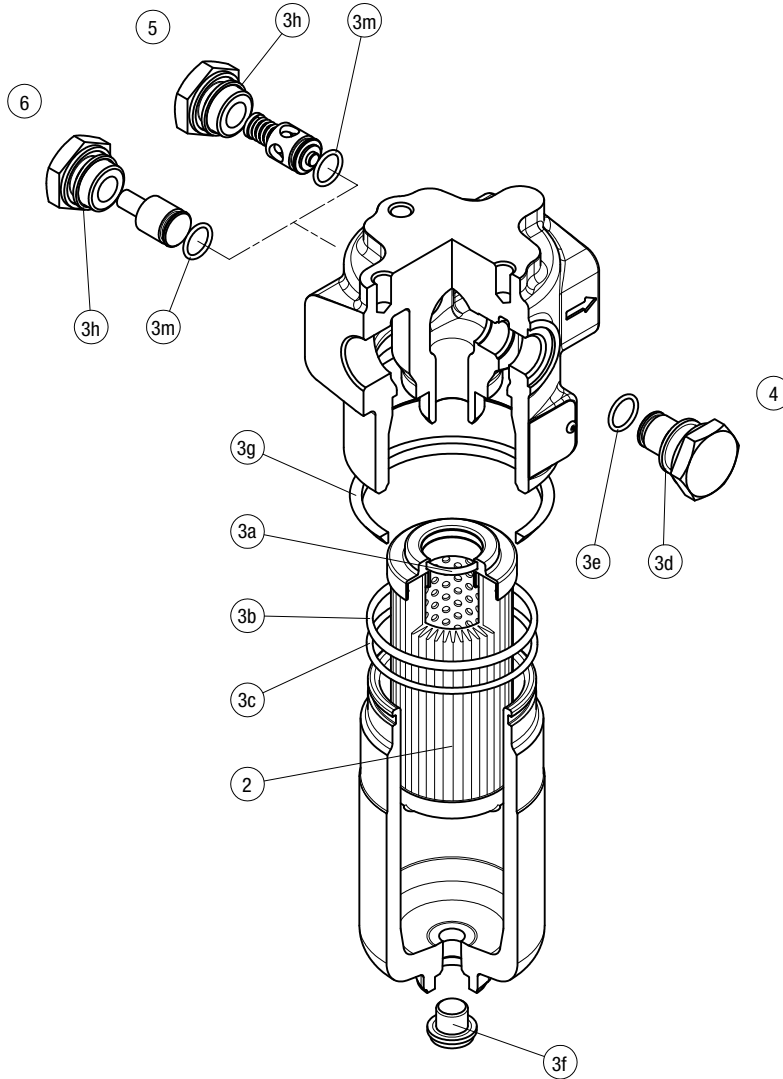
Filter length	H [mm]	H2 [mm]	
		Execution P01	P02
1	263	150	-
2	386	150	-
3	518	150	-
4	671	150	550

Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC

# FMP SPARE PARTS

Order number for spare parts

FMP 065 - 135 - 320



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug		Bypass assembly		Non-bypass assembly	
		NBR	FPM	NBR	FPM	NBR	FPM	NBR	FPM
<b>FMP 065</b>	See order table	02050267	02050278			02001312	02001385	02001314	02001386
<b>FMP 135</b>		02050293	02050294	T2H	T2V	02001312	02001385	02001314	02001386
<b>FMP 320</b>		02050274	02050285			02001396	02001397	02001398	02001399







# FHP series

Maximum working pressure up to 42 MPa (420 bar) - Flow rate up to 630 l/min



**INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS**



Please scan or click the QR codes to get updated electronic version of the related document:



FHP010



FHP011



FHP065



FHP135



FHP350



FHP351



FHP500

*For all the QR codes: Scan or click me!*

## Description

## Technical data

### High Pressure filters

#### In-line

**Maximum working pressure up to 42 MPa (420 bar)**

**Flow rate up to 630 l/min**

FHP is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the industrial equipment.

They are directly connected to the lines of the system through the hydraulic fittings.

#### Available features:

- Female threaded connections up to 1 1/2" and flanged connections up to 2", for a maximum return flow rate of 630 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Reverse flow valve, to allow bidirectional flow through the filter housing. The back flow is not filtered. The filter requires the use of internal check valves to direct the flow through the element in one direction and around the element in the other
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

#### Common applications:

Delivery lines, in any high pressure industrial equipment or mobile machines

#### Filter housing materials

- Head: Phosphatized cast iron

- Housing: Phosphatized steel

- Bypass valve

AISI 316L: FHP 010 - 011

Brass: FHP 065 - 135

Brass / AISI 304: FHP 350-351

Steel: FHP 500

- Reverse Flow

Steel: FHP 350 - FHP 500

- Check valve: Steel

#### Pressure

- Test pressure: 63 MPa (630 bar)

- Burst pressure: 126 MPa (1260 bar)

- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

#### Bypass valve

- Opening pressure 600 kPa (6 bar) ±10%

- Other opening pressures on request.

#### Δp element type

- Microfibre filter elements - series N: 20 bar

- Microfibre filter elements - series R: 20 bar (not available for FHP 010-011 and FHP 500)

- Microfibre filter elements - series H: 210 bar

- Microfibre filter elements - series S: 210 bar (only for FHP 500)

- Wire mesh filter elements - series N: 20 bar

- Fluid flow through the filter element from OUT to IN

#### Seals

- Standard NBR series A

- Optional FPM series V

#### Temperature

From -25 °C to +110 °C

#### Connections

FHP 010 - 065 - 135 - 350 - 351 - 500:

In-line Inlet/Outlet

FHP 011:

90° Inlet/Outlet

#### Note

FHP filters are provided for vertical mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]					Volumes [dm <sup>3</sup> ]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
<b>FHP 010 - 011</b>		2.05	2.18	2.64	3.13	-		0.10	0.12	0.15	0.20	-
<b>FHP 065</b>		4.26	4.62	5.83	-	-		0.25	0.30	0.50	-	-
<b>FHP 135</b>		7.11	8.71	9.76	-	-		0.43	0.76	0.97	-	-
<b>FHP 350 - 351</b>		13.95	16.08	18.37	20.85	-		1.00	1.72	2.49	3.32	-
<b>FHP 500</b>		27.00	31.17	34.69	46.70	52.5		1.71	2.43	3.04	5.18	6.51

Flow rates [l/min]

Filter series	Length	Filter element design - H Series					Filter element design - N Series					
		A03	A06	A10	A16	A25	A03	A06	A10	A16	A25	M25
<b>FHP 010</b>	<b>1</b>	3	5	6	7	8	4	6	8	9	10	37
	<b>2</b>	5	7	13	16	22	6	8	16	19	24	40
	<b>3</b>	10	13	22	25	30	11	14	23	26	31	41
	<b>4</b>	12	15	25	27	32	16	19	27	30	33	41
<b>FHP 011</b>	<b>1</b>	3	5	6	7	9	4	6	8	9	11	47
	<b>2</b>	5	7	14	17	24	7	9	17	21	28	52
	<b>3</b>	11	14	25	29	36	11	14	26	30	37	53
	<b>4</b>	12	16	28	32	38	17	21	32	36	40	54
<b>FHP 065</b>	<b>1</b>	24	25	50	59	84	25	33	56	63	90	142
	<b>2</b>	33	38	68	77	98	34	52	72	79	106	143
	<b>3</b>	61	70	100	107	123	61	73	101	108	125	147
<b>FHP 135</b>	<b>1</b>	49	55	95	98	147	67	72	115	122	159	184
	<b>2</b>	89	106	129	131	163	105	111	140	142	192	209
	<b>3</b>	120	132	158	166	180	141	143	176	179	193	211
<b>FHP 350</b> <b>FHP 351</b>	<b>1</b>	108	115	188	197	301	127	140	234	282	343	451
	<b>2</b>	196	225	317	323	396	256	278	394	415	465	480
	<b>3</b>	266	310	384	392	440	331	370	450	466	475	490
	<b>4</b>	308	333	391	398	445	369	393	456	474	495	503
<b>FHP 500</b>	<b>1</b>	144	157	265	268	355	269	305	390	406	444	612
	<b>2</b>	232	262	350	363	398	321	357	433	441	484	619
	<b>3</b>	293	301	398	408	455	396	416	497	499	537	622
	<b>4</b>	336	377	452	455	507	430	475	516	524	545	626
	<b>5</b>	420	428	494	500	544	475	493	535	545	569	627

**Maximum flow rate for a complete pressure filter with a pressure drop  $\Delta p = 1.5$  bar.**

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

Hydraulic symbols

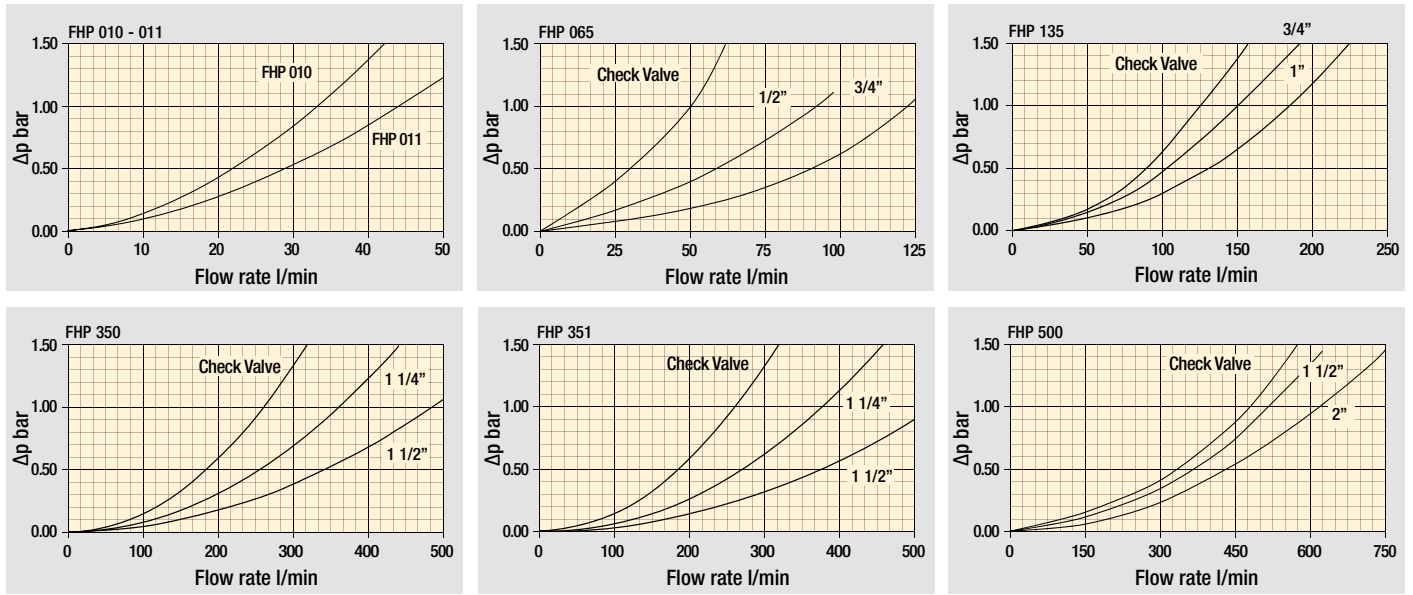
Filter series	Style S	Style B	Style T	Style D	Style V	Style Z
<b>FHP 010 - 011</b>	•	•	-	-	•	•
<b>FHP 065</b>	•	•	•	-	-	-
<b>FHP 135</b>	•	•	•	-	-	-
<b>FHP 350-351</b>	•	•	•	•	•	•
<b>FHP 500</b>	•	•	•	•	•	•

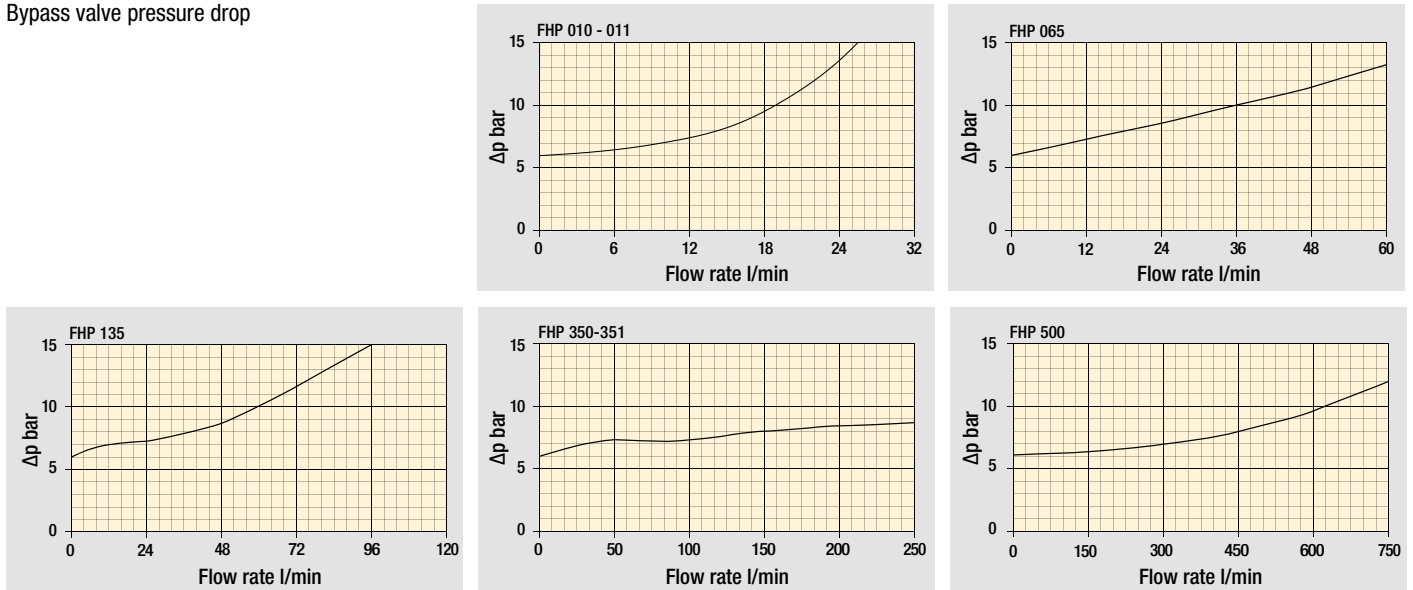
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## Pressure drop

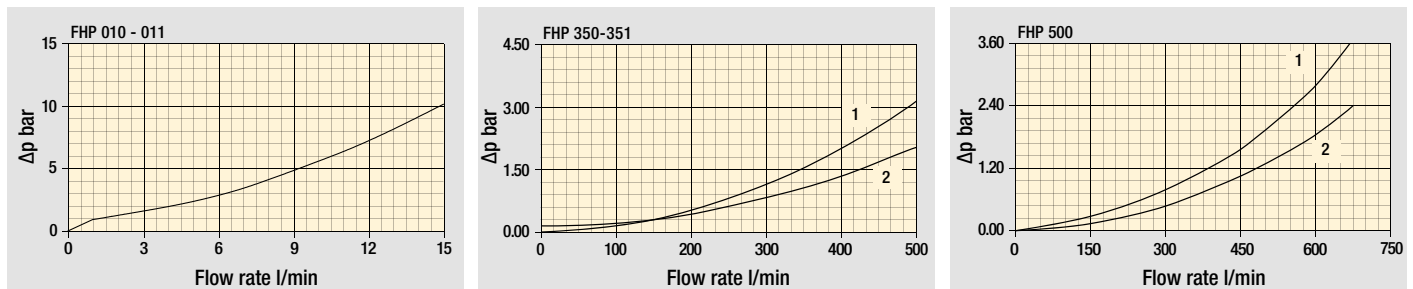
### Filter housings $\Delta p$ pressure drop



### Bypass valve pressure drop



### Valves



Filter housing with check valve

Pressure drop with reverse flow valve in  
1 - Filtering direction  
2 - Opposite direction

Pressure drop with reverse flow valve in  
1 - Opposite direction  
2 - Filtering direction

The curves are plotted using mineral oil with density of  $0.86 \text{ kg/dm}^3$  in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.



# FHP FHP010 - FHP011

## Designation & Ordering code

### COMPLETE FILTER

Configuration example: **FHP010** | **2** | **B** | **A** | **B** | **2** | **A03** | **N** | **P01**

**Series and size**  
**FHP010** | **FHP011**

**Length**  
**1** | **2** | **3** | **4**

**Valves**  
**S** Without bypass  
**B** With bypass 6 bar  
**V** With reverse flow, without bypass  
**Z** With reverse flow, with bypass 6 bar

**Seals**  
**A** NBR  
**V** FPM

**Connections**  
**A** G 1/4"  
**B** 1/4" NPT  
**C** SAE 5 - 1/2" - 20 UNF  
**D** G 3/8"  
**E** 3/8" NPT  
**F** SAE 6 - 9/16" - 18 UNF

**Connection for differential pressure indicator**  
**1** Without  
**2** With connection

**Filtration rating (filter media)**

<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

Element Δp	S	B	V	Z	Execution
<b>N</b> 20 bar	-	•	-	•	<b>P01</b> MP Filtri standard
<b>H</b> 210 bar	•	-	•	-	<b>Pxx</b> Customized

### FILTER ELEMENT

Configuration example: **HP011** | **2** | **A03** | **A** | **N** | **P01**

**Element series and size**  
**HP011**

**Element length**  
**1** | **2** | **3** | **4**

**Filtration rating (filter media)**

<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

Seals	Element Δp	Execution
<b>A</b> NBR	<b>N</b> 20 bar	<b>P01</b> MP Filtri standard
<b>V</b> FPM	<b>H</b> 210 bar	<b>Pxx</b> Customized

### CLOGGING INDICATORS

See page 727

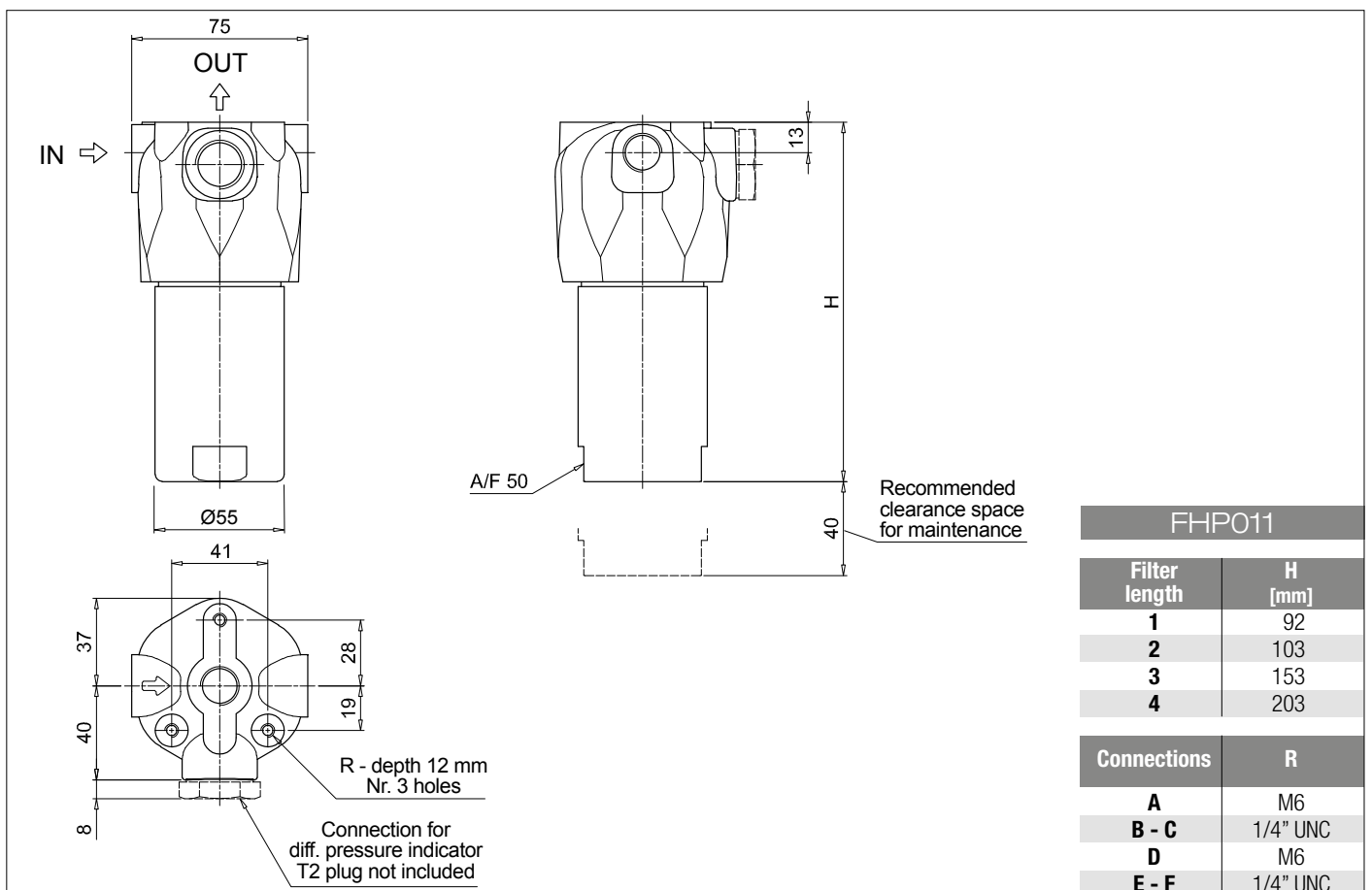
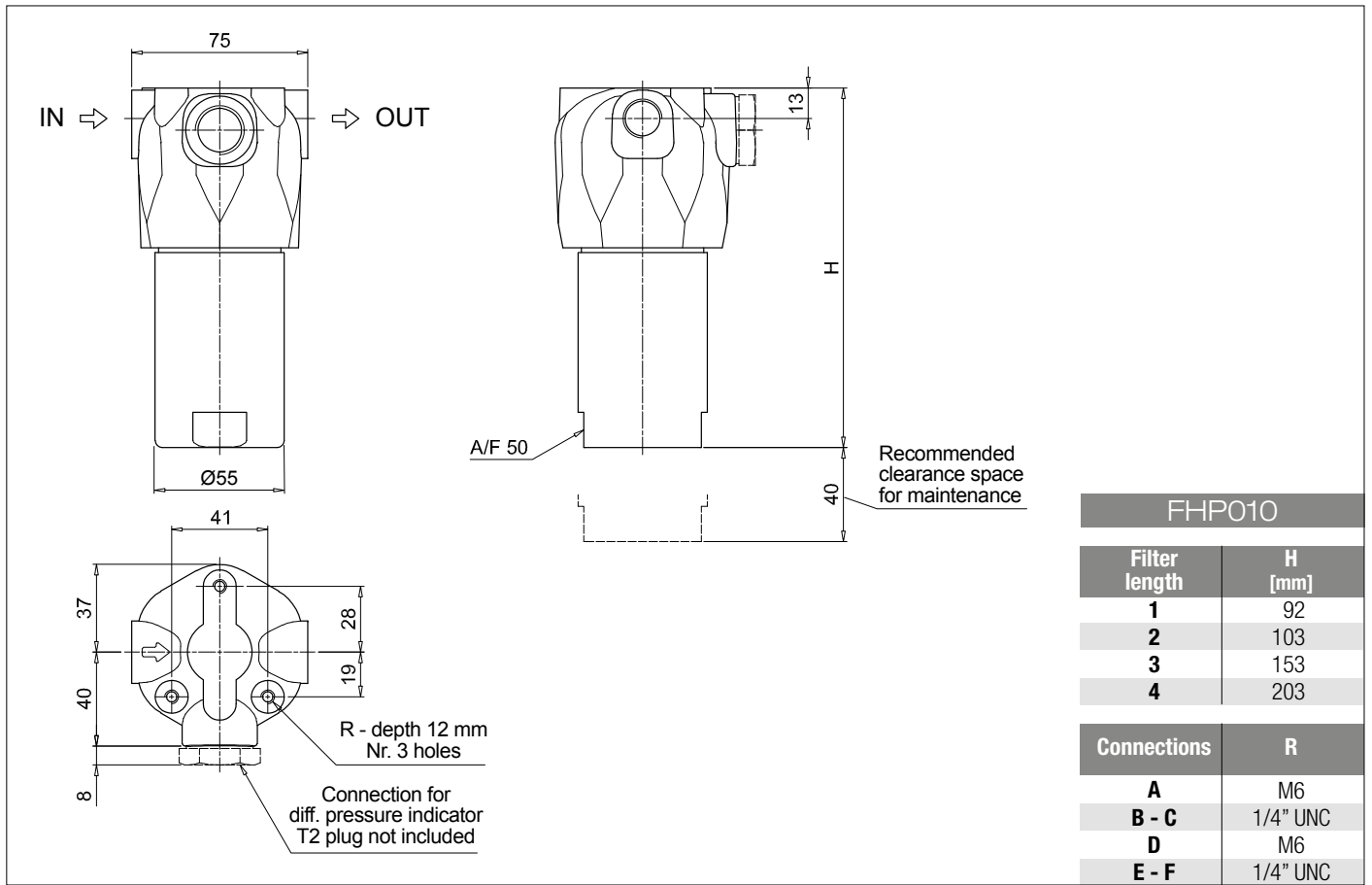
<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

### PLUGS

See page 747

<b>T2</b> Plug (not included)
-------------------------------





# FHP FHP065 - FHP135

## Designation & Ordering code

### COMPLETE FILTER

Series and size Configuration example: **FHP135** | **2** | **B** | **A** | **G3** | **A06** | **S** | **P01**  
**FHP065** | **FHP135**

Length  
**1** | **2** | **3**

Valves  
**S** Without bypass  
**B** With bypass 6 bar  
**T** With check valve, without bypass

Seals  
**A** NBR  
**V** FPM

Connections	FHP065	FHP135
<b>G1</b>	G 1/2"	G 3/4"
<b>G2</b>	G 3/4"	G 1"
<b>G3</b>	1/2" NPT	3/4" NPT
<b>G4</b>	3/4" NPT	1" NPT
<b>G5</b>	SAE 8 - 3/4" - 16 UNF	SAE 12 - 1 1/16" - 12 UN
<b>G6</b>	SAE 12 - 1 1/16" - 12 UN	SAE 16 - 1 5/16" - 12 UN
<b>F1</b>	-	3/4" SAE 3000 psi/M
<b>F2</b>	-	1" SAE 3000 psi/M
<b>F3</b>	-	3/4" SAE 3000 psi/UNC
<b>F4</b>	-	1" SAE 3000 psi/UNC
<b>F5</b>	-	3/4" SAE 6000 psi/M
<b>F6</b>	-	3/4" SAE 6000 psi/UNC

Filtration rating (filter media)	
<b>A03</b>	Inorganic microfiber 3 µm
<b>A06</b>	Inorganic microfiber 6 µm
<b>A10</b>	Inorganic microfiber 10 µm
<b>A16</b>	Inorganic microfiber 16 µm
<b>A25</b>	Inorganic microfiber 25 µm
<b>M25</b>	Wire mesh 25 µm

Element Δp	Valves			Execution
	S	B	T	
<b>N</b> 20 bar	-	•	-	<b>P01</b> MP Filtri standard
<b>H</b> 210 bar	•	-	-	<b>Pxx</b> Customized
<b>S</b> 210 bar	-	-	•	

### FILTER ELEMENT

Element series and size Configuration example: **HP135** | **2** | **A06** | **A** | **S** | **P01**  
**HP065** | **HP135**

Element length  
**1** | **2** | **3**

Filtration rating (filter media)	
<b>A03</b>	Inorganic microfiber 3 µm
<b>A06</b>	Inorganic microfiber 6 µm
<b>A10</b>	Inorganic microfiber 10 µm
<b>A16</b>	Inorganic microfiber 16 µm
<b>A25</b>	Inorganic microfiber 25 µm
<b>M25</b>	Wire mesh 25 µm

Seals	Element Δp	Execution
<b>A</b> NBR	<b>N</b> 20 bar	<b>P01</b> MP Filtri standard
<b>V</b> FPM	<b>H</b> 210 bar	<b>Pxx</b> Customized
	<b>S</b> 210 bar	

### CLOGGING INDICATORS

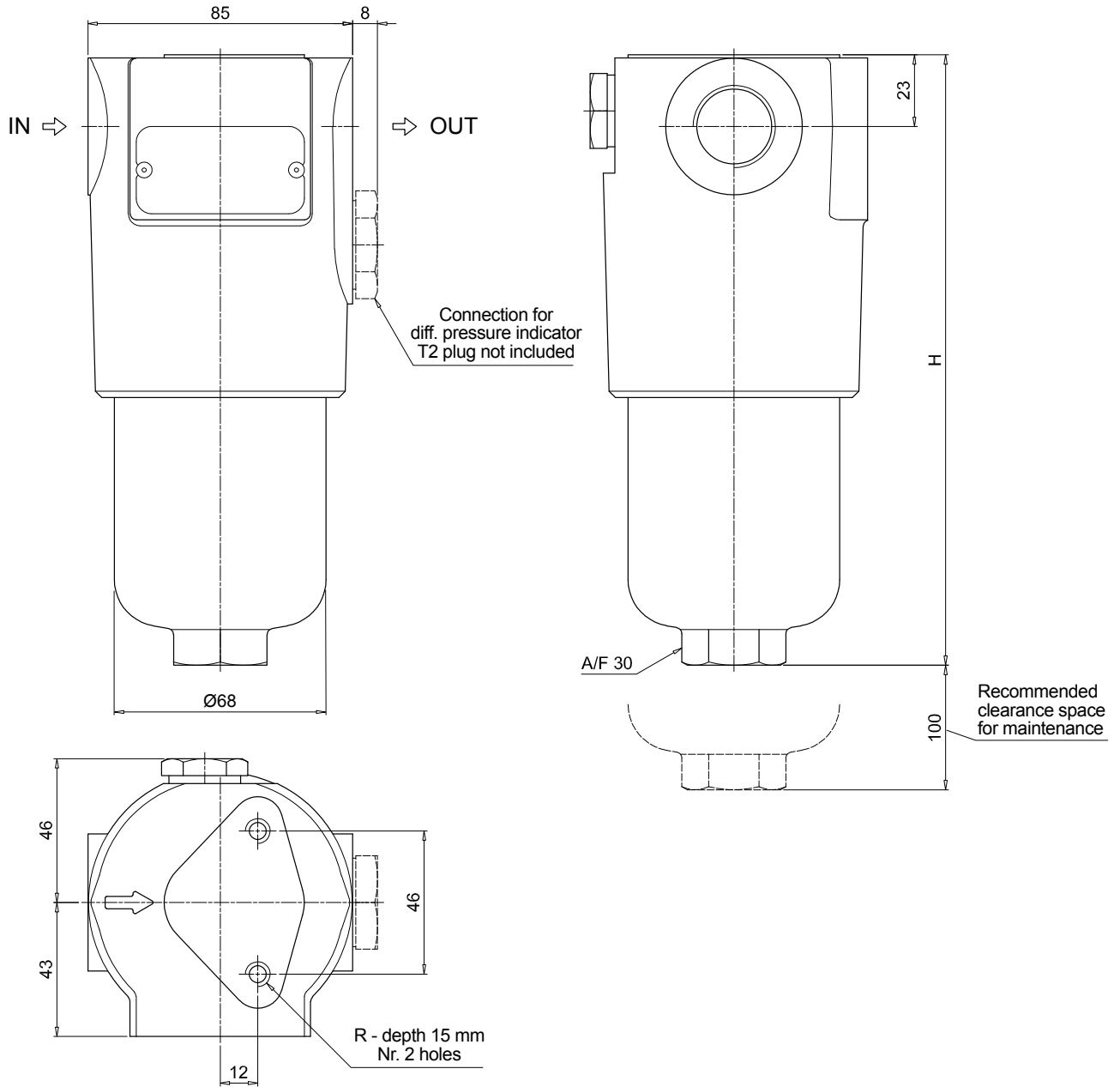
See page 727

<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

### PLUGS

See page 747

**T2** Plug (not included)



### FHP065

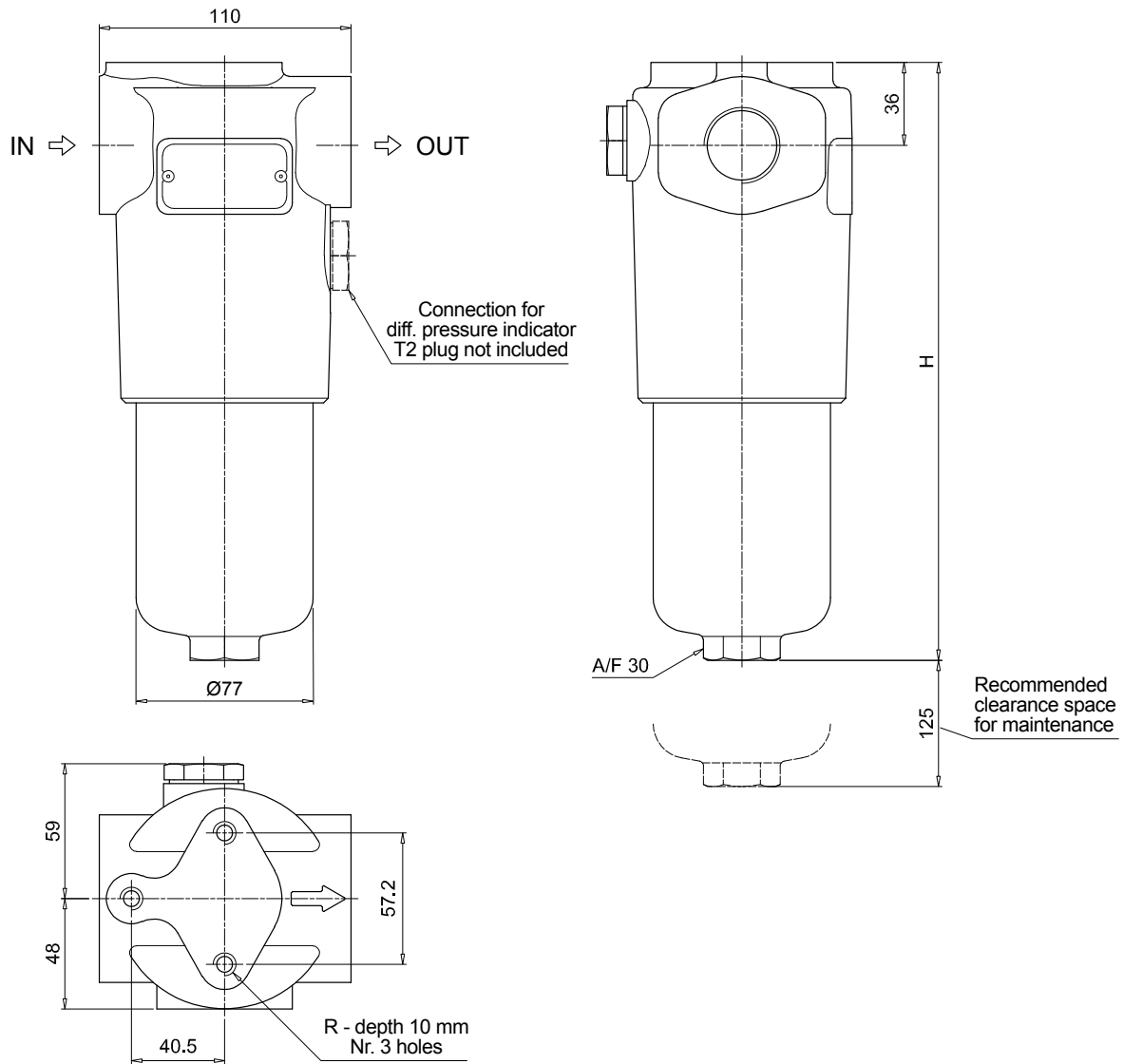
Filter length	H [mm]
1	196
2	227
3	329

Connections	R
G1-G2	M8
G3-G4-G5-G6	5/16" UNC

# FHP FHP065 - FHP135

## Dimensions



### FHP135

Filter length	H [mm]
<b>1</b>	260
<b>2</b>	373
<b>3</b>	448

Connections	R
<b>G1-G2</b>	M10
<b>G3-G4-G5-G6</b>	3/8" UNC
<b>F1-F2</b>	M10
<b>F3-F4</b>	3/8" UNC
<b>F5</b>	M10
<b>F6</b>	3/8" UNC



# FHP FHP350 - FHP351

## Designation & Ordering code

### COMPLETE FILTER

Series and size Configuration example: **FHP350** | **4** | **B** | **A** | **D** | **2** | **A06** | **N** | **P01**

**FHP350**  
**FHP351**

Length  
**1** | **2** | **3** | **4**

Valves  
**S** Without bypass  
**B** With bypass 6 bar  
**T** With check valve, without bypass  
**D** With check valve, with bypass 6 bar  
**V** With reverse flow, without bypass  
**Z** With reverse flow, with bypass 6 bar

Seals  
**A** NBR  
**V** FPM

Connections  
**A** G 1 1/2" **F** 1 1/2" SAE 3000 psi/UNC + SAE 20 - 1 5/8" - 12 UN  
**B** 1 1/2" NPT **G** 1 1/4" SAE 3000 psi/M  
**C** SAE 24 - 1 7/8" - 12 UN **H** 1 1/4" SAE 3000 psi/UNC  
**D** 1 1/2" SAE 3000 psi/M + G 1 1/4" **I** 1 1/4" SAE 6000 psi/M (bolts M12, IAW ISO 6162-2:2018)  
**E** 1 1/2" SAE 3000 psi/UNC + 1 1/4" NPT **L** 1 1/4" SAE 6000 psi/UNC

Connection for differential pressure indicator  
**2** With connection

Filtration rating (filter media)  
**A03** Inorganic microfiber 3 µm  
**A06** Inorganic microfiber 6 µm  
**A10** Inorganic microfiber 10 µm  
**A16** Inorganic microfiber 16 µm  
**A25** Inorganic microfiber 25 µm  
**M25** Wire mesh 25 µm

Element Δp	Valves					
	S	B	T	D	V	Z
<b>N</b> 20 bar	-	•	-	-	-	-
<b>R</b> 20 bar	-	-	-	•	-	•
<b>H</b> 210 bar	•	-	-	-	-	-
<b>S</b> 210 bar	-	-	•	-	•	-

Execution	Filter length			
	1	2	3	4
<b>P01</b> MP Filtri standard	•	•	•	•
<b>P02</b> Maintenance from the bottom of the housing	-	-	-	•
<b>Pxx</b> Customized	-	-	-	-

### FILTER ELEMENT

Element series and size Configuration example: **HP320** | **4** | **A06** | **A** | **N** | **P01**

**HP320**

Element length  
**1** | **2** | **3** | **4**

Filtration rating (filter media)  
**A03** Inorganic microfiber 3 µm  
**A06** Inorganic microfiber 6 µm  
**A10** Inorganic microfiber 10 µm  
**A16** Inorganic microfiber 16 µm  
**A25** Inorganic microfiber 25 µm  
**M25** Wire mesh 25 µm

Seals	Element Δp	Execution
<b>A</b> NBR	<b>N</b> 20 bar	<b>P01</b> MP Filtri standard
<b>V</b> FPM	<b>R</b> 20 bar	<b>Pxx</b> Customized
	<b>H</b> 210 bar	
	<b>S</b> 210 bar	

### CLOGGING INDICATORS

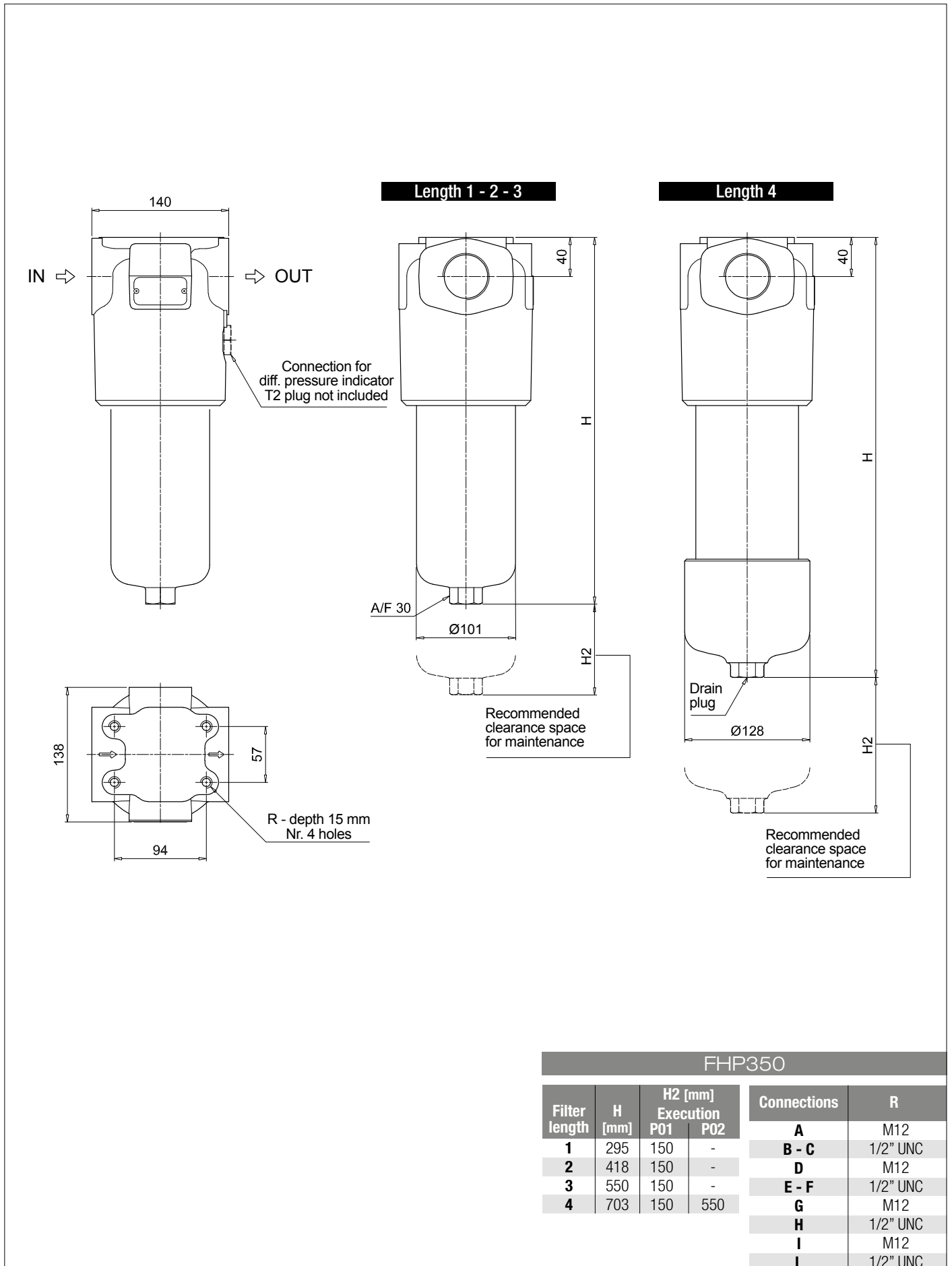
See page 727

<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

### PLUGS

See page 747

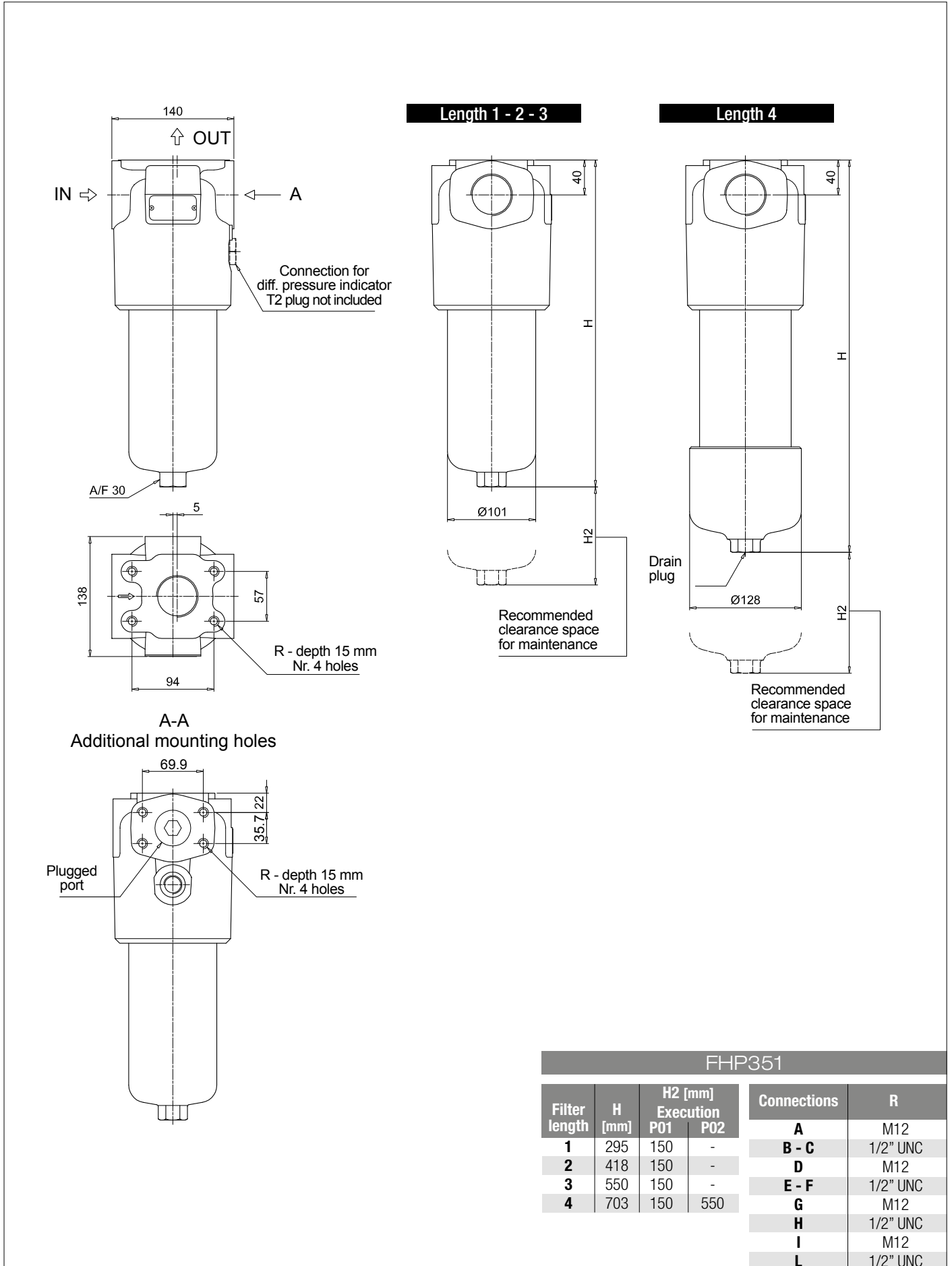
**T2** Plug (not included)



### FHP350

Filter length	H [mm]	H2 [mm] Execution		Connections	R
		P01	P02		
<b>1</b>	295	150	-	<b>A</b>	M12
<b>2</b>	418	150	-	<b>B - C</b>	1/2" UNC
<b>3</b>	550	150	-	<b>D</b>	M12
<b>4</b>	703	150	550	<b>E - F</b>	1/2" UNC
				<b>G</b>	M12
				<b>H</b>	1/2" UNC
				<b>I</b>	M12
				<b>L</b>	1/2" UNC

## Dimensions



FHP351					
Filter length	H [mm]	H2 [mm]		Connections	R
		Execution P01	Execution P02		
1	295	150	-	A	M12
2	418	150	-	B - C	1/2" UNC
3	550	150	-	D	M12
4	703	150	550	E - F	1/2" UNC
				G	M12
				H	1/2" UNC
				I	M12
				L	1/2" UNC





## Designation & Ordering code

### COMPLETE FILTER

Series and size **FHP500** Configuration example: **FHP500** | **4** | **V** | **A** | **F1** | **A06** | **S** | **P01**

#### Length

1 | 2 | 3 | 4 | 5

#### Valves

- S** Without bypass
- B** With bypass 6 bar
- T** With check valve, without bypass
- D** With check valve, with bypass 6 bar
- V** With reverse flow, without bypass
- Z** With reverse flow, with bypass 6 bar

#### Seals

- A** NBR
- V** FPM

#### Connections

- F1** 1 1/2" SAE 3000 psi/M
- F2** 1 1/2" SAE 3000 psi/UNC
- F3** 2" SAE 3000 psi/M
- F4** 2" SAE 3000 psi/UNC + 1 1/2" NPT
- F5** 1 1/2" SAE 6000 psi/M
- F6** 1 1/2" SAE 6000 psi/UNC
- F7** 2" SAE 6000 psi/M + G 1 1/2"
- F8** 2" SAE 6000 psi/UNC + SAE 24 - 1 7/8" - 12 UN

#### Filtration rating (filter media)

- A03** Inorganic microfiber 3 µm
- A06** Inorganic microfiber 6 µm
- A10** Inorganic microfiber 10 µm
- A16** Inorganic microfiber 16 µm
- A25** Inorganic microfiber 25 µm
- M25** Wire mesh 25 µm

Element Δp	Valves					
	S	B	T	D	V	Z
<b>N</b> 20 bar	-	•	-	-	-	-
<b>R</b> 20 bar	-	-	-	•	-	•
<b>S</b> 210 bar	•	-	•	-	•	-

Execution	Filter length				
	1	2	3	4	5
<b>P01</b> MP Filtri standard	•	•	•	•	•
<b>P02</b> Maintenance from the bottom of the housing	-	-	-	•	•
<b>P03</b> Drain plug	•	•	-	-	-
<b>Pxx</b> Customized	•	•	•	•	•

### FILTER ELEMENT

Element series and size **HP500** Configuration example: **HP500** | **4** | **A06** | **A** | **S** | **P01**

#### Element length

1 | 2 | 3 | 4 | 5

#### Filtration rating (filter media)

- A03** Inorganic microfiber 3 µm
- A06** Inorganic microfiber 6 µm
- A10** Inorganic microfiber 10 µm
- A16** Inorganic microfiber 16 µm
- A25** Inorganic microfiber 25 µm
- M25** Wire mesh 25 µm

Seals	
<b>A</b>	NBR
<b>V</b>	FPM

Element Δp	
<b>N</b>	20 bar
<b>R</b>	20 bar
<b>S</b>	210 bar

Execution	
<b>P01</b>	MP Filtri standard
<b>Pxx</b>	Customized

### CLOGGING INDICATORS

See page 727

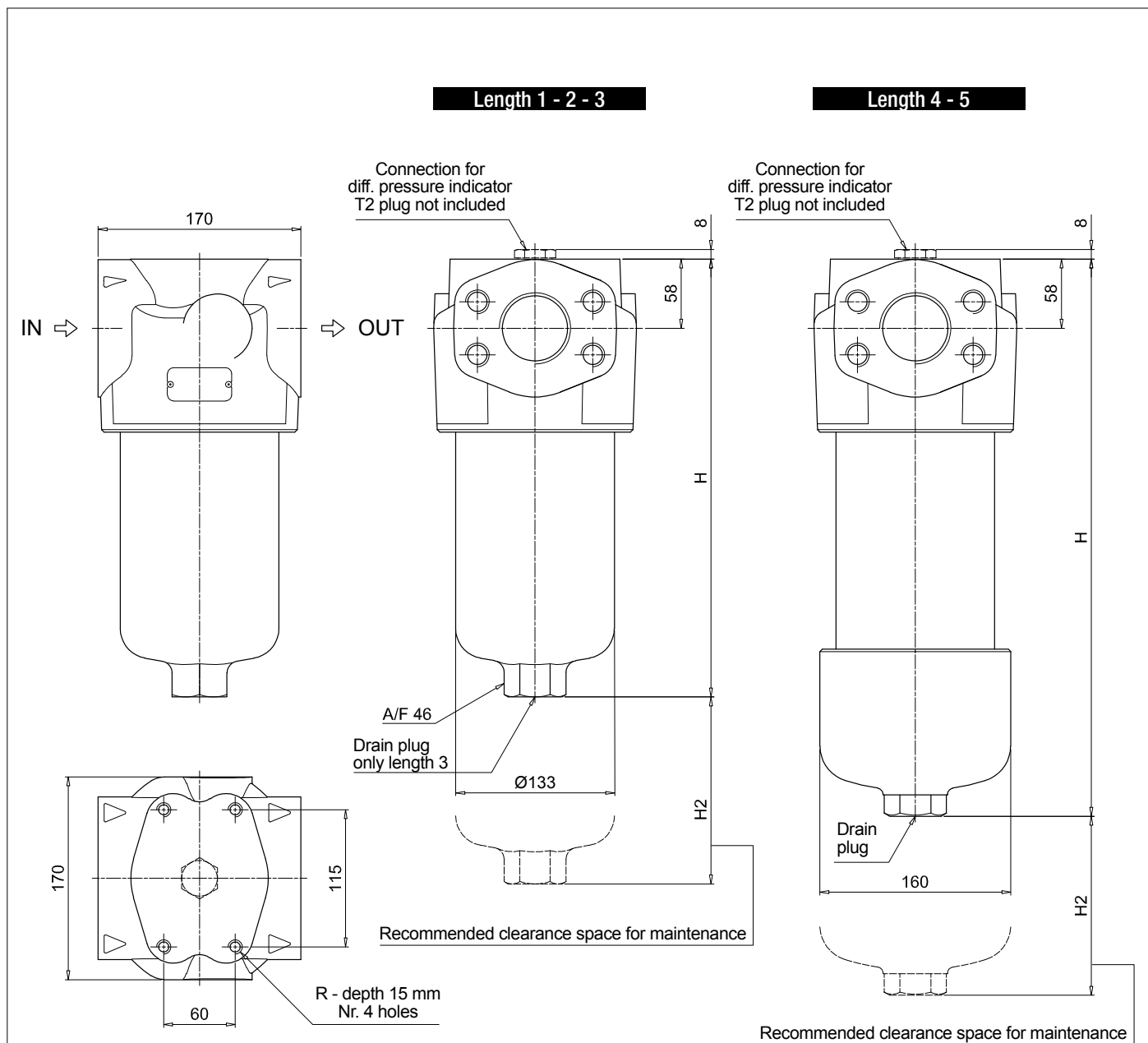
- DEA** Electrical differential pressure indicator
- DEM** Electrical differential pressure indicator
- DEU** Electrical differential pressure indicator
- DLA** Electrical / visual differential pressure indicator

- DLE** Electrical / visual differential pressure indicator
- DTA** Electronic differential pressure indicator
- DVA** Visual differential pressure indicator
- DVM** Visual differential pressure indicator

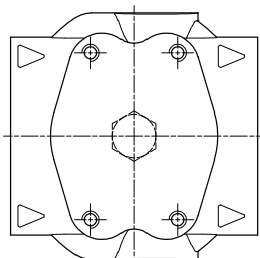
### PLUGS

See page 747

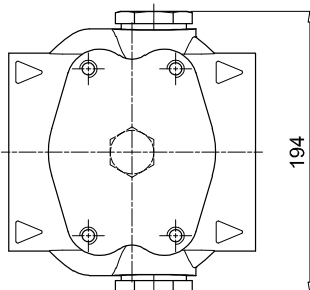
- T2** Plug (not included)



Valves S - B - T - D



Valves V - Z



FHP500

Filter length	H [mm]	H2 [mm]	
		Execution P01	P02
1	330	150	-
2	420	150	-
3	496	150	-
4	654	150	480
5	820	150	650

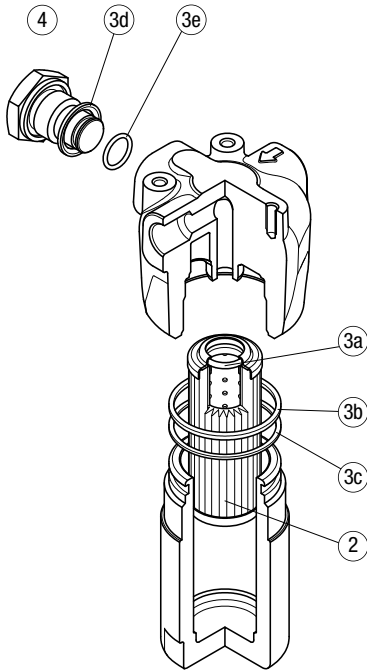
Connections R

Connections	R
F1	M12
F2	1/2" UNC
F3	M12
F4	1/2" UNC
F5	M12
F6	1/2" UNC
F7	M12
F8	1/2" UNC

# FHP SPARE PARTS

Order number for spare parts

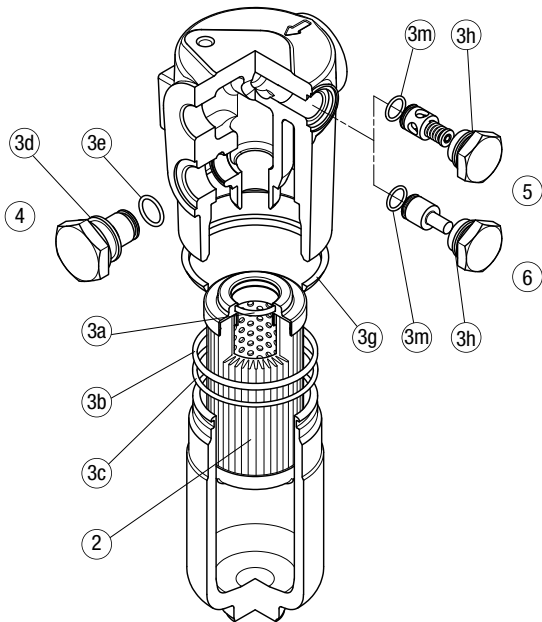
## FHP 010 - 011



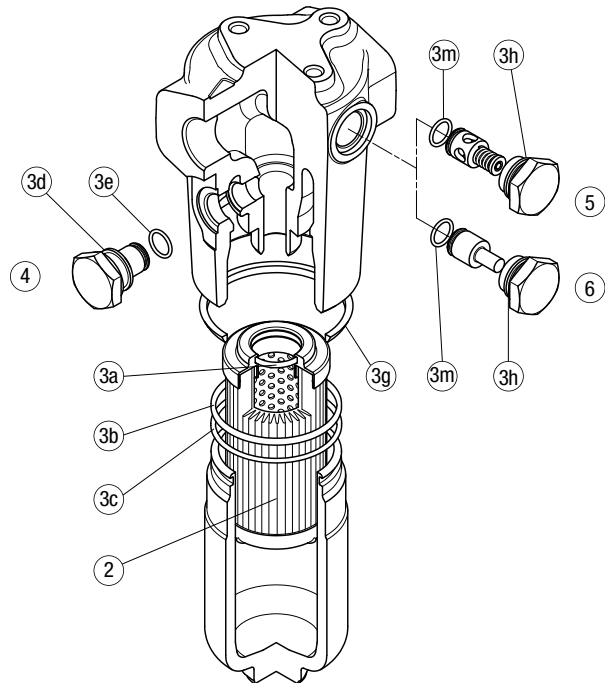
Q.ty:  
nr. 0 pcs. for version 1  
(without indicator port)  
  
nr. 1 pc. for version 2  
(with indicator port)

Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3e)		Q.ty: 1 pc. 4	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
<b>FHP 010-011</b>	See order table	02050501	02050492	T2H	T2V

## FHP 065



## FHP 135

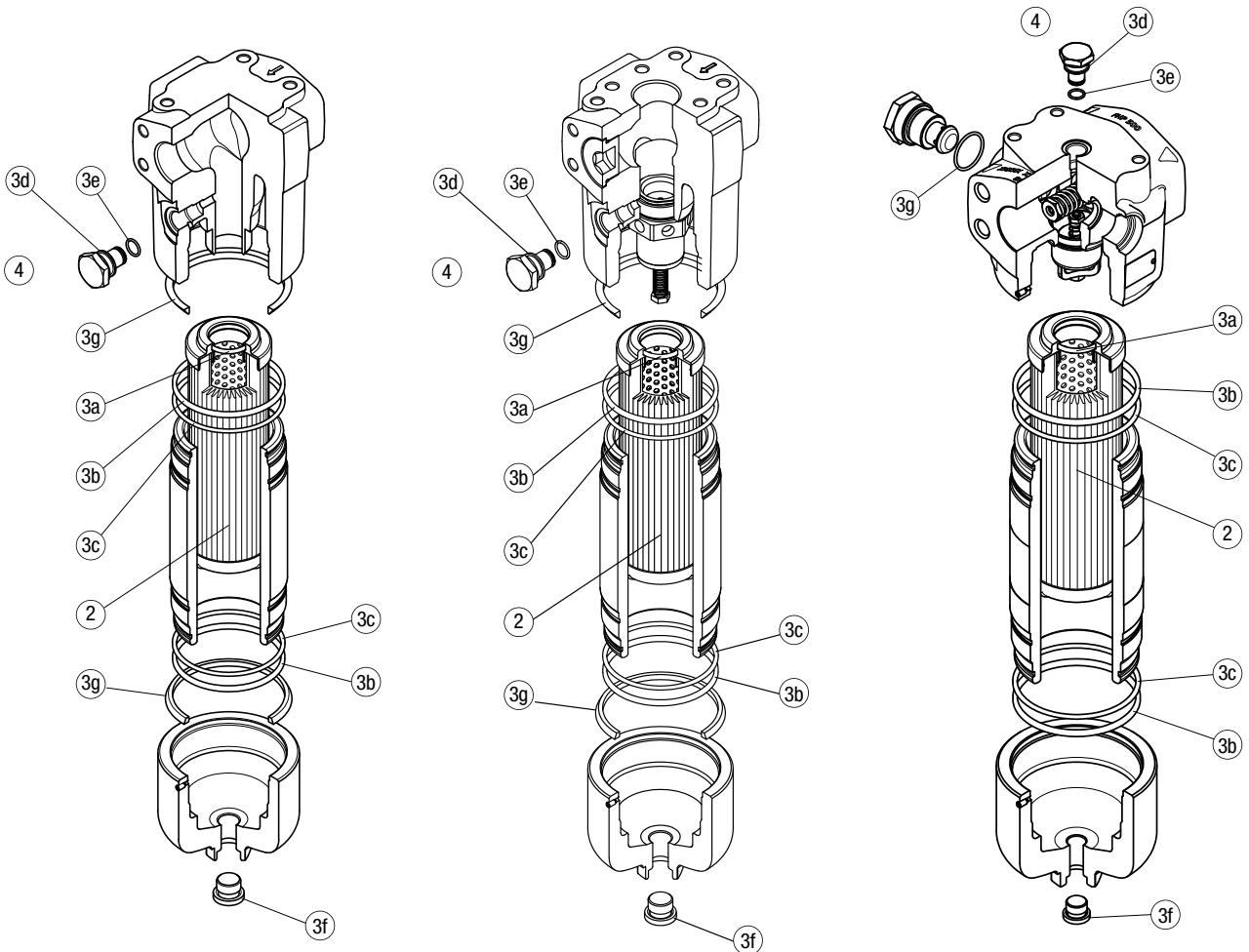


Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3m)		Q.ty: 1 pc. 4		Q.ty: 1 pc. 5		Q.ty: 1 pc. 6	
Filter series	Filter element	Seal Kit code number		Indicator connection plug		Bypass assembly		Non-bypass assembly	
		NBR	FPM	NBR	FPM	NBR	FPM	NBR	FPM
<b>FHP 065</b>	See order table	02050265	02050276	T2H	T2V	02001116	02001136	02001142	02001139
<b>FHP 135</b>	See order table	02050269	02050280			02001117	02001137	02001143	02001392

FHP 350

FHP 351

FHP 500



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
<b>FHP 350 - 351</b>	See order table	02050272	02050283	T2H	T2V
<b>FHP 500</b>		02050330	02050331		



# FHM series

Maximum working pressure up to 32 MPa (320 bar) - Flow rate up to 400 l/min



**INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS**



Please scan or click the QR codes to get updated electronic version of the related document:



FHM006



FHM007



FHM010



FHM050



FHM065



FHM135



FHM320



FHM500

*For all the QR codes: Scan or click me!*

## Description

## Technical data

### High Pressure filters

#### Manifold

**Maximum working pressure up to 32 MPa (320 bar)**

**Flow rate up to 400 l/min**

FHM is a range of high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly connected to the top of the manifold, through the proper flanged interface.

#### Available features:

Available features:

- Manifold connections up to Ø30 mm, for a maximum flow rate of 400 l/min
- ISO 4401 CETOP 3 and CETOP 5 interface, for direct mounting on the CETOP valves
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

#### Common applications:

Delivery lines, in any high pressure industrial equipment

#### Filter housing materials

- Head  
Phosphatized cast iron: FHM 006-007-010  
Phosphatized steel: FHM 050-065-135-320-500
- Housing: Phosphatized steel
- Bypass valve: Steel
- Check valve: Steel

#### Pressure

- Test pressure: 48 MPa (480 bar)
- Burst pressure: 96 MPa (960 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 32 MPa (320 bar)

#### Bypass valve

- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

#### Δp element type

- Microfibre filter elements - series N: 20 bar (not available for FHM 006, FHM 007 and FHM 010)
- Microfibre filter elements - series H: 210 bar (not available for FHM 050 and FHM 500)
- Microfibre filter elements - series S: 210 bar (only for FHM 050 and FHM 500)
- Wire mesh filter elements - series N: 20 bar (not available for FHM 006)
- Wire mesh filter elements - series H: 210 bar (not available for FHM 050 and FHM 500)
- Fluid flow through the filter element from OUT to IN

#### Seals

- Standard NBR series A
- Optional FPM series V

#### Temperature

From -25 °C to +110 °C

#### Connections

Manifold mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]					Volumes [dm <sup>3</sup> ]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
<b>FHM 006</b>		2.17	-	-	-	-		0.12	-	-	-	-
<b>FHM 007</b>		-	4.74	5.95	-	-		-	0.30	0.50	-	-
<b>FHM 010</b>		-	4.74	5.95	-	-		-	0.30	0.50	-	-
<b>FHM 050</b>		5.31	5.68	6.09	6.56	7.74		0.29	0.38	0.48	0.60	0.89
<b>FHM 065</b>		5.47	5.83	7.04	-	-		0.27	0.34	0.56	-	-
<b>FHM 135</b>		8.78	10.38	11.43	-	-		0.49	0.82	1.03	-	-
<b>FHM 320</b>		19.80	21.93	24.22	26.70	-		1.04	1.76	2.53	3.36	-
<b>FHM 500</b>		35.00	39.17	42.69	54.70	60.50		1.63	2.35	2.96	5.11	6.44



Flow rates [l/min]

Filter series	Length	Filter element design - H Series					
		A03	A06	A10	A16	A25	M25
<b>FHM 006</b>	<b>1</b>	9	10	13	14	15	16
	<b>2</b>	13	13	15	16	16	16
<b>FHM 007</b>	<b>3</b>	15	15	16	16	17	17
	<b>2</b>	23	25	32	34	37	38
<b>FHM 010</b>	<b>3</b>	31	33	37	38	39	40

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
<b>FHM 050</b>	<b>1</b>	38	37	65	67	81	101	28	36	50	52	62
	<b>2</b>	46	50	69	75	89	102	41	44	63	71	85
	<b>3</b>	57	59	76	81	93	103	51	53	71	77	90
	<b>4</b>	68	71	84	86	95	103	62	66	81	82	93
	<b>5</b>	82	83	93	95	98	105	73	75	83	89	97

Filter series	Length	Filter element design - N Series						Filter element design - H Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
<b>FHM 065</b>	<b>1</b>	23	30	48	53	71	102	22	23	43	50	67
	<b>2</b>	30	45	59	64	81	103	30	34	56	62	76
	<b>3</b>	52	60	78	82	92	105	51	58	77	81	91
<b>FHM 135</b>	<b>1</b>	61	65	99	104	131	149	46	51	83	86	122
	<b>2</b>	91	96	118	119	155	167	79	92	109	111	134
	<b>3</b>	118	119	144	146	156	168	103	112	130	137	146
<b>FHM 320</b>	<b>1</b>	112	121	187	217	252	312	97	102	156	162	228
	<b>2</b>	200	214	281	293	320	328	161	181	237	241	282
	<b>3</b>	245	267	312	320	325	333	207	233	275	280	306
	<b>4</b>	267	281	315	325	336	341	232	247	279	283	309

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
<b>FHM 500</b>	<b>1</b>	211	232	281	289	309	394	126	135	208	210	261
	<b>2</b>	242	262	303	308	330	397	187	206	258	266	285
	<b>3</b>	284	294	336	338	357	399	226	230	285	290	315
	<b>4</b>	302	325	346	350	361	401	251	273	314	315	341
	<b>5</b>	325	334	356	361	373	401	296	301	335	338	360

### Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

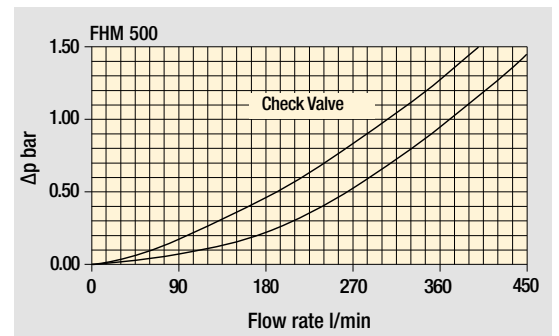
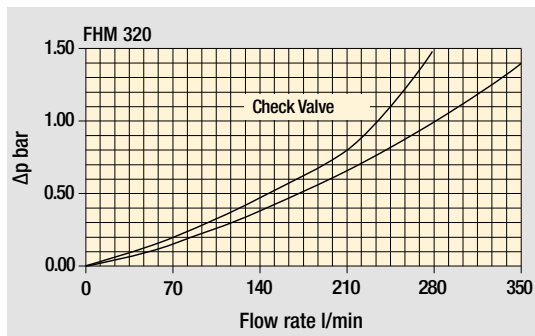
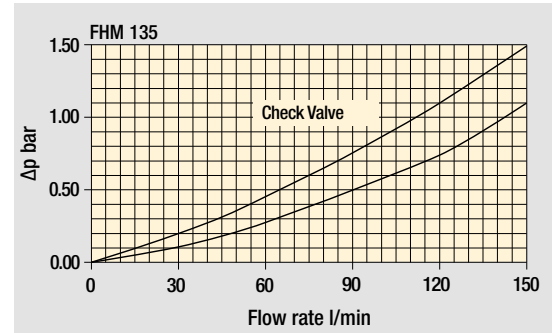
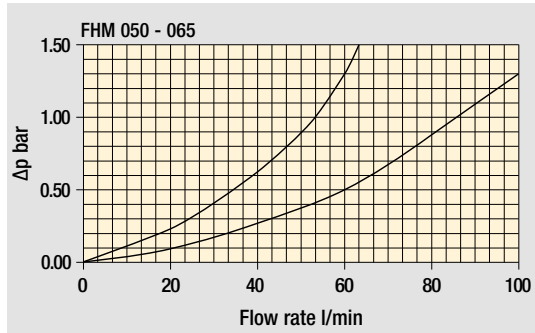
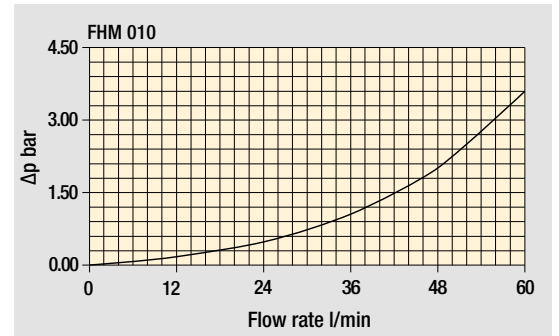
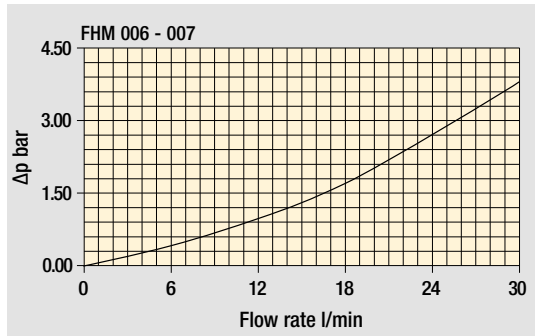
### Hydraulic symbols

Filter series	Stile S	Stile S	Stile S	Stile B	Stile T	Stile D
<b>FHM 006</b>	•	-	-	-	-	-
<b>FHM 007</b>	•	-	-	-	-	-
<b>FHM 010</b>	-	•	-	-	-	-
<b>FHM 050</b>	-	-	•	•	•	•
<b>FHM 065</b>	-	-	•	•	•	•
<b>FHM 135</b>	-	-	•	•	•	•
<b>FHM 320</b>	-	-	•	•	•	•
<b>FHM 500</b>	-	-	•	•	•	•

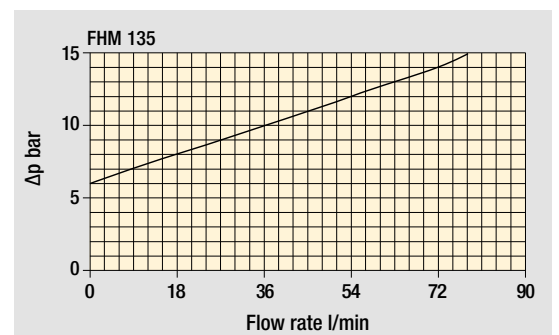
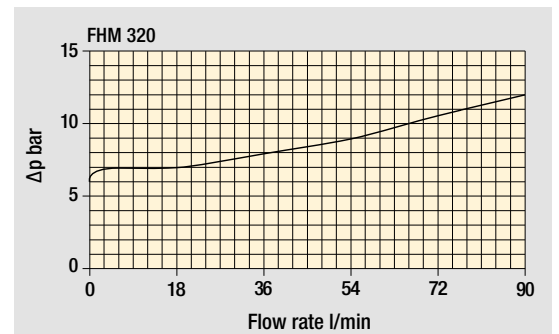
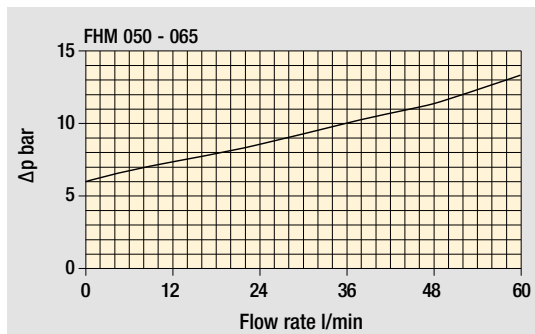
# FHM GENERAL INFORMATION

## Pressure drop

### Filter housings $\Delta p$ pressure drop



### Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.



# FHM FHM006 - FHM007 - FHM010

## Designation & Ordering code

### COMPLETE FILTER

Series and size				Configuration example: FHM010 2 S V G1 A03 H P01						
FHM006   FHM007   FHM010										
Length	FHM006	FHM007	FHM010							
1	•	-	-							
2	-	•	•							
3	-	•	•							
Valves										
S Without bypass										
Seals										
A NBR										
V FPM										
Connections										
G1 Manifold side "A"										
G2 Manifold side "B"										
Filtration rating (filter media)										
A03	Inorganic microfiber	3 µm	A16	Inorganic microfiber	16 µm					
A06	Inorganic microfiber	6 µm	A25	Inorganic microfiber	25 µm					
A10	Inorganic microfiber	10 µm	M25	Wire mesh	25 µm					
				Element Δp		Execution				
				H 210 bar		P01 MP Filtri standard				
						Pxx Customized				

### FILTER ELEMENT

Element series and size				Configuration example: HP065 2 A03 A H P01						
FHM006   FHM007   FHM010										
HP011	•	-	-							
HP065	-	•	•							
Element length	FHM006	FHM007	FHM010							
2	-	•	•							
3	•	•	•							
Filtration rating (filter media)										
A03	Inorganic microfiber	3 µm								
A06	Inorganic microfiber	6 µm								
A10	Inorganic microfiber	10 µm								
A16	Inorganic microfiber	16 µm								
A25	Inorganic microfiber	25 µm								
M25	Wire mesh	25 µm								
				Seals		Element Δp		Execution		
				A NBR		H 210 bar		P01 MP Filtri standard		
				V FPM				Pxx Customized		

### CLOGGING INDICATORS

See page 727

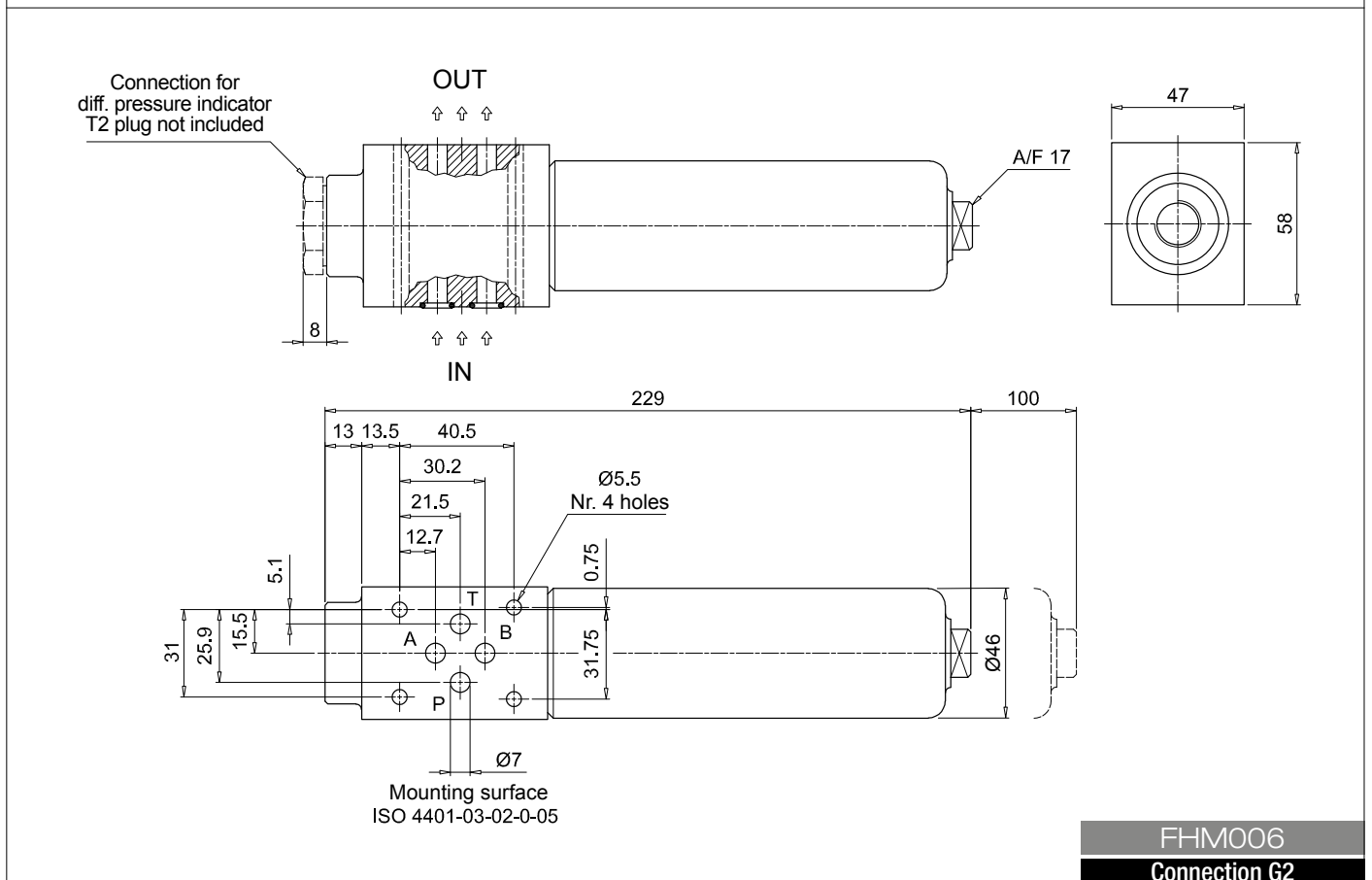
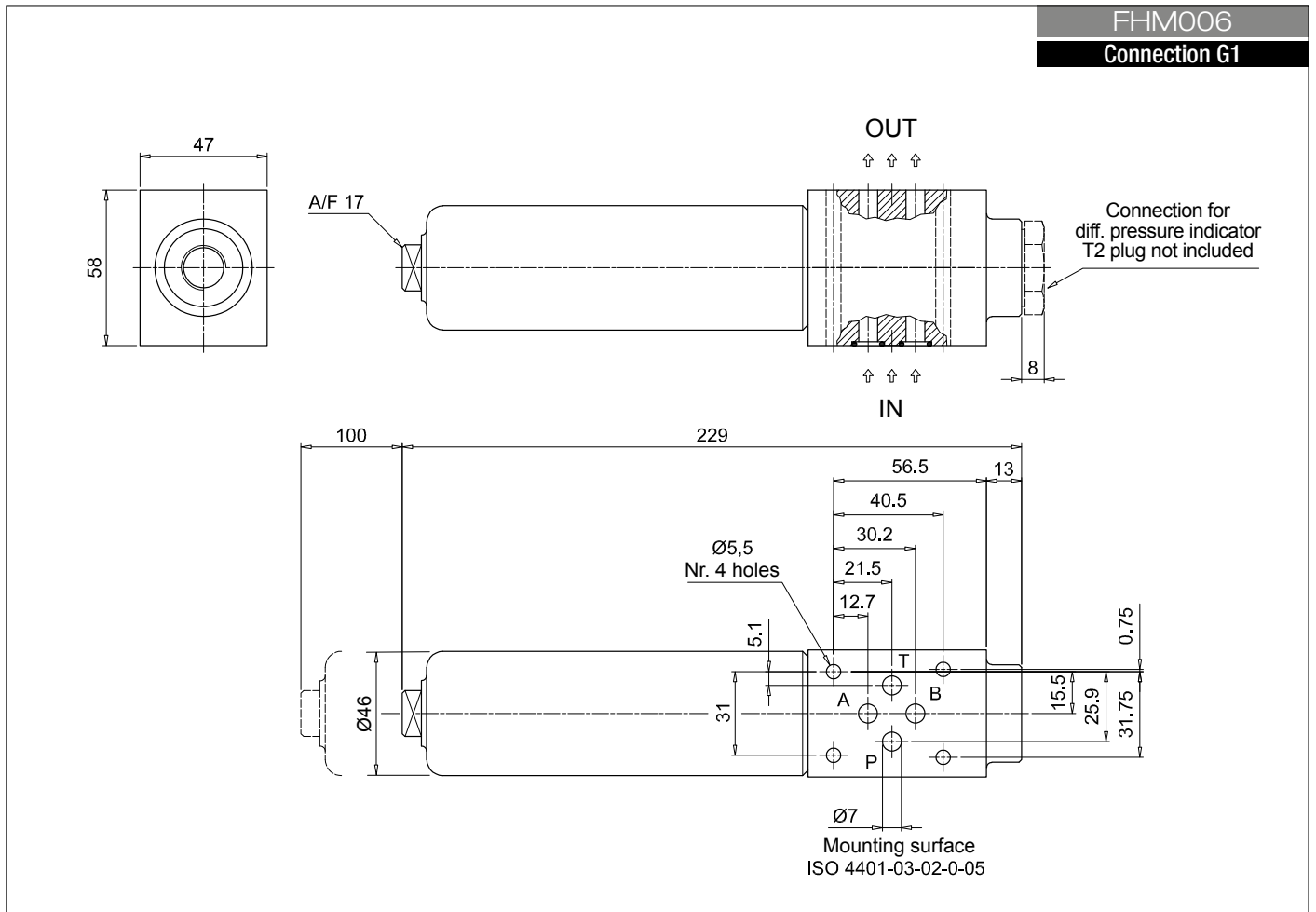
DEA	Electrical differential pressure indicator
DEM	Electrical differential pressure indicator
DEU	Electrical differential pressure indicator
DLA	Electrical / visual differential pressure indicator

DLE	Electrical / visual differential pressure indicator
DTA	Electronic differential pressure indicator
DVA	Visual differential pressure indicator
DVM	Visual differential pressure indicator

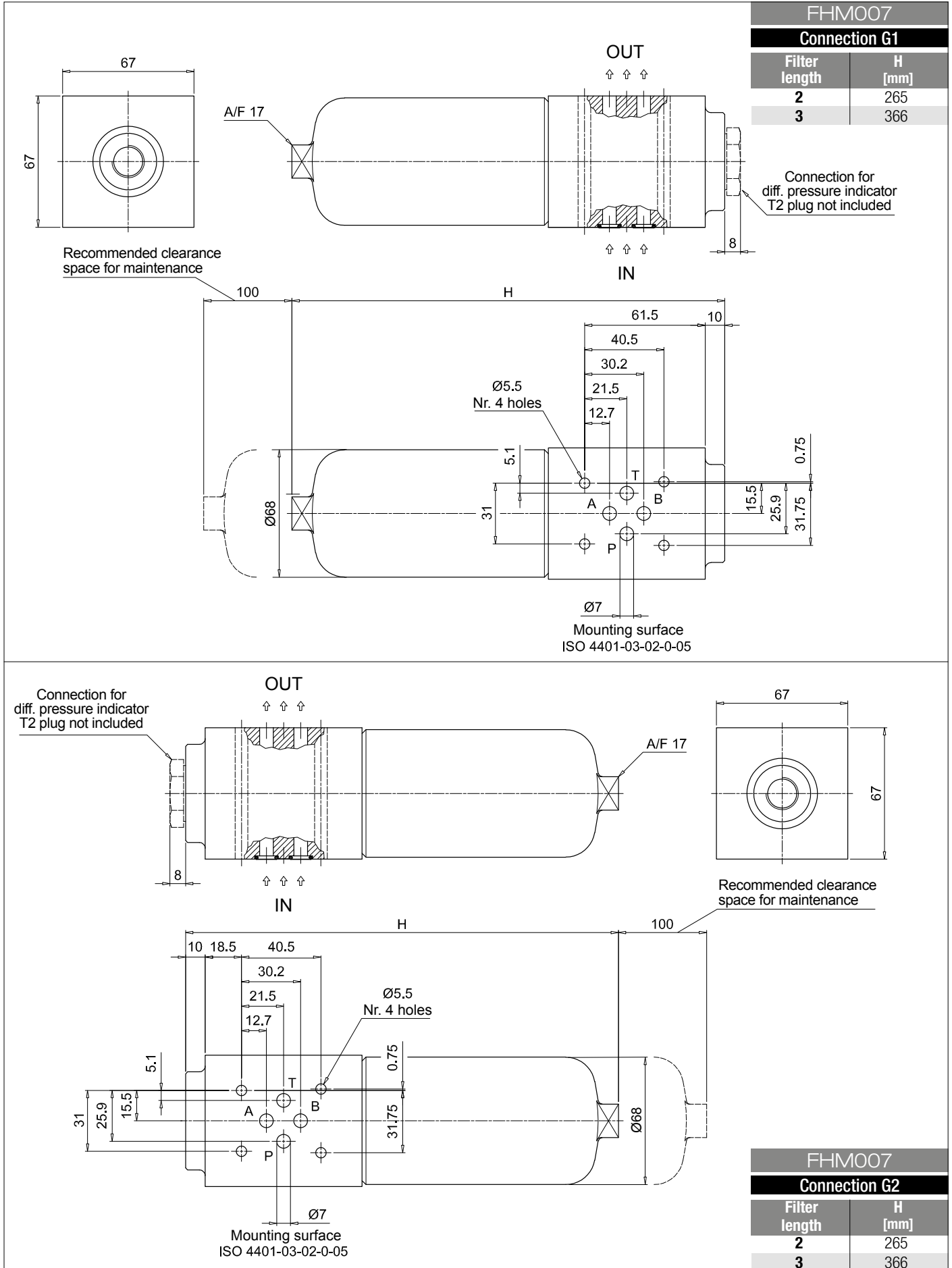
### PLUGS

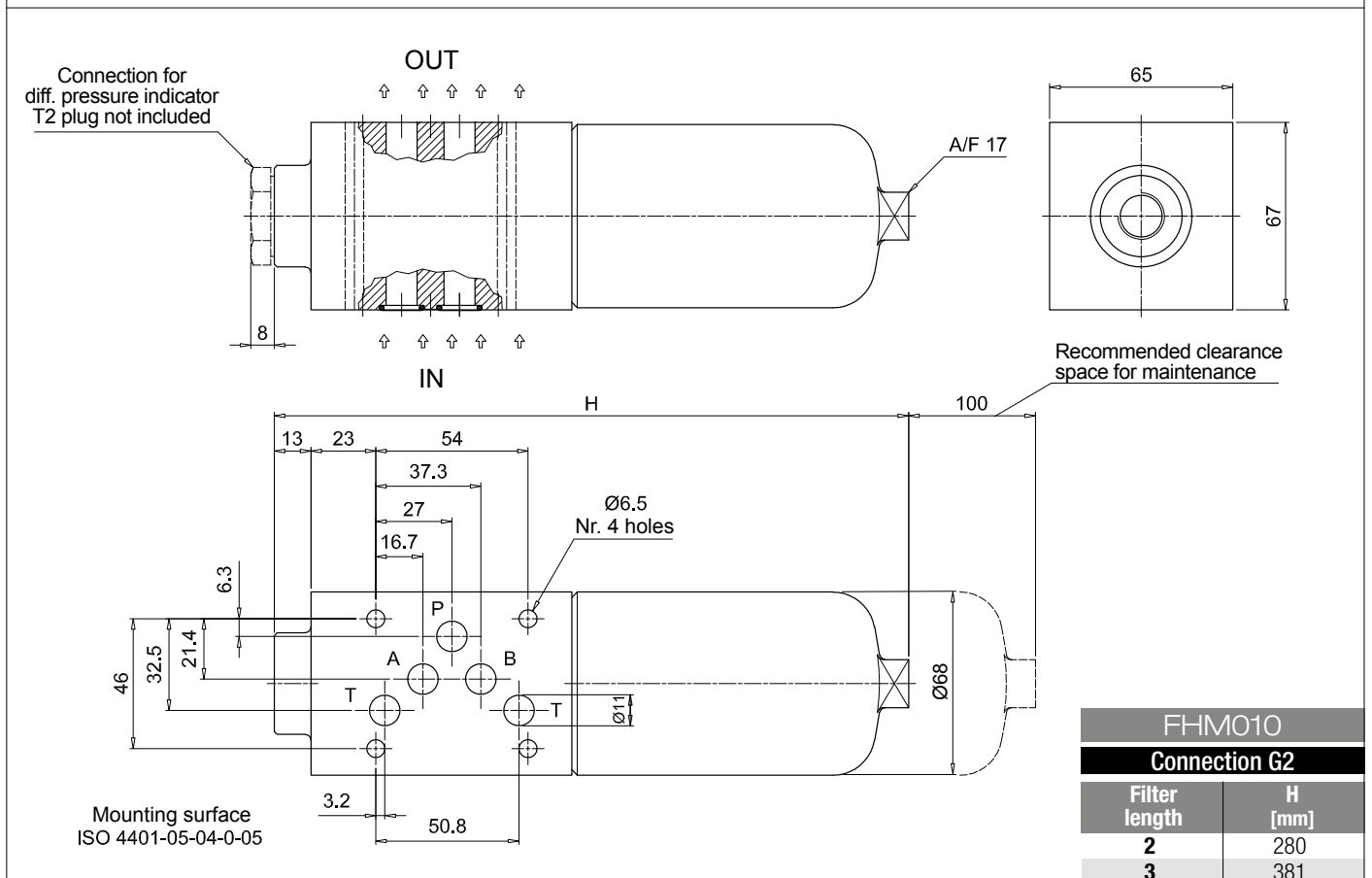
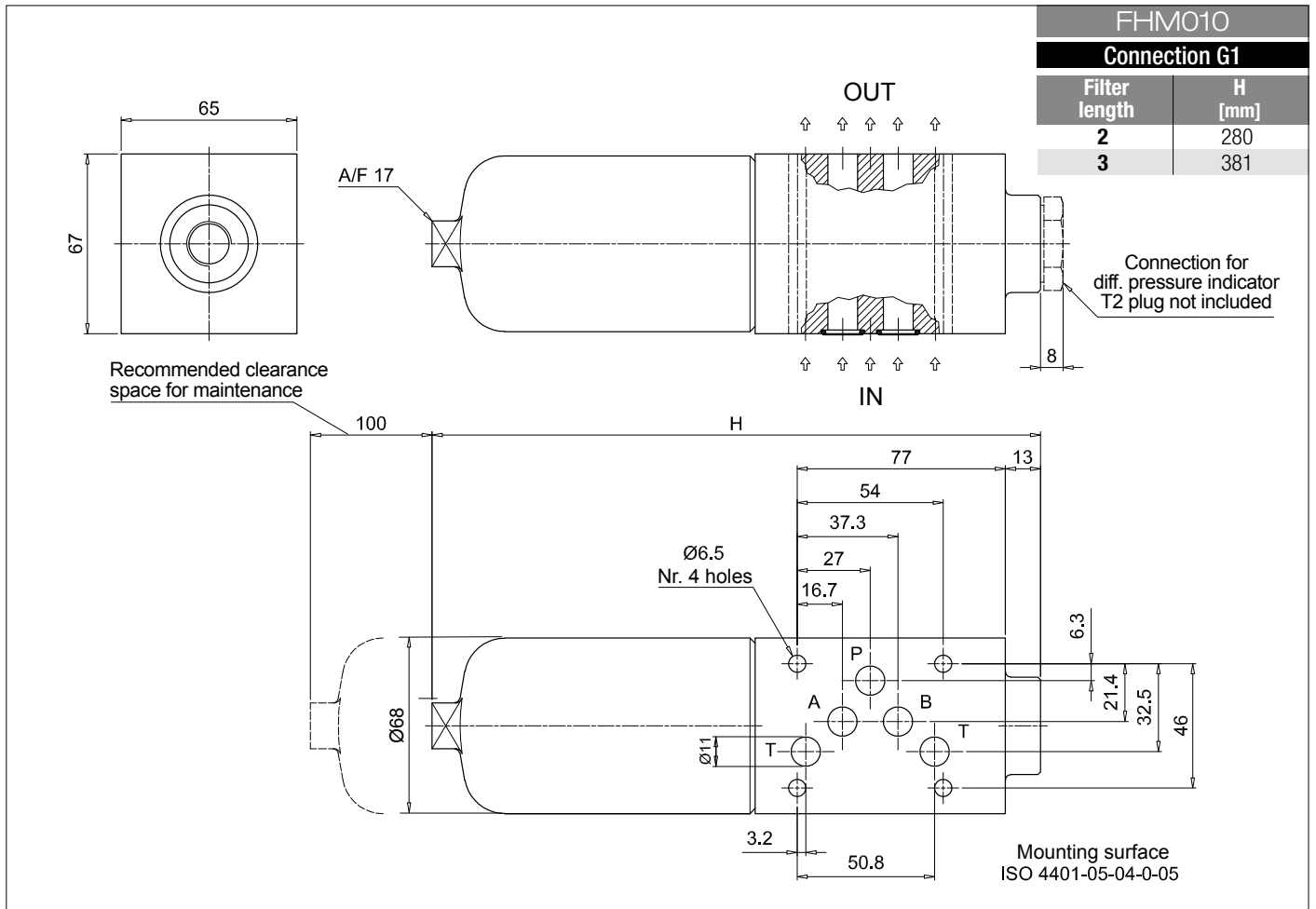
See page 747

T2	Plug (not included)
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## Dimensions





# FHM FHM050 - FHM065 - FHM135

## Designation & Ordering code

### COMPLETE FILTER

Series and size Configuration example: **FHM135** | **3** | **S** | **A** | **F1** | **A10** | **H** | **P01**

**FHM050** | **FHM065** | **FHM135**

Length	FHM050	FHM065	FHM135
1	•	•	•
2	•	•	•
3	•	•	•
4	•	-	-
5	•	-	-

#### Valves

<b>S</b>	Without bypass
<b>B</b>	With bypass 6 bar
<b>T</b>	With check valve, without bypass
<b>D</b>	With check valve, with bypass 6 bar

#### Seals

<b>A</b>	NBR
<b>V</b>	FPM

#### Connections

<b>F1</b>	Manifold
-----------	----------

#### Filtration rating (filter media)

<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

Element Δp	Valves: FHM050				FHM065-135			
	S	B	T	D	S	B	T	D
<b>N</b> 20 bar	-	•	-	•	-	•	-	•
<b>H</b> 210 bar	-	-	-	-	•	-	•	-
<b>S</b> 210 bar	•	-	•	-	-	-	-	-

#### Execution

<b>P01</b>	MP Filtri standard
<b>Pxx</b>	Customized

### FILTER ELEMENT

Element series and size Configuration example: **HP135** | **3** | **A10** | **A** | **H** | **P01**

**HP050** | **HP065** | **HP135**

Element length	HP050	HP065	HP135
1	•	•	•
2	•	•	•
3	•	•	•
4	•	-	-
5	•	-	-

#### Filtration rating (filter media)

<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

Element Δp	Seals		
	HP050	HP065	HP135
<b>N</b> 20 bar	•	•	•
<b>H</b> 210 bar	-	•	•
<b>S</b> 210 bar	•	-	-

#### Execution

<b>P01</b>	MP Filtri standard
<b>Pxx</b>	Customized

### CLOGGING INDICATORS

See page 727

<b>DEA</b>	Electrical differential pressure indicator
<b>DEM</b>	Electrical differential pressure indicator
<b>DEU</b>	Electrical differential pressure indicator
<b>DLA</b>	Electrical / visual differential pressure indicator

<b>DLE</b>	Electrical / visual differential pressure indicator
<b>DTA</b>	Electronic differential pressure indicator
<b>DVA</b>	Visual differential pressure indicator
<b>DVM</b>	Visual differential pressure indicator

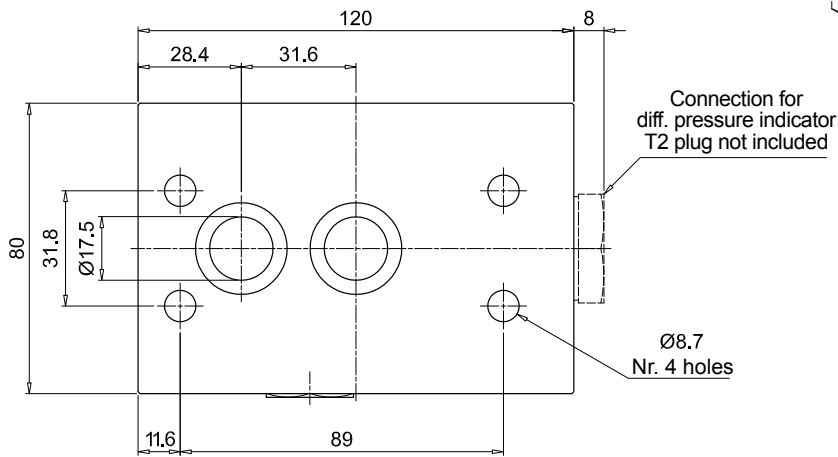
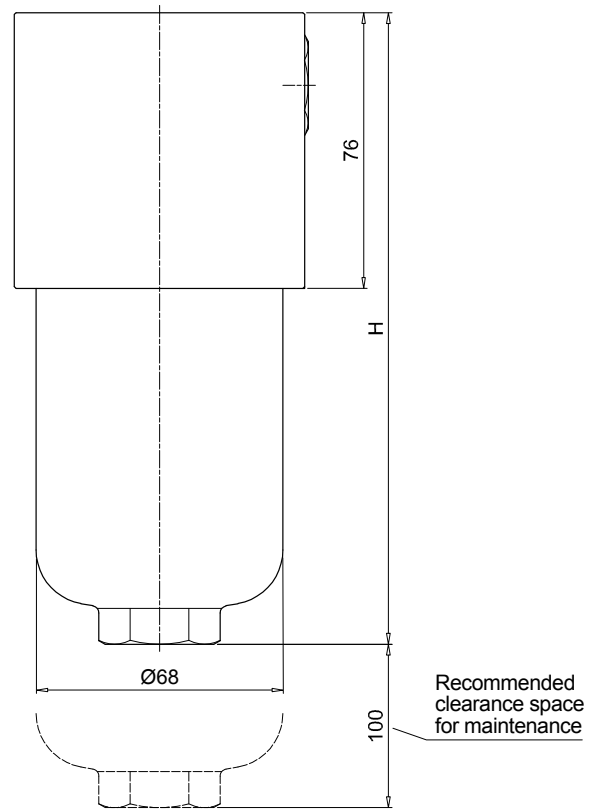
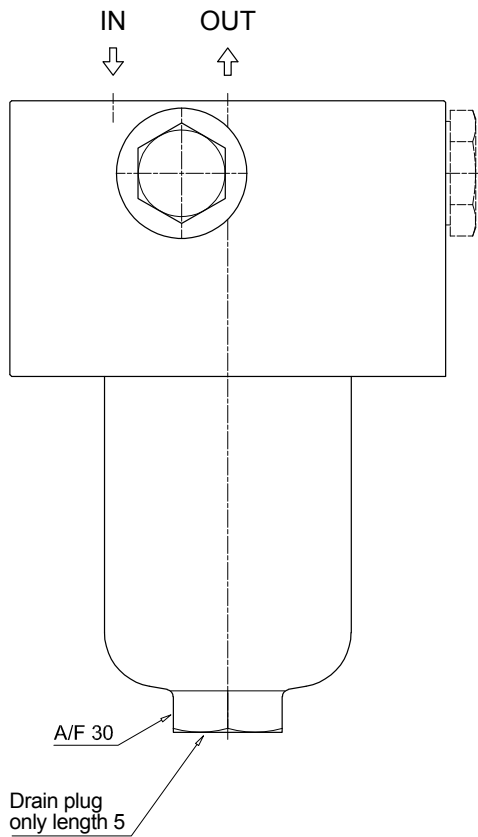
### PLUGS

See page 747

<b>T2</b>	Plug (not included)
-----------	---------------------



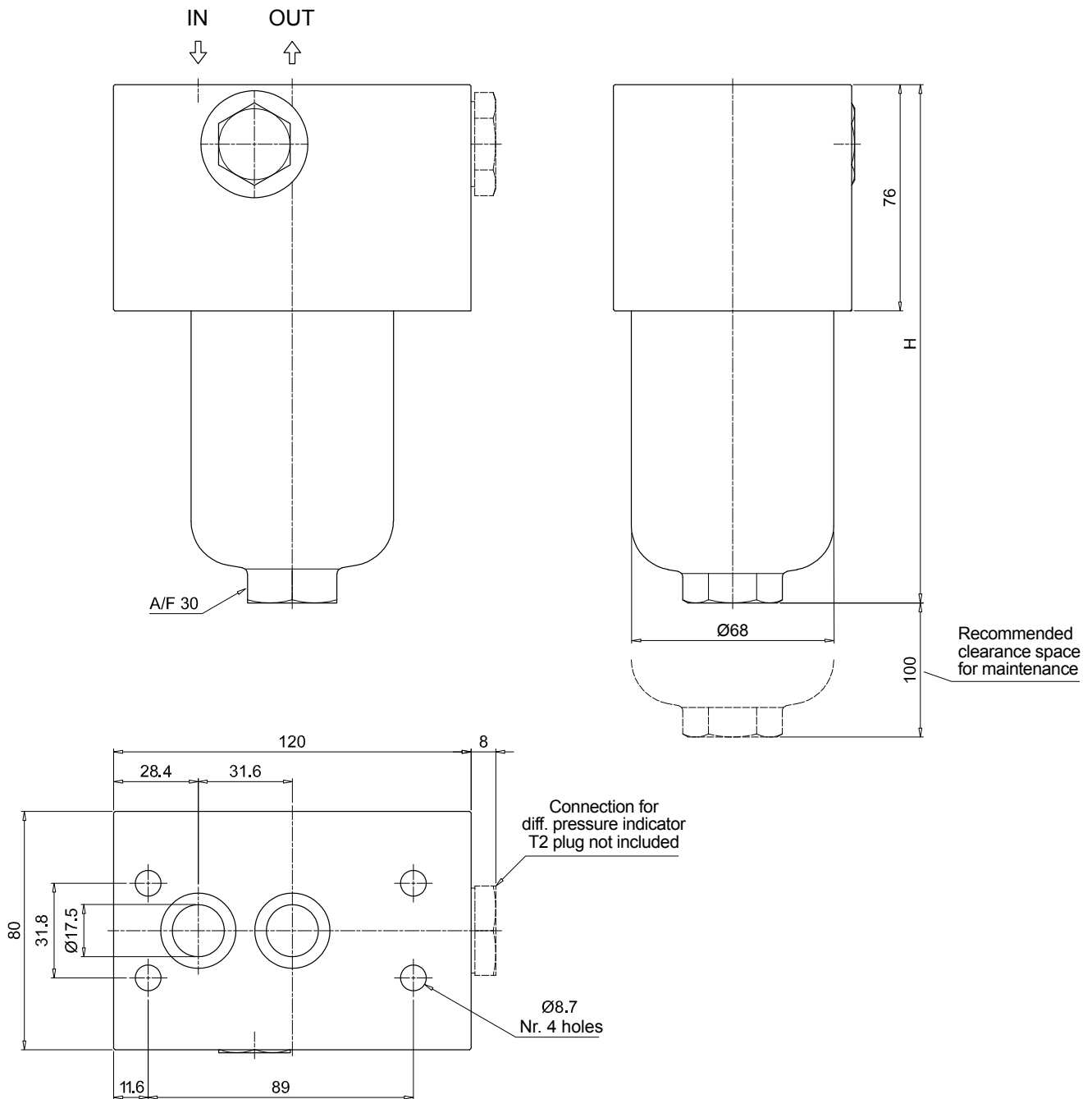
FHM050	
Filter length	H [mm]
1	154
2	191
3	233
4	281
5	403



## Dimensions

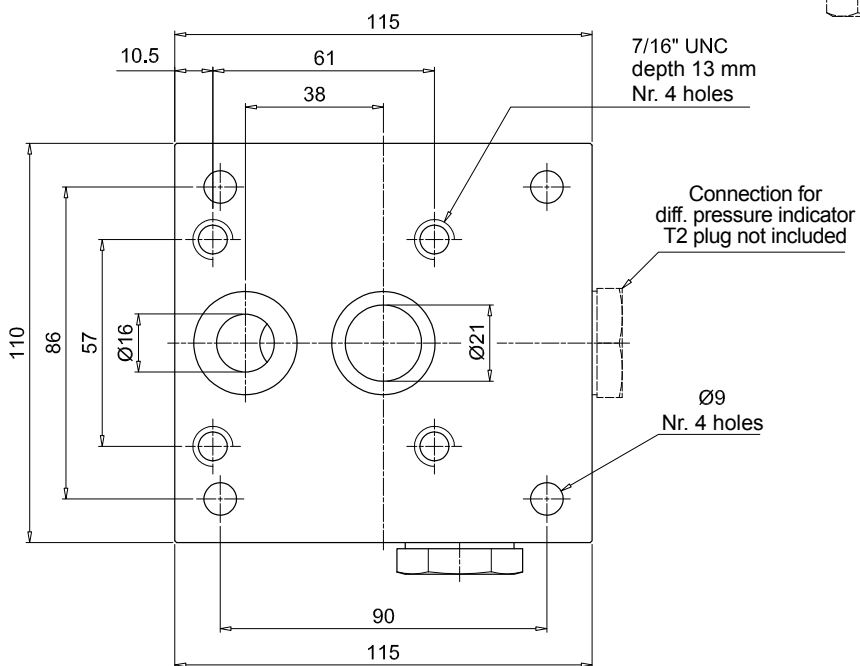
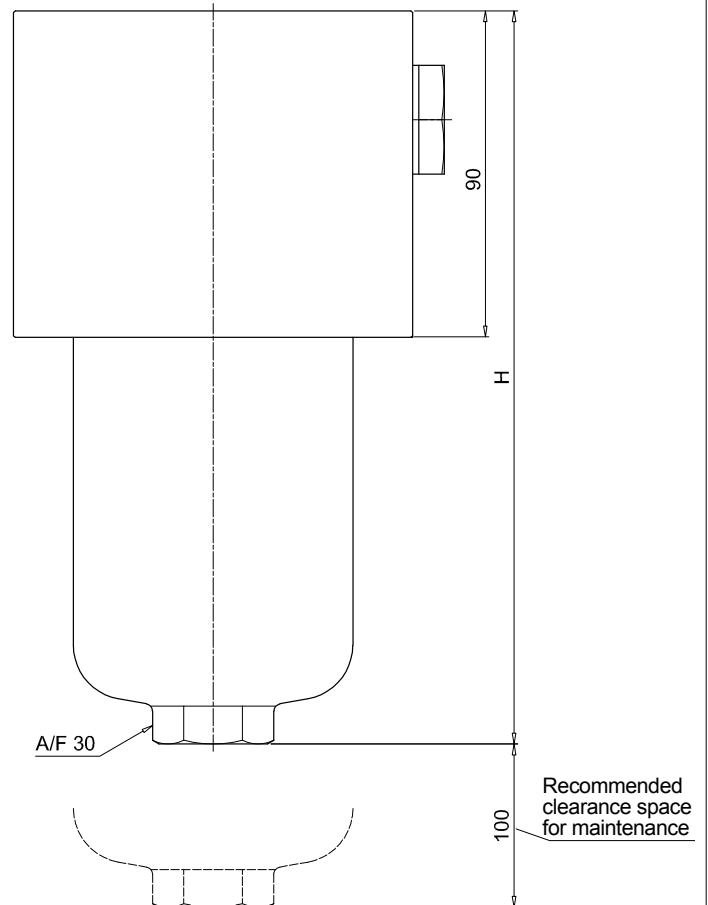
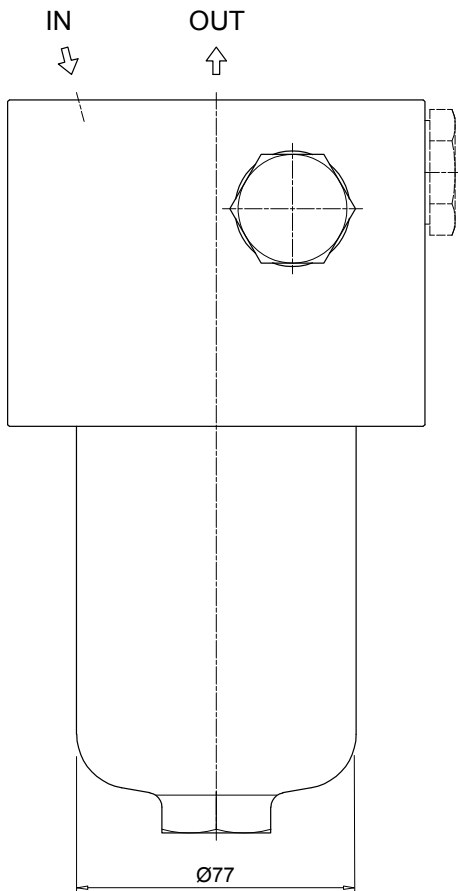
### FHM065

Filter length	H [mm]
1	162
2	193
3	295



## FHM135

Filter length	H [mm]
<b>1</b>	202
<b>2</b>	315
<b>3</b>	390



# FHM FHM320 - FHM500

## Designation & Ordering code

### COMPLETE FILTER

Series and size **FHM320 | FHM500** Configuration example: **FHM320** **4** **D** **A** **F1** **A06** **N** **P01**

Length	FHM320	FHM500
1	•	•
2	•	•
3	•	•
4	•	•
5	-	•

Valves
<b>S</b> Without bypass
<b>B</b> With bypass 6 bar
<b>T</b> With check valve, without bypass
<b>D</b> With check valve, with bypass 6 bar

Seals
<b>A</b> NBR
<b>V</b> FPM

Connections
<b>F1</b> Manifold

Filtration rating (filter media)		
<b>A03</b> Inorganic microfiber	3 µm	
<b>A06</b> Inorganic microfiber	6 µm	
<b>A10</b> Inorganic microfiber	10 µm	
<b>A16</b> Inorganic microfiber	16 µm	
<b>A25</b> Inorganic microfiber	25 µm	
<b>M25</b> Wire mesh	25 µm	

Element Δp	Valves:	FHM320				FHM500			
		S	B	T	D	S	B	T	D
<b>N</b> 20 bar	-	•	-	•	-	•	-	•	
<b>H</b> 210 bar	•	-	•	-	-	-	-	-	
<b>S</b> 210 bar	-	-	-	-	•	-	•	-	

Execution	Filter length				
	1	2	3	4	5
<b>P01</b> MP Filtri standard	•	•	•	•	•
<b>P02</b> Maintenance from the bottom of the housing				•	•
<b>Pxx</b> Customized					

### FILTER ELEMENT

Element series and size **HP320 | HP500** Configuration example: **HP320** **4** **A06** **A** **N** **P01**

Element length	HP320	HP500
1	•	•
2	•	•
3	•	•
4	•	•
5		•

Filtration rating (filter media)		
<b>A03</b> Inorganic microfiber	3 µm	
<b>A06</b> Inorganic microfiber	6 µm	
<b>A10</b> Inorganic microfiber	10 µm	
<b>A16</b> Inorganic microfiber	16 µm	
<b>A25</b> Inorganic microfiber	25 µm	
<b>M25</b> Wire mesh	25 µm	

Seals
<b>A</b> NBR
<b>V</b> FPM

Element Δp	HP320	HP500
<b>N</b> 20 bar	•	•
<b>H</b> 210 bar	•	-
<b>S</b> 210 bar	-	•

Execution
<b>P01</b> MP Filtri standard
<b>Pxx</b> Customized

### CLOGGING INDICATORS

See page 727

<b>DEA</b> Electrical differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator

<b>DLE</b> Electrical / visual differential pressure indicator
<b>DTA</b> Electronic differential pressure indicator
<b>DVA</b> Visual differential pressure indicator
<b>DVM</b> Visual differential pressure indicator

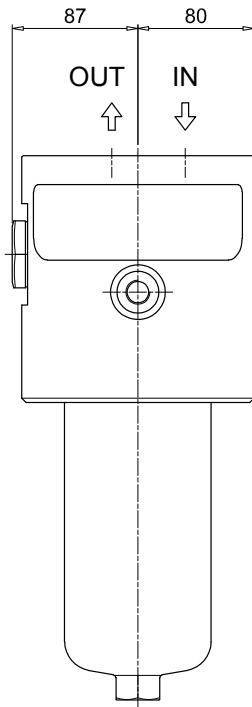
### PLUGS

See page 747

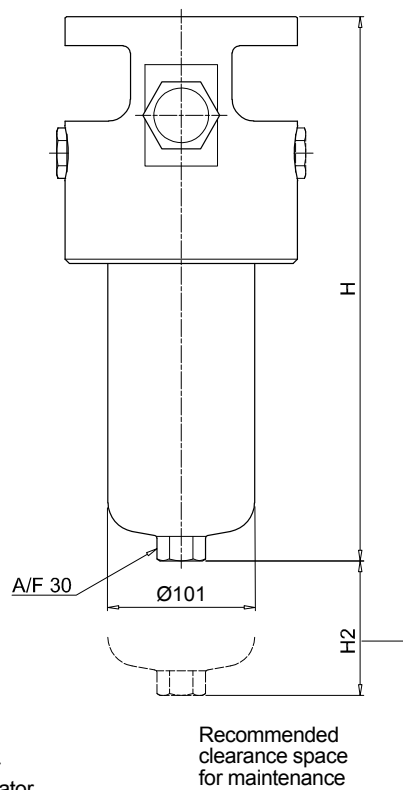
<b>T2</b> Plug (not included)
-------------------------------

### FHM320

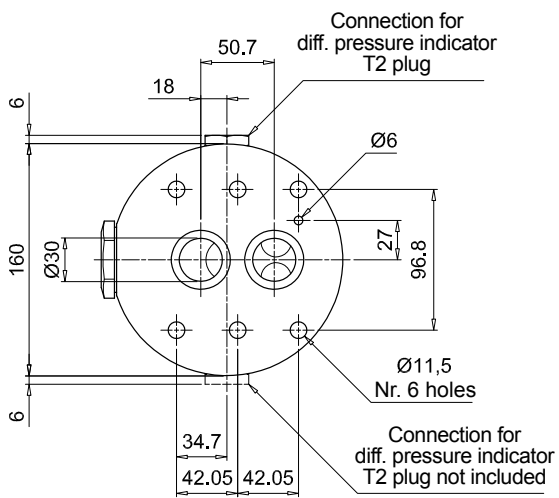
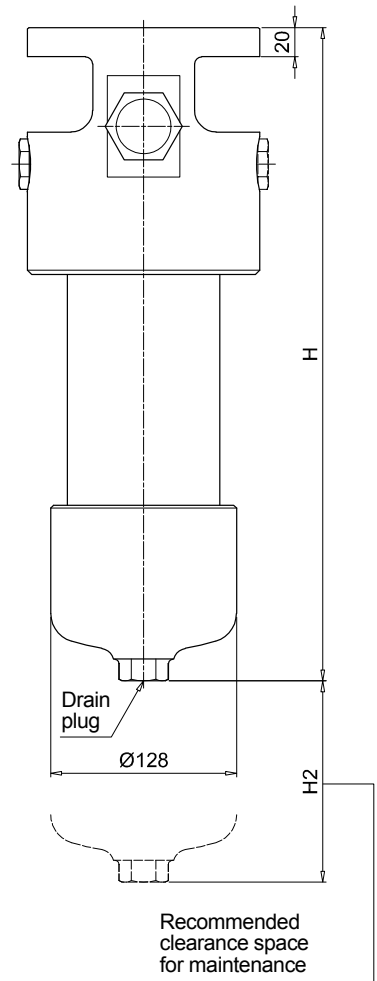
Filter length	H [mm]	H2 [mm]	
		Execution P01	Execution P02
1	293	150	-
2	416	150	-
3	548	150	-
4	702	150	550



Length 1 - 2 - 3



Length 4

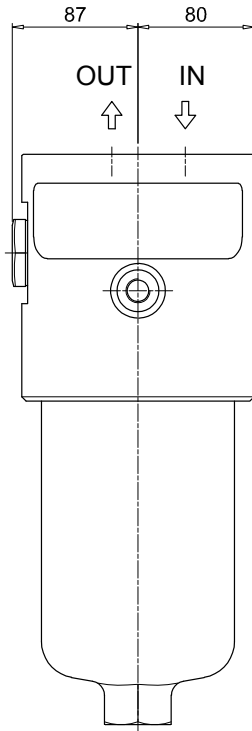


# FHM FHM320 - FHM500

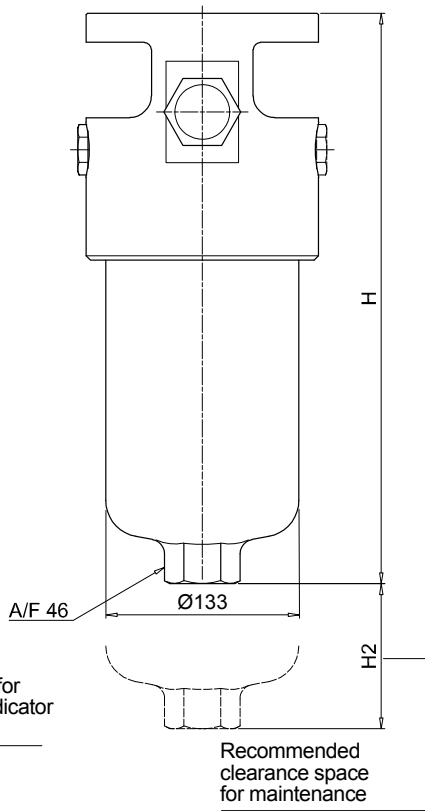
## Dimensions

### FHM500

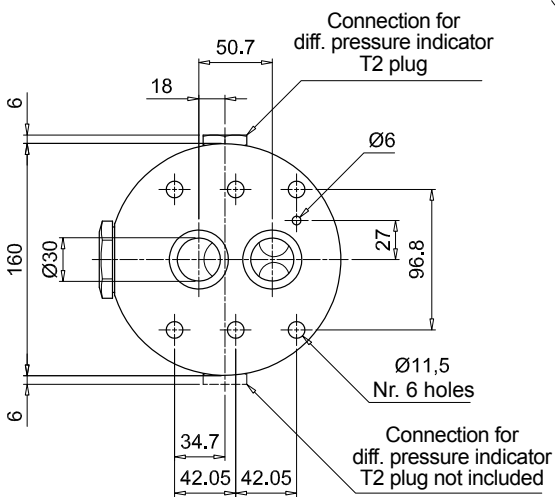
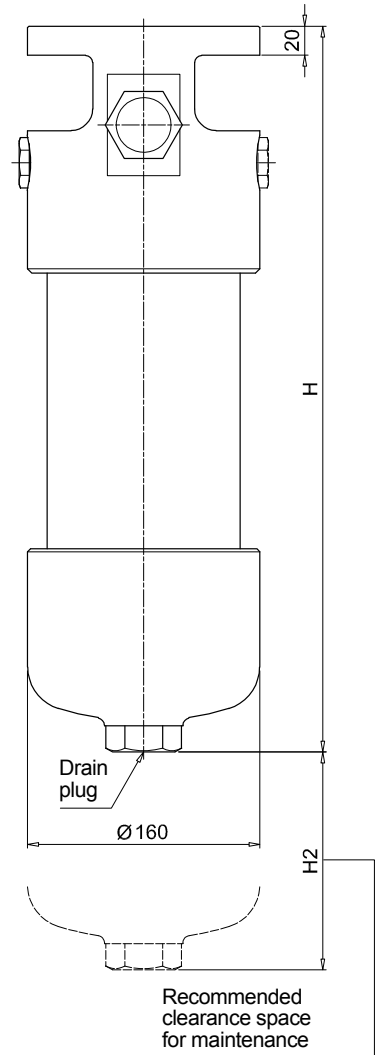
Filter length	H [mm]	H2 [mm]	
		Execution P01	Execution P02
<b>1</b>	355	150	-
<b>2</b>	445	150	-
<b>3</b>	521	150	-
<b>4</b>	679	150	480
<b>5</b>	845	150	650



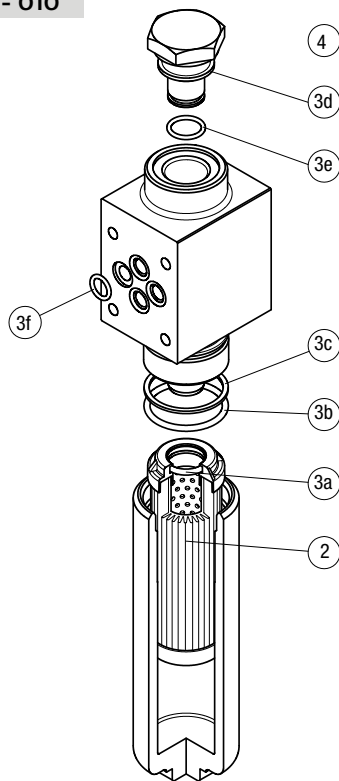
**Length 1 - 2 - 3**



**Length 4 - 5**

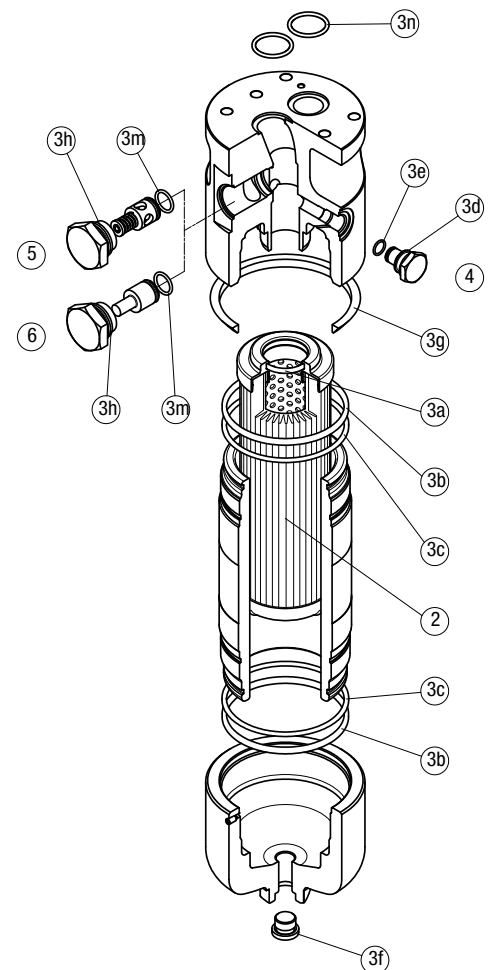


## FHM 006 - 007 - 010



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
FHM 006	See order table	NBR	FPM	NBR	FPM
FHM 006	See order table	02050324	02050325		
FHM 007	See order table	02050600	02050601	T2H	T2V
FHM 010	See order table	02050320	02050321		

## FHM 050 - 065 - 135 - 320 - 500



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug		Bypass assembly		Non-bypass assembly	
FHM 050	See order table	NBR	FPM	NBR	FPM	NBR	FPM	NBR	FPM
FHM 050	See order table	02050410	02050411			02001400	02001401	02001402	02001403
FHM 065	See order table	02050268	02050279			02001400	02001401	02001402	02001403
FHM 135	See order table	02050271	02050282	T2H	T2V	02001404	02001405	02001406	02001407
FHM 320	See order table	02050275	02050286			02001408	02001409	02001410	02001411
FHM 500	See order table	02050332	02050333			02001408	02001409	02001410	02001411





# FHB series

Maximum working pressure up to 32 MPa (320 bar) - Flow rate up to 485 l/min



## INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



Please scan or click the QR codes to get updated electronic version of the related document:



FHB050



FHB065



FHB135



FHB320

*For all the QR codes: Scan or click me!*

## Description

## Technical data

### High Pressure filters

#### Manifold

**Maximum working pressure up to 32 MPa (320 bar)**

**Flow rate up to 485 l/min**

FHB is a range of high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly connected to the side of the manifold, through the proper flanged interface.

#### Available features:

- Manifold connections up to Ø30 mm, for a maximum flow rate of 485 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

#### Common applications:

Delivery lines, in any high pressure industrial equipment or mobile machines

#### Filter housing materials

- Head: Phosphatized cast iron
- Housing: Phosphatized steel
- Bypass valve: Steel
- Check valve: Steel

#### Pressure

- Working pressure: 32 MPa (320 bar)
- Test pressure: 48 MPa (480 bar)
- Burst pressure: 96 MPa (960 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 32 MPa (320 bar)

#### Bypass valve

- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

#### Δp element type

- Microfibre filter elements - series N: 20 bar
- Microfibre filter elements - series H: 210 bar (not available for FHB050)
- Microfibre filter elements - series S: 210 bar (only for FHB050)
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

#### Seals

- Standard NBR series A
- Optional FPM series V

#### Temperature

From -25 °C to +110 °C

#### Connections

Manifold mounting

#### Note

FHB filters are provided for vertical mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]					Volumes [dm <sup>3</sup> ]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
<b>FHB 050</b>		2.61	2.98	3.39	3.86	5.04		0.21	0.30	0.40	0.52	0.81
<b>FHB 065</b>		3.33	3.69	4.90	-	-		0.20	0.27	0.49	-	-
<b>FHB 135</b>		6.61	8.21	9.21	-	-		0.40	0.73	0.94	-	-
<b>FHB 320</b>		12.95	15.08	17.37	26.77	-		0.91	1.63	2.40	3.59	-

Flow rates [l/min]

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
<b>FHB 050</b>	<b>1</b>	43	42	79	81	101	131	30	40	58	60	74
	<b>2</b>	53	58	84	93	112	132	46	50	76	86	108
	<b>3</b>	67	70	94	101	119	133	59	62	87	95	115
	<b>4</b>	82	87	106	108	122	134	74	80	101	103	119
	<b>5</b>	102	104	119	122	127	136	90	92	105	113	126

Filter series	Length	Filter element design - N Series						Filter element design - H Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
<b>FHB 065</b>	<b>1</b>	25	33	55	62	87	133	23	25	49	58	81
	<b>2</b>	33	51	70	76	101	134	33	38	66	75	94
	<b>3</b>	60	71	97	103	118	138	60	68	95	102	116
<b>FHB 135</b>	<b>1</b>	67	72	120	129	177	212	49	55	97	100	160
	<b>2</b>	109	116	152	154	224	250	90	110	137	140	182
	<b>3</b>	153	155	201	205	226	253	126	142	175	187	207
<b>FHB 320</b>	<b>1</b>	130	143	238	286	343	442	110	117	192	201	304
	<b>2</b>	259	281	391	409	454	468	200	230	319	325	392
	<b>3</b>	332	368	441	455	463	476	269	312	381	389	432
	<b>4</b>	368	390	446	462	481	488	311	334	388	394	437

**Maximum flow rate for a complete pressure filter with a pressure drop  $\Delta p = 1.5$  bar.**

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

## Hydraulic symbols

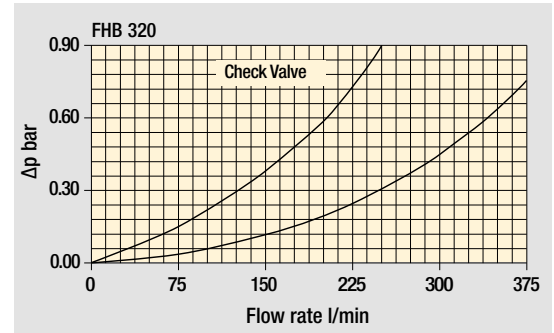
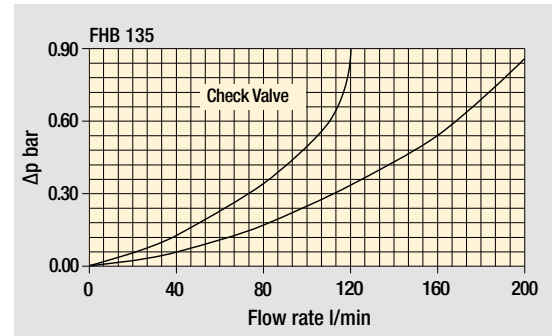
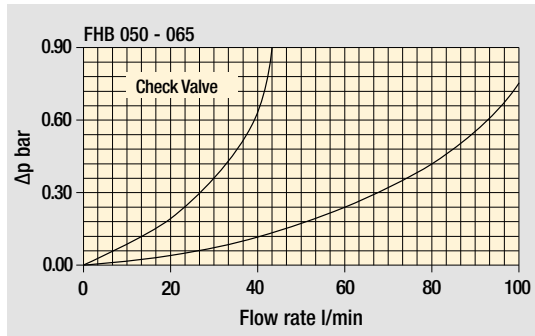
Filter series	Style S	Style B	Style T	Style D
<b>FHB 050</b>	•	•	•	•
<b>FHB 065</b>	•	•	•	•
<b>FHB 135</b>	•	•	•	•
<b>FHB 320</b>	•	•	•	•

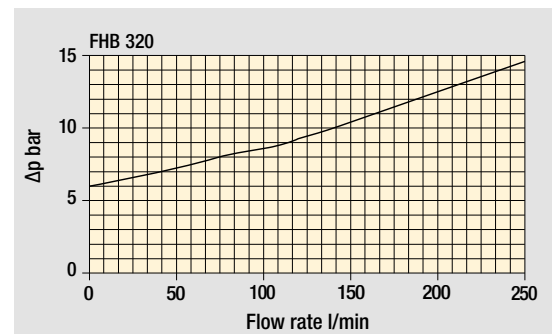
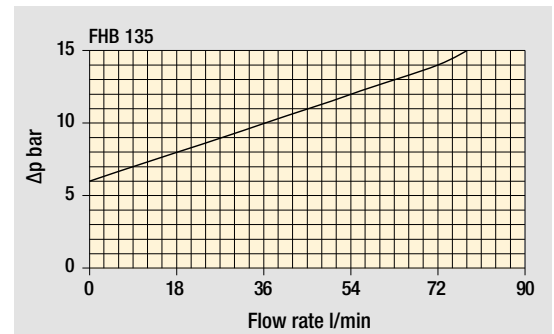
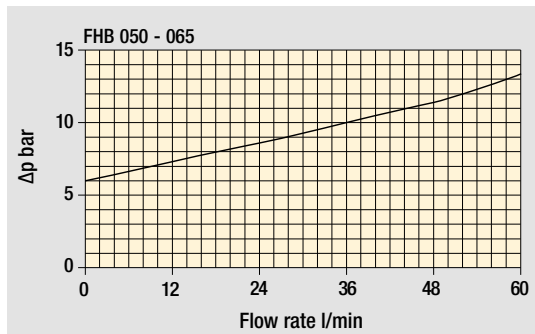
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## Pressure drop

Filter housings  $\Delta p$  pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of  $0.86 \text{ kg/dm}^3$  in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.



## Designation & Ordering code

### COMPLETE FILTER

Configuration example: **FHB050** | **2** | **T** | **A** | **F1** | **A06** | **S** | **P01**

**Series and size**  
**FHB050**

**Length**  
**1** | **2** | **3** | **4** | **5**

**Valves**  
**S** Without bypass  
**B** With bypass 6 bar  
**T** With check valve, without bypass  
**D** With check valve, with bypass 6 bar

**Seals**  
**A** NBR  
**V** FPM

**Connections**  
**F1** Manifold

**Filtration rating (filter media)**

<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

Element Δp	Valves				Execution
	S	B	T	D	
<b>N</b> 20 bar	-	•	-	•	<b>P01</b> MP Filtri standard
<b>S</b> 210 bar	•	-	•	-	<b>Pxx</b> Customized

### FILTER ELEMENT

Configuration example: **HP050** | **2** | **A06** | **A** | **S** | **P01**

**Element series and size**  
**HP050**

**Element length**  
**1** | **2** | **3** | **4** | **5**

**Filtration rating (filter media)**

<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

Seals	Element Δp	Execution
<b>A</b> NBR	<b>N</b> 20 bar	<b>P01</b> MP Filtri standard
<b>V</b> FPM	<b>S</b> 210 bar	<b>Pxx</b> Customized

### CLOGGING INDICATORS

See page 727

**DEA** Electrical differential pressure indicator

**DEM** Electrical differential pressure indicator

**DEU** Electrical differential pressure indicator

**DLA** Electrical / visual differential pressure indicator

**DLE** Electrical / visual differential pressure indicator

**DTA** Electronic differential pressure indicator

**DVA** Visual differential pressure indicator

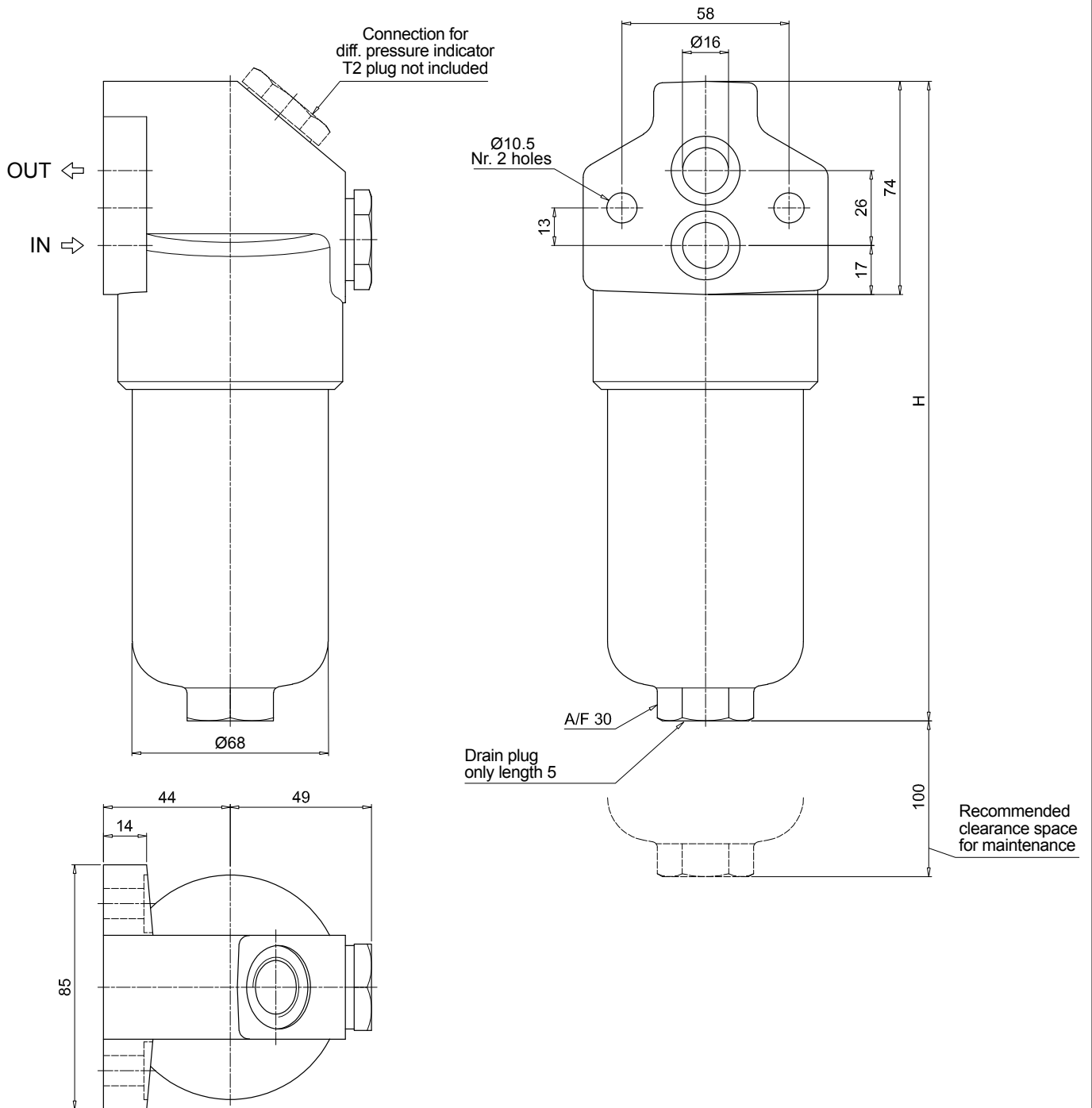
**DVM** Visual differential pressure indicator

### PLUGS

See page 747

**T2** Plug (not included)

FHB050	
Filter length	H [mm]
1	185
2	222
3	264
4	312
5	434



# FHB FHB065 - FHB135 - FHB320

## Designation & Ordering code

### COMPLETE FILTER

Series and size				Configuration example: FHB320 4 S A F1 A06 H P01							
FHB065   FHB135   FHB320											
Length	FHB065	FHB135	FHB320								
1	•	•	•								
2	•	•	•								
3	•	•	•								
4	-	-	•								
Valves											
<b>S</b>	Without bypass										
<b>B</b>	With bypass 6 bar										
<b>T</b>	With check valve, without bypass										
<b>D</b>	With check valve, with bypass 6 bar										
Seals											
<b>A</b>	NBR										
<b>V</b>	FPM										
Connections											
<b>F1</b>	Manifold										
Filtration rating (filter media)											
<b>A03</b>	Inorganic microfiber		3 µm								
<b>A06</b>	Inorganic microfiber		6 µm								
<b>A10</b>	Inorganic microfiber		10 µm								
<b>A16</b>	Inorganic microfiber		16 µm								
<b>A25</b>	Inorganic microfiber		25 µm								
<b>M25</b>	Wire mesh		25 µm								
				Valves				Execution			
Element Δp	S	B	T	D		1	2	3	4		
<b>N</b> 20 bar	-	•	-	•	<b>P01</b> MP Filtri standard	•	•	•	•		
<b>H</b> 210 bar	•	-	•	-	<b>P02</b> Maintenance from the bottom of the housing	-	-	-	•		
					<b>Pxx</b> Customized	•	•	•	•		

### FILTER ELEMENT

Element series and size				Configuration example: HP320 4 A06 A H P01					
HP065   HP135   HP320									
Element length	HP065	HP135	HP320						
1	•	•	•						
2	•	•	•						
3	•	•	•						
4	-	-	•						
Filtration rating (filter media)									
<b>A03</b>	Inorganic microfiber		3 µm						
<b>A06</b>	Inorganic microfiber		6 µm						
<b>A10</b>	Inorganic microfiber		10 µm						
<b>A16</b>	Inorganic microfiber		16 µm						
<b>A25</b>	Inorganic microfiber		25 µm						
<b>M25</b>	Wire mesh		25 µm						
				Seals		Element Δp		Execution	
				<b>A</b> NBR	<b>N</b> 20 bar	<b>P01</b> MP Filtri standard			
				<b>V</b> FPM	<b>H</b> 210 bar	<b>Pxx</b> Customized			

### CLOGGING INDICATORS

See page 727

<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

### PLUGS

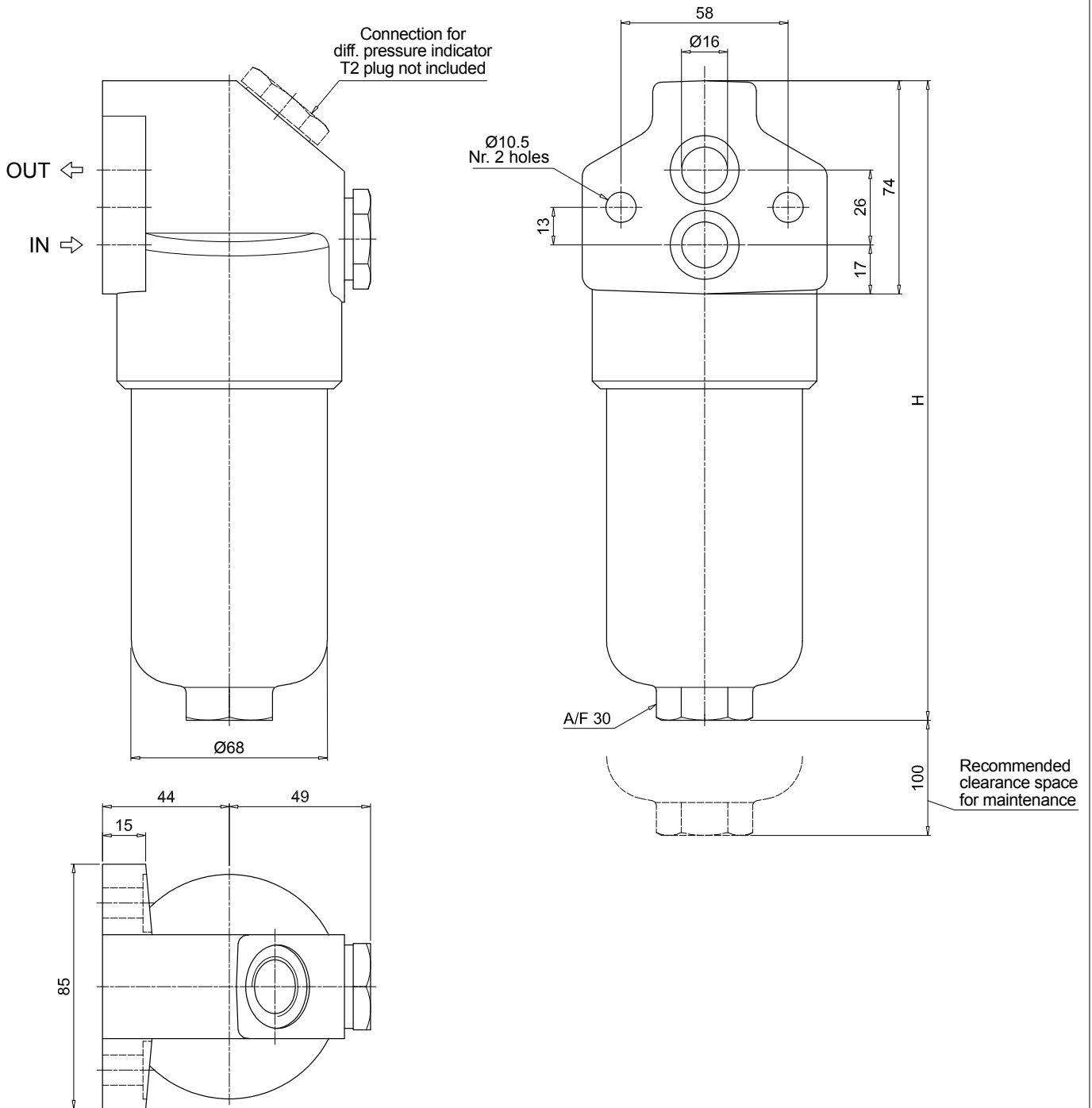
See page 747

<b>T2</b> Plug (not included)
-------------------------------



### FHB065

Filter length	H [mm]
<b>1</b>	194
<b>2</b>	225
<b>3</b>	327

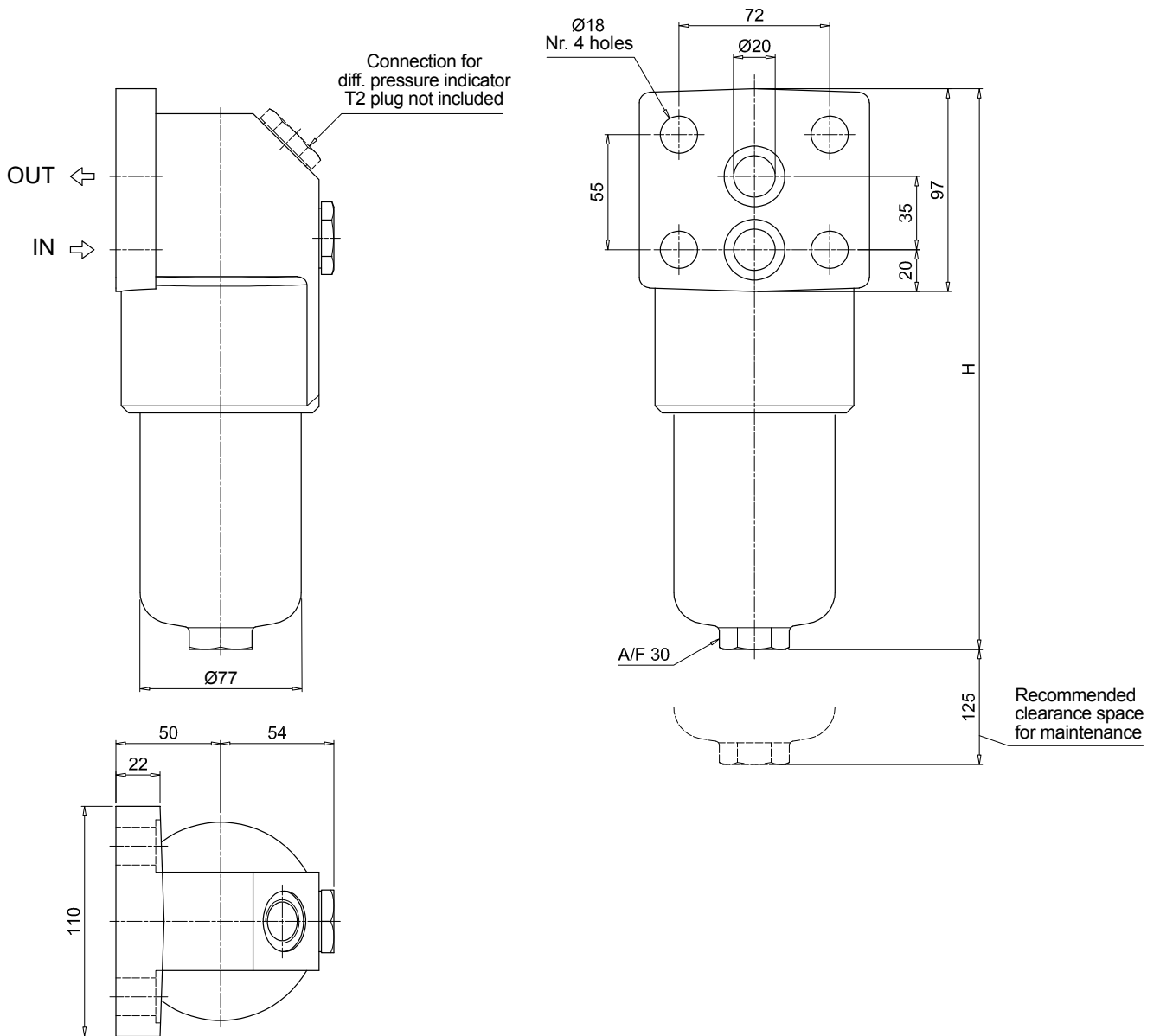


# FHB FHB065 - FHB135 - FHB320

## Dimensions

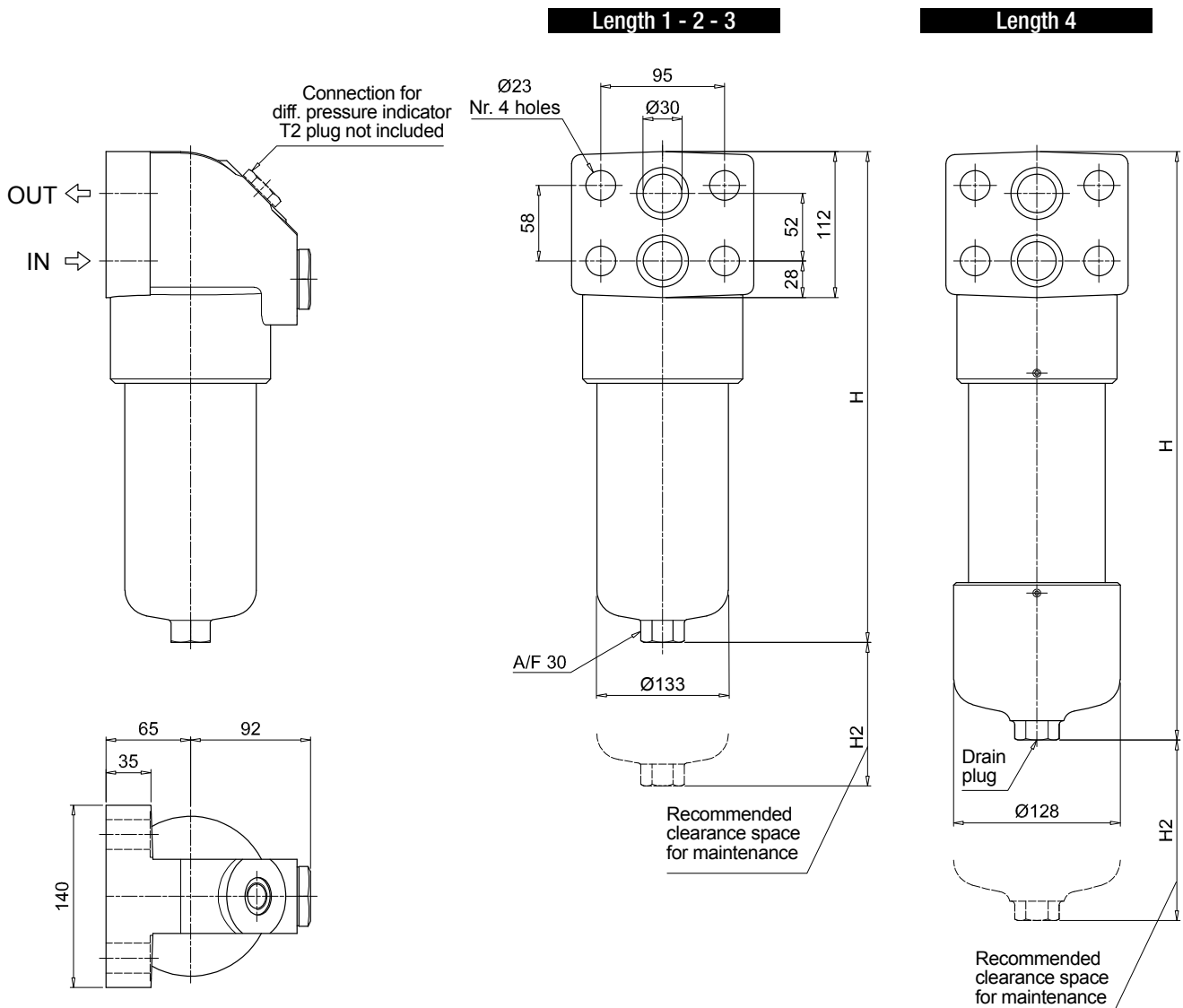
FHB135

Filter length	H [mm]
<b>1</b>	268
<b>2</b>	381
<b>3</b>	456



### FHB320

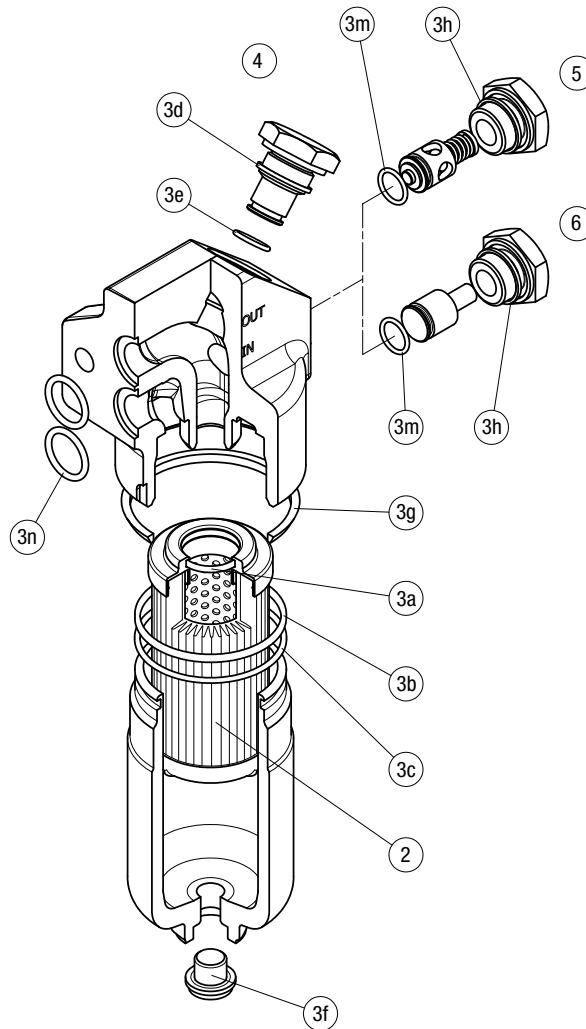
Filter length	H [mm]	H2 [mm]	
		Execution P01	Execution P02
1	301	150	-
2	424	150	-
3	556	150	-
4	709	150	550



# FHB SPARE PARTS

Order number for spare parts

FHB 050 - 065 - 135 - 320



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug		Bypass assembly		Non-bypass assembly	
		NBR	FPM	NBR	FPM	NBR	FPM	NBR	FPM
<b>FHB 050</b>	See order table	02050412	02050413	T2H	T2V	02001312	02001385	02001314	02001386
<b>FHB 065</b>		02050266	02050277			02001312	02001385	02001314	02001386
<b>FHB 135</b>		02050270	02050281			02001312	02001385	02001314	02001386
<b>FHB 320</b>		02050273	02050284			02001381	02001382	02001383	02001384





# FHF 325 series

Maximum working pressure up to 35 MPa (350 bar) - Flow rate up to 550 l/min  
Filter housing according to SAE J2066 for HF4 filter elements



## INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



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# FHF 325 GENERAL INFORMATION

## Filter housing according to SAE J2066 for HF4 filter elements

### Description

#### High Pressure filters

#### Manifold

**Maximum working pressure up to 35 MPa (350 bar)**

**Flow rate up to 550 l/min**

FHF is a range of high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly connected to the lines of the system through the hydraulic fittings or the proper flanged interface.

#### Available features:

- 1 1/2" female threaded connections, 1 1/2" flanged connections and manifold connections up to 1 1/2", for a maximum flow rate of 550 l/min
- Base-mounting design, for ease of the replacement of the filter element
- Filter element designed in accordance with SAE J2066 HF4 regulation
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N", for use with filters provided with bypass valve
- Visual, electrical and electronic differential clogging indicators

#### Common applications:

Delivery lines, in any high pressure industrial equipment

### Technical data

#### Filter housing materials

- Head: Phosphatized cast iron
- Housing: Phosphatized steel
- Cover: Cast iron (chemical heat treatment)
- Bypass valve: Brass - Steel

#### Pressure

- Working pressure: 35 MPa (350 bar)
- Test pressure: 52.5 MPa (525 bar)
- Burst pressure: 105 MPa (1050 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 35 MPa (350 bar)

#### Bypass valve

- Opening pressure 600 kPa (6 bar)  $\pm 10\%$
- Other opening pressures on request.

#### $\Delta p$ element type

- Microfibre filter elements - series N: 20 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

#### Seals

- Standard NBR series A
- Optional FPM series V

#### Temperature

From -25 °C to +110 °C

#### Connections

- FHF 325: In-line threaded connection
- FHF 325: In-line flanged connection
- FHF 325: Manifold mounting

#### Note

FHF filters are provided for vertical mounting

### Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]				Volumes [dm <sup>3</sup> ]			
	Length	1	2	3	Length	1	2	3
<b>FHF 325</b>		23.90	32.68	41.47		3.50	5.80	8.11



# GENERAL INFORMATION FHF 325

## Filter housing according to SAE J2066 for HF4 filter elements

Flow rates [l/min]

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25
FHF 325	1	302	339	348	419	500	556
	2	401	424	434	457	505	557
	3	416	451	460	469	510	559

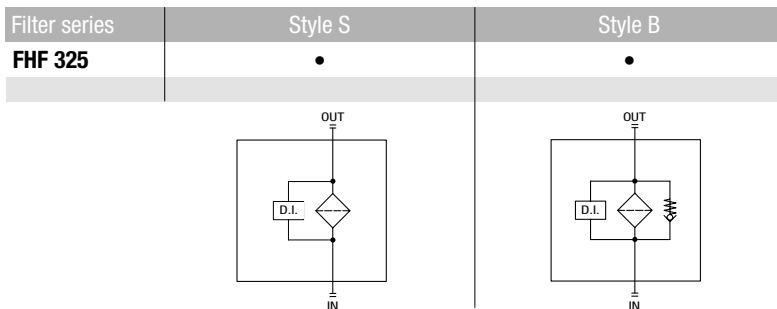
### Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

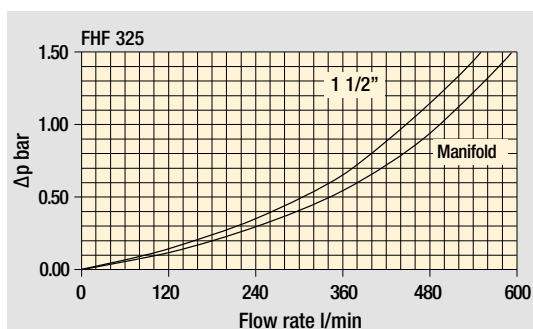
For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols



Pressure drop  
Filter housings  $\Delta p$  pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.

# FHF 325

## Designation & Ordering code

### COMPLETE FILTER

<b>Series and size</b> <b>FHF325</b>	Configuration example: <b>FHF325</b>	<b>2</b>	<b>S</b>	<b>A</b>	<b>H</b>	<b>7</b>	<b>A10</b>	<b>N</b>	<b>P01</b>
<b>Length</b> <b>1</b>   <b>2</b>   <b>3</b>									
<b>Valves</b> <b>S</b> Without bypass <b>B</b> With bypass 6 bar									
<b>Seals</b> <b>A</b> NBR <b>V</b> FPM									
<b>Connections</b> <b>A</b> G 1 1/2" <b>B</b> 1 1/2" NPT <b>C</b> SAE 24 - 1 7/8" - 12 UN <b>G</b> 1 1/2" SAE 6000 psi/M <b>H</b> 1 1/2" SAE 6000 psi/UNC <b>M</b> Manifold ø1.38" <b>N</b> Manifold ø1.50"									
<b>Connection for differential pressure indicator</b> <b>7</b> With two connections plugged on both sides									
<b>Filtration rating (filter media)</b> <b>A03</b> Inorganic microfiber 3 µm <b>A06</b> Inorganic microfiber 6 µm <b>A10</b> Inorganic microfiber 10 µm <b>A16</b> Inorganic microfiber 16 µm <b>A25</b> Inorganic microfiber 25 µm <b>M25</b> Wire mesh 25 µm									
						<b>Element Δp</b> <b>N</b> 20 bar		<b>Execution</b> <b>P01</b> MP Filtri standard <b>Pxx</b> Customized	

### FILTER ELEMENT

<b>Element series and size</b> <b>HF325</b>	Configuration example: <b>HF325</b>	<b>2</b>	<b>A10</b>	<b>A</b>	<b>N</b>	<b>P01</b>
<b>Element length</b> <b>1</b>   <b>2</b>   <b>3</b>						
<b>Filtration rating (filter media)</b> <b>A03</b> Inorganic microfiber 3 µm <b>A06</b> Inorganic microfiber 6 µm <b>A10</b> Inorganic microfiber 10 µm <b>A16</b> Inorganic microfiber 16 µm <b>A25</b> Inorganic microfiber 25 µm <b>M25</b> Wire mesh 25 µm						
						<b>Seals</b> <b>A</b> NBR <b>V</b> FPM
						<b>Element Δp</b> <b>N</b> 20 bar
						<b>Execution</b> <b>P01</b> MP Filtri standard <b>Pxx</b> Customized

### CLOGGING INDICATORS

See page 727

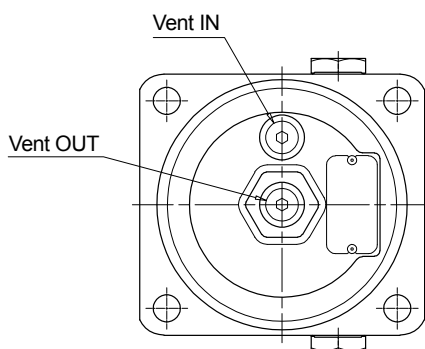
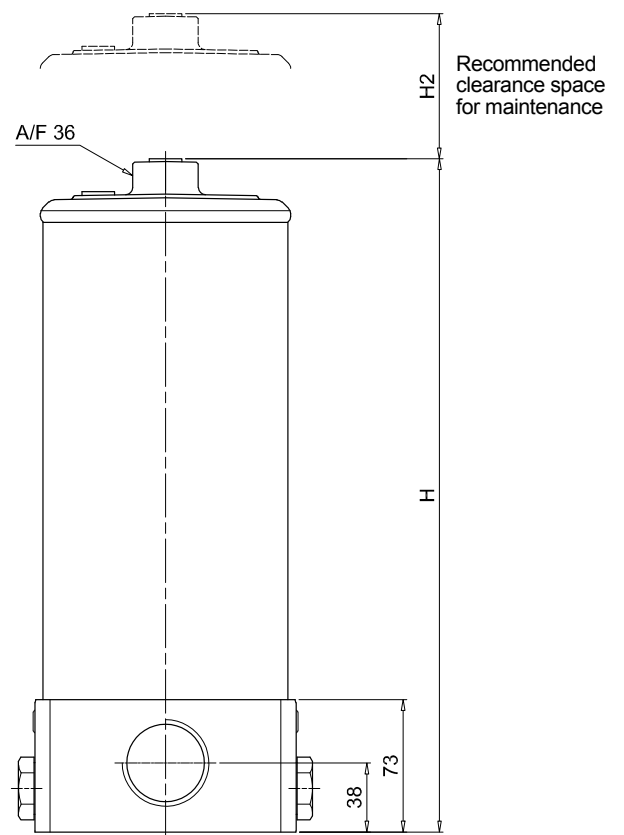
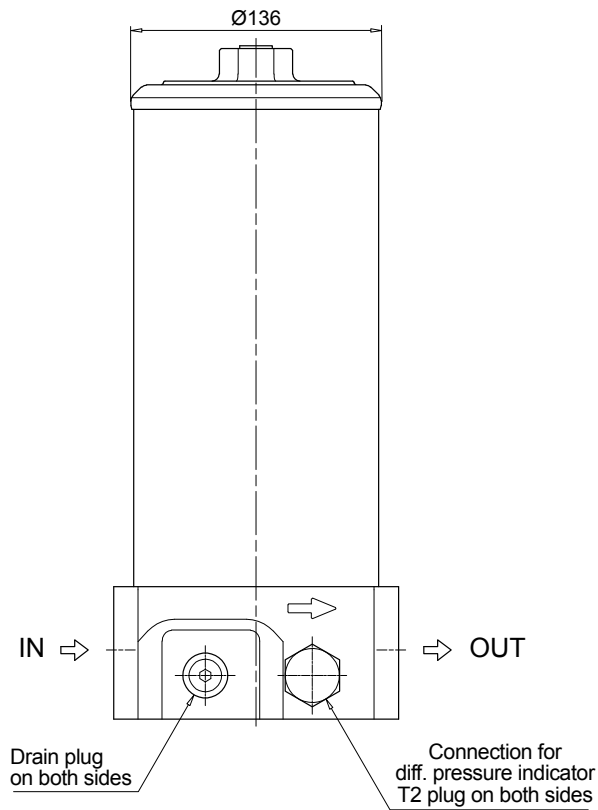
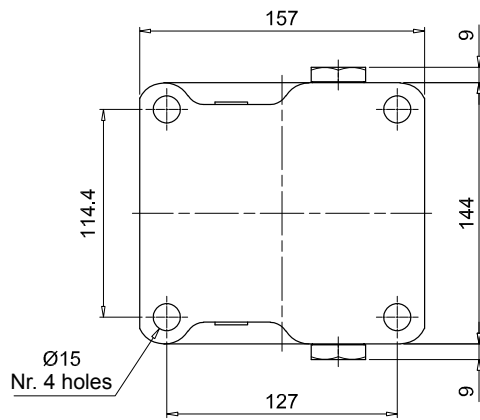
<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

### PLUGS

See page 747

<b>T2</b> Plug (not included)
-------------------------------

FHF325		
Connection A - B - C		
Filter length	H [mm]	H2 [mm]
1	452	250
2	690	485
3	928	725



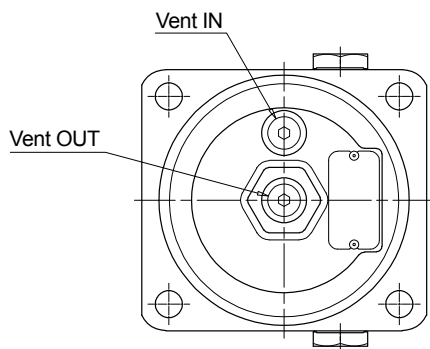
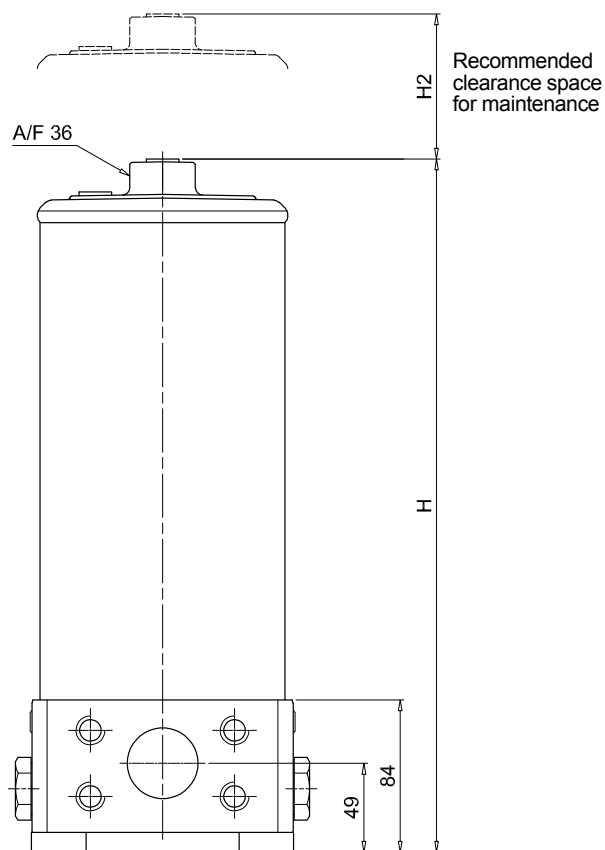
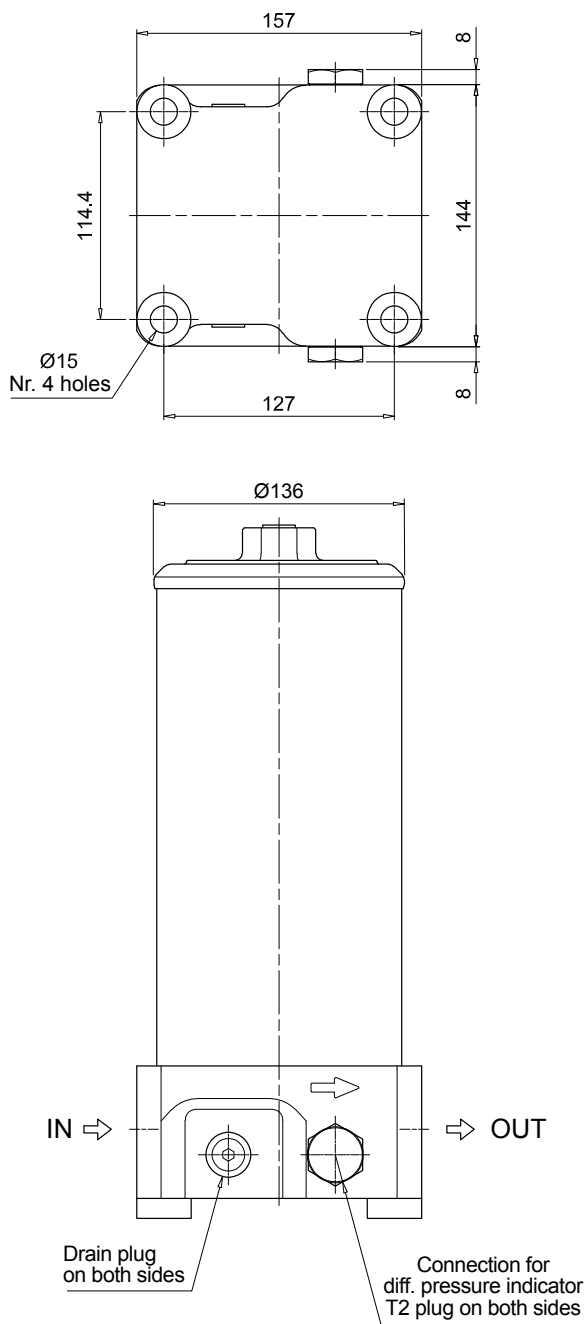
# FHF 325

## Dimensions

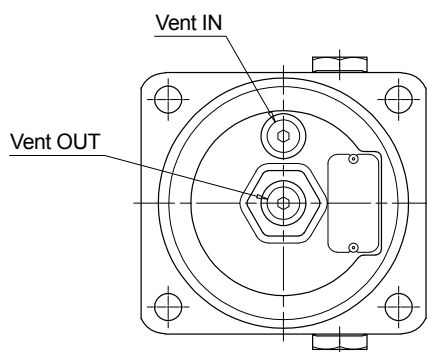
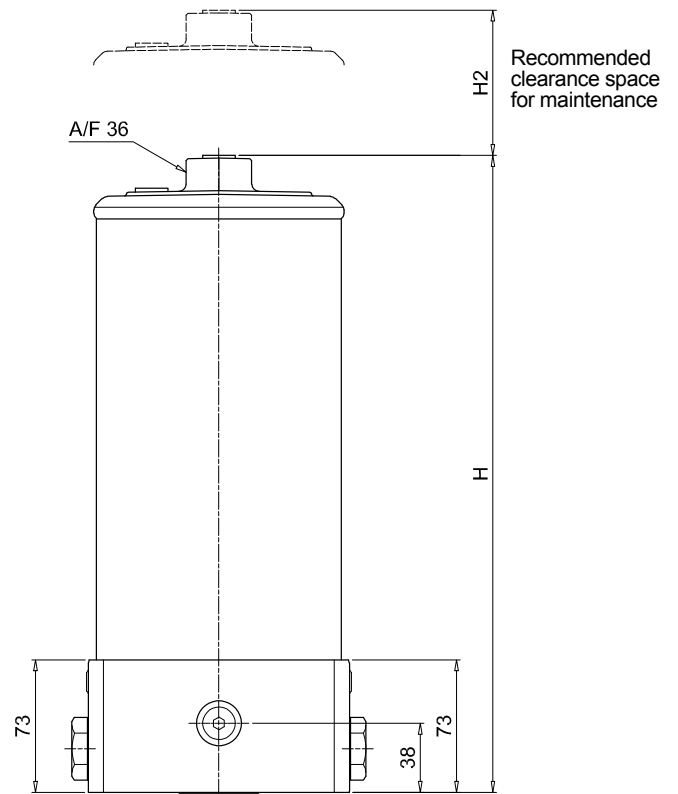
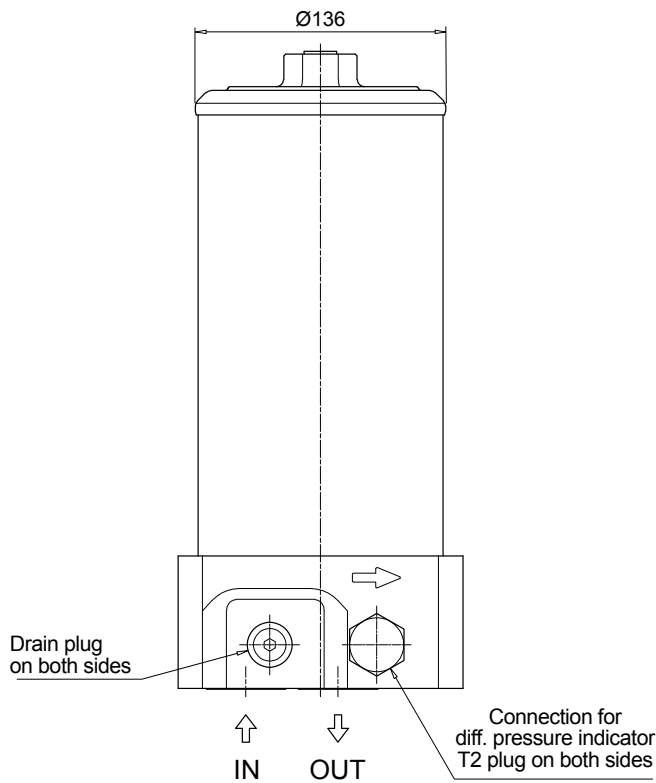
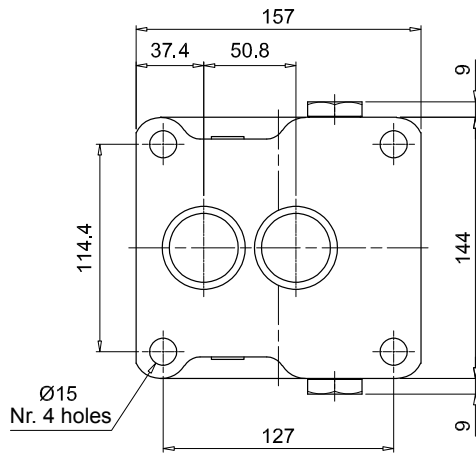
FHF325

Connection G - H

Filter length	H [mm]	H2 [mm]
<b>1</b>	463	250
<b>2</b>	701	485
<b>3</b>	939	725



FHF325		
Connection M - N		
Filter length	H [mm]	H2 [mm]
1	452	250
2	690	485
3	928	725

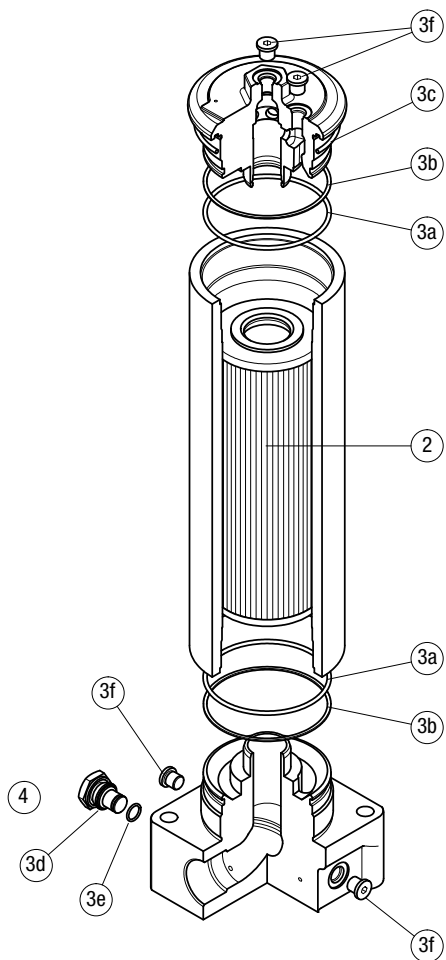


# FHF 325 SPARE PARTS

Filter housing according to SAE J2066 for HF4 filter elements

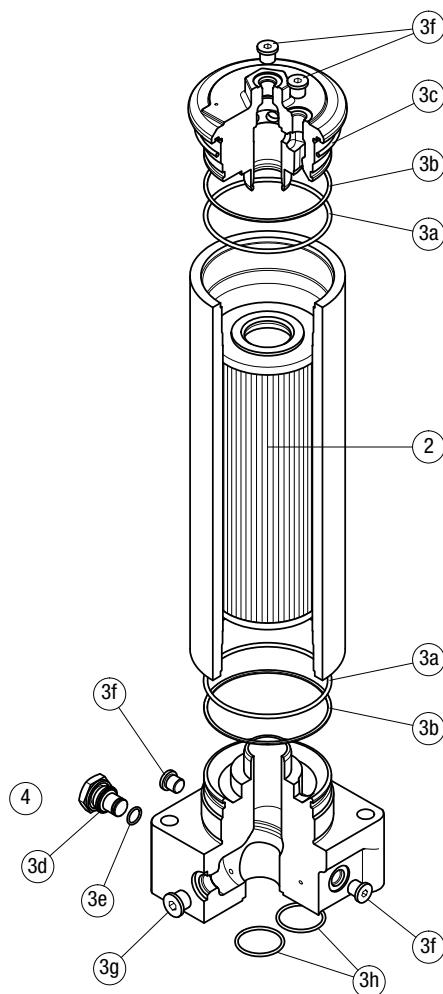
Order number for spare parts

**FHF 325**  
Connections  
A - B - C - G - H



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 2 pc.		
Filter series	Filter element	Seal Kit code number	Indicator connection plug		
		NBR	FPM	NBR	FPM
<b>FHF 325</b> <b>A-B-C-G-H</b>	See order table	02050588	02050589	T2H	T2V

**FHF 325**  
Connections  
M - N



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 2 pc.		
Filter series	Filter element	Seal Kit code number	Indicator connection plug		
		NBR	FPM	NBR	FPM
<b>FHF 325</b> <b>M-N</b>	See order table	02050590	02050591	T2H	T2V







# FHD series

Maximum working pressure up to 35 MPa (350 bar) - Flow rate up to 250 l/min



## INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



Please scan or click the QR codes to get updated electronic version of the related document:



FHD021



FHD051



FHD326



FHD333

For all the QR codes: Scan or click me!

### High Pressure filters

#### Duplex

**Maximum working pressure up to 35 MPa (350 bar)**

**Flow rate up to 250 l/min**

FHD is a range of high pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down.

They are directly connected to the lines of the system through the hydraulic fittings.

#### Available features:

- Female threaded connections up to 1 1/4" and flanged connections up to 1 1/2", for a maximum flow rate of 345 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Balancing valve, available for FHD051, FHD326 and FHD333, to equalize the housing pressure before the switch.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Low collapse filter element "N", for use with filters provided with M25 wire mesh
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

#### Common applications:

- System where shut-down causes high costs
- System where shut-down causes safety issues

#### Filter housing materials

- Head: Phosphatized cast iron
- Housing: Phosphatized steel
- Bypass valve: Steel

#### Pressure

- Test pressure: 52.5 MPa (525 bar)
- Burst pressure: 105 MPa (1050 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 35 MPa (350 bar)

#### Bypass valve

- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

#### Δp element type

- Microfibre filter elements - series R: 20 bar (not available for FHD 021)
- Microfibre filter elements - series H: 210 bar (only for FHD 021)
- Microfibre filter elements - series S: 210 bar (not available for FHD 021)
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

#### Seals

- Standard NBR series A
- Optional FPM series V

#### Temperature

From -25 °C to +110 °C

#### Connections

In-line Inlet/Outlet 90°

#### Note

FHD filters are provided for vertical mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]					Volumes [dm <sup>3</sup> ]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
<b>FHD 021</b>	-	8.0	9.0	9.9	-	-	-	0.06	0.12	0.22	-	-
<b>FHD 051</b>	-	16.9	17.5	18.5	19.8	-	-	0.31	0.41	0.53	0.83	-
<b>FHD 326</b>	43.0	50.0	54.0	-	-	-	0.88	1.60	2.37	-	-	-
<b>FHD 333</b>	-	74.0	79.0	98.0	-	-	-	1.75	2.52	3.35	-	-

Flow rates [l/min]

Filter series	Length	Filter element design - H Series					
		A03	A06	A10	A16	A25	M25
<b>FHD 021</b>	<b>2</b>	6	8	14	16	19	26
	<b>3</b>	10	12	18	20	22	27
	<b>4</b>	13	16	21	22	24	27

Filter series	Length	Filter element design - R Series						N Series	Filter element design - S Series				
		A03	A06	A10	A16	A25	M25		A03	A06	A10	A16	A25
<b>FHD 051</b>	<b>2</b>	39	41	51	54	59	64	35	37	48	51	58	
	<b>3</b>	45	46	54	56	61	65	41	43	52	54	60	
	<b>4</b>	50	52	58	58	62	65	47	49	56	56	61	
	<b>5</b>	56	57	61	62	63	65	53	53	57	59	63	
<b>FHD 326</b>	<b>1</b>	93	99	131	142	154	171	83	87	117	120	146	
	<b>2</b>	136	141	163	166	173	176	119	128	149	151	163	
	<b>3</b>	152	159	171	174	175	177	139	148	161	163	170	
<b>FHD 333</b>	<b>2</b>	175	184	224	230	245	249	147	162	199	201	225	
	<b>3</b>	204	217	241	245	247	252	179	196	221	224	238	
	<b>4</b>	216	224	242	247	253	255	196	204	223	225	239	

### Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

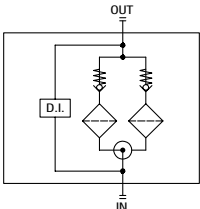
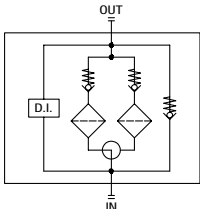
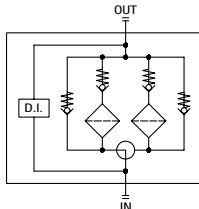
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

### Hydraulic symbols

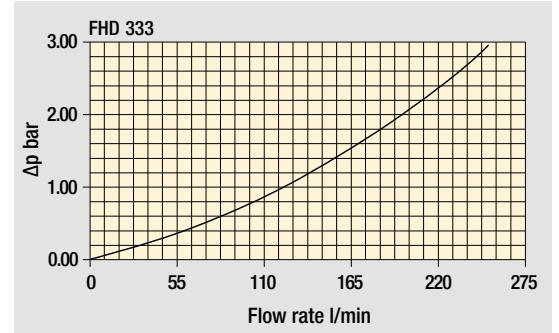
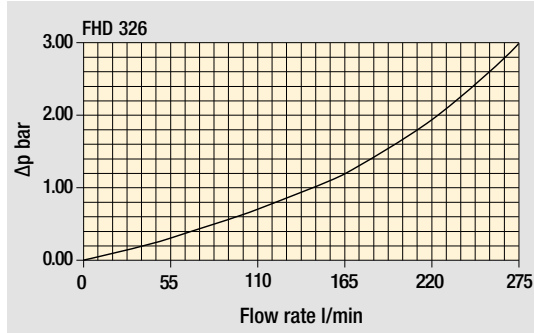
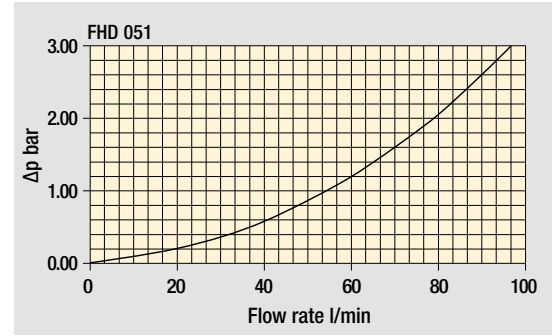
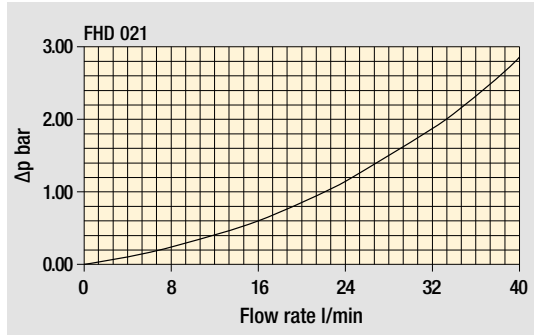
Filter series	Style S	Style B	Style B
<b>FHD 021</b>	•	-	-
<b>FHD 051</b>	•	-	-
<b>FHD 326</b>	•	-	•
<b>FHD 333</b>	•	-	•

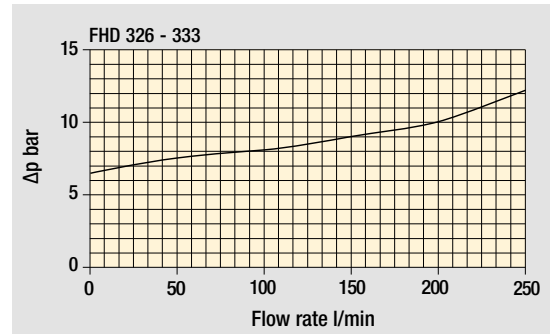
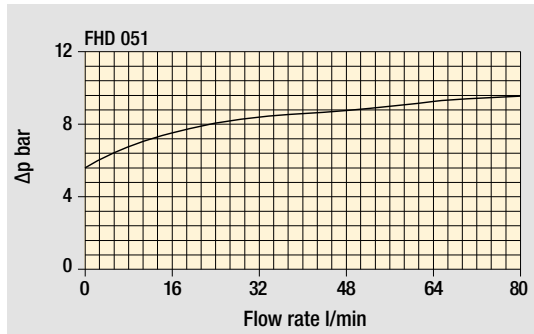
		
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## Pressure drop

### Filter housings $\Delta p$ pressure drop



### Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.



## Designation & Ordering code

### COMPLETE FILTER

<b>Series and size</b>	Configuration example: <b>FHD021</b>   <b>4</b>   <b>S</b>   <b>A</b>   <b>G1</b>   <b>A06</b>   <b>H</b>   <b>P01</b>							
<b>FHD021</b>								
<b>Length</b>								
<b>2</b>   <b>3</b>   <b>4</b>								
<b>Bypass valve</b>								
<b>S</b> Without bypass								
<b>Seals</b>								
<b>A</b> NBR								
<b>V</b> FPM								
<b>Connections</b>								
<b>G1</b> G 1/2"								
<b>G2</b> 1/2" NPT								
<b>G3</b> SAE 8 - 3/4" - 16 UNF								
<b>Filtration rating (filter media)</b>								
<b>A03</b> Inorganic microfiber 3 µm								
<b>A06</b> Inorganic microfiber 6 µm								
<b>A10</b> Inorganic microfiber 10 µm								
<b>A16</b> Inorganic microfiber 16 µm								
<b>A25</b> Inorganic microfiber 25 µm								
<b>M25</b> Wire mesh 25 µm								
	Filtration rating							
	<b>Element Δp</b>	<b>Axx</b>	<b>M25</b>	<b>Execution</b>				
	<b>N</b> 20 bar	-	•	<b>P01</b> MP Filtri standard				
	<b>H</b> 210 bar	•	•	<b>Pxx</b> Customized				

### FILTER ELEMENT

<b>Element series and size</b>	Configuration example: <b>HP011</b>   <b>4</b>   <b>A06</b>   <b>A</b>   <b>H</b>   <b>P01</b>					
<b>HP011</b>						
<b>Element length</b>						
<b>2</b>   <b>3</b>   <b>4</b>						
<b>Filtration rating (filter media)</b>						
<b>A03</b> Inorganic microfiber 3 µm						
<b>A06</b> Inorganic microfiber 6 µm						
<b>A10</b> Inorganic microfiber 10 µm						
<b>A16</b> Inorganic microfiber 16 µm						
<b>A25</b> Inorganic microfiber 25 µm						
<b>M25</b> Wire mesh 25 µm						
	Filtration rating					
	<b>Seals</b>	<b>Element Δp</b>	<b>Axx</b>	<b>M25</b>	<b>Execution</b>	
	<b>A</b> NBR	<b>N</b> 20 bar	-	•	<b>P01</b> MP Filtri standard	
	<b>V</b> FPM	<b>H</b> 210 bar	•	•	<b>Pxx</b> Customized	

### CLOGGING INDICATORS

See page 727

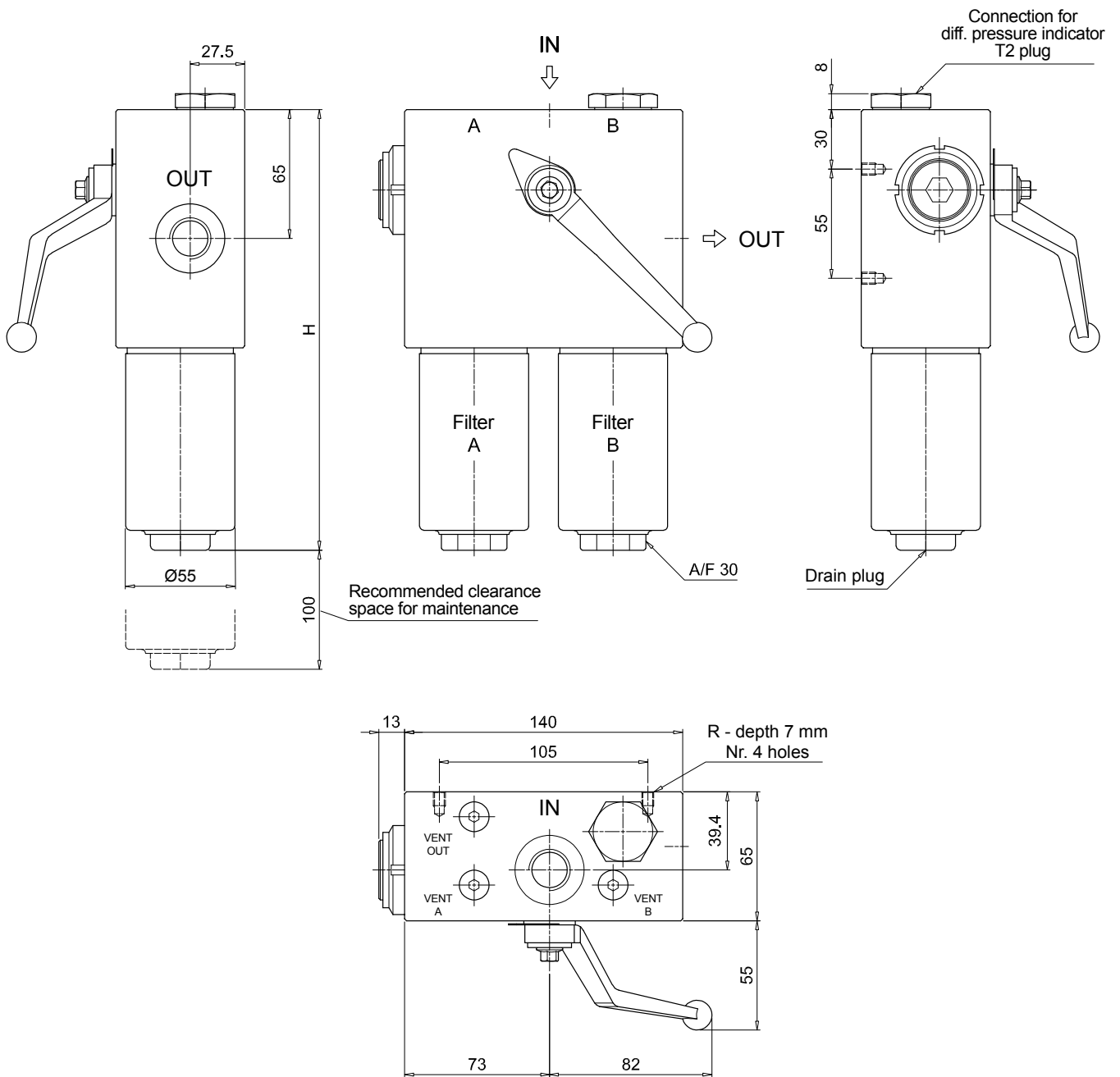
<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

### PLUGS

See page 747

<b>T2</b> Plug (not included)
-------------------------------

FHDO21	
Filter length	H [mm]
2	172
3	222
4	272
Connections	R
G1	M6
G2 - G3	1/4" UNC



# FHD FHD051 - FHD326 - FHD333

## Designation & Ordering code

### COMPLETE FILTER

Series and size Configuration example: **FHD326** | **3** | **S** | **A** | **G1** | **M25** | **N** | **P01**

**FHD051** | **FHD326** | **FHD333**

Length	FHD051	FHD326	FHD333
1	-	•	-
2	•	•	•
3	•	•	•
4	•	-	•
5	•	-	-

#### Valves

- S** Without bypass
- B** With bypass 6 bar

#### Seals

- A** NBR
- V** FPM

Connections	FHD051	FHD326	FHD333
<b>G1</b>	G 3/4"	G 1 1/4"	-
<b>G2</b>	3/4" NPT	-	-
<b>G3</b>	G 1/2"	1 1/4" NPT	-
<b>G4</b>	1/2" NPT	SAE 20 - 1 5/8" - 12 UN	-
<b>G5</b>	SAE 8 - 3/4" - 16 UNF	-	-
<b>G6</b>	SAE 12 - 1 1/16" - 12 UN	-	-
<b>F1</b>	-	-	1 1/2" SAE 6000 psi/M
<b>F2</b>	-	-	1 1/2" SAE 6000 psi/UNC

#### Filtration rating (filter media)

<b>A03</b> Inorganic microfiber	3 µm
<b>A06</b> Inorganic microfiber	6 µm
<b>A10</b> Inorganic microfiber	10 µm
<b>A16</b> Inorganic microfiber	16 µm
<b>A25</b> Inorganic microfiber	25 µm
<b>M25</b> Wire mesh	25 µm

Element Δp	Filtration rating		Execution
	Axx	M25	
<b>N</b> 20 bar	-	•	<b>P01</b> MP Filtri standard
<b>R</b> 20 bar	•	-	<b>Pxx</b> Customized
<b>S</b> 210 bar	•	-	

### FILTER ELEMENT

Element series and size Configuration example: **HP320** | **3** | **M25** | **A** | **N** | **P01**

**HP050** | **HP320**

	FHD051	FHD326	FHD333
<b>HP050</b>	•	-	-
<b>HP320</b>	-	•	•

Element length	HP050	HP320
1	-	•
2	•	•
3	•	•
4	•	•
5	•	-

#### Filtration rating (filter media)

<b>A03</b> Inorganic microfiber	3 µm
<b>A06</b> Inorganic microfiber	6 µm
<b>A10</b> Inorganic microfiber	10 µm
<b>A16</b> Inorganic microfiber	16 µm
<b>A25</b> Inorganic microfiber	25 µm
<b>M25</b> Wire mesh	25 µm

Seals	Element Δp	Filtration rating		Execution
		Axx	M25	
<b>A</b> NBR	<b>N</b> 20 bar	-	•	<b>P01</b> MP Filtri standard
<b>V</b> FPM	<b>R</b> 20 bar	•	-	<b>Pxx</b> Customized
	<b>S</b> 210 bar	•	-	

### CLOGGING INDICATORS

See page 727

<b>DEA</b> Electrical differential pressure indicator	<b>DLE</b> Electrical / visual differential pressure indicator
<b>DEM</b> Electrical differential pressure indicator	<b>DTA</b> Electronic differential pressure indicator
<b>DEU</b> Electrical differential pressure indicator	<b>DVA</b> Visual differential pressure indicator
<b>DLA</b> Electrical / visual differential pressure indicator	<b>DVM</b> Visual differential pressure indicator

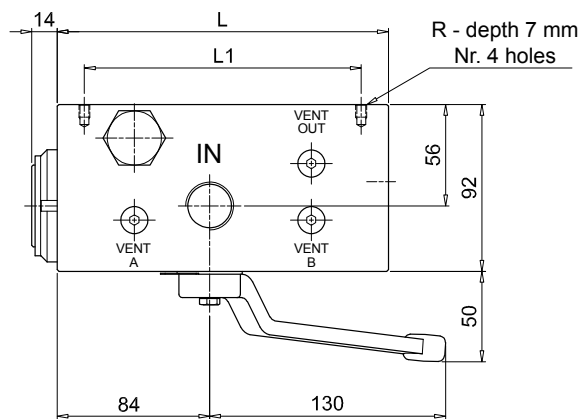
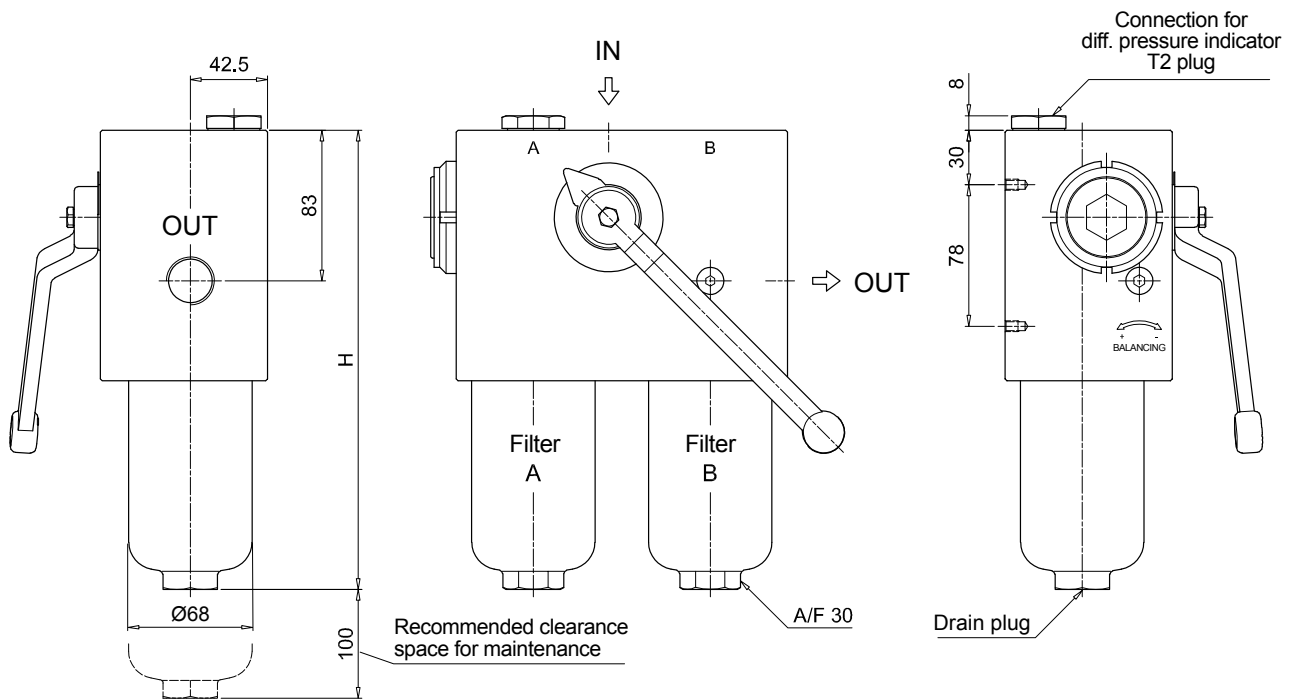
### PLUGS

See page 747

<b>T2</b> Plug (not included)
-------------------------------



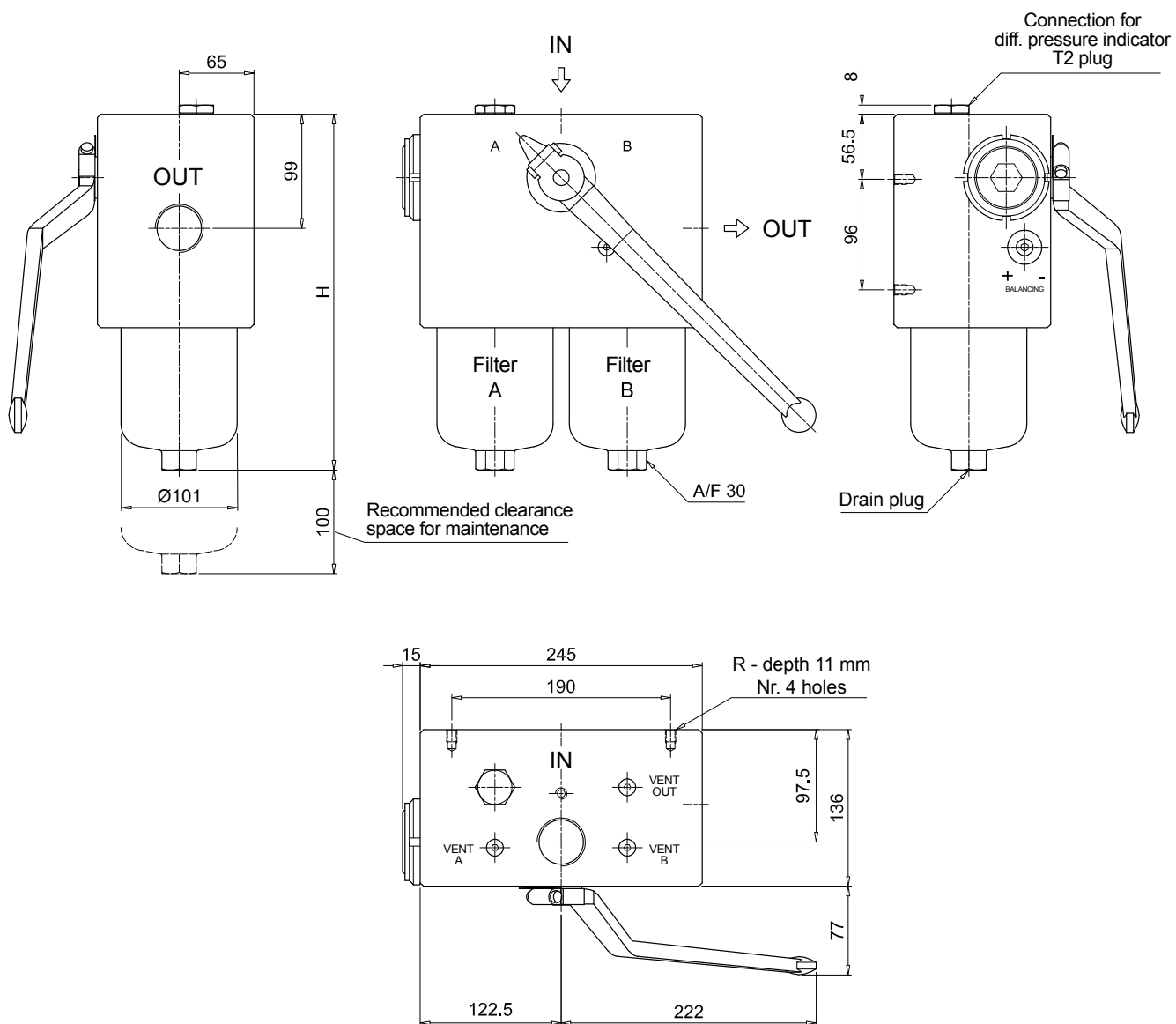
FHD051		
Filter length	H [mm]	
2	253	
3	295	
4	343	
5	465	
Connections	R	
G1	M6	
G2	1/4" UNC	
G3	M6	
G4-G5-G6	1/4" UNC	
Valves	L [mm]	L1 [mm]
S	168	138
B	182.5	152.5



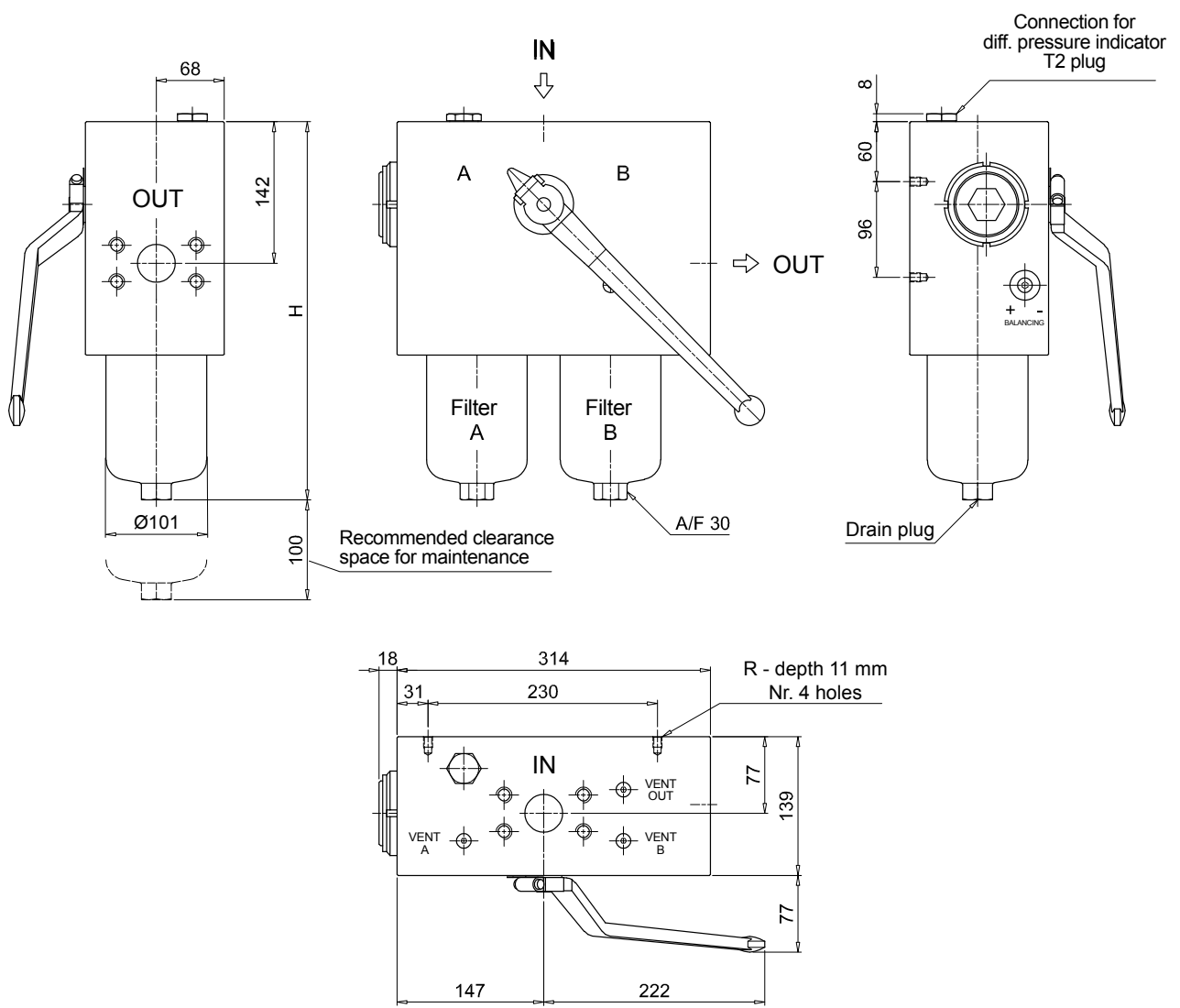
# FHD FHD051 - FHD326 - FHD333

## Dimensions

FHD326	
Filter length	H [mm]
1	309
2	432
3	564
Connections	R
G1	M10
G2 - G3	3/8" UNC



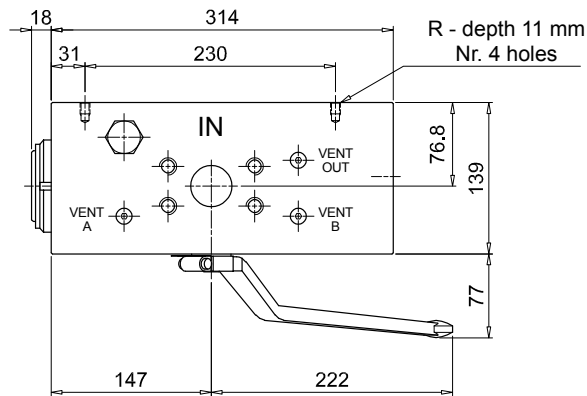
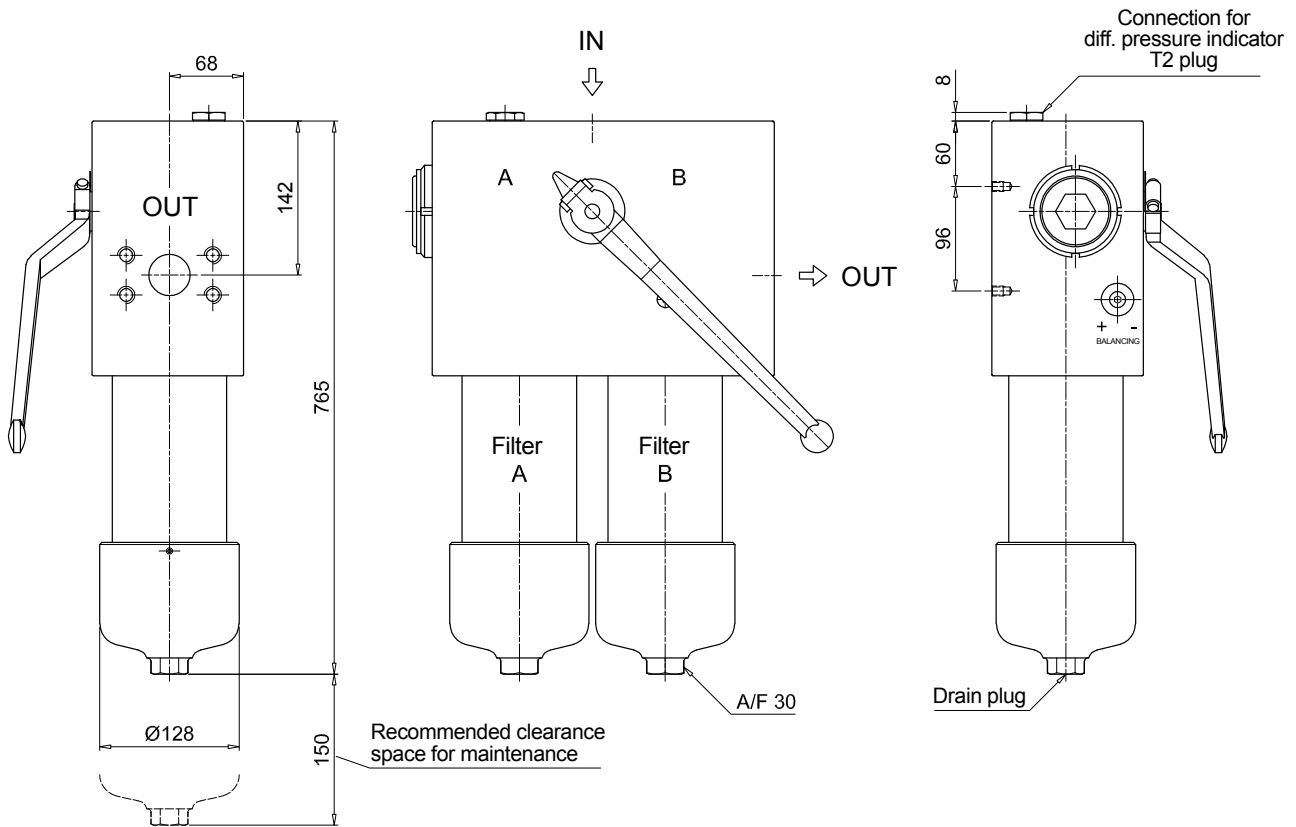
FHD333	
Length 2 - 3	
Filter length	H [mm]
2	479
3	612
Connections	R
F1	M10
F2	3/8" UNC



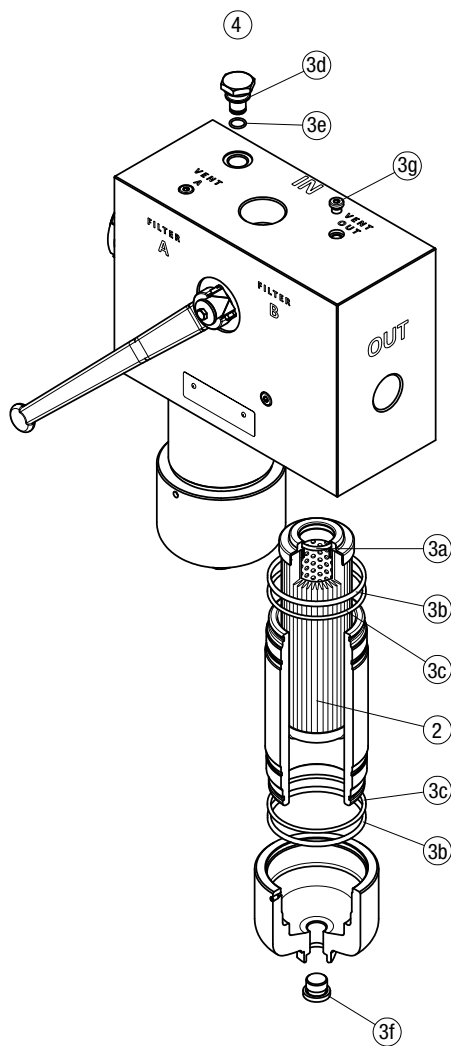
# FHD FHD051 - FHD326 - FHD333

## Dimensions

FHD333	
Length 4	
Connections	R
F1	M10
F2	3/8" UNC



FHD 021 - 051 - 326 - 333



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
FHD 021	See order table	NBR	FPM	NBR	FPM
FHD 051	See order table	02050511	02050512	T2H	T2V
FHD 326-333	See order table	02050420	02050421		
		02050377	02050378		



# HPB series

## BOWL KIT

Maximum working pressure up to 42 MPa (420 bar) - Flow rate up to 300 l/min



### INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



Please scan or click the QR codes to get updated electronic version of the related document.



HPB050

HPB150

*For all the QR codes: Scan or click me!*

## Description

## Technical data

### High Pressure Bowl Kit

**Maximum working pressure up to 42 MPa (420 bar)**  
**Flow rate up to 300 l/min**

HPB is a range of high pressure bowl kits for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly integrated in the control blocks.

#### Available features:

- Fine filtration rating, to get a good cleanliness level into the system
- Low collapse filter element "N", for use with blocks provided with bypass valve
- High collapse filter element with external support "S", for use with blocks not provided with the bypass valve

### Filter housing materials

- Housing: Phosphatized steel

### Pressure

- Test pressure: 63 MPa (630 bar)
- Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

### Δp element type

- Microfibre / Wire mesh filter elements - series N: 20 bar
- Microfibre / Wire mesh filter elements - series S: 210 bar
- Fluid flow through the filter element from OUT to IN

### Seals

- Standard NBR series A
- Optional FPM series V

### Temperature

From -25 °C to +110 °C

### Note

HPB filters are provided for vertical mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]					Volumes [dm <sup>3</sup> ]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
<b>HPB 050</b>		1.10	1.50	1.90	2.40	3.50		0.30	0.45	0.60	0.80	1.20
<b>HPB 150</b>		2.90	4.90	6.30	-	-		0.45	0.85	1.10	-	-



Flow rates [l/min]

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
<b>HPB 050</b>	<b>1</b>	42	43	79	82	106	147	29	39	57	59	74
	<b>2</b>	52	57	85	96	121	149	45	49	76	88	114
	<b>3</b>	66	69	97	106	130	150	58	61	89	99	125
	<b>4</b>	83	89	113	115	134	152	74	80	106	108	129
	<b>5</b>	107	110	130	134	141	154	93	95	111	121	139
<b>HPB 150</b>	<b>1</b>	81	88	156	163	179	295					
	<b>2</b>	142	145	227	230	236	312					
	<b>3</b>	170	180	242	245	263	315					

**Maximum flow rate for a complete pressure filter with a pressure drop  $\Delta p = 1.5$  bar.**

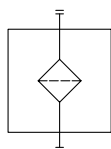
The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Filter series	Style S
<b>HPB 050</b>	•
<b>HPB 150</b>	•

Hydraulic symbols



## Designation & Ordering code

### COMPLETE FILTER

Series and size **HPB050** Configuration example: **HPB050** **3** **A** **A10** **N** **P01**

Length  
**1** | **2** | **3** | **4** | **5** |

Seals  
**A** NBR  
**V** FPM

Filtration rating (filter media)		
<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

Element Δp	
<b>N</b>	20 bar
<b>S</b>	210 bar

Execution	
<b>P01</b>	MP Filtri standard
<b>Pxx</b>	Customized

### FILTER ELEMENT

Element series and size **HP050** Configuration example: **HP050** **3** **A10** **A** **N** **P01**

Element length  
**1** | **2** | **3** | **4** | **5** |

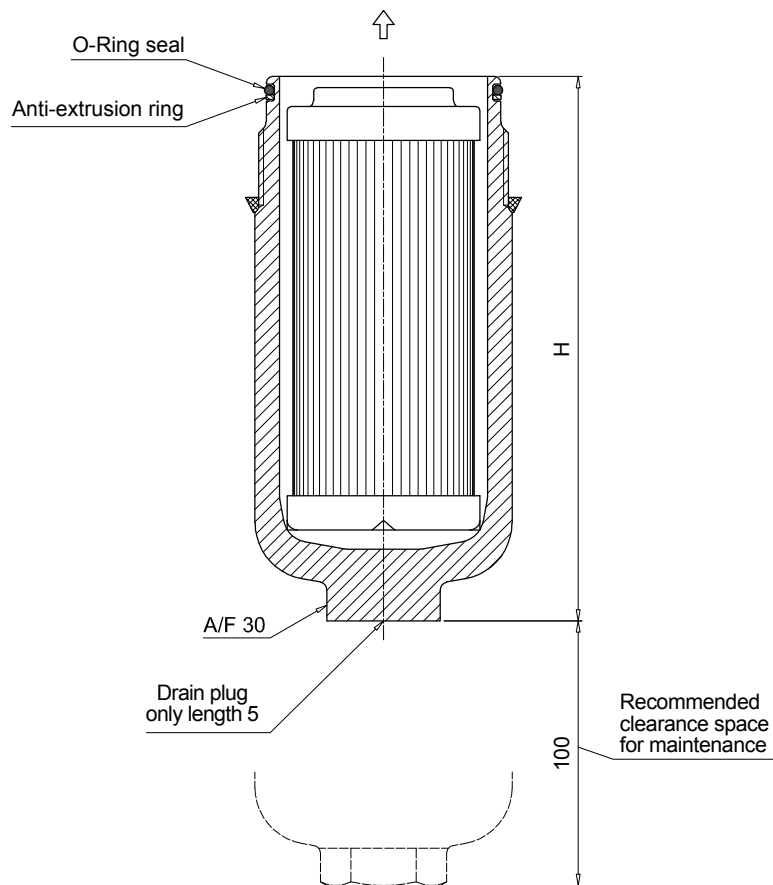
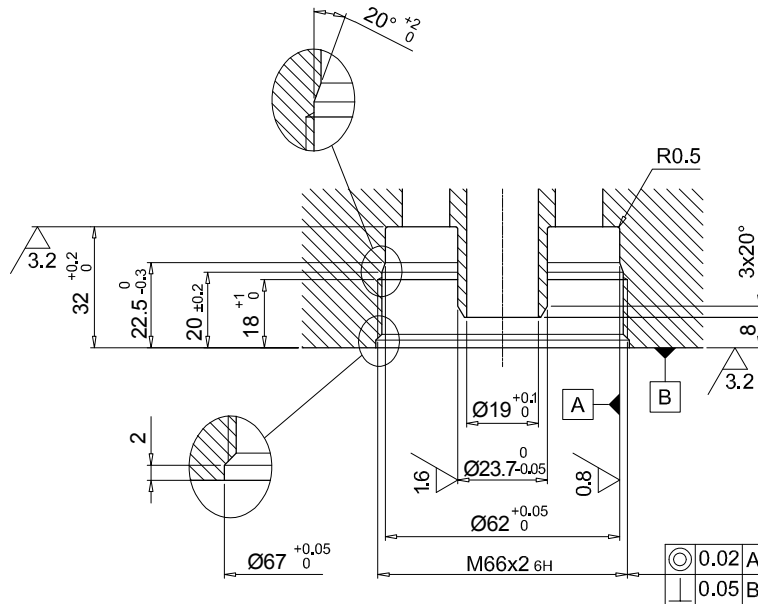
Filtration rating (filter media)		
<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

Seals	
<b>A</b>	NBR
<b>V</b>	FPM

Element Δp	
<b>N</b>	20 bar
<b>S</b>	210 bar

Execution	
<b>P01</b>	MP Filtri standard
<b>Pxx</b>	Customized

HPB050	
Filter length	H [mm]
1	107
2	144
3	186
4	234
5	356



## Designation & Ordering code

### COMPLETE FILTER

Series and size **HPB150** Configuration example: **HPB150** **3** **A** **A10** **N** **P01**

Length **1** | **2** | **3** |

Seals **A** NBR  
**V** FPM

Filtration rating (filter media)		
<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

Element Δp	
<b>N</b>	20 bar

Execution	
<b>P01</b>	MP Filtri standard
<b>Pxx</b>	Customized

### FILTER ELEMENT

Element series and size **HP150** Configuration example: **HP150** **3** **A10** **A** **N** **P01**

Element length **1** | **2** | **3** |

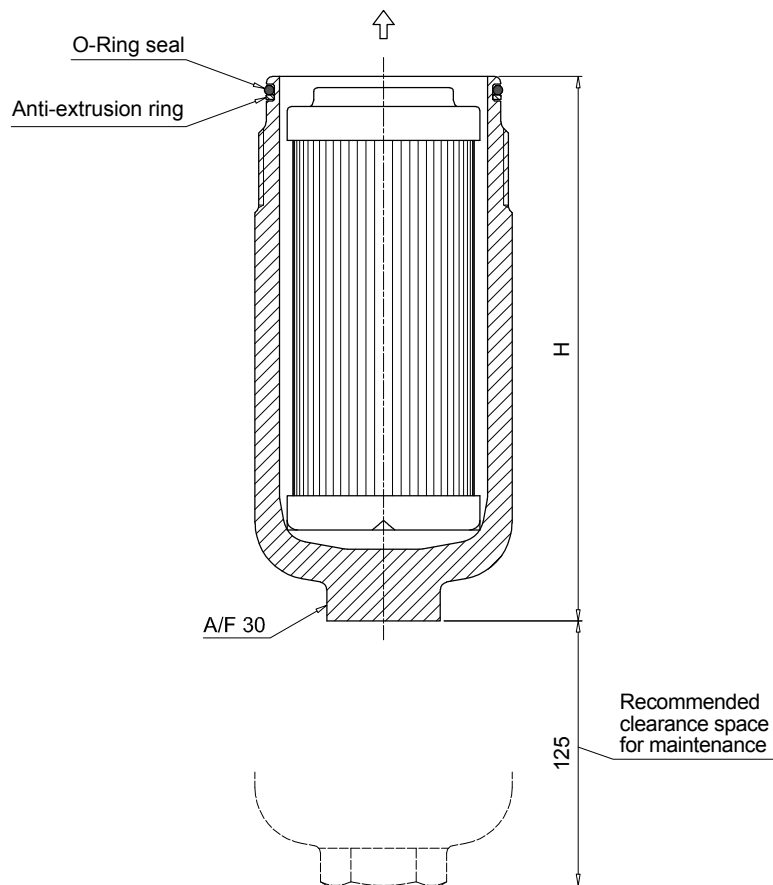
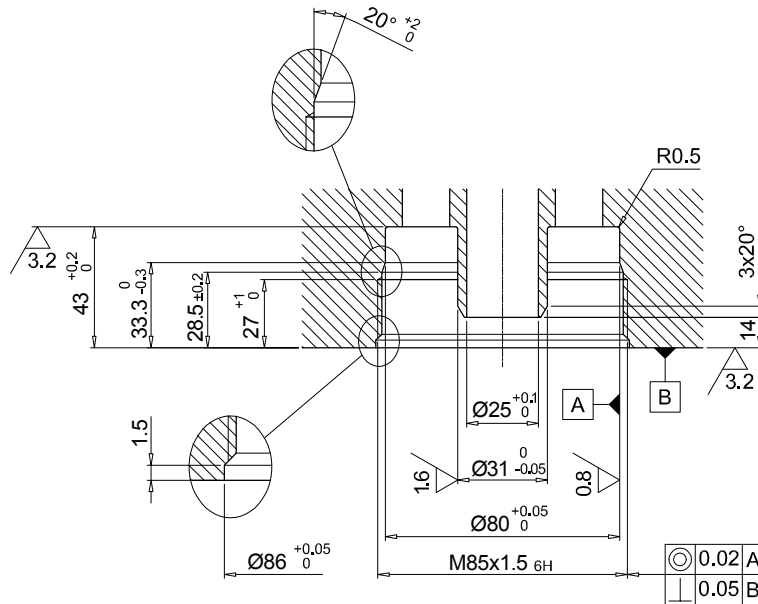
Filtration rating (filter media)		
<b>A03</b>	Inorganic microfiber	3 µm
<b>A06</b>	Inorganic microfiber	6 µm
<b>A10</b>	Inorganic microfiber	10 µm
<b>A16</b>	Inorganic microfiber	16 µm
<b>A25</b>	Inorganic microfiber	25 µm
<b>M25</b>	Wire mesh	25 µm

Seals	
<b>A</b>	NBR
<b>V</b>	FPM

Element Δp	
<b>N</b>	20 bar

Execution	
<b>P01</b>	MP Filtri standard
<b>Pxx</b>	Customized

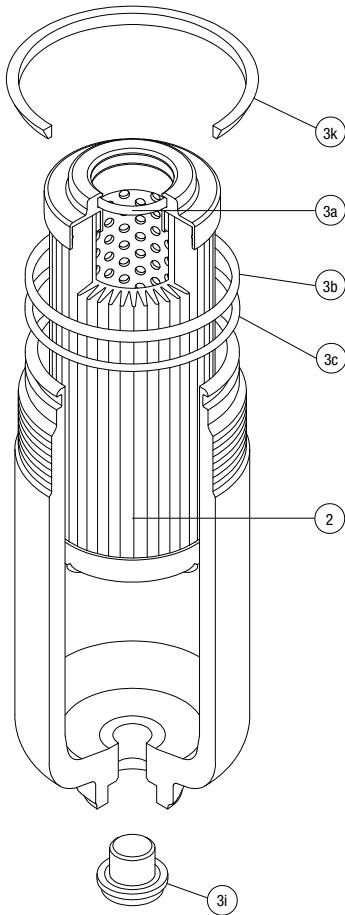
HPB150	
Filter length	H [mm]
1	161
2	271
3	346



# HPB SPARE PARTS

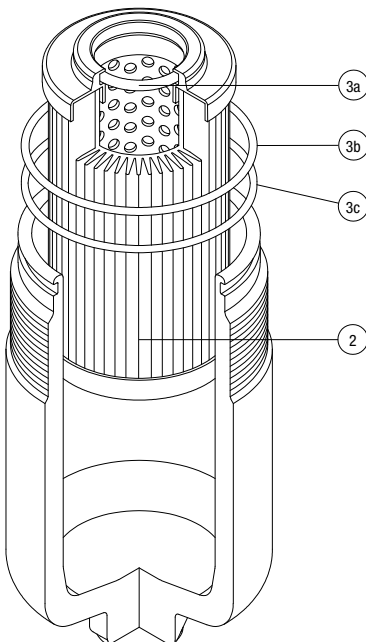
Order number for spare parts

## HPB 050



<b>Item:</b>	Q.ty: 1 pc. <b>2</b>	Q.ty: 1 pc. <b>3</b> (3a ÷ 3i)
<b>Filter series</b>	<b>Filter element</b>	<b>Seal Kit code number</b>
<b>HPB 050</b>	See order table	<b>NBR</b> 02050813 <b>FPM</b> 02050823

## HPB 150

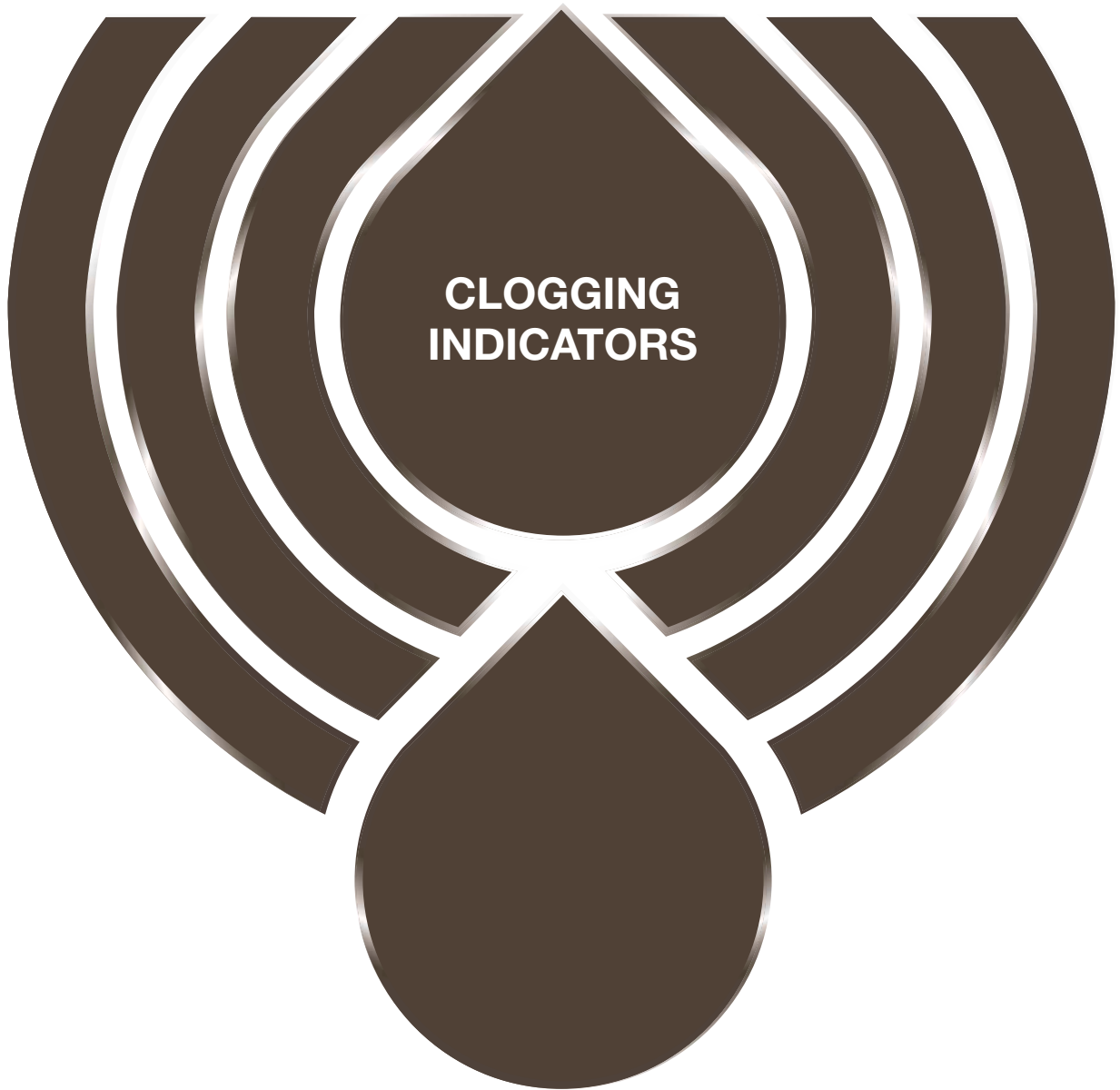


<b>Item:</b>	Q.ty: 1 pc. <b>2</b>	Q.ty: 1 pc. <b>3</b> (3a ÷ 3c)
<b>Filter series</b>	<b>Filter element</b>	<b>Seal Kit code number</b>
<b>HPB 150</b>	See order table	<b>NBR</b> 02050816 <b>FPM</b> 02050826









**CLOGGING  
INDICATORS**

Clogging indicators are devices that check the life time of the filter elements. They measure the pressure drop through the filter element directly connected to the filter housing.

These devices trip when the clogging of the filter element causes a pressure drop increasing across the filter element.

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators.

The indicator is set to alarm before the element becomes fully clogged.

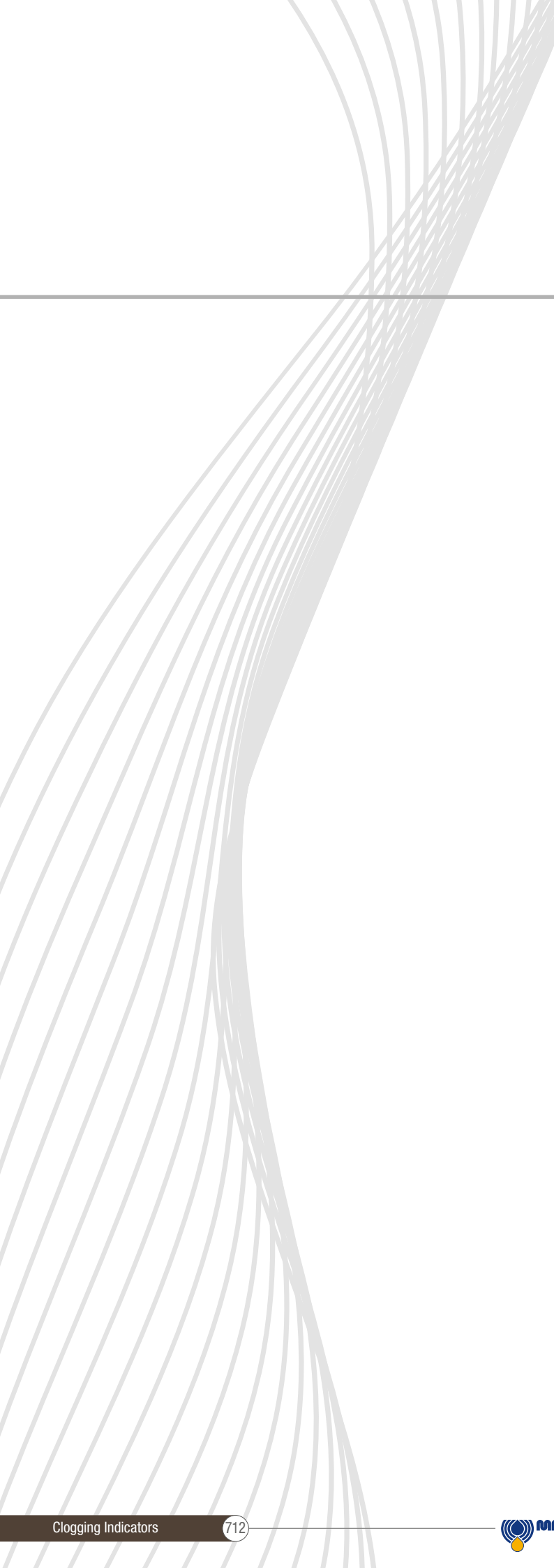
MP Filtri can supply indicators of the following designs:

- Vacuum switches and gauges
- Pressure switches and gauges
- Differential pressure indicators

These type of devices can be provided with a visual, electrical or both signals. The electronic differential pressure clogging indicator is also available. It provides both analogical 4-20 mA output and digital warning (75% of clogging) and alarm (clogging) outputs.

In the following pages you can find a reference guide about the types of clogging indicators available in the different families of MP Filtri's Hydraulic Filtration range of products.





# DESIGNATION, ORDERING CODES & TECHNICAL DATA

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# QUICK REFERENCE GUIDE

## Ordering codes

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators	
SUCTION FILTERS	ELIXIR® SFEX060-110	VVB20P01	VEB21AA50P01	VLB21AA51P01	
		VVS20P01		VLB21AA52P01	
	Suction Line	SFMC250	VVA20P01	VEA21xA50P01 VEA21xA50P01UL	VLA21xA51P01
			WR20P01		VLA21xA52P01
	Without bypass	SFSC 500 - 503 - 504 - 505 SFSC 510 - 535 - 540	VVA20P01	VEA21xA50P01 VEA21xA50P01UL	VLA21xA51P01
			WR20P01		VLA21xA52P01
With bypass 1.75 bar	ELIXIR® RFEX060-080-110-160	BVA14P01	BEA15HA50P01 BEA15HA50P01UL	BLA15HA51P01	
		BVR14P01		BLA15HA52P01	
Without bypass	ELIXIR® RFEX060-080-110-160	BVP15HP01	BEM15HA41P01	BLA15HA53P01	
		BVQ15HP01		BLA15HA71P01	
RETURN FILTERS	MDH 250	BVA14P01	BEA15HA50P01 BEA15HA50P01UL	BLA15HA51P01	
		BVR14P01		BLA15HA52P01	
	With bypass 1.75 bar	MDH 250	BVP15HP01	BEM15HA41P01	BLA15HA53P01
			BVQ15HP01		BLA15HA71P01
	With bypass 3 bar	MDH 250	DVS12HP01	DES12HA10P01 DES12HA30P01 DES12HA80P01	
With bypass 3 bar	MDH 250	BVA25P01	BEA20HA50P01 BEA20HA50P01UL	BLA20HA51P01	
		BVR25P01		BLA20HA52P01	
With bypass 2.5 bar	MPH	BVP20HP01	BEM20HA41P01	BLA20HA53P01	
		BVQ20HP01		BLA20HA71P01	
With bypass 1.75 bar	MPFX MPTX MPF MPT MPH	BVA14P01	BEA15HA50P01 BEA15HA50P01UL	BLA15HA51P01	
		BVR14P01		BLA15HA52P01	
With bypass 3 bar	MPFX MPTX MPF MPT	BVP15HP01	BEM15HA41P01	BLA15HA53P01	
		BVQ15HP01		BLA15HA71P01	
With bypass 4.5 bar	MPLX	BVA25P01	BEA20HA50P01 BEA20HA50P01UL	BLA20HA51P01	
		BVR25P01		BLA20HA52P01	
With bypass 2.4 bar	FRI	BVP20HP01	BEM20HA41P01	BLA20HA53P01	
		BVQ20HP01		BLA20HA71P01	
With bypass 4.5 bar	MPLX	DVA20xP01	DEA20xA50P01 DEA20xA50P01UL	DLA20xA51P01	
				DLA20xA52P01	
With bypass 2.4 bar	FRI	DVM20xP01	DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01	DLE20xA50P01	
				DLE20xF50P01	
			DEU20VA50P01UL	DTA20xF70P01	

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators	
RETURN / SUCTION FILTERS	MRSX 116 - 165 - 166 Suction line	VVB20P01	VEB21AA50P01	VLB21AA51P01	
		VVS20P01		VLB21AA52P01	
	With bypass valve 2.5 bar	MRSX 116 - 165 - 166 Return line	BVA25P01	BEA20HA50P01	VLB21AA53P01
			BVR25P01	BEA20HA50P01UL	VLB21AA71P01
	With bypass valve 2.5 bar	LMP 124 MULTIPORT	BVP20HP01	BEM20HA41P01	BLA20HA51P01
			BVQ20HP01	BET25HF10P01	BLA20HA52P01
			DVA20xP01	BET25HF30P01	BLA20HA53P01
			DVM20xP01	BET25HF50P01	BLA20HA71P01
			BVA25P01	BEA20HA50P01	BLA20HA51P01
			BVR25P01	BEA20HA50P01UL	BLA20HA52P01
BVP20HP01			BEM20HA41P01	BLA20HA53P01	
BVQ20HP01			BET25HF10P01	BLA20HA71P01	
SPIN-ON FILTERS	Suction line	WB20P01	VEB21AA50P01	DLA20xA51P01	
		VVS20P01		DLA20xA52P01	
	Return line	MPS 050 - 070 - 100 - 150	BVA14P01	BEA15HA50P01	DLA20xA71P01
		MPS 200 - 250 - 300 - 350	BVR14P01	BEA15HA50P01UL	DLA20xA51P01
		MST 050 - 070 - 100 - 150	BVP15HP01	BEM15HA41P01	DLA20xA52P01
	In-line	MPS 051 - 071 - 101 - 151 MPS 301 - 351 MSH 050 - 070 - 100 - 150	BVQ15HP01		DLA20xA71P01
			DVA12xP01	DEA12xA50P01	DLE12xA50P01
			DVM12xP01	DEM12xAxxP01	DLE12xF50P01
			DVA20xP01	DEA20xA50P01	DLE20xF50P01
			DVM20xP01	DEM20xAxxP01	DLE20xF50P01
	DEU20VA50P01UL	DTA12xF70P01	DTA20xF70P01		

# QUICK REFERENCE GUIDE

## Ordering codes

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators	
LOW & MEDIUM PRESSURE FILTERS	<b>ELIXIR®</b> LFEX 060-080-110-160	DVS25HP01	DES25HA10P01 DES25HA30P01 DES25HA80P01		
	LMP 110 LMP 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903	DVA20xP01 DVM20xP01	DEA20xA50P01  DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01  DLE20xA50P01 DLE20xF50P01	
	LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD		DEU20VA50P01UL	DTA20xF70P01	
	With bypass valve 3.5 bar	LPH 630	DVA20xP01 DVM20xP01	DEA20xA50P01  DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01  DEU20VA50P01UL	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01  DLE20xA50P01 DLE20xF50P01  DTA20xF70P01
	With bypass valve 1.75 bar	LPH 630	DVA12xP01 DVM12xP01	DEA12xA50P01  DEM12xx10P01 DEM12xx20P01 DEM12xx30P01 DEM12xx35P01	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01  DLE12xA50P01 DLE12xF50P01  DTA12xF70P01
	<b>ELIXIR®</b> LFEX 060-080-110-160	DVS40HP01	DES40HA10P01 DES40HA30P01 DES40HA80P01		
	LMP 110 LMP 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD LPH 630	DVA50xP01 DVM50xP01	DEA50xA50P01  DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01  DLE50xA50P01 DLE50xF50P01	
	Without bypass valve		DEU50VA50P01UL	DTA50xF70P01	
	With bypass valve 6 bar	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 - 150 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA50xP01 DVM50xP01	DEA50xA50P01  DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01  DEU50VA50P01UL	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01  DLE50xA50P01 DLE50xF50P01
	Without bypass valve	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 - 150 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEA70xA50P01 DEA95xA50P01  DEM70xx10P01 DEM70xx20P01 DEM70xx30P01 DEM70xx35P01  DEU70VA50P01UL	DLA70xA51P01 DLA70xA52P01 DLA70xA71P01  DLA95xA51P01 DLA95xA52P01 DLA95xA71P01  DLE70xA50P01 DLE70xF50P01  DLE95xA50P01 DLE95xF50P01  DTA70xF70P01 DTA95xF70P01



Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
STAINLESS STEEL HIGH PRESSURE FILTERS	With bypass valve 6 bar	FZH 012 - 040	DVZ50xP01	DEZ50xA50P01 DLZ50xA51P01 DLZ50xA52P01
	Without bypass valve	FZH 012 - 040	DVZ70xP01 DVZ95xP01	DEZ70xA50P01 DEZ95xA50P01 DLZ70xA51P01 DLZ70xA52P01 DLZ95xA51P01 DLZ95xA52P01
	With bypass valve 6 bar	FZP 039 - 136 FZB 039 FZM 039 FZD 051	DVX50xP01 DZY50xP01	DEX50xA50P01 DLX50xA51P01 DLX50xA52P01
	Without bypass valve	FZP 039 - 136 FZB 039 FZM 039 FZD 010 - 021 - 051	DVX70xP01 DVX95xP01 DZY70xP01 DZY95xP01	DEX70xA50P01 DEX95xA50P01 DLX70xA51P01 DLX70xA52P01 DLX95xA51P01 DLX95xA52P01
FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE	With bypass valve 6 bar	FMMX 050 - 150	DVA50xP01 DVM50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01
	Without bypass valve	FMMX 050 - 150	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
	With bypass valve 6 bar	FZP 039 - 136	DVX50xP01 DZY50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01
	Without bypass valve	FZP 039 - 136	DVX70xP01 DVX95xP01 DZY70xP01 DZY95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
	With bypass valve 6 bar	FZH 012 - 040	DVZ50xP01	
	Without bypass valve	FZH 012 - 040	DVZ70xP01 DVZ95xP01	

Suitable indicator types

**V ACUUM INDICATORS**

Vacuum indicators are used on the Suction line to check the efficiency of the filter element.

They measure the pressure downstream of the filter element.

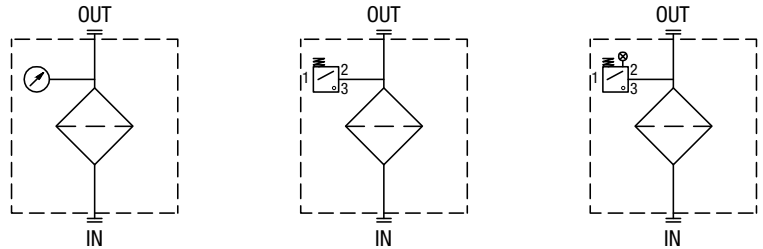
Standard items are produced with R 1/4" EN 10226 connection.

Available products with R 1/8" EN 10226 to be fitted on MPS series.

Vacuum indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "V".

Example:

**V** VVB20P01



**B BAROMETRIC (PRESSURE) INDICATORS**

Pressure indicators are used on the Return line to check the efficiency of the filter element.

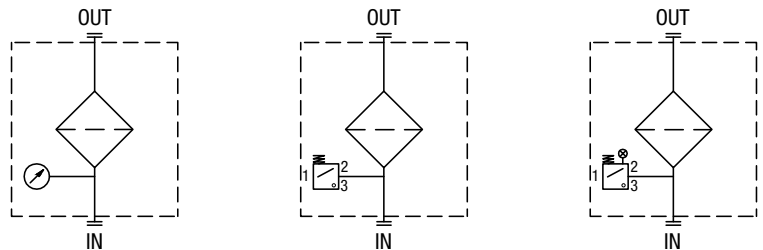
They measure the pressure upstream of the filter element.

Standard items are produced with R 1/8" EN 10226 connection.

Barometric (pressure) indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "B".

Example:

**B** BVA14P01



**D DIFFERENTIAL PRESSURE INDICATORS**

Differential pressure indicators are used on the Pressure line to check the efficiency of the filter element.

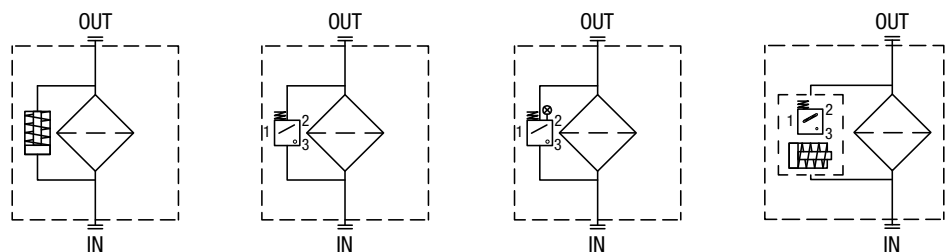
They measure the pressure upstream and downstream of the filter element (differential pressure).

Standard items are produced with special connection G 1/2" size.

Also available in Stainless Steel models. Differential pressure indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "D".

Example:

**D** DVA20xP01



## Designation & Ordering code

### VACUUM INDICATORS

Series	Configuration example 1:	VE	A	21	V	A	50	P01	EX
<b>VE</b> Electrical vacuum indicator	Configuration example 2:	VL	B	21	A	A	71	P01	
<b>VL</b> Electrical/Visual vacuum indicator	Configuration example 3:	VV	R	20				P01	
<b>VV</b> Vacuum gauge									

Type VE - VL	Type VV	SFxC	SFEX
<b>A</b> Connection EN 10226 - R1/4"	<b>A</b> Axial connection EN 10226 - R1/4"	•	-
<b>B</b> Connection EN 10226 - R1/8"	<b>B</b> Axial connection EN 10226 - R1/8"	-	•
	<b>R</b> Radial connection EN 10226 - R1/4"	•	-
	<b>S</b> Radial connection EN 10226 - R1/8"	-	•

Vacuum setting	VE	VL	VV
<b>20</b> -0.16 bar	-	-	•
<b>21</b> -0.21 bar	•	•	-

Seals	VEA - VLA	VEB - VLB
<b>A</b> NBR	•	•
<b>V</b> FPM	•	-

Thermostat	VE	VL
<b>A</b> Without	•	•

Electrical connections	VE	VL
<b>50</b> Connection EN 175301-803	•	-
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	•
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	•
<b>53</b> Connection EN 175301-803, transparent base with lamps 230 Vac	-	•
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	•

Option	P01	Pxx
<b>P01</b> MP Filtri standard		
<b>Pxx</b> Customized		

Certifications	VEA21A	VEA21V	VEB	VL	VV
Without	•	•	•	•	•
<b>EX</b> ATEX certification	•	•	•	-	-
<b>UL</b> UL certification	•	-	-	-	-

## Designation & Ordering code

### BAROMETRIC (PRESSURE) INDICATORS

Series	Configuration example 1:	BE	A	15	H	A	41	P01	EX
<b>BE</b> Electrical pressure indicator	Configuration example 2:	BL	A	20	H	A	71	P01	
<b>BL</b> Electrical/Visual pressure indicator	Configuration example 3:	BV	R	14				P01	
<b>BV</b> Visual pressure indicator	Configuration example 4:	BV	P	20	H			P01	

Type	BE	BL	BV
<b>A</b> Standard type	•	•	<b>A</b> Axial connection pressure gauge
<b>M</b> With wired electrical connection	•	-	<b>R</b> Radial connection pressure gauge
<b>T</b> With thermal switch	•	-	<b>P</b> Visual indicator with automatic reset
			<b>Q</b> Visual indicator with manual reset

Pressure setting	BEA-BEM	BET	BLA	BVA-BVR	BVP-BVQ
<b>14</b> 1.4 bar	-	-	-	•	-
<b>15</b> 1.5 bar	•	-	•	-	•
<b>20</b> 2.0 bar	•	•	•	-	•
<b>25</b> 2.5 bar	-	•	-	•	-

Seals	BE	BLA	BVA-BVR	BVP-BVQ
<b>H</b> HNBR	•	•	-	•

Thermostat	BEA-BEM	BET	BLA
<b>A</b> Without thermostat	•	-	•
<b>F</b> With thermostat	-	•	-

Electrical connections	BEA	BEM	BET	BL
<b>10</b> Connection AMP Superseal series 1,5	-	-	•	-
<b>30</b> Connection Deutsch DT-04-2-P	-	-	•	-
<b>41</b> Connection via four-core cable	-	•	-	-
<b>50</b> Connection EN 175301-803	•	-	-	-
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	-	•
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	-	•
<b>53</b> Connection EN 175301-803, transparent base with lamps 230 Vac	-	-	-	•
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	-	•

Option
<b>P01</b> MP Filtri standard
<b>Pxx</b> Customized

Certifications	BEA	BEM-BET	BL	BV
Without	•	•	•	•
<b>EX</b> ATEX certification	•	-	-	-
<b>UL</b> UL certification	•	-	-	-

## DIFFERENTIAL PRESSURE INDICATORS

Series
<b>DE</b> Electrical differential pressure indicator
<b>DL</b> Electrical/Visual differential pressure indicator
<b>DT</b> Electrical differential pressure indicator
<b>DV</b> Visual differential pressure indicator

Configuration example 1:	DE	M	20	H	F	50	P01	
Configuration example 2:	DE	U	50	V	A	50	P01	UL
Configuration example 3:	DL	E	20	V	A	71	P01	
Configuration example 4:	DT	A	20	H	F	70	P01	
Configuration example 5:	DV	M	20	V			P01	

Type	DE	DL	DT
<b>A</b> Standard type	•	•	•
<b>M</b> With wired electrical connection	•	-	-
<b>U</b> Standard type 210 bar, UL certified	•	-	-
<b>E</b> For high power supply	-	•	-
<b>S</b> Compact version	•	-	-

DV
<b>A</b> With automatic reset
<b>M</b> With manual reset
<b>S</b> With automatic reset

Pressure setting	DEA	DEM	DEU	DES	DL	DT	DVA	DVM	DVS
<b>12</b> 1.2 bar	-	-	-	•	-	-	-	-	•
<b>20</b> 2.0 bar	•	•	•	-	•	•	•	•	-
<b>25</b> 2.5 bar	-	-	-	•	-	-	-	-	•

Seals	DEA	DEM	DEU	DES	DL	DT	DVA	DVM	DVS
<b>H</b> HNBR	•	•	-	•	•	•	•	•	•
<b>V</b> FPM	•	•	•	-	•	•	•	•	-

Thermostat	DEA	DEM	DEU	DES	DLA	DLE	DT
<b>A</b> Without thermostat	•	•	•	•	•	•	-
<b>F</b> With thermostat	-	•	-	-	-	•	•

Electrical connections	DEA	DEM	DEU	DES	DLA	DLE	DT
<b>10</b> Connection AMP Superseal series 1.5	-	•	-	•	-	-	-
<b>20</b> Connection AMP Timer Junior	-	•	-	-	-	-	-
<b>30</b> Connection Deutsch DT-04-2-P	-	•	-	•	-	-	-
<b>35</b> Connection Deutsch DT-04-3-P	-	•	-	-	-	-	-
<b>50</b> Connection EN 175301-803	•	-	•	-	-	•	-
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	-	-	•	-	-
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	-	-	•	-	-
<b>70</b> Connection IEC 61076-2-101 D (M12)	-	-	-	-	-	-	•
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	-	-	•	-	-
<b>80</b> Connection Stud #10-32 UNF	-	-	-	•	-	-	-

Option
<b>P01</b> MP Filtri standard
<b>Pxx</b> Customized

Certifications	DEU	OTHERS
Without	-	•
<b>UL</b> UL certification	•	-

## PLUGS

Series
<b>T2</b> Plug
<b>T4</b> Plug

Configuration example	T2	H
-----------------------	----	---

Seals	T2	T4
<b>A</b> NBR	-	•
<b>H</b> HNBR	•	-
<b>V</b> FPM	•	-

## Designation & Ordering code

### VACUUM INDICATORS

Series	Configuration example 1:	VE	A	21	V	A	50	P01	EX
<b>VE</b> Electrical vacuum indicator	Configuration example 2:	VL	B	21	A	A	71	P01	
<b>VL</b> Electrical/Visual vacuum indicator	Configuration example 3:	VV	R	20				P01	
<b>VV</b> Vacuum gauge									

Type VE - VL	Type VV
<b>A</b> Connection EN 10226 - R1/4"	<b>A</b> Axial connection EN 10226 - R1/4"
<b>B</b> Connection EN 10226 - R1/8"	<b>B</b> Axial connection EN 10226 - R1/8"
	<b>R</b> Radial connection EN 10226 - R1/4"
	<b>S</b> Radial connection EN 10226 - R1/8"

Vacuum setting	VE	VL	VV
<b>20</b> -0.16 bar	-	-	•
<b>21</b> -0.21 bar	•	•	-

Seals	VEA - VLA	VEB - VLB
<b>A</b> NBR	•	•
<b>V</b> FPM	•	-

Thermostat	VE	VL
<b>A</b> Without thermostat	•	•

Electrical connections	VE	VL
<b>50</b> Connection EN 175301-803	•	-
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	•
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	•
<b>53</b> Connection EN 175301-803, transparent base with lamps 230 Vac	-	•
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	•

Option
<b>P01</b> MP Filtri standard
<b>Pxx</b> Customized

Certifications	VEA21A	VEA21V	VEB	VL	VV
Without	•	•	•	•	•
<b>EX</b> ATEX certification	•	•	•	-	-
<b>UL</b> UL certification	•	-	-	-	-

### BAROMETRIC (PRESSURE) INDICATORS

Series	Configuration example 1:	BE	M	15	H	A	41	P01	EX
<b>BE</b> Electrical pressure indicator	Configuration example 2:	BL	A	20	H	A	71	P01	
<b>BL</b> Electrical/Visual pressure indicator	Configuration example 3:	BV	R	14				P01	
<b>BV</b> Visual pressure indicator	Configuration example 4:	BV	P	20	H			P01	

Type	BE	BL	BV
<b>A</b> Standard type	•	•	<b>A</b> Axial connection pressure gauge
<b>M</b> With wired electrical connection	•	-	<b>R</b> Radial connection pressure gauge
<b>T</b> With thermal switch	•	-	<b>P</b> Visual indicator with automatic reset
			<b>Q</b> Visual indicator with manual reset

Pressure setting	BEA-BEM	BET	BLA	BVA-BVR	BVP-BVQ
<b>14</b> 1.4 bar	-	-	-	•	-
<b>15</b> 1.5 bar	•	-	•	-	-
<b>20</b> 2.0 bar	•	•	•	-	•
<b>25</b> 2.5 bar	-	•	-	•	-

Seals	BE	BLA	BVP-BVQ
<b>H</b> HNBR	•	•	•

Thermostat	BEA-BEM	BET	BLA
<b>A</b> Without thermostat	•	-	•
<b>F</b> With thermostat	-	•	-

Electrical connections	BEA	BEM	BET	BL
<b>10</b> Connection AMP Superseal series 1.5	-	-	•	-
<b>30</b> Connection Deutsch DT-04-2-P	-	-	•	-
<b>41</b> Connection via four-core cable	-	•	-	-
<b>50</b> Connection EN 175301-803	•	-	•	-
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	-	•
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	-	•
<b>53</b> Connection EN 175301-803, transparent base with lamps 230 Vac	-	-	-	•
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	-	•

Option
<b>P01</b> MP Filtri standard
<b>Pxx</b> Customized

Certifications	BEA	BEM-BET	BL	BV
Without	•	•	•	•
<b>EX</b> ATEX certification	•	-	-	-
<b>UL</b> UL certification	•	-	-	-

**DIFFERENTIAL PRESSURE INDICATORS**

Series	Configuration example 1:								Configuration example 2:		Configuration example 3:		Configuration example 4:		Configuration example 5:																							
<b>DE</b> Electrical differential pressure indicator	DE	M	12	H	F	50	P01	DE	U	50	V	A	50	P01	UL	DL	E	20	V	A	71	P01	DT	A	50	H	F	70	P01	DV	M	70	V			P01		
<b>DL</b> Electrical/Visual differential pressure indicator																																						
<b>DT</b> Electronic differential pressure indicator																																						
<b>DV</b> Visual differential pressure indicator																																						

Type	DE	DL	DT	DV				
<b>A</b> Standard type	•	•	•	<b>A</b> With automatic reset				
<b>M</b> With wired electrical connection	•	-	-	<b>M</b> With manual reset				
<b>U</b> Standard type 210 bar, UL certified	•	-	-					
<b>E</b> For high power supply	-	•	-					

Pressure setting	DEA	DEM	DEU	DLA	DLE	DTA	DVA	DVM
<b>20</b> 2.0 bar	•	•	•	•	•	•	•	•

Seals	DEA	DEM	DEU	DLA	DLE	DTA	DVA	DVM
<b>H</b> HNBR	•	•	-	•	•	•	•	•
<b>V</b> FPM	•	•	•	•	•	•	•	•

Thermostat	DEA	DEM	DEU	DLA	DLE	DT
<b>A</b> Without thermostat	•	•	•	•	•	-
<b>F</b> With thermostat	-	•	-	-	•	•

Electrical connections	DEA	DEM	DEU	DLA	DLE	DT
<b>10</b> Connection AMP Superseal series 1.5	-	•	-	-	-	-
<b>20</b> Connection AMP Timer Junior	-	•	-	-	-	-
<b>30</b> Connection Deutsch DT-04-2-P	-	•	-	-	-	-
<b>35</b> Connection Deutsch DT-04-3-P	-	•	-	-	-	-
<b>50</b> Connection EN 175301-803	•	-	•	-	•	-
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	-	•	-	-
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	-	•	-	-
<b>70</b> Connection IEC 61076-2-101 D (M12)	-	-	-	-	-	•
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	-	•	-	-

Option	DEU	OTHERS
<b>P01</b> MP Filtri standard	-	•
<b>Pxx</b> Customized	-	-

Certifications	DEU	OTHERS
Without	-	•
<b>UL</b> UL certification	•	-

**PLUGS**

Series	Configuration example	
<b>T2</b> Plug	T2	H

Seals
<b>H</b> HNBR
<b>V</b> FPM

## Designation & Ordering code

### VACUUM INDICATORS

Series	Configuration example 1:	VE	B	21	A	A	50	P01	EX
<b>VE</b> Electrical vacuum indicator	Configuration example 2:	VL	B	21	A	A	71	P01	
<b>VL</b> Electrical/Visual vacuum indicator	Configuration example 3:	VV	S	20				P01	
<b>VV</b> Vacuum gauge									

Type VE - VL	Type VV
<b>B</b> Connection EN 10226 - R1/8"	<b>B</b> Axial connection EN 10226 - R1/8"
	<b>S</b> Radial connection EN 10226 - R1/8"

Vacuum setting	VE	VL	VV
<b>20</b> -0.16 bar	-	-	•
<b>21</b> -0.21 bar	•	•	-

Seals	VE	VL
<b>A</b> NBR	•	•

Thermostat	VE	VL
<b>A</b> Without thermostat	•	•

Electrical connections	VE	VL
<b>50</b> Connection EN 175301-803	•	-
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	•
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	•
<b>53</b> Connection EN 175301-803, transparent base with lamps 230 Vac	-	•
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	•

Option
<b>P01</b> MP Filtri standard
<b>Pxx</b> Customized

Certifications	VEB	VL	VV
Without	•	•	•
<b>EX</b> ATEX certification	•	-	-
<b>UL</b> UL certification	-	-	-

### BAROMETRIC (PRESSURE) INDICATORS

Series	Configuration example 1:	BE	M	15	H	A	41	P01
<b>BE</b> Electrical pressure indicator	Configuration example 2:	BL	A	20	H	A	71	P01
<b>BL</b> Electrical/Visual pressure indicator	Configuration example 3:	BV	R	14				P01
<b>BV</b> Visual pressure indicator	Configuration example 4:	BV	P	20	H			P01

Type	BE	BL	BV
<b>A</b> Standard type	•	•	<b>A</b> Axial connection pressure gauge
<b>M</b> With wired electrical connection	•	-	<b>R</b> Radial connection pressure gauge
			<b>P</b> Visual indicator with automatic reset
			<b>Q</b> Visual indicator with manual reset

Pressure setting	BEA-BEM	BLA	BVA-BVR	BVP-BVQ
<b>14</b> 1.4 bar	-	-	•	-
<b>15</b> 1.5 bar	•	•	-	-
<b>20</b> 2 bar	•	•	-	•
<b>25</b> 2.5 bar	-	-	•	-

Seals	BE	BLA	BVA-BVR	BVP-BVQ
<b>H</b> HNBR	•	•	-	•

Thermostat	BEA-BEM	BLA	BV
<b>A</b> Without thermostat	•	•	-

Electrical connections	BEA	BEM	BL
<b>10</b> Connection AMP Superseal series 1.5	-	-	-
<b>30</b> Connection Deutsch DT-04-2-P	-	-	-
<b>41</b> Connection via four-core cable	-	•	-
<b>50</b> Connection EN 175301-803	•	-	-
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	•
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	•
<b>53</b> Connection EN 175301-803, transparent base with lamps 230 Vac	-	-	•
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	•

Option
<b>P01</b> MP Filtri standard
<b>Pxx</b> Customized

Certifications	BEA	BEM-BET	BL	BV
Without	•	•	•	•
<b>EX</b> ATEX certification	•	-	-	-
<b>UL</b> UL certification	•	-	-	-



## DIFFERENTIAL PRESSURE INDICATORS

Series	Configuration example 1:								Configuration example 2:		Configuration example 3:		Configuration example 4:		Configuration example 5:																							
<b>DE</b> Electrical differential pressure indicator	DE	M	12	H	F	50	P01	DE	U	50	V	A	50	P01	UL	DL	E	20	V	A	71	P01	DT	A	50	H	F	70	P01	DV	M	70	V			P01		
<b>DL</b> Electrical/Visual differential pressure indicator																																						
<b>DT</b> Electronic differential pressure indicator																																						
<b>DV</b> Visual differential pressure indicator																																						

Type	DE	DL	DT	DV			
<b>A</b> Standard type	•	•	•	<b>A</b> With automatic reset			
<b>M</b> With wired electrical connection	•	-	-	<b>M</b> With manual reset			
<b>U</b> Standard type 210 bar, UL certified	•	-	-				
<b>E</b> For high power supply	-	•	-				

Pressure setting	DEA	DEM	DEU	DLA	DLE	DTA	DVA	DVM
<b>12</b> 1.2 bar	•	•	-	•	•	•	•	•
<b>20</b> 2.0 bar	•	•	•	•	•	•	•	•

Seals	DEA	DEM	DEU	DLA	DLE	DTA	DVA	DVM
<b>H</b> HNBR	•	•	-	•	•	•	•	•
<b>V</b> FPM	•	•	•	•	•	•	•	•

Thermostat	DEA	DEM	DEU	DLA	DLE	DT
<b>A</b> Without thermostat	•	•	•	•	•	-
<b>F</b> With thermostat	-	•	-	-	•	•

Electrical connections	DEA	DEM	DEU	DLA	DLE	DT
<b>10</b> Connection AMP Superseal series 1.5	-	•	-	-	-	-
<b>20</b> Connection AMP Timer Junior	-	•	-	-	-	-
<b>30</b> Connection Deutsch DT-04-2-P	-	•	-	-	-	-
<b>35</b> Connection Deutsch DT-04-3-P	-	•	-	-	-	-
<b>50</b> Connection EN 175301-803	•	-	•	-	•	-
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	-	•	-	-
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	-	•	-	-
<b>70</b> Connection IEC 61076-2-101 D (M12)	-	-	-	-	-	•
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	-	•	-	-

Option	DEU	OTHERS
<b>P01</b> MP Filtri standard	-	•
<b>Pxx</b> Customized	-	-

Certifications	DEU	OTHERS
Without	-	•
<b>UL</b> UL certification	•	-

## PLUGS

Series	Configuration example	
<b>T2</b> Plug	T2	H

Seals
<b>H</b> HNBR
<b>V</b> FPM

# CLOGGING INDICATORS LOW & MEDIUM PRESS. FILTERS

## Designation & Ordering code

### DIFFERENTIAL PRESSURE INDICATORS

Series	Configuration example 1:	DE	M	20	H	F	50	P01	
<b>DE</b> Electrical differential pressure indicator	Configuration example 2:	DE	U	50	V	A	50	P01	UL
<b>DL</b> Electrical/Visual differential pressure indicator	Configuration example 3:	DL	E	50	V	A	71	P01	
<b>DT</b> Electronic differential pressure indicator	Configuration example 4:	DT	A	20	H	F	70	P01	
<b>DV</b> Visual differential pressure indicator	Configuration example 5:	DV	M	50	V			P01	

Type	DE	DL	DT	DV
<b>A</b> Standard type	•	•	•	<b>A</b> With automatic reset
<b>M</b> With wired electrical connection	•	-	-	<b>M</b> With manual reset
<b>U</b> Standard type 210 bar, UL certified	•	-	-	<b>S</b> With automatic reset
<b>E</b> For high power supply	-	•	-	
<b>S</b> Compact version	•	-	-	

Pressure setting	DEA	DEM	DEU	DES	DLA	DLE	DTA	DVA	DVM	DVS
<b>12</b> 1.2 bar	•	•	-	•	•	•	•	•	•	•
<b>20</b> 2.0 bar	•	•	•	-	•	•	•	•	•	-
<b>25</b> 2.5 bar	-	-	-	-	-	-	-	-	-	•
<b>40</b> 4.0 bar	-	-	-	•	-	-	-	-	-	•
<b>50</b> 5.0 bar	•	•	•	-	•	•	•	•	•	-

Seals	DEA	DEM	DEU	DES	DL	DT	DVA	DVM	DVS
<b>H</b> HNBR	•	•	-	•	•	•	•	•	•
<b>V</b> FPM	•	•	•	-	•	•	•	•	-

Thermostat	DEA	DEM	DEU	DES	DLA	DLE	DT
<b>A</b> Without thermostat	•	•	•	•	•	•	-
<b>F</b> With thermostat	-	•	-	-	-	•	•

Electrical connections	DEA	DEM	DEU	DES	DLA	DLE	DT
<b>10</b> Connection AMP Superseal series 1.5	-	•	-	•	-	-	-
<b>20</b> Connection AMP Timer Junior	-	•	-	-	-	-	-
<b>30</b> Connection Deutsch DT-04-2-P	-	•	-	•	-	-	-
<b>35</b> Connection Deutsch DT-04-3-P	-	•	-	-	-	-	-
<b>50</b> Connection EN 175301-803	•	-	•	-	-	•	-
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	-	-	•	-	-
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	-	-	•	-	-
<b>70</b> Connection IEC 61076-2-101 D (M12)	-	-	-	-	-	-	•
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	-	-	•	-	-
<b>80</b> Connection Stud #10-32 UNF	-	-	-	•	-	-	-

Option
<b>P01</b> MP Filtri standard
<b>Pxx</b> Customized

Certifications	DEU	OTHERS
Without	-	•
<b>UL</b> UL certification	•	-

### PLUGS

Series	Configuration example	T2	H
<b>T2</b> Plug			
<b>T4</b> Plug			

Seals	T2	T4
<b>A</b> NBR	-	•
<b>H</b> HNBR	•	-
<b>V</b> FPM	•	-

## DIFFERENTIAL PRESSURE INDICATORS

Series	Configuration example 1:							Configuration example 2:		Configuration example 3:		Configuration example 4:		Configuration example 5:	
<b>DE</b> Electrical differential pressure indicator	DE	M	12	H	F	50	P01	DE	U	50	V	A	50	P01	UL
<b>DL</b> Electrical/Visual differential pressure indicator	DL	E	20	V	A	71	P01	DL	E	20	V	A	71	P01	
<b>DT</b> Electronic differential pressure indicator	DT	A	50	H	F	70	P01	DT	A	50	H	F	70	P01	
<b>DV</b> Visual differential pressure indicator	DV	M	70	V			P01	DV	M	70	V			P01	

Type	DE	DL	DT	DV
<b>A</b> Standard type	•	•	•	<b>A</b> With automatic reset
<b>M</b> With wired electrical connection	•	-	-	<b>M</b> With manual reset
<b>U</b> Standard type 210 bar, UL certified	•	-	-	
<b>E</b> For high power supply	-	•	-	

Pressure setting	DEA	DEM	DEU	DLA	DLE	DTA	DVA	DVM
<b>50</b> 5.0 bar	•	•	•	•	•	•	•	•
<b>70</b> 7.0 bar	•	•	•	•	•	•	•	•
<b>95</b> 9.5 bar	•	•	-	•	•	•	•	•

Seals	DEA	DEM	DEU	DLA	DLE	DTA	DVA	DVM
<b>H</b> HNBR	•	•	-	•	•	•	•	•
<b>V</b> FPM	•	•	•	•	•	•	•	•

Thermostat	DEA	DEM	DEU	DLA	DLE	DT
<b>A</b> Without thermostat	•	•	•	•	•	-
<b>F</b> With thermostat	-	•	-	-	•	•

Electrical connections	DEA	DEM	DEU	DLA	DLE	DT
<b>10</b> Connection AMP Superseal series 1.5	-	•	-	-	-	-
<b>20</b> Connection AMP Timer Junior	-	•	-	-	-	-
<b>30</b> Connection Deutsch DT-04-2-P	-	•	-	-	-	-
<b>35</b> Connection Deutsch DT-04-3-P	-	•	-	-	-	-
<b>50</b> Connection EN 175301-803	•	-	•	-	•	-
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	-	•	-	-
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	-	•	-	-
<b>70</b> Connection IEC 61076-2-101 D (M12)	-	-	-	-	-	•
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	-	•	-	-

Option
<b>P01</b> MP Filtri standard
<b>Pxx</b> Customized

Certifications	DEU	OTHERS
Without	-	•
<b>UL</b> UL certification	•	-

## PLUGS

Series	Configuration example	
<b>T2</b> Plug	T2	H

Seals
<b>H</b> HNBR
<b>V</b> FPM

# CLOGGING INDICATORS

## STAINLESS STEEL HIGH PRESSURE FILTERS

Designation & Ordering code

### DIFFERENTIAL PRESSURE INDICATORS

Series	Configuration example 1:						
<b>DE</b> Electrical differential pressure indicator	DE	Z	50	H	A	50	P01
<b>DL</b> Electrical / Visual differential pressure indicator	Configuration example 2:						
<b>DV</b> Visual differential pressure indicator	DL	X	70	V	A	52	P01
Type	DE	DL	DV				
<b>X</b> Stainless steel standard type 420 bar	•	•	•				
<b>Y</b> Stainless steel optional type 420 bar	-	-	•				
<b>Z</b> Stainless steel 700 bar (only for FZH)	•	•	•				
Pressure setting	DEX	DEZ	DL	DV			
<b>50</b> 5.0 bar	•	•	•	•			
<b>70</b> 7.0 bar	•	•	•	•			
<b>95</b> 9.5 bar	•	•	•	•			
Seals	DEX	DEZ	DL	DV			
<b>H</b> HNBR	•	•	•	•			
<b>V</b> FPM	-	-	•	•			
<b>F</b> MFQ	•	•	-	-			
Thermostat	DEX	DEZ	DL	DV			
<b>A</b> Without thermostat	•	•	•	-			
Electrical connections	DEX	DEZ	DL				
<b>50</b> Connection EN 175301-803	•	•	-				
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	•				
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	•				

Option
<b>P01</b> MP Filtri standard
<b>Pxx</b> Customized

### PLUGS

Series	Configuration example	
<b>X2</b> Stainless Steel plug 420 bar	X2	H
<b>X3</b> Stainless Steel plug 700 bar (only for FZH)		
Seals		
<b>H</b> HNBR		
<b>V</b> FPM		
<b>F</b> MFQ		

## FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

Designation & Ordering code

### DIFFERENTIAL PRESSURE INDICATORS

Series	Configuration example 1:						
<b>DE</b> Electrical differential pressure indicator	DE	H	50	F	A	48	P01
<b>DV</b> Visual differential pressure indicator	Configuration example 2:						
	DV	X	70	V			P01

Type	DE	DV
<b>A</b> With automatic reset	-	•
<b>M</b> With manual reset	-	•
<b>H</b> Stainless steel hazardous area 420 bar	•	-
<b>X</b> Stainless steel standard type 420 bar	-	•
<b>Y</b> Stainless steel optional type 420 bar	-	•

Pressure setting	DEH	DVA	DVM	DVX	DVY
<b>50</b> 5.0 bar	•	•	•	•	•
<b>70</b> 7.0 bar	•	•	•	•	•
<b>95</b> 9.5 bar	-	•	•	•	•

Seals	DEH	DVA	DVM	DVX	DVY
<b>H</b> HNBR	-	•	•	•	•
<b>V</b> FPM	•	•	•	•	•
<b>F</b> MFQ	•	-	-	-	-

Thermostat	DEH
<b>A</b> Without thermostat	•
<b>T</b> With thermostat	-

Electrical connections	DEH
<b>48</b> Connection via three-core cable - fitting M20x1.5	•
<b>49</b> Connection via four-core cable - fitting 1/2" NPT	•
<b>70</b> Connection IEC 61076-2-101 D (M12)	•

Option
<b>P01</b> MP Filtri standard
<b>Pxx</b> Customized

### PLUGS

Series	Configuration example	
<b>T2</b> Plug	X2	H
<b>X2</b> Stainless Steel plug 420 bar		
<b>X3</b> Stainless Steel plug 700 bar (only for FZH)		

Seals	T2	X2	X3
<b>H</b> HNBR	•	•	•
<b>V</b> FPM	•	•	•
<b>F</b> MFQ	-	•	•

# VACUUM INDICATORS

## Technical data

VE*50 (EX)	
<b>Electrical Vacuum Indicator</b> Connection: EN 175301-803	
R	Ordering code
EN 10226 - R1/4"	VE A 21 x A 50 P01 VE A 21 x A 50 P01 EX
EN 10226 - R1/8"	VE B 21 A A 50 P01 VE B 21 A A 50 P01 EX

**Hydraulic symbol**

**Electrical symbol**

- Certification: ATEX, IECEx
- Certification included in EX version

**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: VEA: NBR/FPM  
VEB: NBR

**Technical data**

- Vacuum setting: 0.21 bar ±10%
- Max working pressure: 10 bar
- Proof pressure: 15 bar
- Working temperature: From -25 °C to +80 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

**Electrical data**

- Electrical connection: EN 175301-803
- Resistive load: 5 A / 14 Vdc  
4 A / 30 Vdc  
5 A / 125 Vac  
4 A / 250 Vac
- CE certification
- Available Atex product: II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X

VEA50 UL	
<b>Electrical Vacuum Indicator</b> Connection: EN 175301-803	
R	Ordering code
EN 10226 - R1/4"	VE A 21 A A 50 P01 UL

**Hydraulic symbol**

**Electrical symbol**

- Certification: UL
- Certification included in EX version

**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: VEA: NBR/FPM  
VEB: NBR

**Technical data**

- Vacuum setting: 0.21 bar ±10%
- Max working pressure: 10 bar
- Proof pressure: 15 bar
- Working temperature: From -25 °C to +80 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

**Electrical data**

- Electrical connection: EN 175301-803
- Resistive load: 5 A / 14 Vdc  
4 A / 30 Vdc  
5 A / 125 Vac  
4 A / 250 Vac
- CE certification
- Available Atex product: II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X

VL*51 - VL*52 - VL*53	
<b>Electrical/Visual Vacuum Indicator</b> Connection: EN 175301-803	
<b>51:</b> Transparent base with lamps 24 Vdc <b>52:</b> Transparent base with lamps 110 Vdc <b>53:</b> Transparent base with lamps 230 Vac	
R	Ordering code
EN 10226 - R1/4"	VL A 21 x A xx P01
EN 10226 - R1/8"	VL B 21 A A xx P01

**Hydraulic symbol**

**Electrical symbol**

**Materials**

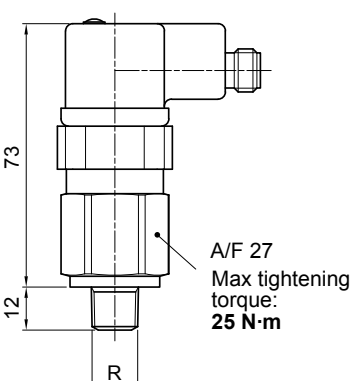
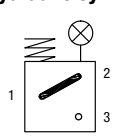
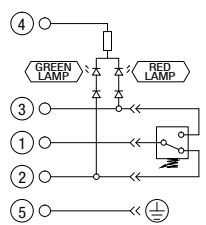
- Body: Brass
- Base: Transparent polyamide
- Contacts: Brass - Polyamide
- Seal: VLA: NBR/FPM  
VLB: NBR

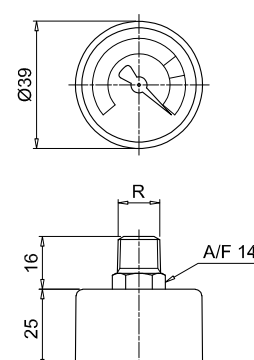

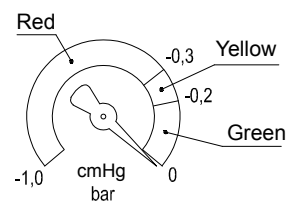
**Technical data**

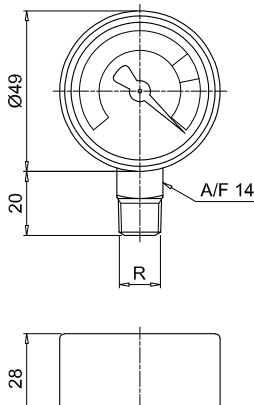

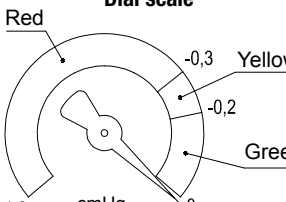
- Vacuum setting: 0.21 bar ±10%
- Max working pressure: 10 bar
- Proof pressure: 15 bar
- Working temperature: From -25 °C to +80 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

**Electrical data**

- Electrical connection: EN 175301-803
- Type: 51                      52                      53
- Lamps: 24 Vdc              110 Vdc              230 Vac
- Resistive load: 1 A / 24 Vdc    1 A / 110 Vdc    1 A / 230 Vac

VL*71	
<b>Electrical/Visual Vacuum Indicator</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	
Connections	Indicator code
EN 10226 - R1/4"	VL A 21 x A 71 P01
EN 10226 - R1/8"	VL B 21 A A 71 P01
	
<p><b>Hydraulic symbol</b></p>  <p><b>Electrical symbol</b></p> 	
<p><b>Materials</b></p> <ul style="list-style-type: none"> <li>- Body: Brass</li> <li>- Base: Black polyamide</li> <li>- Contacts: Silver</li> <li>- Seal: VLA: NBR/FPM VLB: NBR</li> </ul>	
<p><b>Technical data</b></p> <ul style="list-style-type: none"> <li>- Vacuum setting: 0.21 bar ±10%</li> <li>- Max working pressure: 10 bar</li> <li>- Proof pressure: 15 bar</li> <li>- Working temperature: From -25 °C to +80 °C</li> <li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943</li> <li>- Degree of protection: IP65 according to EN 60529</li> </ul>	
<p><b>Electrical data</b></p> <ul style="list-style-type: none"> <li>- Electrical connection: IEC 61076-2-101 D (M12)</li> <li>- Lamps: 24 Vdc (black base)</li> <li>- Resistive load: 0.4 A / 24 Vdc</li> </ul>	

VVA - VVB									
<b>Axial Vacuum Gauge</b>									
R	Ordering code								
EN 10226 - R1/4"	VVA 20 P01								
EN 10226 - R1/8"	VVB 20 P01								
									
<p><b>Hydraulic symbol</b></p>  <p><b>Dial scale</b></p>  <p><b>Conversion to SI units</b></p> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr style="background-color: #cccccc;"> <th>[cmHg]</th> <th>[bar]</th> </tr> </thead> <tbody> <tr><td>-12</td><td>-0.16</td></tr> <tr><td>-18</td><td>-0.24</td></tr> <tr><td>-76</td><td>-1.01</td></tr> </tbody> </table>		[cmHg]	[bar]	-12	-0.16	-18	-0.24	-76	-1.01
[cmHg]	[bar]								
-12	-0.16								
-18	-0.24								
-76	-1.01								
<p><b>Materials</b></p> <ul style="list-style-type: none"> <li>- Case: Black plastic</li> <li>- Window: Clear plastic</li> <li>- Dial: White plastic</li> <li>- Pointer: Black plastic</li> <li>- Pressure connection: Cu-alloy</li> <li>- Pressure element: Bourdon tube Cu-alloy soft soldered, C type</li> <li>- Movement: Cu-alloy</li> </ul>									
<p><b>Technical data</b></p> <ul style="list-style-type: none"> <li>- Max working pressure: Steady: -0.7 bar Fluctuating: -0.6 bar Short time: -1.0 bar</li> <li>- Working temperature: Ambienti from -40 °C to +60 °C Fluid max + 60 °C Storage from -40 °C to +60 °C</li> <li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943</li> <li>- Accuracy: Class 2.5 according to EN 13190</li> <li>- Degree of protection: IP31 according to EN 60529</li> </ul>									

VVR - VVS										
<b>Radial Vacuum Gauge</b>										
R	A/F	Ordering code								
EN 10226 - R1/4"	14	VVR 20 P01								
EN 10226 - R1/8"	11	VVS 20 P01								
										
<p><b>Hydraulic symbol</b></p>  <p><b>Dial scale</b></p>  <p><b>Conversion to SI units</b></p> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr style="background-color: #cccccc;"> <th>[cmHg]</th> <th>[bar]</th> </tr> </thead> <tbody> <tr><td>-12</td><td>-0.16</td></tr> <tr><td>-18</td><td>-0.24</td></tr> <tr><td>-76</td><td>-1.01</td></tr> </tbody> </table>			[cmHg]	[bar]	-12	-0.16	-18	-0.24	-76	-1.01
[cmHg]	[bar]									
-12	-0.16									
-18	-0.24									
-76	-1.01									
<p><b>Materials</b></p> <ul style="list-style-type: none"> <li>- Case: Black plastic</li> <li>- Window: Clear plastic</li> <li>- Dial: White plastic</li> <li>- Pointer: Black plastic</li> <li>- Pressure connection: Cu-alloy</li> <li>- Pressure element: Bourdon tube Cu-alloy soft soldered, C type</li> <li>- Movement: Cu-alloy</li> </ul>										
<p><b>Technical data</b></p> <ul style="list-style-type: none"> <li>- Max working pressure: Steady: -0.7 bar Fluctuating: -0.6 bar Short time: -1.0 bar</li> <li>- Working temperature: Ambienti from -40 °C to +60 °C Fluid max + 60 °C Storage from -40 °C to +60 °C</li> <li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943</li> <li>- Accuracy: Class 2.5 according to EN 13190</li> <li>- Degree of protection: IP31 according to EN 60529</li> </ul>										

# BAROMETRIC (PRESSURE) INDICATORS

## Dimensions

BEA*50 (EX)	
<b>Electrical Pressure Indicator</b> Connection EN 175301-803	
Settings	Ordering code
1.5 bar ±10%	BE A 15 H A 50 P01 BE A 15 H A 50 P01 EX
2.0 bar ±10%	BE A 20 H A 50 P01 BE A 20 H A 50 P01 EX

A/F 27  
Max tightening torque: **25 N·m**

EN 10226 - R1/8"

**Hydraulic symbol**

**Electrical symbol**

**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

**Technical data**

- Max working pressure: 40 bar
- Proof pressure: 60 bar
- Working temperature: From -25 °C to +80 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

**Electrical data**

- Electrical connection: EN 175301-803
- Resistive load: 5 A / 14 Vdc  
4 A / 30 Vdc  
5 A / 125 Vac  
4 A / 250 Vac

- CE certification
- Available Atex product: I M1 Ex ia I Ma  
II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X

**Certification:** ATEX, IECEx  
- Certification included in EX version

BEA*50 UL	
<b>Electrical Pressure Indicator</b> Connection EN 175301-803	
Settings	Ordering code
1.5 bar ±10%	BE A 15 H A 50 P01 UL
2.0 bar ±10%	BE A 20 H A 50 P01 UL

A/F 27  
Max tightening torque: **25 N·m**

EN 10226 - R1/8"

**Hydraulic symbol**

**Electrical symbol**

**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

**Technical data**

- Max working pressure: 40 bar
- Proof pressure: 60 bar
- Working temperature: From -25 °C to +80 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

**Electrical data**

- Electrical connection: EN 175301-803
- Resistive load: 5 A / 14 Vdc  
4 A / 30 Vdc  
5 A / 125 Vac  
4 A / 250 Vac

- CE certification
- Available Atex product: I M1 Ex ia I Ma  
II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X

**Certification:** UL  
- Certification included in EX version

BEM*41	
<b>Electrical Pressure Indicator</b> Connection via four-core cable	
Settings	Ordering code
1.5 bar ±10%	BE M 15 H A 41 P01
2.0 bar ±10%	BE M 20 H A 41 P01

A/F 27  
Max tightening torque: **25 N·m**

EN 10226 - R1/8"

**Hydraulic symbol**

**Electrical symbol**

**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

**Technical data**

- Max working pressure: 40 bar
- Proof pressure: 60 bar
- Working temperature: From -25 °C to +80 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree of protection: IP67 according to EN 60529

**Electrical data**

- Electrical connection: Four-core cable
- Resistive load: 5 A / 14 Vdc  
4 A / 30 Vdc  
5 A / 125 Vac  
4 A / 250 Vac

- CE certification
- On request this indicator can be provided with main connectors in use for wirings.



BET*F10	
<b>Electrical Pressure Indicator</b> Connection AMP Superseal series 1.5	
Settings	Ordering code
2.0 bar $\pm 10\%$	BET 20 H F 10 P01
2.5 bar $\pm 10\%$	BET 25 H F 10 P01

**Hydraulic symbol**

**Electrical symbol**

**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

**Technical data**

- Max working pressure: 10 bar
- Proof pressure: 15 bar
- Working temperature: From -25 °C to +100 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

**Electrical data**

- Electrical connection: AMP Superseal series 1.5
- Resistive load: 0.5 A / 48 Vdc
- Thermostat condition: Open up to 30 °C
- CE certification

BET*F30	
<b>Electrical Pressure Indicator</b> Deutsch DT-04-2-P	
Settings	Ordering code
2.0 bar $\pm 10\%$	BET 20 H F 30 P01
2.5 bar $\pm 10\%$	BET 25 H F 30 P01

**Hydraulic symbol**

**Electrical symbol**

**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

**Technical data**

- Max working pressure: 10 bar
- Proof pressure: 15 bar
- Working temperature: From -25 °C to +100 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

**Electrical data**

- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.5 A / 48 Vdc
- Thermostat condition: Open up to 30 °C
- CE certification

BET*F50	
<b>Electrical Pressure Indicator</b> Connection EN 175301-803	
Settings	Ordering code
2.0 bar $\pm 10\%$	BET 20 H F 50 P01
2.5 bar $\pm 10\%$	BET 25 H F 50 P01

**Hydraulic symbol**

**Electrical symbol**

**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

**Technical data**

- Max working pressure: 10 bar
- Proof pressure: 15 bar
- Working temperature: From -25 °C to +100 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

**Electrical data**

- Electrical connection: EN 175301-803
- Resistive load: 0.5 A / 48 Vdc
- Thermostat condition: Open up to 30 °C
- CE certification

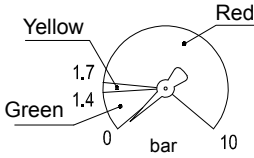
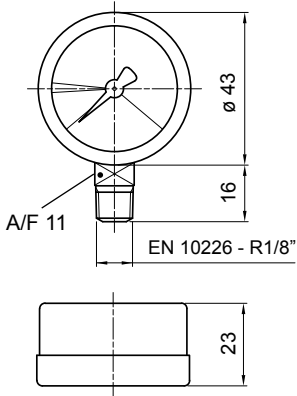
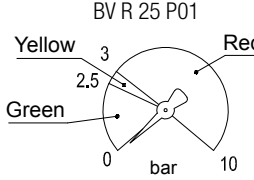
# BAROMETRIC (PRESSURE) INDICATORS

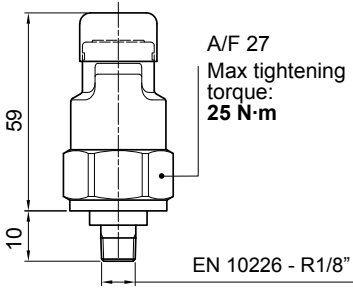
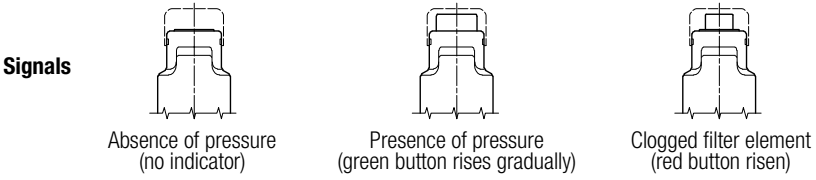
## Dimensions

BL*51 - BL*52 - BL*53	
<b>Electrical/Visual Pressure Indicator</b> Connection: EN 175301-803	
51: Transparent base with lamps 24 Vdc 52: Transparent base with lamps 110 Vdc 53: Transparent base with lamps 230 Vac	
Settings	Ordering code
1.5 bar $\pm 10\%$	BL A 15 H A xx P01
2.0 bar $\pm 10\%$	BL A 20 H A xx P01
<b>Hydraulic symbol</b> 	
<b>Electrical symbol</b> 	
<b>Materials</b> - Body: Brass - Base: Transparent polyamide - Contacts: Silver - Seal: HNBR	
<b>Technical data</b> - Max working pressure: 40 bar - Proof pressure: 60 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529	
<b>Electrical data</b> - Electrical connection: EN 175301-803 - Type: 51                      52                      53 - Lamps: 24 Vdc              110 Vdc              230 Vac - Resistive load: 1 A / 24 Vdc    1 A / 110 Vdc    1 A / 230 Vac	

BL*71	
<b>Electrical/Visual Pressure Indicator</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	
Settings	Ordering code
1.5 bar $\pm 10\%$	BL A 15 H A 71 P01
2.0 bar $\pm 10\%$	BL A 20 H A 71 P01
<b>Hydraulic symbol</b> 	
<b>Electrical symbol</b> 	
<b>Materials</b> - Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR	
<b>Technical data</b> - Max working pressure: 40 bar - Proof pressure: 60 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529	
<b>Electrical data</b> - Electrical connection: IEC 61076-2-101 D (M12) - Lamps: 24 Vdc (black base) - Resistive load: 0.4 A / 24 Vdc	

BVA	
<b>Axial Pressure Gauge</b>	
Settings	Ordering code
1.4 bar $\pm 10\%$	BV A 14 P01
2.5 bar $\pm 10\%$	BV A 25 P01
<b>Hydraulic symbol</b> 	
<b>Dial scale</b> BV A 14 P01 	
<b>Materials</b> - Case: Painted Steel - Window: Clear plastic - Dial: Painted Steel - Pointer: Black plastic - Pressure connection: Brass - Pressure element: Bourdon tube Cu-alloy soft soldered, C type	
<b>Technical data</b> - Max working pressure: Static: 7 bar Fluctuating: 6 bar Short time: 10 bar - Working temperature: Ambient from -40 °C to +60 °C Fluid max +60 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Accuracy: Class 2.5 according to EN 13190 - Degree of protection: IP31 according to EN 60529	

BVR		Hydraulic symbol	Materials
<b>Radial Pressure Gauge</b>			
Settings	Ordering code		
1.4 bar ±10%	BV R 14 P01	<b>Dial scale</b> BV R 14 P01 	
2.5 bar ±10%	BV R 25 P01		
			<b>Technical data</b> <ul style="list-style-type: none"> <li>- Max working pressure: Static: 7 bar Fluctuating: 6 bar Short time: 10 bar</li> <li>- Working temperature: Ambient from -40 °C to +60 °C Fluid max +60 °C</li> <li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943</li> <li>- Accuracy: Class 2.5 according to EN 13190</li> <li>- Degree of protection: IP31 according to EN 60529</li> </ul>

BVP - BVQ		Hydraulic symbol	Materials
<b>Visual Pressure Indicator</b>			
Setting	Ordering code		
1.5 bar ±10%	BV P 15 H P01	<b>Technical data</b> <ul style="list-style-type: none"> <li>- Reset: BVP - Automatic reset BVQ - Manual reset</li> <li>- Max working pressure: 10 bar</li> <li>- Proof pressure: 15 bar</li> <li>- Working temperature: From -25 °C to +80 °C</li> <li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943</li> <li>- Degree of protection: IP45 according to EN 60529</li> </ul>	
	BV Q 15 H P01		
2.0 bar ±10%	BV P 20 H P01		
	BV Q 20 H P01		
		<b>Signals</b> 	

# DIFFERENTIAL PRESSURE INDICATORS

## Dimensions

DEA*50	
<b>Electrical Differential Pressure Indicator</b> Connection: EN 175301-803	
Settings	Ordering code
1.2 bar ±10%	DE A 12 x A 50 P01
2.0 bar ±10%	DE A 20 x A 50 P01
5.0 bar ±10%	DE A 50 x A 50 P01
7.0 bar ±10%	DE A 70 x A 50 P01
9.5 bar ±10%	DE A 95 x A 50 P01

A/F 30  
Max tightening torque: **65 N·m**

**Hydraulic symbol**

**Electrical symbol**

**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

**Technical data**

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529  
IP69K according to ISO 20653

**Electrical data**

- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

DEH*48	
<b>Hazardous Area</b> <b>Electrical Differential Pressure Indicator</b> Connection via three-core cable - fitting M20x1.5	
Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 48 P01
5.0 bar ±10%	DE H 50 x A 48 P01
7.0 bar ±10%	DE H 70 x A 48 P01

A/F 25  
Max tightening torque: **100 N·m**

M20 x 1.5

min. 110

88

flexible cable ≈ 5000 to A

**Hydraulic symbol**

**Electrical symbol**

**Materials**

- Body: AISI 316L
- Contacts: Rhodium
- Seal: FPM - MFQ

**Technical data**

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -60 °C to +125 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Temperature class: T4 (135 °C) and T6 (85 °C)
- Degree of protection: IP 66/67/68 according to EN 60529
- Connection type: Three-core cable, fitting M20x1.5
- Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)

**Electrical data**

- Connection via three-core cable - fitting M20x1.5
- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac
- Electrical Ratings:  $U_i = 30 \text{ Vdc} / I_i = 250 \text{ mA} / P_i = 1.3 \text{ W}$
- Available ATEX product: II 1 GD Ex ia IIC T6 Ga -60°C ≤ Ta ≤ 80°C  
Ex ia IIC T4 Ga -60°C ≤ Ta ≤ 125°C  
II 2 GD Ex db IIC T6\* Gb Ex tb IIIC T85°C\* Db  
(Tamb : = -60°C to +70°C)\* IP66/67  
\* alternative T/Class and ambients T4, T135°C  
(Tamb = -60°C to +120°C)

**Certification / Approvals:**  
ATEX, IECEx, EAC TR CU, INMETRO  
- Certification included as standard

DEH*49	
<b>Hazardous Area</b> <b>Electrical Differential Pressure Indicator</b> Connection via four-core cable - fitting 1/2" NPT	
Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 49 P01
5.0 bar ±10%	DE H 50 x A 49 P01
7.0 bar ±10%	DE H 70 x A 49 P01

A/F 25  
Max tightening torque: **100 N·m**

1/2" NPT

min. 110

88

flexible cable ≈ 5000 to A

**Hydraulic symbol**

**Electrical symbol**

**Materials**

- Body: AISI 316L
- Contacts: Rhodium
- Seal: FPM - MFQ

**Technical data**

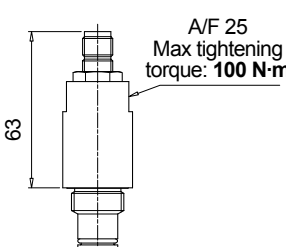
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -60 °C to +120 °C : ATEX, IECEx, EAC TR CU, INMETRO  
From -60 °C to +105 °C : UL/CSA
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Temperature class: T4 (135 °C) and T6 (85 °C)
- Degree of protection: IP 66/67/68 according to EN 60529
- Connection type: Four-core cable, fitting 1/2" NPT
- Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)

**Electrical data**

- Connection via four-core cable - fitting 1/2" NPT
- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac
- Max voltage: 150 Vac/dc
- Power: 20 W
- Available ATEX product: II 1 GD Ex ia IIC T6 Ga -60°C ≤ Ta ≤ 80°C  
Ex ia IIC T4 Ga -60°C ≤ Ta ≤ 125°C  
II 2 GD Ex db IIC T6\* Gb Ex tb IIIC T85°C\* Db  
(Tamb : = -60°C to +70°C)\* IP66/67  
\* alternative T/Class and ambients T4, T135°C  
(Tamb = -60°C to +120°C)

**Certification / Approvals:**  
ATEX, IECEx, EAC TR CU, INMETRO, UL/CSA Class I Division 1 Groups A-D, UL/CSA Class II Division 1 Groups E-G  
- Certification included as standard


DEH*70	
<b>Hazardous Area</b> <b>Electrical Differential Pressure Indicator</b> Connection IEC 61076-2-101 D (M12)	
Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 70 P01
5.0 bar ±10%	DE H 50 x A 70 P01
7.0 bar ±10%	DE H 70 x A 70 P01




A/F 25  
Max tightening torque: 100 N·m

63

**Hydraulic symbol**



**Electrical symbol**



**Materials**

- Body: AISI 316L with internal engineered resin switch
- Contacts: Rhodium
- Seal: FPM - MFQ

**Technical data**

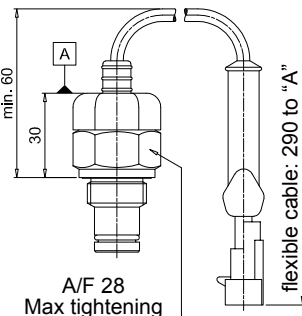
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -60 °C to +80 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids, HFB and HFC according to ISO 2943
- Temperature class: T6 (85 °C)
- Degree of protection: IP 66/67 according to EN 60529
- Connection type: IEC 61076-2-101 D (M12)
- Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)

**Electrical data**

- Connection IEC 61076-2-101 D (M12)
- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vdc
- Electrical Ratings:
  - U<sub>i</sub> = 30 Vdc
  - I<sub>i</sub> = 250 mA
  - P<sub>i</sub> = 1.3 W
- Available ATEX product:
  - II 1 GD Ex ia IIC T6 Ga -60°C ≤ Ta ≤ 80°C
  - Ex ia IIC T4 Ga -60°C ≤ Ta ≤ 125°C
  - II 2 GD Ex db IIC T6\* Gb Ex tb IIIC T85°C\* Db (Tamb = -60°C to +70°C)\* IP66/67
  - \* alternative T/Class and ambients T4, T135°C (Tamb = -60°C to +120°C)

**Certification / Approvals:**  
ATEX, IECEx, EAC TR CU, INMETRO  
- Certification included as standard


DEM*F10	
<b>Electrical Differential Pressure Indicator</b> Connection: AMP Superseal series 1.5	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 10 P01
2.0 bar ±10%	DE M 20 x F 10 P01
5.0 bar ±10%	DE M 50 x F 10 P01
7.0 bar ±10%	DE M 70 x F 10 P01
9.5 bar ±10%	DE M 95 x F 10 P01



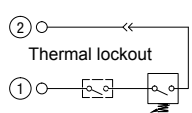
A/F 28  
Max tightening torque: 65 N·m

flexible cable: 290 to "A"

**Hydraulic symbol**



**Electrical symbol**



**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

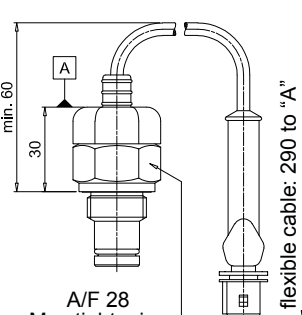
**Technical data**

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids, HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

**Electrical data**

- Electrical connection: AMP Superseal series 1.5
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)
- Thermal lockout: Normally open up to 30 °C (option "F")


DEM*F20	
<b>Electrical Differential Pressure Indicator</b> AMP Time junior	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 20 P01
2.0 bar ±10%	DE M 20 x F 20 P01
5.0 bar ±10%	DE M 50 x F 20 P01
7.0 bar ±10%	DE M 70 x F 20 P01
9.5 bar ±10%	DE M 95 x F 20 P01



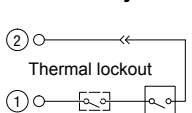
A/F 28  
Max tightening torque: 65 N·m

flexible cable: 290 to "A"

**Hydraulic symbol**



**Electrical symbol**



**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

**Technical data**

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids, HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

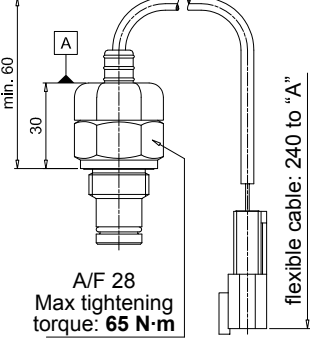
**Electrical data**

- Electrical connection: AMP Time junior
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)
- Thermal lockout: Normally open up to 30 °C (option "F")

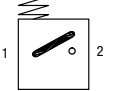
# DIFFERENTIAL PRESSURE INDICATORS

## Dimensions

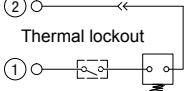
DEM*F30	
<b>Electrical Differential Pressure Indicator</b> Deutsch DT-04-2-P	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 30 P01
2.0 bar ±10%	DE M 20 x F 30 P01
5.0 bar ±10%	DE M 50 x F 30 P01
7.0 bar ±10%	DE M 70 x F 30 P01
9.5 bar ±10%	DE M 95 x F 30 P01



**Hydraulic symbol**



**Electrical symbol**



**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

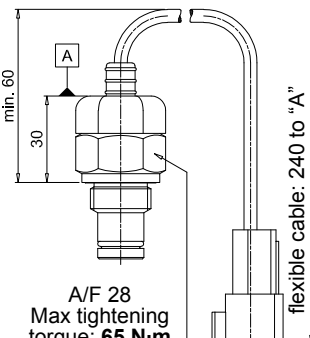
**Technical data**

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

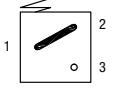
**Electrical data**

- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)
- Thermal lockout: Normally open up to 30 °C (option "F")

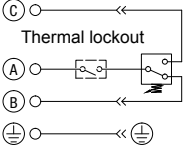
DEM*F35	
<b>Electrical Differential Pressure Indicator</b> Deutsch DT-04-3-P	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 35 P01
2.0 bar ±10%	DE M 20 x F 35 P01
5.0 bar ±10%	DE M 50 x F 35 P01
7.0 bar ±10%	DE M 70 x F 35 P01
9.5 bar ±10%	DE M 95 x F 35 P01



**Hydraulic symbol**



**Electrical symbol**



**Materials**

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

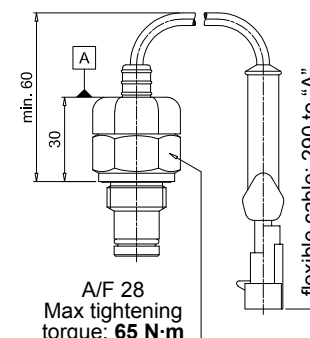
**Technical data**

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

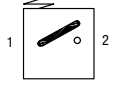
**Electrical data**

- Electrical connection: Deutsch DT-04-3-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: SPDT contact
- Thermal lockout: Normally open up to 30 °C (option "F")

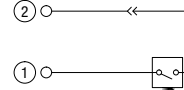
DEM*A10	
<b>Electrical Differential Pressure Indicator</b> Connection: AMP Superseal series 1.5	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 10 P01
2.0 bar ±10%	DE M 20 x A 10 P01
5.0 bar ±10%	DE M 50 x A 10 P01
7.0 bar ±10%	DE M 70 x A 10 P01
9.5 bar ±10%	DE M 95 x A 10 P01



**Hydraulic symbol**



**Electrical symbol**



**Materials**

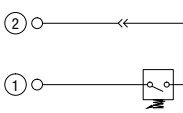
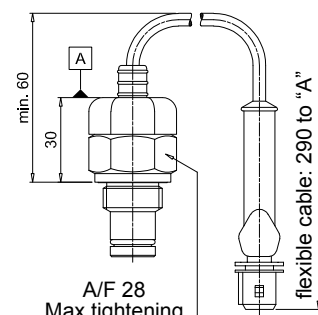
- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

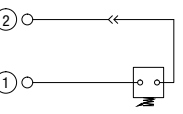
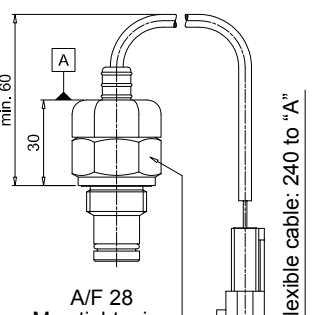
**Technical data**

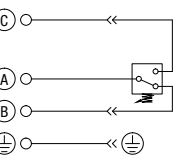
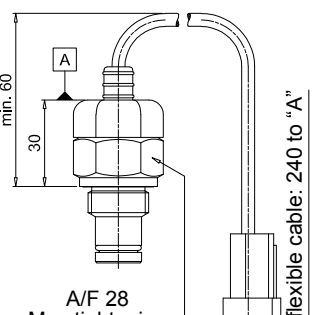
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

**Electrical data**

- Electrical connection: AMP Superseal series 1.5
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)

DEM*A20		Hydraulic symbol	Materials
<b>Electrical Differential Pressure Indicator</b> AMP Time junior			
<b>Settings</b>	<b>Ordering code</b>		
1.2 bar ±10%	DE M 12 x A 20 P01	<b>Electrical symbol</b> 	<b>Technical data</b> - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529
2.0 bar ±10%	DE M 20 x A 20 P01		
5.0 bar ±10%	DE M 50 x A 20 P01		
7.0 bar ±10%	DE M 70 x A 20 P01		
9.5 bar ±10%	DE M 95 x A 20 P01		
 <p>A/F 28 Max tightening torque: 65 N·m</p>		<b>Electrical data</b> - Electrical connection: AMP Time junior - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request)	

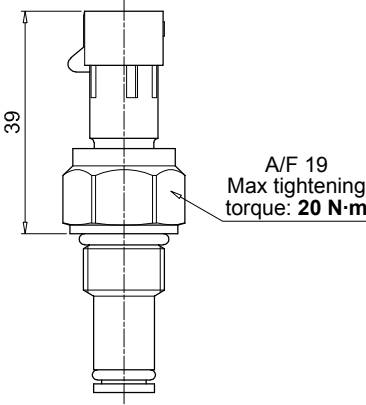
DEM*A30		Hydraulic symbol	Materials
<b>Electrical Differential Pressure Indicator</b> Deutsch DT-04-2-P			
<b>Settings</b>	<b>Ordering code</b>		
1.2 bar ±10%	DE M 12 x A 30 P01	<b>Electrical symbol</b> 	<b>Technical data</b> - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529
2.0 bar ±10%	DE M 20 x A 30 P01		
5.0 bar ±10%	DE M 50 x A 30 P01		
7.0 bar ±10%	DE M 70 x A 30 P01		
9.5 bar ±10%	DE M 95 x A 30 P01		
 <p>A/F 28 Max tightening torque: 65 N·m</p>		<b>Electrical data</b> - Electrical connection: Deutsch DT-04-2-P - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request)	

DEM*A35		Hydraulic symbol	Materials
<b>Electrical Differential Pressure Indicator</b> Deutsch DT-04-3-P			
<b>Settings</b>	<b>Ordering code</b>		
1.2 bar ±10%	DE M 12 x A 35 P01	<b>Electrical symbol</b> 	<b>Technical data</b> - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529
2.0 bar ±10%	DE M 20 x A 35 P01		
5.0 bar ±10%	DE M 50 x A 35 P01		
7.0 bar ±10%	DE M 70 x A 35 P01		
9.5 bar ±10%	DE M 95 x A 35 P01		
 <p>A/F 28 Max tightening torque: 65 N·m</p>		<b>Electrical data</b> - Electrical connection: Deutsch DT-04-3-P - Resistive load: 0.2 A / 115 Vdc - Switching type: SPDT contact	

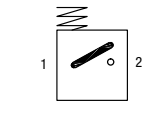
# DIFFERENTIAL PRESSURE INDICATORS

## Dimensions

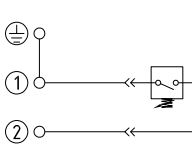
DES*10	
<b>Electrical Differential Pressure Indicator</b> AMP Superseal series 1.5	
Settings	Ordering code
1.2 bar $\pm 10\%$	DE S 12 H A 10 P01
2.5 bar $\pm 10\%$	DE S 25 H A 10 P01
4.0 bar $\pm 10\%$	DE S 40 H A 10 P01



**Hydraulic symbol**



**Electrical symbol**



**Materials**

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR

**Technical data**

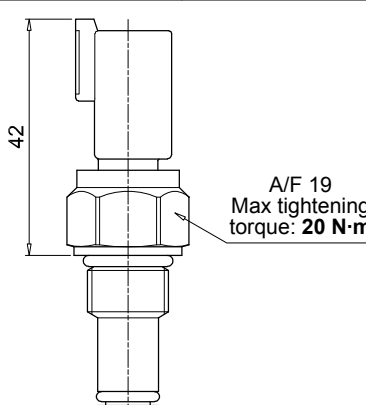
- Max working pressure: 16 bar
- Proof pressure: 24 bar
- Burst pressure: 48 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids

- Degree protection: IP67 according to EN 60529

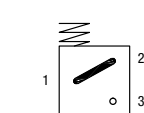
**Electrical data**

- Electrical connection: AMP Superseal series 1.5
- Resistive load: 0.2 A / 24 Vdc
- Switching type: Normally open contacts (NC on request)

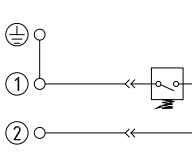
DES*30	
<b>Electrical Differential Pressure Indicator</b> Deutsch DT-04-2-P	
Settings	Ordering code
1.2 bar $\pm 10\%$	DE S 12 H A 30 P01
2.5 bar $\pm 10\%$	DE S 25 H A 30 P01
4.0 bar $\pm 10\%$	DE S 40 H A 30 P01



**Hydraulic symbol**



**Electrical symbol**



**Materials**

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR

**Technical data**

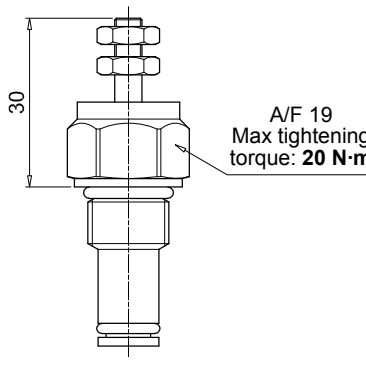
- Max working pressure: 16 bar
- Proof pressure: 24 bar
- Burst pressure: 48 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids

- Degree protection: IP67 according to EN 60529

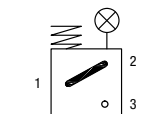
**Electrical data**

- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.2 A / 24 Vdc
- Switching type: Normally open contacts (NC on request)

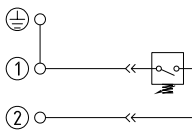
DES*80	
<b>Electrical Differential Pressure Indicator</b> Stud #10-32 UNF	
Settings	Ordering code
1.2 bar $\pm 10\%$	DE S 12 H A 80 P01
2.5 bar $\pm 10\%$	DE S 25 H A 80 P01
4.0 bar $\pm 10\%$	DE S 40 H A 80 P01



**Hydraulic symbol**



**Electrical symbol**



**Materials**

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR

**Technical data**

- Max working pressure: 16 bar
- Proof pressure: 24 bar
- Burst pressure: 48 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids

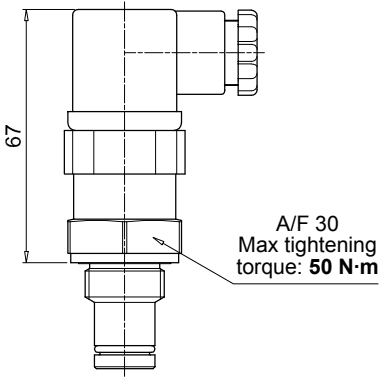
- Degree protection: IP67 according to EN 60529

**Electrical data**

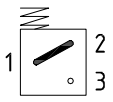
- Electrical connection: Stud #10-32 UNF
- Resistive load: 0.2 A / 24 Vdc
- Switching type: Normally open contacts (NC on request)



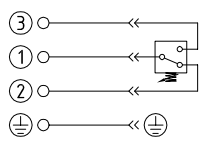
DEU*50 UL	
<b>Electrical Differential Pressure Indicator</b> Connection EN 175301-803	
Settings	Ordering code
2.0 bar ±10%	DE U 20 V A 50 P01 UL
5.0 bar ±10%	DE U 50 V A 50 P01 UL
7.0 bar ±10%	DE U 70 V A 50 P01 UL



**Hydraulic symbol**



**Electrical symbol**



**Materials**

- Body: Brass
- Base: Black Polyamide
- Contacts: Silver
- Seal: FPM

**Technical data**

- Max working pressure: 210 bar
- Proof pressure: 220 bar
- Burst pressure: 880 bar
- Working temperature: From -25 °C to +85 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

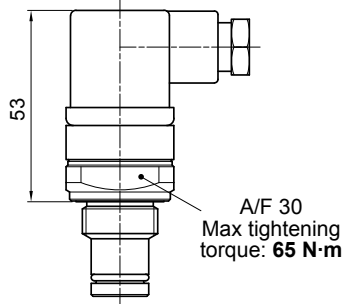
**Electrical data**

- Electrical connection: EN 175301-803
- Resistive load: 3 A / 30 Vdc  
3 A / 125 Vac  
3 (3) A / 250 Vac

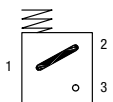
**UL**

- Certification: UL
- Certification included as standard

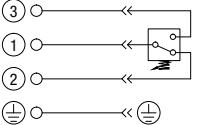
DEX*50	
<b>Electrical Differential Pressure Indicator</b> Connection: EN 175301-803	
Settings	Ordering code
1.2 bar ±10%	DE X 12 x A 50 P01
2.0 bar ±10%	DE X 20 x A 50 P01
5.0 bar ±10%	DE X 50 x A 50 P01
7.0 bar ±10%	DE X 70 x A 50 P01
9.5 bar ±10%	DE X 95 x A 50 P01



**Hydraulic symbol**



**Electrical symbol**



**Materials**

- Body: AISI 316L
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - MFQ

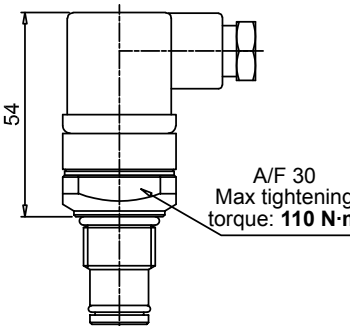
**Technical data**

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529  
IP69K according to ISO 20653

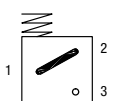
**Electrical data**

- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

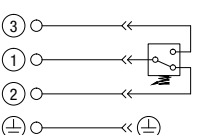
DEZ*50	
<b>Electrical Differential Pressure Indicator</b> Connection: EN 175301-803	
Settings	Ordering code
1.2 bar ±10%	DE Z 12 x A 50 P01
2.5 bar ±10%	DE Z 25 x A 50 P01
5.0 bar ±10%	DE Z 50 x A 50 P01
7.0 bar ±10%	DE Z 70 x A 50 P01
9.5 bar ±10%	DE Z 95 x A 50 P01



**Hydraulic symbol**



**Electrical symbol**



**Materials**

- Body: AISI 316L
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - MFQ

**Technical data**

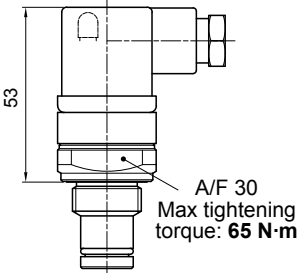
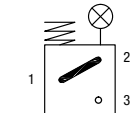
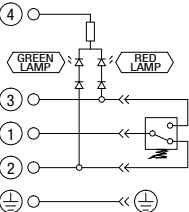
- Max working pressure: 700 bar
- Proof pressure: 1050 bar
- Burst pressure: 2100 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529  
IP69K according to ISO 20653

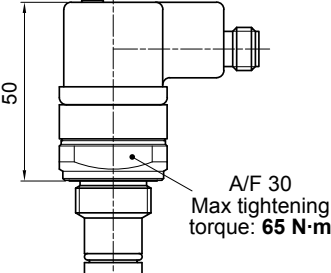
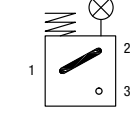
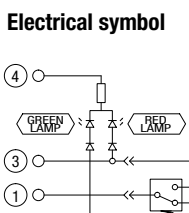
**Electrical data**

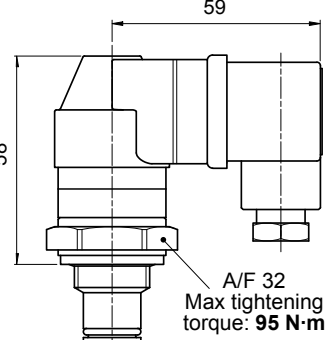
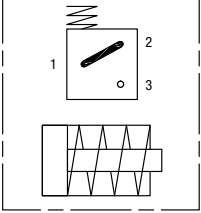
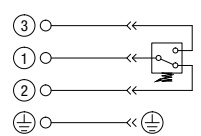
- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

# DIFFERENTIAL PRESSURE INDICATORS

## Dimensions

DLA*51 - DLA*52	
<b>Electrical/Visual Differential Pressure Indicator</b> Connection: EN 175301-803	
51: Transparent base with lamps 24 Vdc 52: Transparent base with lamps 110 Vdc	
Settings	Ordering code
1.2 bar ±10%	DL A 12 x A xx P01
2.0 bar ±10%	DL A 20 x A xx P01
5.0 bar ±10%	DL A 50 x A xx P01
7.0 bar ±10%	DL A 70 x A xx P01
9.5 bar ±10%	DL A 95 x A xx P01
 <p>63 A/F 30 Max tightening torque: <b>65 N·m</b></p>	
<p><b>Hydraulic symbol</b></p>  <p><b>Electrical symbol</b></p> 	
<p><b>Materials</b></p> <ul style="list-style-type: none"> <li>- Body: Brass</li> <li>- Base: Transparent polyamide</li> <li>- Contacts: Silver</li> <li>- Seal: HNBR - FPM</li> </ul>	
<p><b>Technical data</b></p> <ul style="list-style-type: none"> <li>- Max working pressure: 420 bar</li> <li>- Proof pressure: 630 bar</li> <li>- Burst pressure: 1260 bar</li> <li>- Working temperature: From -25 °C to +110 °C</li> <li>- Compatibility with fluids: Mineral oils, Synthetic fluids, HFB and HFC according to ISO 2943</li> <li>- Degree protection: IP66 according to EN 60529, IP69K according to ISO 20653</li> </ul>	
<p><b>Electrical data</b></p> <ul style="list-style-type: none"> <li>- Electrical connection: EN 175301-803</li> <li>- Type: 51 52</li> <li>- Lamps: 24 Vdc 110 Vdc</li> <li>- Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc</li> </ul>	

DLA*71	
<b>Electrical/Visual Differential pressure indicator</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	
Settings	Ordering code
1.2 bar ±10%	DL A 12 x A 71 P01
2.0 bar ±10%	DL A 20 x A 71 P01
5.0 bar ±10%	DL A 50 x A 71 P01
7.0 bar ±10%	DL A 70 x A 71 P01
9.5 bar ±10%	DL A 95 x A 71 P01
 <p>50 A/F 30 Max tightening torque: <b>65 N·m</b></p>	
<p><b>Hydraulic symbol</b></p>  <p><b>Electrical symbol</b></p> 	
<p><b>Materials</b></p> <ul style="list-style-type: none"> <li>- Body: Brass</li> <li>- Base: Black polyamide</li> <li>- Contacts: Silver</li> <li>- Seal: HNBR - FPM</li> </ul>	
<p><b>Technical data</b></p> <ul style="list-style-type: none"> <li>- Max working pressure: 420 bar</li> <li>- Proof pressure: 630 bar</li> <li>- Burst pressure: 1260 bar</li> <li>- Working temperature: From -25 °C to +110 °C</li> <li>- Compatibility with fluids: Mineral oils, Synthetic fluids, HFB and HFC according to ISO 2943</li> <li>- Degree protection: IP65 according to EN 60529, IP69K according to ISO 20653</li> </ul>	
<p><b>Electrical data</b></p> <ul style="list-style-type: none"> <li>- Electrical connection: IEC 61076-2-101 D (M12)</li> <li>- Lamps: 24 Vdc (black base)</li> <li>- Resistive load: 0.4 A / 24 Vdc</li> </ul>	

DLE*A50	
<b>Electrical/Visual Differential Pressure Indicator</b> Without term. Connections: EN 175301-803	
Settings	Ordering code
1.2 bar ±10%	DL E 12 x A 50 P01
2.0 bar ±10%	DL E 20 x A 50 P01
5.0 bar ±10%	DL E 50 x A 50 P01
7.0 bar ±10%	DL E 70 x A 50 P01
9.5 bar ±10%	DL E 95 x A 50 P01
 <p>59 58 A/F 32 Max tightening torque: <b>95 N·m</b></p>	
<p><b>Hydraulic symbol</b></p>  <p><b>Electrical symbol</b></p> 	
<p><b>Materials</b></p> <ul style="list-style-type: none"> <li>- Body: Brass</li> <li>- Base: Black polyamide</li> <li>- Contacts: Silver</li> <li>- Seal: HNBR - FPM</li> </ul>	
<p><b>Technical data</b></p> <ul style="list-style-type: none"> <li>- Max working pressure: 420 bar</li> <li>- Proof pressure: 630 bar</li> <li>- Burst pressure: 1260 bar</li> <li>- Working temperature: From -25 °C to +110 °C</li> <li>- Compatibility with fluids: Mineral oils, Synthetic fluids, HFB and HFC according to ISO 2943</li> <li>- Degree protection: IP65 according to EN 60529</li> </ul>	
<p><b>Electrical data</b></p> <ul style="list-style-type: none"> <li>- Electrical connections: EN 175301-803</li> <li>- Resistive load: 5 A / 250 Vac</li> <li>- Available the connector with lamps</li> </ul>	

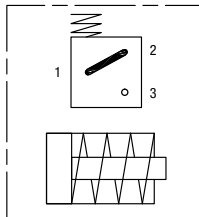
**DLE\*F50**

**Electrical/Visual Differential Pressure Indicator**  
With term. Connections: EN 175301-803

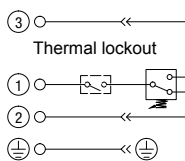
Settings	Ordering code
1.2 bar ±10%	DL E 12 x F 50 P01
2.0 bar ±10%	DL E 20 x F 50 P01
5.0 bar ±10%	DL E 50 x F 50 P01
7.0 bar ±10%	DL E 70 x F 50 P01
9.5 bar ±10%	DL E 95 x F 50 P01

A/F 32  
Max tightening torque: **95 N·m**

### Hydraulic symbol



### Electrical symbol



### Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

### Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

### Electrical data

- Electrical connections: EN 175301-803
- Resistive load: 5 A / 250 Vdc
- Thermal lockout setting: +30 °C

**DLX\*51 - DLX\*52**

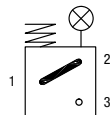
**Electrical/Visual Differential Pressure Indicator**  
Connection: EN 175301-803

**51:** Transparent base with lamps 24 Vdc  
**52:** Transparent base with lamps 110 Vdc

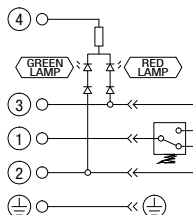
Settings	Ordering code
1.2 bar ±10%	DL X 12 x A 5x P01
2.0 bar ±10%	DL X 20 x A 5x P01
5.0 bar ±10%	DL X 50 x A 5x P01
7.0 bar ±10%	DL X 70 x A 5x P01
9.5 bar ±10%	DL X 95 x A 5x P01

A/F 30  
Max tightening torque: **65 N·m**

### Hydraulic symbol



### Electrical symbol



### Materials

- Body: AISI 316L
- Base: Transparent polyamide
- Contacts: Silver
- Seal: HNBR - MFQ

### Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529  
IP69K according to ISO 20653

### Electrical data

- Electrical connection: EN 175301-803
- Type: 51      52
- Lamps: 24 Vdc      110 Vdc
- Resistive load: 1 A / 24 Vdc      1 A / 110 Vdc

**DLZ\*51 - DLZ\*52**

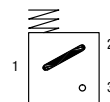
**Electrical/Visual Differential Pressure Indicator**  
Connection: EN 175301-803

**51:** Transparent base with lamps 24 Vdc  
**52:** Transparent base with lamps 110 Vdc

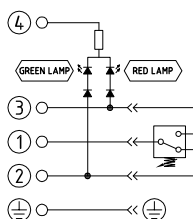
Settings	Ordering code
1.2 bar ±10%	DL Z 12 x A 5x P01
2.5 bar ±10%	DL Z 25 x A 5x P01
5.0 bar ±10%	DL Z 50 x A 5x P01
7.0 bar ±10%	DL Z 70 x A 5x P01
9.5 bar ±10%	DL Z 95 x A 5x P01

A/F 30  
Max tightening torque: **110 N·m**

### Hydraulic symbol



### Electrical symbol



### Materials

- Body: AISI 316L
- Base: Transparent polyamide
- Contacts: Silver
- Seal: HNBR - MFQ

### Technical data

- Max working pressure: 700 bar
- Proof pressure: 1050 bar
- Burst pressure: 2100 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529  
IP69K according to ISO 20653

### Electrical data

- Electrical connection: EN 175301-803
- Type: 51      52
- Lamps: 24 Vdc      110 Vdc
- Resistive load: 1 A / 24 Vdc      1 A / 110 Vdc

# DIFFERENTIAL PRESSURE INDICATORS

## Dimensions

DTA*F70	
<b>Electronic Differential Pressure Indicator</b> Connection: IEC 61076-2-101 D (M12)	
Settings	Ordering code
1.2 bar ±10%	DT A 12 x F 70 P01
2.0 bar ±10%	DT A 20 x F 70 P01
5.0 bar ±10%	DT A 50 x F 70 P01
7.0 bar ±10%	DT A 70 x F 70 P01
9.5 bar ±10%	DT A 95 x F 70 P01

A/F 30  
Max tightening torque: 50 N·m

**Hydraulic symbol**

**Materials**

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR - FPM

**Technical data**

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree protection: IP67 according to EN 60529

**Electrical data**

- Electrical connection: IEC 61076-2-101 D (M12)
- Power supply: 24 Vdc
- Analogue output: From 4 to 20 mA
- Thermal lockout: 30 °C (all output signals stalled up to 30 °C)

**Electrical symbol**

①	○	○	+24 Vdc
②	○	○	4 ÷ 20 mA
③	○	○	75% - N.O. Digital output
④	○	○	100% - N.O. Digital output
⑤	○	○	0 Vdc

DVA	
<b>Visual Differential Pressure Indicator</b>	
Settings	Ordering code
1.2 bar ±10%	DV A 12 x P01
2.0 bar ±10%	DV A 20 x P01
5.0 bar ±10%	DV A 50 x P01
7.0 bar ±10%	DV A 70 x P01
9.5 bar ±10%	DV A 95 x P01

Green / Red  
clogging indicator

A/F 28  
Max tightening torque: 65 N·m

**Hydraulic symbol**

**Materials**

- Body: Brass
- Internal parts: Brass - Polyamide
- Seal: HNBR - FPM

**Technical data**

- Reset: Automatic reset
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

DVM	
<b>Visual Differential Pressure Indicator</b>	
Settings	Ordering code
1.2 bar ±10%	DV M 12 x P01
2.0 bar ±10%	DV M 20 x P01
5.0 bar ±10%	DV M 50 x P01
7.0 bar ±10%	DV M 70 x P01
9.5 bar ±10%	DV M 95 x P01

Red  
clogging indicator

A/F 30  
Max tightening torque: 65 N·m

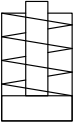
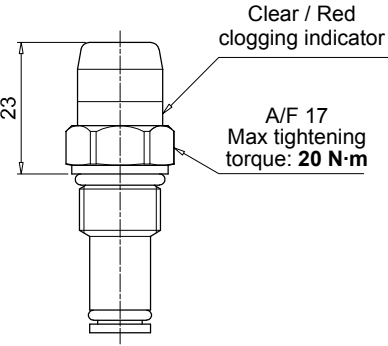
**Hydraulic symbol**

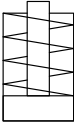
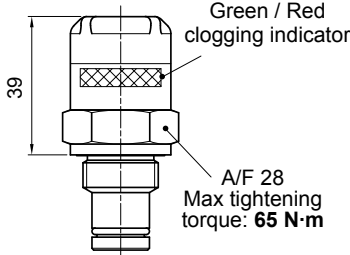
**Materials**

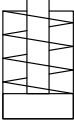
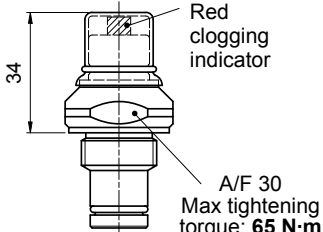
- Body: Brass
- Internal parts: Brass - Polyamide
- Seal: HNBR - FPM

**Technical data**

- Reset: Manual reset
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFB and HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

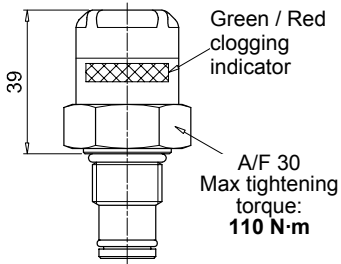
DVS		Hydraulic symbol	
<b>Visual Differential Pressure Indicator</b>			
Settings	Ordering code		
1.2 bar ±10%	DV S 12 H P01		
2.5 bar ±10%	DV S 25 H P01		
4.0 bar ±10%	DV S 40 H P01		
 <p style="text-align: center;">Clear / Red clogging indicator</p> <p style="text-align: center;">A/F 17 Max tightening torque: <b>20 N·m</b></p>		<p><b>Materials</b></p> <ul style="list-style-type: none"> <li>- Body: Brass</li> <li>- Internal parts: Brass - Polyamide</li> <li>- Seal: HNBR</li> </ul> <p><b>Technical data</b></p> <ul style="list-style-type: none"> <li>- Reset: Automatic reset</li> <li>- Max working pressure: 16 bar</li> <li>- Proof pressure: 24 bar</li> <li>- Burst pressure: 48 bar</li> <li>- Working temperature: From -25 °C to +110 °C</li> <li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943</li> <li>- Degree protection: IP67 according to EN 60529</li> </ul>	

DVX		Hydraulic symbol	
<b>Visual Differential Pressure Indicator</b>			
Settings	Ordering code		
1.2 bar ±10%	DV X 12 x P01		
2.0 bar ±10%	DV X 20 x P01		
5.0 bar ±10%	DV X 50 x P01		
7.0 bar ±10%	DV X 70 x P01		
9.5 bar ±10%	DV X 95 x P01	<p><b>Materials</b></p> <ul style="list-style-type: none"> <li>- Body: AISI 316L</li> <li>- Internal parts: AISI 316L - Polyamide</li> <li>- Seal: HNBR - MFQ</li> </ul> <p><b>Technical data</b></p> <ul style="list-style-type: none"> <li>- Reset: Automatic reset</li> <li>- Max working pressure: 420 bar</li> <li>- Proof pressure: 630 bar</li> <li>- Burst pressure: 1260 bar</li> <li>- Working temperature: From -25 °C to +110 °C</li> <li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943</li> <li>- Degree protection: IP65 according to EN 60529</li> </ul>	
 <p style="text-align: center;">Green / Red clogging indicator</p> <p style="text-align: center;">A/F 28 Max tightening torque: <b>65 N·m</b></p>			

DVY		Hydraulic symbol	
<b>Visual Differential Pressure Indicator</b>			
Settings	Ordering code		
1.2 bar ±10%	DV Y 12 x P01		
2.0 bar ±10%	DV Y 20 x P01		
5.0 bar ±10%	DV Y 50 x P01		
7.0 bar ±10%	DV Y 70 x P01		
9.5 bar ±10%	DV Y 95 x P01	<p><b>Materials</b></p> <ul style="list-style-type: none"> <li>- Body: AISI 316L</li> <li>- Internal parts: AISI 316L - Polyamide</li> <li>- Seal: HNBR - MFQ</li> </ul> <p><b>Technical data</b></p> <ul style="list-style-type: none"> <li>- Reset: Manual reset</li> <li>- Max working pressure: 420 bar</li> <li>- Proof pressure: 630 bar</li> <li>- Burst pressure: 1260 bar</li> <li>- Working temperature: From -25 °C to +110 °C</li> <li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943</li> <li>- Degree protection: IP65 according to EN 60529</li> </ul>	
 <p style="text-align: center;">Red clogging indicator</p> <p style="text-align: center;">A/F 30 Max tightening torque: <b>65 N·m</b></p>			

# DIFFERENTIAL PRESSURE INDICATORS

## Dimensions

DVZ		Hydraulic symbol	Materials
<b>Visual Differential Pressure Indicator</b>			
Settings	Ordering code		
1.2 bar ±10%	DV Z 12 x P01		
2.5 bar ±10%	DV Z 25 x P01		
5.0 bar ±10%	DV Z 50 x P01		
7.0 bar ±10%	DV Z 70 x P01		
9.5 bar ±10%	DV Z 95 x P01		
			

T2	
<b>Plug</b>	
Seal	Ordering code
HNBR	T2 H
FPM	T2 V

**Materials**

- Body: Phosphatized steel
- Seal: HNBR / FPM

10

A/F 30  
Max tightening torque: 50 N·m

T4	
<b>Plug</b>	
Seal	Ordering code
NBR	T4 A

**Materials**

- Body: Anodized aluminium
- Seal: NBR

6

A/F 19  
Max tightening torque: 20 N·m

X2	
<b>Stainless Steel plug 420 bar</b>	
Seal	Ordering code
HNBR	X2 H
FPM	X2 V
MFQ	X2 F

**Materials**

- Body: AISI 316L
- Seal: HNBR / FPM / MFQ

10

A/F 30  
Max tightening torque: 50 N·m

X3	
<b>Stainless Steel plug 700 bar (only for FZH)</b>	
Seal	Ordering code
HNBR	X3 H
FPM	X3 V
MFQ	X3 F

**Materials**

- Body: AISI 316L
- Seal: HNBR / FPM / MFQ

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A/F 30  
Max tightening torque: 110 N·m





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